

# Stealthbox®

INSTALLATION GUIDE  
for the

**SB-F-FLX/10W3v3**

SKU#94451

2009+



*Thank you for choosing a JL Audio Stealthbox® for your automotive sound system. With proper installation, your new vehicle-specific enclosed subwoofer system will deliver years of listening pleasure.*

*We strongly recommend that you have your new Stealthbox® installed by your authorized JL Audio dealer. The installation professionals employed by your dealer have the necessary tools and experience to disassemble and reassemble your vehicle properly. Also, keep in mind that your warranty coverage extends to 2 years if your system is installed or approved by your authorized JL Audio dealer. If you prefer to perform your own installation, please read this installation guide completely before beginning the process.*

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## ! IMPORTANT

If you choose to perform the installation yourself, it is absolutely vital that the Stealthbox® be properly mounted to the vehicle according to these instructions. Failure to mount the enclosure properly presents two problems:

- 1) The sub-bass performance will suffer due to the movement of the enclosure caused by the force exerted by the woofer(s).
- 2) A loose enclosure presents a serious safety hazard in the event of a collision or sudden deceleration.

INSTALLATION  
DIFFICULTY:

3 OUT  
OF 5

ESTIMATED TIME:  
2-3 HOURS



### STEP 1

Start off by cleaning out the back of the vehicle, it's always better to work in a clean environment.



### STEP 2

Remove the passengers side rear door sill.



### STEP 3

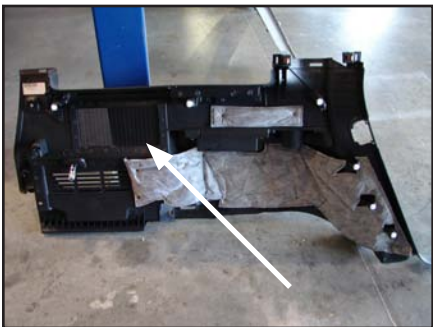
Remove the false floor and, the tailgate door sill.

**STEP 4**

Remove the interior plastic trim panel, you can leave the sections of the panel that the seatbelts go through as shown.

**STEP 5**

Remove the OEM subwoofer/amplifier as shown. Run the wire for the Stealthbox® to this general location (indicated by arrow) as the Stealthbox® will be mounted here, leave extra wire so that you can secure it as desired once the installation is finished.

**STEP 6**

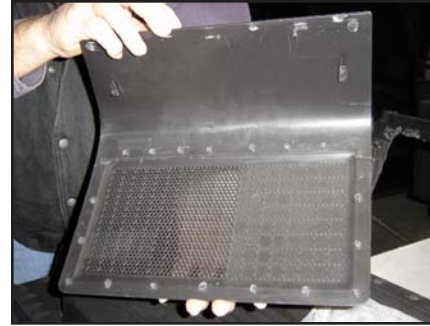
The factory subwoofer grille (as shown) needs to be removed, this process will be completed namely from the back side of the panel.

**STEP 7**

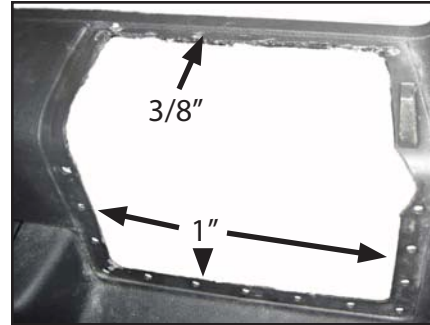
Using a Die grinder (or a Dremel® type tool), grind off all of the plastic welds as shown.

**\*\*\*CAUTION\*\*\***

**Always follow proper safety techniques when using power tools as described by the tool manufacturer.**

**STEP 8**

This is the back of the grille completely removed showing all of the welds that needed to be removed.

**STEP 9**

Looking at the panel from the front, trim all of the edges of the opening so that on the sides and bottom, there is a flange inside the recess where the grille was that is 1" wide and at the top, the flange should be approximately 3/8" wide as shown.

**STEP 10**

Re-install the interior panel along with all of the previously removed panels. Make sure that you can access the previously run wire for the Stealthbox®.

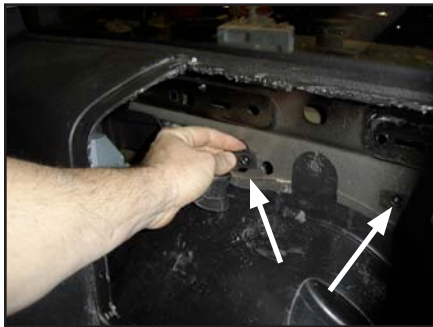
**STEP 11**

Remove the woofer and, stuffing from the Stealthbox, slide the Stealthbox® into position, mark the two mounting holes as shown, remove the enclosure.



**STEP 12**

Using a Unibit® or, a 9/16" drill bit, drill out the two holes as marked in the previous step. **DO NOT DRILL DEEPER THAN 1/2"** or you run the risk of scarring (or penetrating) the outer sheetmetal of the car.



**STEP 13**

Slide the two Speed Nuts into location with the "Nut" side towards the outside of the vehicle into position over the two holes that were just drilled as shown. Install the two 3/8-16 x 2 1/4" Allen Head Set Screw with the Allen Head opening towards the center of the vehicle.



**STEP 14**

Hook up the wire from the amplifier to the Stealthbox® and, slide the enclosure into place over the two Allen Head Set Screws installed in **STEP 13**. Mount the enclosure using the included Fender Washers, Split lock Washers and, Hex Nuts as shown. If necessary, use an Allen Wrench to keep the Allen Head Set Screws from rotating while tightening. Remember to re-install the stuffing that was removed earlier and, re-install the woofer. Test the system for proper operation. Put all the stuff back in the vehicle that you took out in **STEP 1**.



**STEP 15**

**CONGRATULATIONS!**

You have completed the installation for this model!

Enjoy your new Stealthbox®!

Please refer to the Power Recommendation section for an amplifier recommendation and basic set-up help.

**INCLUDED HARDWARE**

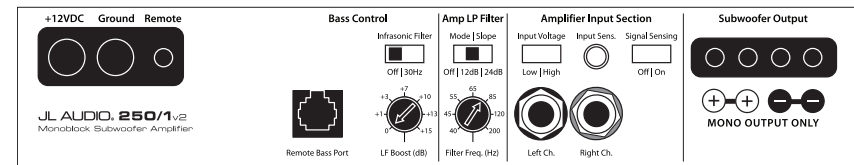
- 2) 3/8-16 x 2 1/4" Allen Head Set Screw
- 2) 3/8 x 2" Fender Washer
- 2) 3/8-16 Hex Nut
- 2) 3/8-16 Speed Clip
- 2) 3/8" Split Lock Washer

**SPECIFICATIONS**

Enclosure Type: Acoustic Suspension (sealed)  
 Driver Type: 10W3v3-4  
 Nominal Impedance: 4Ohms  
 Continuous Power Handling: 500Watts

**POWER RECOMMENDATION**

JL Audio recommends using a high quality amplifier such as the JL Audio 250/1v2. The diagram below shows the recommended crossover, infrasonic filter and equalizer settings for the 250/1v2 when being used to power your Stealthbox®.



The JL Audio 250/1v2 is a very versatile audio component. Please consult the owner's manual for even more detailed information about installing and tuning this amplifier.

**MID/HIGH FREQUENCY DRIVER FITMENT**

A variety of JL Audio coaxial and component systems will fit in the factory speaker locations of your vehicle.

Front Speaker Size / Location: 5"x 7" / 6"x 8"- Front Doors  
 Fits JL Audio Models: TR570-CXI, C5-570, C5-570x & ZR570-CSI

Rear Speaker Size / Location: 5"x 7" / 6"x 8"- Rear Door  
 Fits JL Audio Models: TR570-CXI, C5-570x



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