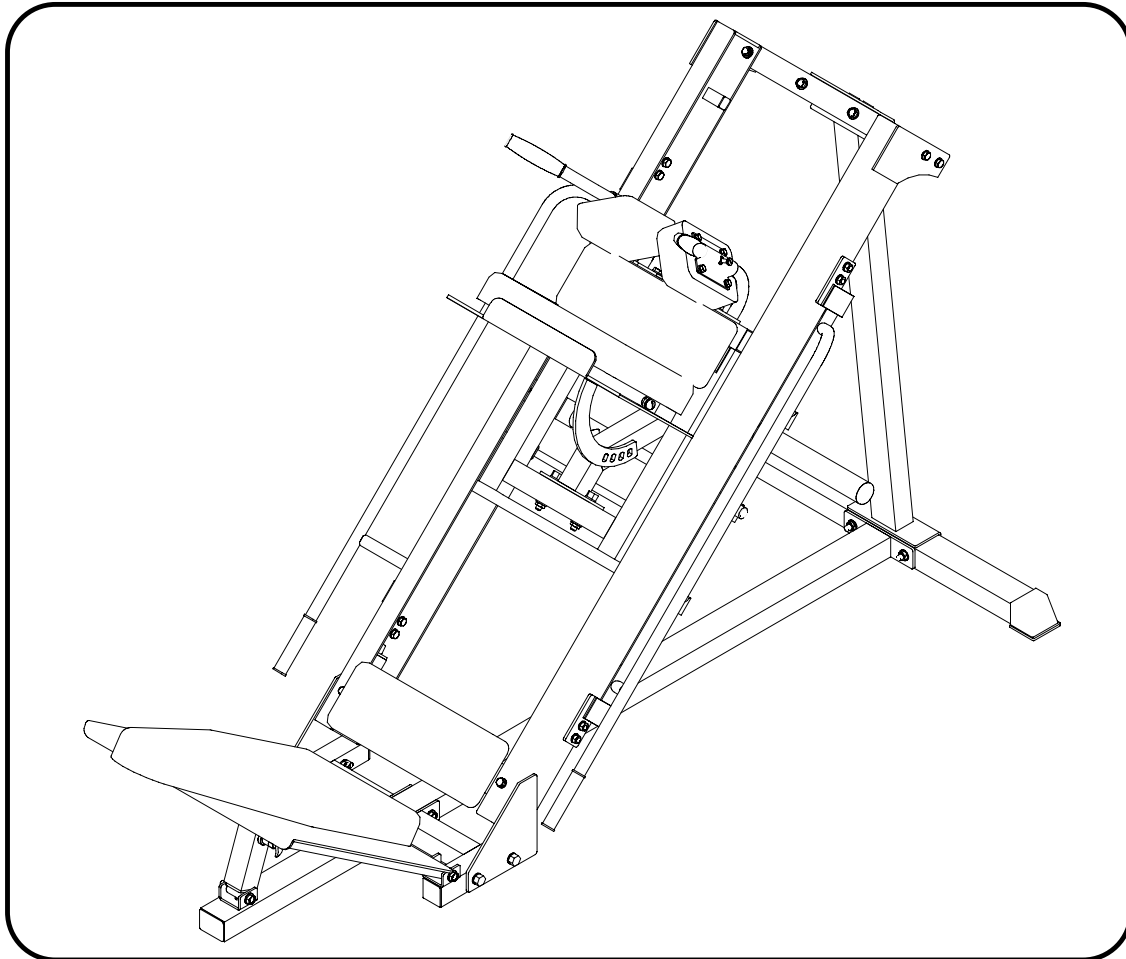


**POWER** **LIFETIME KEYS WARRANTY** **SYSTEM**



# KPS-LPHS

## LEG PRESS / HACK SQUAT



Questions?

Call our toll free Keys Fitness Helpline

**1-800-683-1236**

**keysfitness.com**

O W N E R ' S M A N U A L



THANK YOU for making this Power System unit a part of your exercise program. Keys Fitness and our Power System Series assures the very best in value, appearance, durability and biomechanics.

This manual will guide you through the assembly process. If at any time you are having trouble with the assembly or use of this product, then please contact us at our Keys Fitness Helpline. We have trained service technicians on site to take care of you, our valued customer.

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#### REGISTRATION CARD

To avoid unnecessary delays in warranty parts and to insure that a permanent record of your purchase is on file with our company, be sure to send in the warranty registration card or register on-line at [www.keysfitness.com](http://www.keysfitness.com) within 10 days of purchase.

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POWER SYSTEM SERIES

MODEL: KPS-LPHS

**QUESTIONS?**

**CALL**

**1-800-683-1236**

**Monday-Friday**

**8:30-5:30 Central Time**

***When calling please have the following product information available:***

Product Series

Model #

Part Number

Part Description

# BEFORE YOU START

Prior to assembly, remove components from the box and verify that all the listed parts were supplied.

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## SAFETY INFORMATION WARNING!

Before using this unit or starting any exercise program, consult your physician. This is especially important for persons over the age of 35 and/or persons with pre-existing health problems. Keys Fitness Products LP assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

It is the owner's responsibility to ensure that all users of this unit have read the Owner's Manual and are familiar with safety information and precautions.

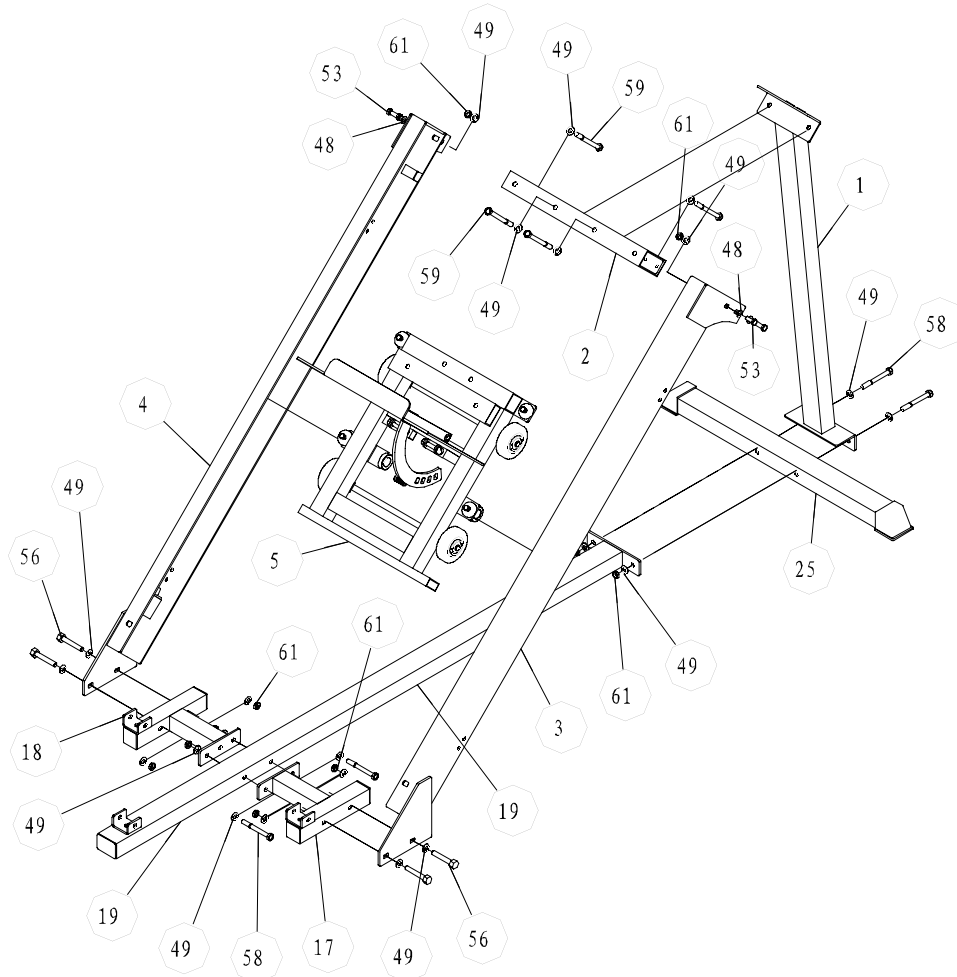
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## SAFETY PRECAUTIONS

- This Power System unit should only be used on a level surface and is intended for indoor use only. Keys Fitness recommends an equipment mat be placed under the unit to protect the floor or carpet and for easier cleaning.
- Wear comfortable, good-quality walking or running shoes and appropriate clothing. Do not use this unit with bare feet, sandals, socks or stockings!
- Always examine your unit before using to ensure all parts are in working order.
- Do not leave children unsupervised near or on the unit.
- Service to your Power System unit should only be performed by an authorized service representative, unless authorized and/or instructed by a Keys Fitness technician. Failure to follow these instructions will void the warranty.

# ASSEMBLY

**NOTE: Hand tighten bolts and nylon nuts until machine is fully assembled.**



## STEP 1

Connect Left and Right Support Frames (17,18) to main Base Frame (19) using:  
2 x (58) Bolt                      4 x (49) Washer                      2 x (61) Nylon Lock Nut

Attach Rear Base Frame (25) and Upright Frame (1) to Main Base Frame (19) using:  
2 x (58) Bolt                      4 x (49) Washer                      2 x (61) Nylon Lock Nut

Attach Left and Right Slide Frames (3,4) to Left and Right Support Frames (17,18) using:  
4 x (56) Bolt                      8 x (49) Washer                      4 x (61) Nylon Lock Nut

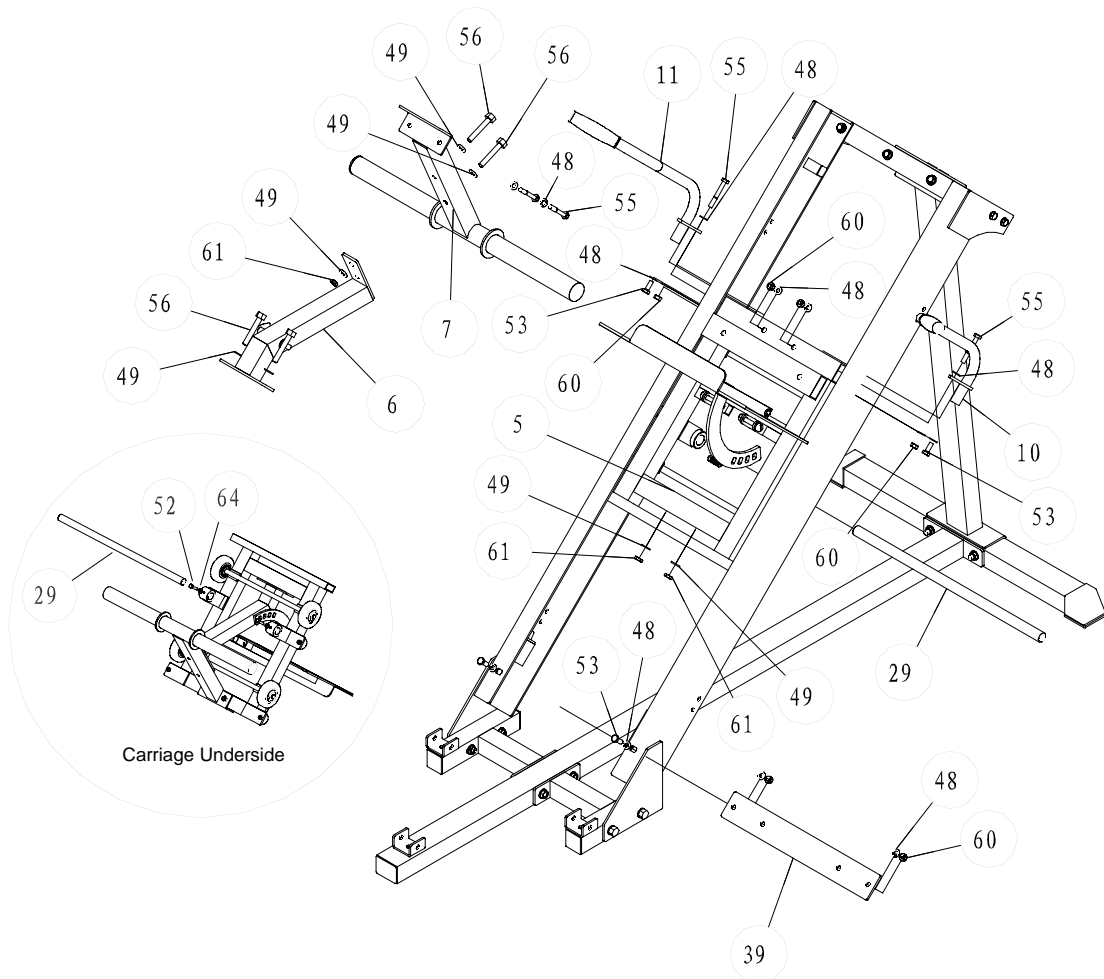
Slide Carriage (5) into top of Left and Right Slide Frames (3,4).

Secure Top Cross Frame (2) to Left and Right Slide Frames (3,4) and Upright Frame (1) using:  
4 x (59) Bolt                      8 x (49) Washer                      4 x (61) Nylon Lock Nut  
4 x (53) Bolt                      4 x (48) Washer

**2**

# ASSEMBLY

**NOTE: Hand tighten bolts and nylon nuts until machine is fully assembled.**



## STEP 2

Complete underside of Carriage (5) assembly using:

1 x (29) Stop Beam	2 x (52) Bolt	2 x (64) Nut
1 x (7) Weight Holder	1 x (6) Connecting Tube	
4 x (56) Bolt	8 x (49) Washer	3 x (61) Nylon Lock Nut
2 x (55) Bolt	4 x (48) Washer	2 x (60) Nylon Lock Nut

Attach Seat Pad Connector (39) to Left and Right Slide Frames (3,4) using:

2 x (53) Bolt	4 x (48) Washer	2 x (60) Nylon Lock Nut
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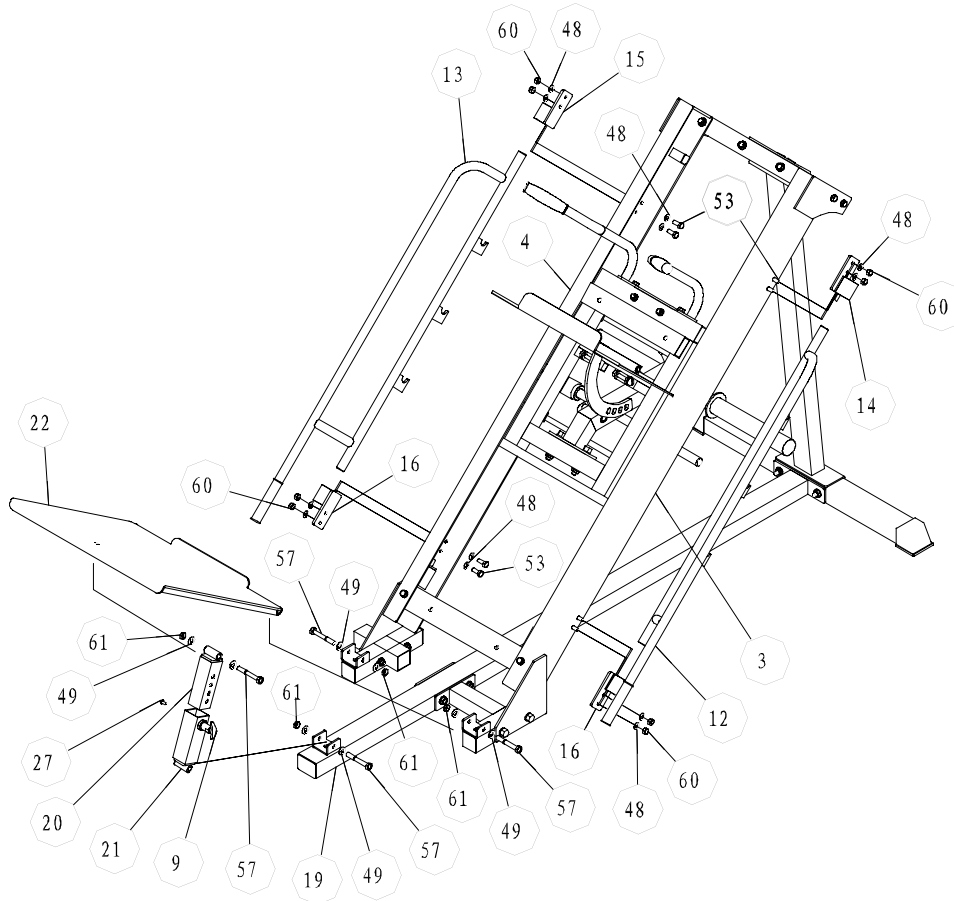
Attach Left and Right Handle Bars (10,11) to Carriage (5) using:

2 x (55) Bolt	6 x (48) Washer	2 x (53) Bolt
2 x (60) Nylon Lock Nut		

**3**

# ASSEMBLY

**NOTE: Hand tighten bolts and nylon nuts until machine is fully assembled.**



## STEP 3

Complete Big Foot Plate (22) assembly using:

- 1 x (20) Telescope Frame for Adj. Foot Plate
- 1 x (57) Bolt
- 1 x (27) Screw
- 2 x (49) Washer
- 1 x (9) Pop Pin

- 1 x (21) Adj. Support
- 1 x (61) Nylon Lock Nut

Attach Big Foot Plate assembly to main unit using:

- 3 x (57) Bolt
- 6 x (49) Washer
- 3 x (61) Nylon Lock Nut

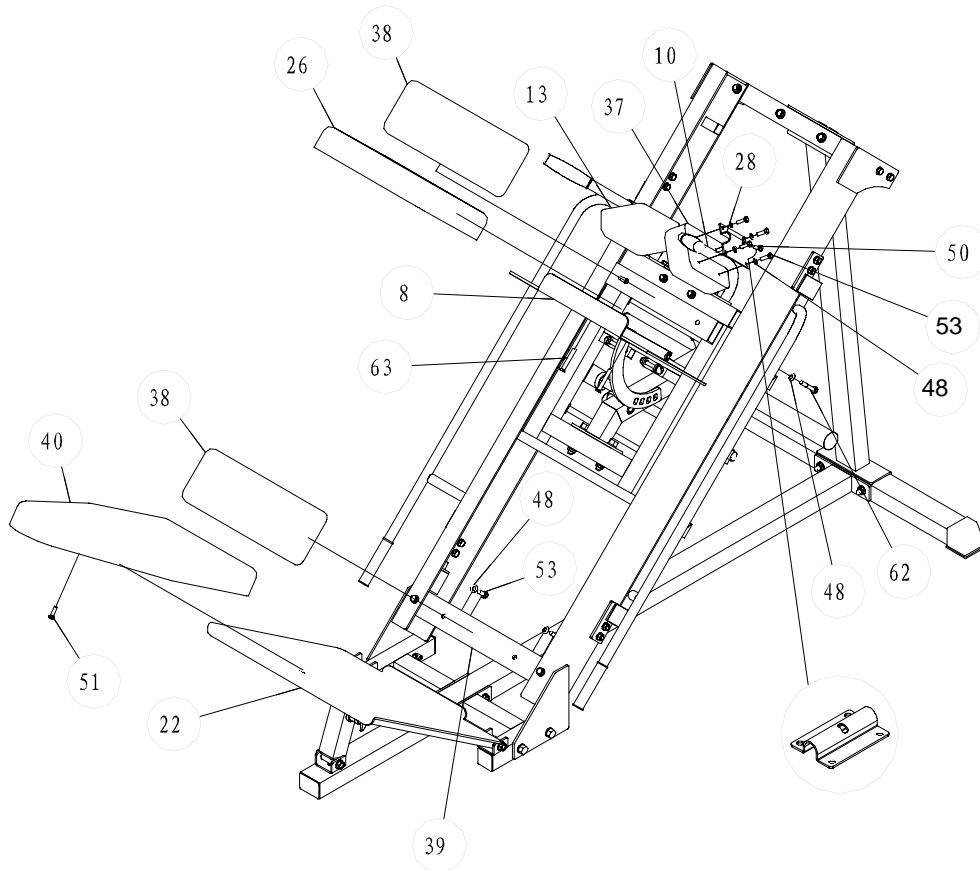
Attach Left and Right Safety Bar Catches (12,13) using:

- 2 x (16) Safety Bar Mount
- 1 x (14) Left Safety Bar Mount w/Pin
- 8 x (60) Nylon Lock Nut
- 1 x (15) Right Safety Bar Mount w/Pin
- 8 x (53) Bolt
- 16 x (48) Washer

**4**

# ASSEMBLY

**NOTE: Hand tighten bolts and nylon nuts until machine is fully assembled.**



## STEP 4

Attach Shoulder Pads (37) to Left and Right Handle Bars (10,11) using:  
2 x (28) Shoulder Connector      8 x (53) Bolt      8 x (48) Washer  
2 x (50) Screw

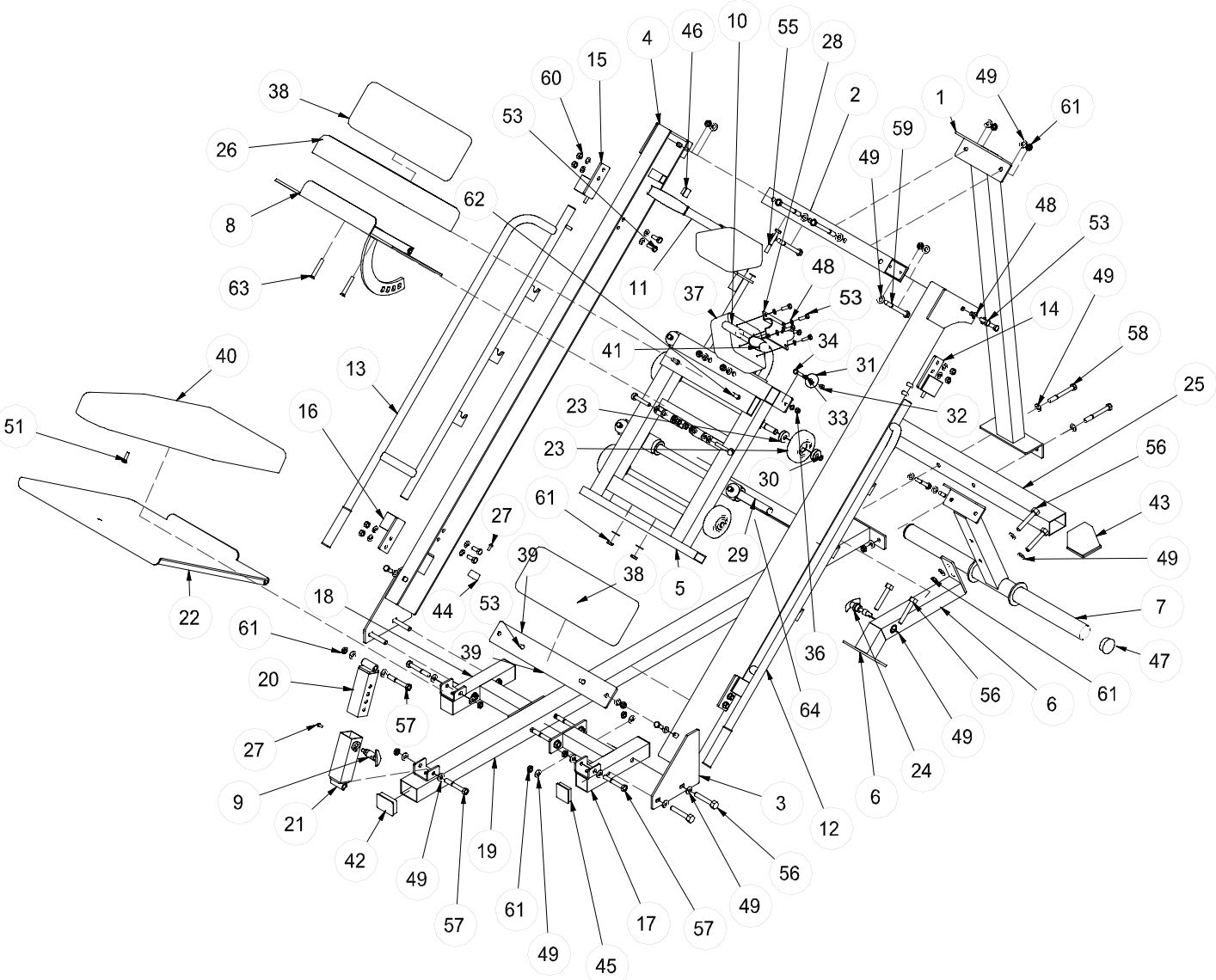
Attach remaining Pads (40,38,26) using:  
1 x (51) Screw      2 x (53) Bolt      4 x (48) Washer  
2 x (63) Screw      2 x (62) Bolt

## PARTS LIST

<u>#</u>	<u>DESCRIPTION</u>	<u>QTY</u>	<u>#</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	upright frame	1	33	short spacer	4
2	top cross frame	1	34	bolt M8x35	4
3	left slide frame	1	35	washer 8	4
4	right slide frame	1	36	nylon lock nut M8	4
5	carriage	1	37	shoulder pad	2
6	connecting tube	1	38	seat pad	2
7	weight holder	1	39	seat pad connector	1
8	small foot plate	1	40	big back pad	1
9	pop pin	1	41	grip	4
10	left handle bar	1	42	plug 50X70	1
11	right handle bar	1	43	end cap 50X70	2
12	left safety bar catch	1	44	rubber bumper	2
13	right safety bar catch	1	45	plug 50	4
14	left safety bar mount w/pin	1	46	plug 25	2
15	right safety bar mount w/pin	1	47	plug 48	2
16	safety bar mount	2	48	washer 10	50
17	left support frame	1	49	washer 12	39
18	right support frame	1	50	screw M8x12	2
19	main base frame	1	51	screw M8x25	1
20	telescope frame for adj foot plate	1	52	bolt M8x25	2
21	adj support	1	53	bolt M10x25	26
22	big foot plate	1	54	screw M10x60	2
23	wheel	4	55	bolt M10x75	4
24	big pop pin	1	56	bolt M12x75	8
25	rear base frame	1	57	bolt M12x80	4
26	small back pad	1	58	bolt M12x100	4
27	screw	3	59	bolt M12x125	4
28	shoulder connector	2	60	nylon lock nut M10	16
29	stop beam	1	61	nylon lock nut M12	19
30	clip	4	62	bolt M10x55	2
31	small wheel	4	63	screw M10x55	2
32	long spacer	4	64	nut M8	2



# EXPLODED VIEW



# KEYS FITNESS PRODUCTS, L.P. POWER SYSTEM SERIES LIFETIME WARRANTY



This Warranty applies in the United States and Canada to products manufactured or distributed by Keys Fitness Products, LP ("Keys") under the KEYS brand name. The warranty period to the original purchaser is lifetime of the original purchaser.

Keys warrants that the Product you have purchased for non-commercial, personal, family, or household use from Keys or from an authorized Keys reseller is free from defects in materials or workmanship under normal use during the warranty period. Your sales receipt, showing the date of purchase of the Product, is your proof of purchase. This warranty only extends to you, the original purchaser. It is not transferable to anyone who subsequently purchases the Product from you.

It excludes expendable parts (wear items). Wear items pertain to components that might need to be replaced due to normal wear and tear. These items vary per product but will include grips, chains, cables, pads, upholstery, pulleys, bearings, etc. Please contact a Keys customer service representative for specifics on wear items. This Warranty becomes VALID ONLY if the product is purchased through a Keys Fitness authorized dealer unless otherwise authorized by Keys Fitness in writing and must be assembled / installed according to the instructions included with the Product.

In a light institutional setting, Keys will extend a one year warranty to the the original purchaser.

During the warranty period Keys will repair or replace (at Keys' option) the product if it becomes defective, malfunctions, or otherwise fails to conform with this Warranty under normal use. In repairing the Product, Keys may replace defective parts, or at the option of Keys, serviceable used parts that are equivalent to new parts in performance. All exchanged parts and Products replaced under this warranty will become the property of Keys. Keys reserves the right to change manufacturers of any part to cover any existing warranty.

This warranty DOES NOT COVER shipping charges, export taxes, custom duties and taxes, or any other charges associated with transportation of the parts or Product. To obtain warranty service, you must contact a Keys authorized retailer, service technician or Keys Fitness at our phone number located in this manual. Any parts determined to be defective must be returned to Keys to obtain warranty service. You must prepay any shipping charges, export taxes, custom duties and taxes, or any other charges associated with transportation of the parts or Product. In addition, you are responsible for insuring any parts or Product shipped or returned. You assume the risk of loss during shipment. You must present Keys with proof-of-purchase documents (including the date of purchase). Any evidence of alteration, erasing or forgery of proof-of-purchase documents will be cause to void this Warranty.

This Warranty does not extend to any product not purchased from Keys or from an authorized Keys reseller. This Limited Warranty does not extend to any Product that has been damaged or rendered defective; (a) as a result of accident, misuse, or abuse; (b) by the use of parts not manufactured or sold by Keys; (c) by modification of the Product or normal wear and tear; (d) operation on incorrect power supplies; or (e) as a result of service by anyone other than Keys, or an authorized Keys warranty service provider. Product on which the serial number has been defaced or removed is not eligible for warranty service. Should any Product submitted for warranty service be found ineligible, an estimate of repair cost will be furnished and the repair will be made if requested by you upon Keys' receipt of payment or acceptable arrangements for payment.

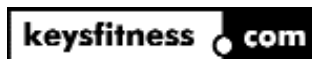
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PLEASE SEND IN THE INCLUDED WARRANTY CARD OR REGISTER ON-LINE AT [www.keysfitness.com](http://www.keysfitness.com) WITHIN TEN (10) DAYS OF PURCHASE TO REGISTER YOUR UNIT WITH KEYS FITNESS PRODUCTS, LP. MAIL WARRANTY CARD TO: KEYS FITNESS PRODUCTS, PO BOX 551239, DALLAS, TX 75355





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