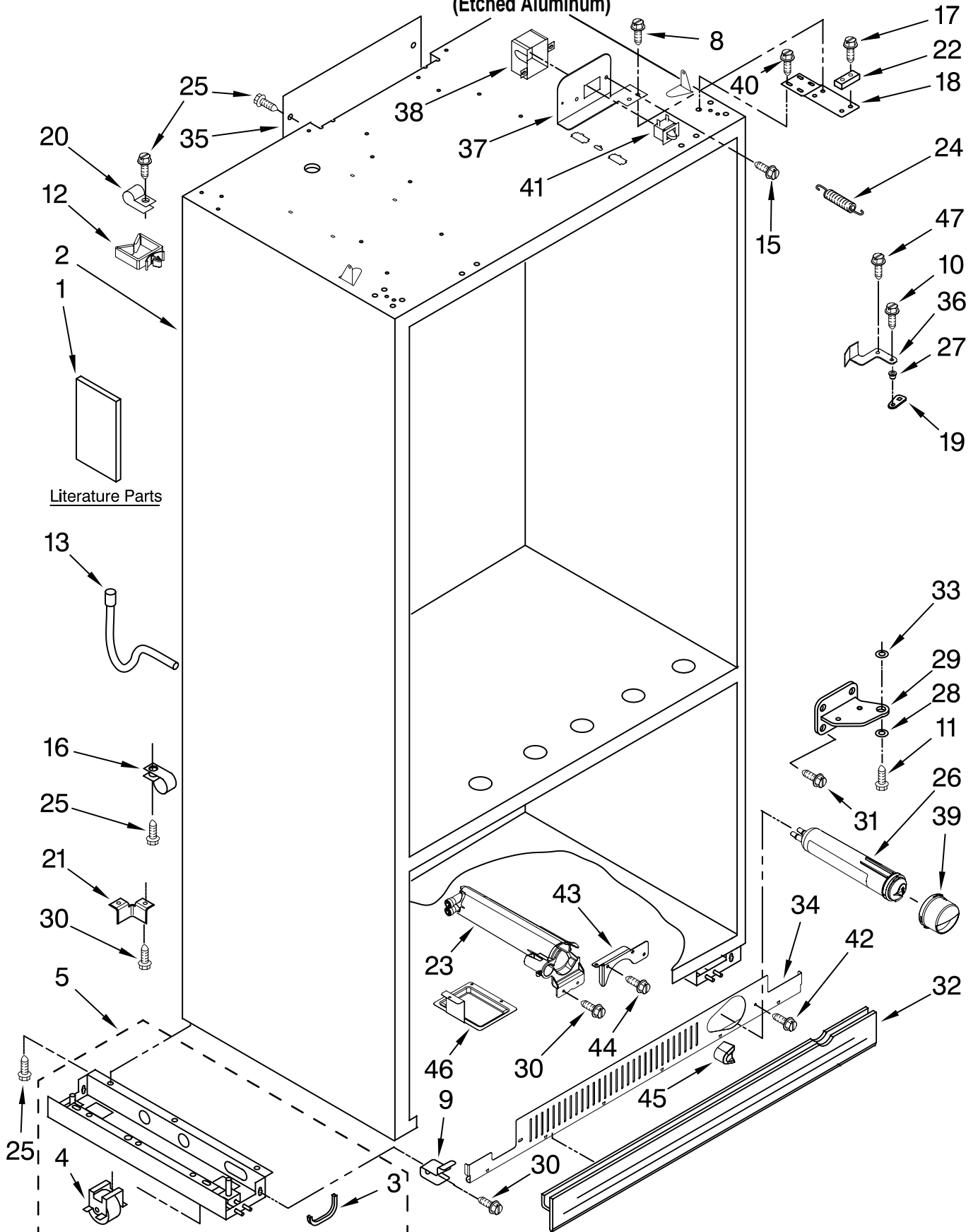


CABINET PARTS

For Model: KBF042FTX00

(Etched Aluminum)

42" BOTTOM MOUNT
BUILT IN REFRIGERATOR



Literature Parts

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

CABINET PARTS

For Model: KBFO42FTX00

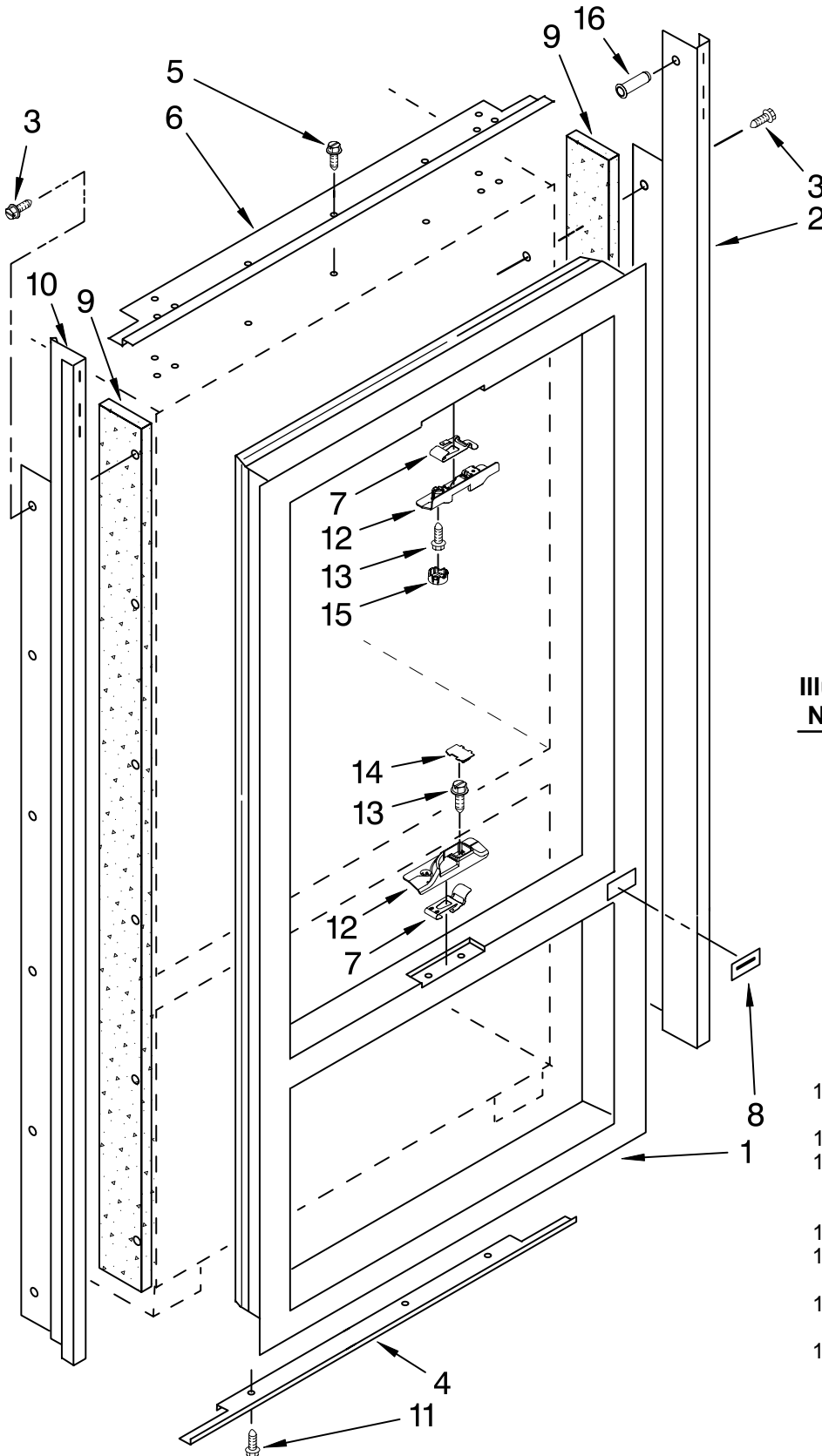
(Etched Aluminum)

Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION
1		Literature Parts	12	W10129069	Clip (6)	29	2302889	Hinge, Bottom
	2320682	Use & Care Guide	13	2314064	Tube, Drain			Refrigerator Door
	2320685	Energy Guide	15	487415	Screw, 8-18 x 3/8	30	489464	Screw, 8-18 x 1/2
	2316852	Service & Wiring Sheet	16	2305274	Clamp, Tube	31	489282	Screw
	2317849	Main Control Service Sheet	17	W10005070	Screw, Door Stop	32	2209025B	Skirt, Grille (Bottom)
	2317840	Modular Ice maker Service Sheet	18	2316759	Hinge, Door Refrigerator Top	33	2314023	Bushing, Hinge (2)
	2320680	Installation Instructions	19	2320509	Cam-Closer, Door	34	2325188B	Grille Base, Front
2		Cabinet (Not A Serviceable Part)	20	2221070	Clamp, Tube	35	2215612	Cover, Air Duct
3	2307584	Grommet, Crossover Tube	21	2006617	Bracket, Support Door	36		Arm, Extension
4	W10138054	Roller, Front & Rear (4)	22	2316758	Stop, Door		2266882	Right
5		Support, Leveler Assembly	23	2260526	Housing, Water Filter		2266881	Left
	2318194	Refrigerator Side	24	2004517	Spring, Door Closure	37		Bracket, Switch
	2318193	Freezer Side	25	486194	Screw		2221097	Right
8	8281164	Screw	26	4396841	Filter, Water		2221096	Left
9	2307640	Mounting Bracket, Grille	27	2316859	Bushing-Arm, Extension	38	2215938	Cover, Switch
10	W10004850	Screw	28	2004994	Bushing, Hinge (2) (Lock-Adjustable)	39	2260518B	Cap, Water Filter
11	488234	Screw 8-32 x 1/4				40	8533913	Screw
						41	1118894	Switch, Rocker Arm (2)
						42	W10005050	Screw, 8-18 x 1/2
						43	2318190	Bracket, Mounting (Filter)
						44	8281163	Screw 8-16 x 1/2
						45	2260503B	Button, Filter
						46	2318189	Tray, Drip Filter
						47	8533980	Screw

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

CABINET AND BREAKER TRIM PARTS

For Model: KBFO42FTX00
(Etched Aluminum)

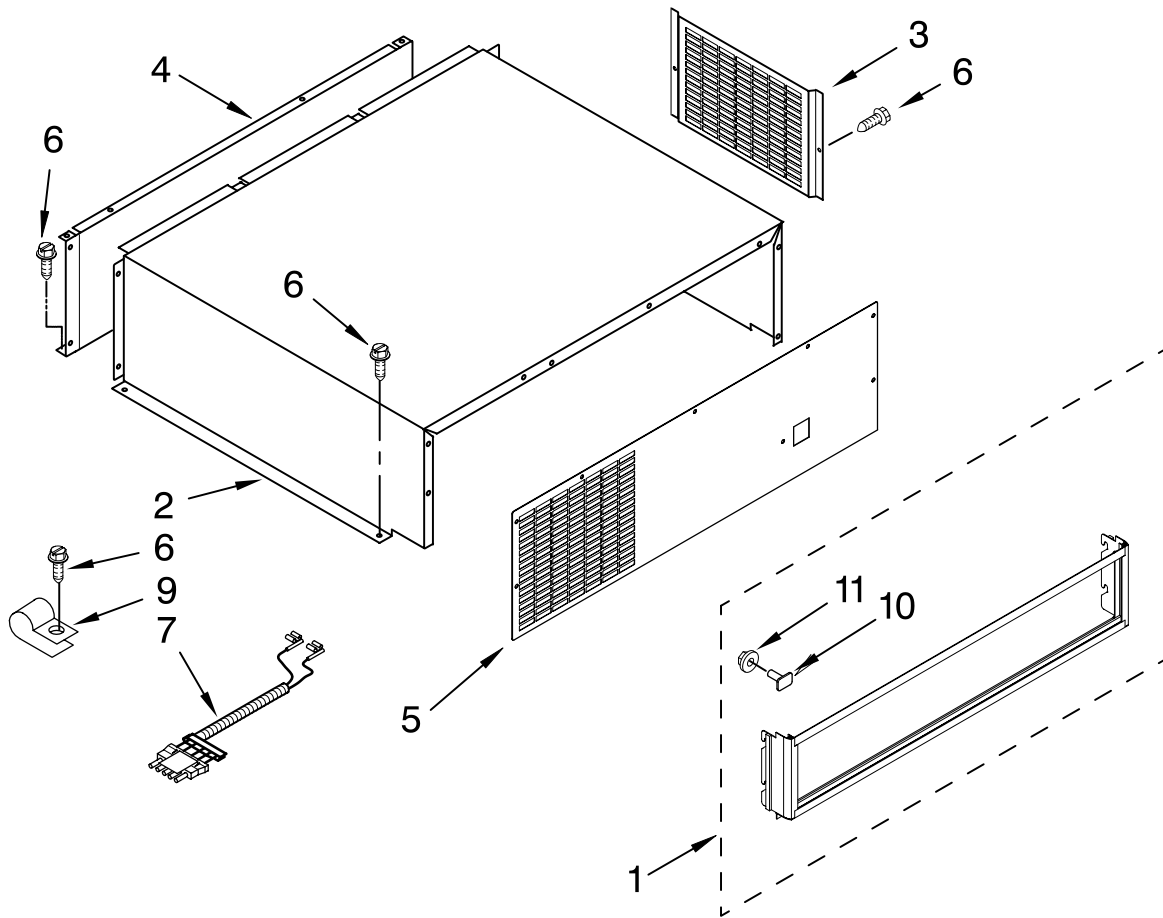


Illus. No.	Part No.	DESCRIPTION
1		Breaker, Trim (Not Serviced)
2	W10133679	Cabinet Trim, Right Side
3	1163283	Screw
4	2316687	Cabinet Trim, Bottom
5	486194	Screw
6	2313961S	Cabinet Trim, Top
7	2316857	Cam, Mullion Top
	2316858	Bottom
8	2005782	Cover, Hinge
9	2005925	Seal-Trim, Side
10	W10133683	Cabinet Trim, Left Side
11	489464	Screw, 8-18 x 1/2
12	2309230	Contact, Mullion Top
	2309231	Bottom
13	486194	Screw
14	2316899	Cover, Screw (2) (Square)
15	2317078	Cover, Screw (2) (Round)
16	W10121451	Nutsert (4)

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

TOP GRILLE AND UNIT COVER PARTS

For Model: KBFO42FTX00
(Etched Aluminum)

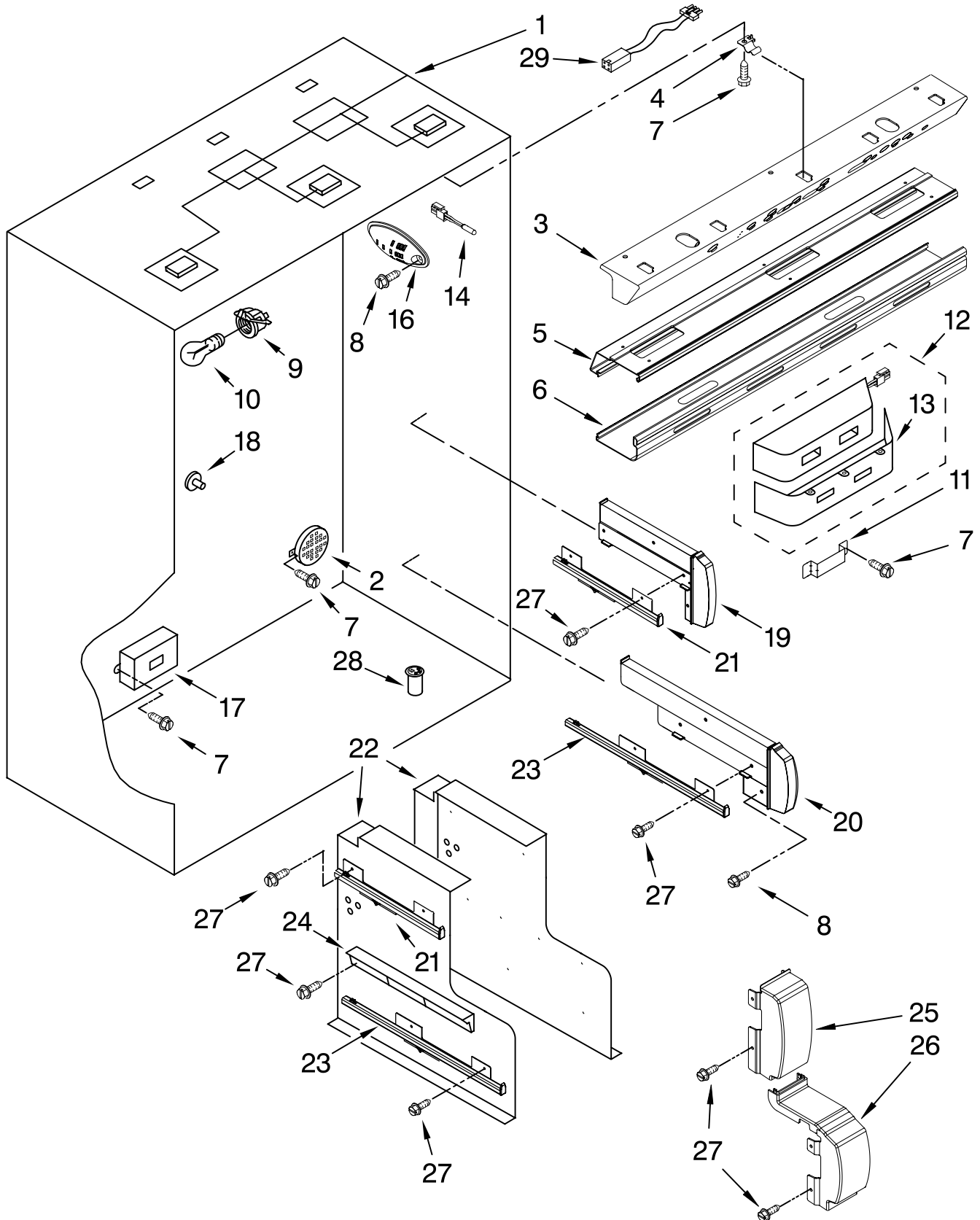


Illus. No.	Part No.	DESCRIPTION
1	2317080S	Top Grille Assembly
2	2320502	Cover, Unit
3	2317881	Grille, Condenser
4	2256466	Back Panel
5	2307682	Front, Unit Cover
6	487415	Screw
7	2187946	Wire Assembly, Light Switch
9	489348	Clamp
10	2003347	Tee Bolt (4)
11	1161548	Nut (4)

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

REFRIGERATOR LINER PARTS

For Model: KBF042FTX00
(Etched Aluminum)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

REFRIGERATOR LINER PARTS

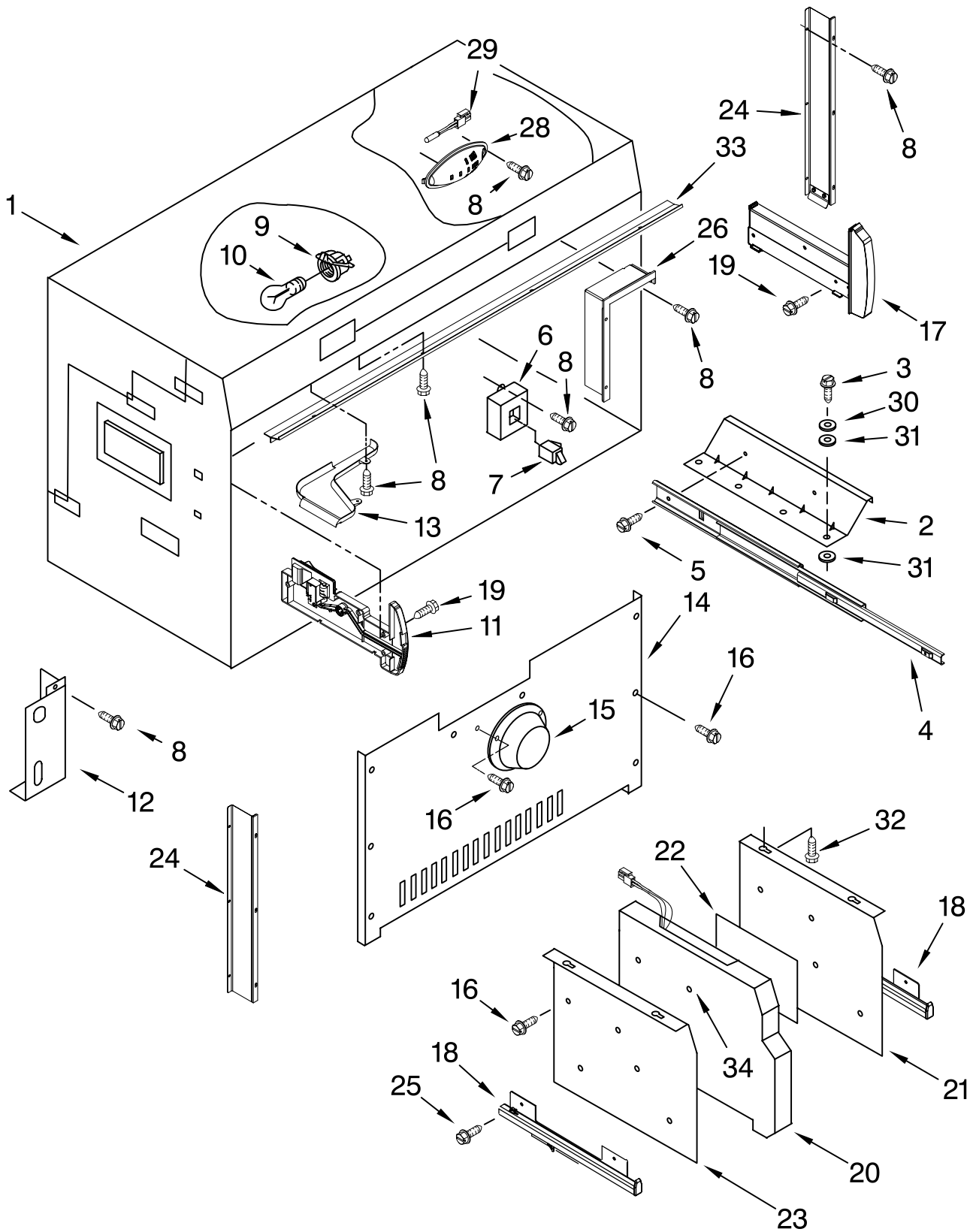
For Model: KBF042FTX00
(Etched Aluminum)

Illus. No.	Part No.	DESCRIPTION
1		Liner, Refrigerator (Not Servicable)
2	2317004	Cover, Air Return (2)
3	2320663	Control Box, Complete
4	2317000	Clip, Control Box
5	2324969	Bracket, Control Box
6	2309248	Shield, Light
7	487539	Screw, 8-15 x 1/2
8	488163	Screw
9	2223857	Socket, Light (3)
10	2309101	Bulb, Light (3)
11	2317917	Clip, Diffuser Cover
12	2320523	Diffuser Assembly
13	2320519	Cover, Diffuser
14	2320519	Thermistor
16	2317105	Cover, Thermistor
17	2268249	Diffuser, Crisper (Complete)(2)
18	2196483	Stud, Shelf
19		Spacer, Crisper
	2268331	Left
	2268332	Right
20		Spacer, Deli
	2306475	Left
	2306474	Right
21		Slide, Crisper Pan
	2302952	Left (2)
	2302953	Right (2)
22		Center Support
	2320551	Left Half
	2320550	Right Half
23		Slide, Deli Pan
	2302956	Left (2)
	2302957	Right (2)
24	2314054	Support, Deli Cover (2)
25	2309083	Cover, Center (Crisper Pans)
26	2318008	Cover, Center (Deli Pans)
27	W10001160	Screw, 8-32 x 1/2
28	2171931	Valve, Tube-Body
29	2310164	Wire, Jumper

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

FREEZER LINER PARTS

For Model: KBF042FTX00
(Etched Aluminum)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

FREEZER LINER PARTS

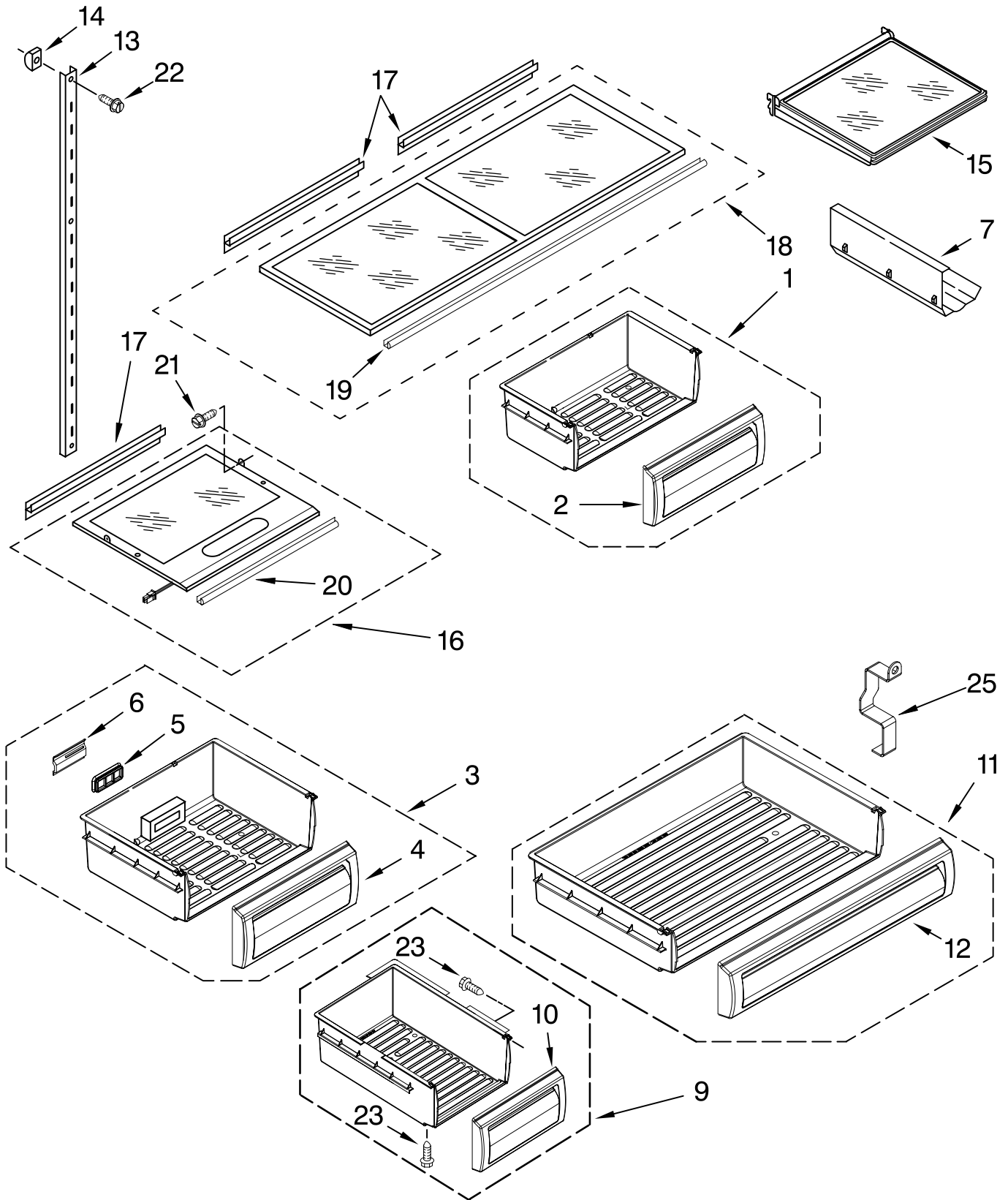
For Model: KBFO42FTX00
(Etched Aluminum)

Illus. No.	Part No.	DESCRIPTION
1		Liner, Freezer (Not Servicable)
2	2306425	Mounting Bracket, Drawer Slide (2)
3	W10071460	Screw
4	2320616	Drawer Slide, Freezer Basket (2)
5	W10061370	Screw
6	2314022	Cover, Light Switch
7	1118894	Switch, Rocker
8	486194	Screw
9	2223857	Socket, Light
10	2309101	Bulb, Light
11	2268299	Switch Assembly, Icemaker (Includes Emitter)
12	2306187	Cover, Wiring (Icemaker)
13	2317005	Duct, Air Flow (Icemaker)
14	2306100	Cover, Evaporator
15	2317829	Cover, Evaporator Fan
16	487539	Screw
17	2306106	Spacer, Drawer (Right Side)
18		Slide, Freezer Bin
	2306117	Left (2)
	2306116	Right (2)
19	488163	Screw
20	2317925	Divider, Freezer Bins (Includes Receiver)
21	2306104	Support, Slide (Right)
22	2317927	Shield
23	2306105	Support, Slide (Left)
24		Bracket, Evaporator Cover
	2320512	Left Side
	2317893	Right Side
25	488163	Screw
26	W10121940	Bracket, Air Return
28	2317105	Cover, Thermistor
29	2188820	Thermistor
30	W10075920	Washer
31	2320526	Washer (EPDM)
32	8533928	Screw
33	W10135430	Air Deflector Asy
34	2198643	Lens, Receiver

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

SHELF PARTS

For Model: KBFO42FTX00
(Etched Aluminum)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

SHELF PARTS

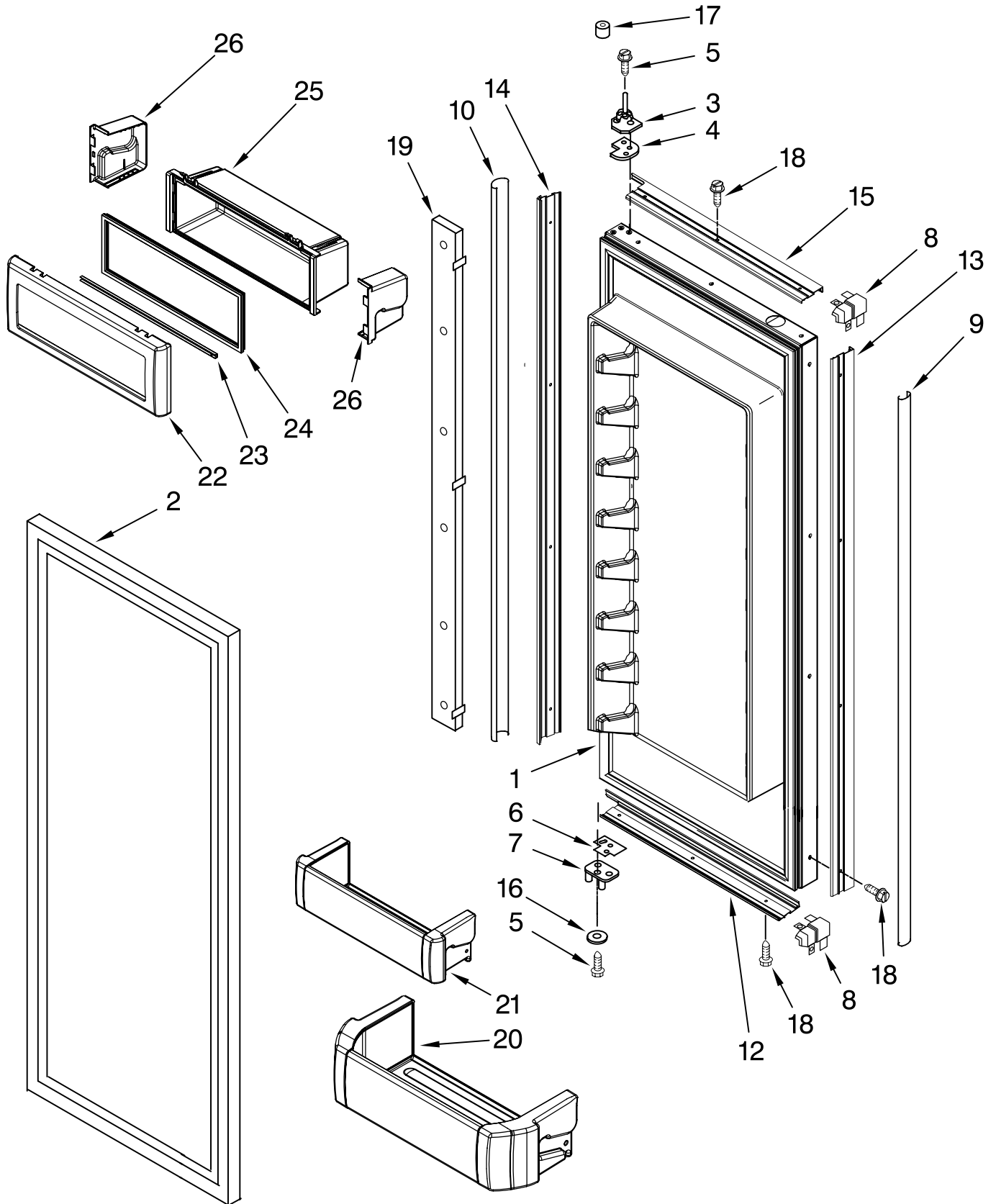
For Model: KBFO42FTX00
(Etched Aluminum)

Illus. No.	Part No.	DESCRIPTION
1		Crisper Pan Assembly (Includes # 2)
	2268173	Left
	2268171	Right
2	2256247	Front, Crisper Pan
3		Deli Pan Assembly (Incl. #4, 5 & 6)
	2317940	Left
	2317941	Right
4	2256365	Front, Deli Pan
5	2307810	Duct, Deli Pan
6	2317939	Air Deflector
7	2179404	Rack, Wine
9	2306174	Ice Pan Assembly (Includes # 10)
10	2306175	Front, Ice Pan
11	2327511	Freezer Pan Assembly (Includes # 12)
12	2256367	Front, Freezer Pan
13	2327314	Ladder, Shelf (4)
14	520965	Support, Ladder
15	2268246	Shelf (4)
16		Cover, Deli Bin
	2320665	Left
	2320667	Right
17	2309400	Gasket, Rear
18	2309045	Cover, Crisper
19	2309396	Gasket, Front (Crisper Cover)
20	2309395	Gasket, Front (2) (Deli Cover)
21	8281251	Screw
22	2006475	Screw
23	488886	Screw, 8-18 x 1/2
25		Locking Clip, Bin
	2327393	Right
	2327394	Left

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

REFRIGERATOR DOOR PARTS

For Model: KBF042FTX00
(Etched Aluminum)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

REFRIGERATOR DOOR PARTS

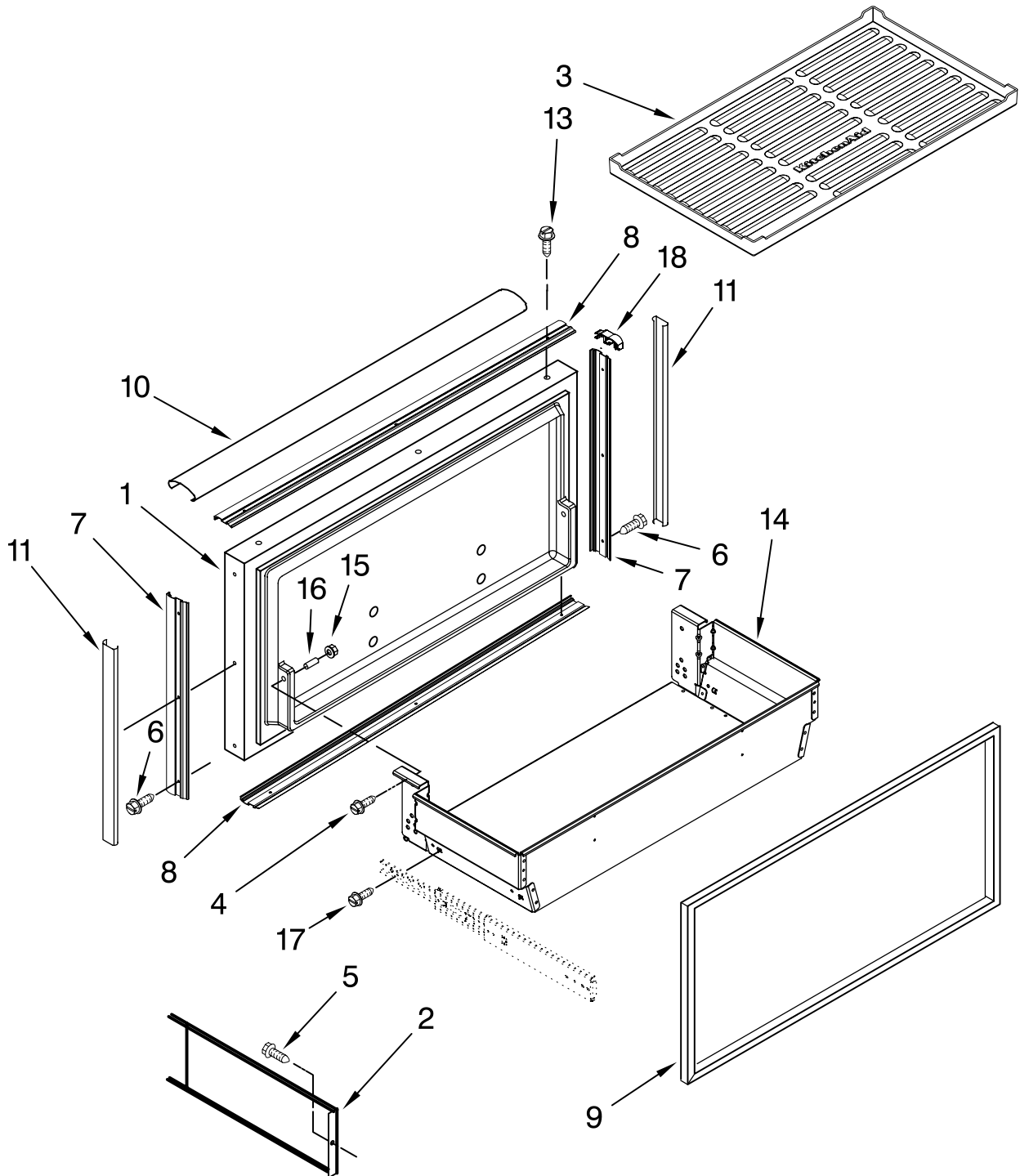
For Model: KBFO42FTX00
(Etched Aluminum)

Illus. No.	Part No.	DESCRIPTION
1		Door, Refrigerator (Includes Item 2)
	2307903	Left
	2307902	Right
2	2268265	Gasket, Door
3	2320642	Hinge Assembly, Top
4	2256381	Spacer-Hinge, Top
5	489282	Screw, 10-32 x 3/4
6	2257647	Spacer, Hinge (Bottom)
7		Bottom Hinge Assembly
	2316752	Left
	2316751	Right
8	2207457	Trim, Corner
9	2309021S	Cover-Trim, Side (Handle Side)
10	2309022S	Cover-Trim, Side (Hinge Side)
12	2314031S	Trim-Door, Bottom
13	2314030S	Trim-Door, Side (Handle Side)
14	2309031S	Trim-Door, Side (Hinge Side)
15	2314028S	Trim-Door, Top
16	2006346	Washer
17	2316760	Bushing, Top Hinge
18	8281250	Screw, 8-15 x 1/2
19	2307938	Mullion Assembly
20	2222769	Shelf, Door (2) (Gallon)
21	2222772	Shelf, Door (4)
22	W10131132	Door, Utility Bin
23	2222795	Rail, Lid
24	2222981	Gasket, Utility Bin
25	2222921	Bin, Utility
26		End Cap, Utility Bin
	2222920	Left Side
	2222919	Right Side

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

FREEZER DOOR AND BASKET PARTS

For Model: KBF042FTX00
(Etched Aluminum)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

FREEZER DOOR AND BASKET PARTS

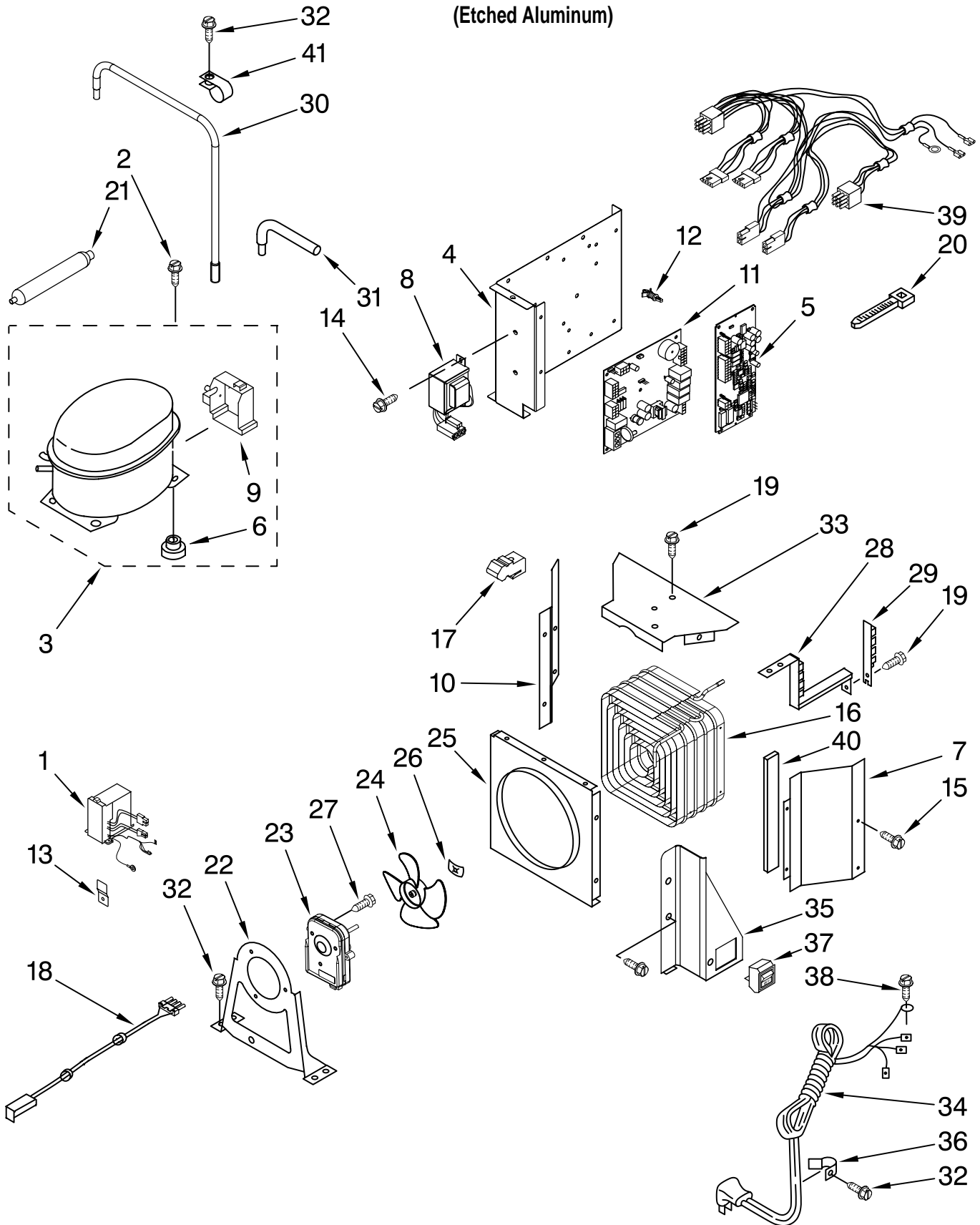
For Model: KBF042FTX00
(Etched Aluminum)

<u>Illus. No.</u>	<u>Part No.</u>	<u>DESCRIPTION</u>
1	2327400	Freezer Door (Includes #9)
2	2317101	Divider, Basket (2)
3	2314024	Mat, Basket
4	W10135775	Screw, 5/16 x 3/4
5	W10135792	Screw, 8/32 x 1/4
6	W10109030	Screw
7	2313999S	Trim-Door, Side
8	2313998S	Trim-Door, Top & Bottom
9	2309216	Door Gasket, Magnetic
10	2309033S	Cover-Trim, Top
11	2309213S	Cover-Trim, Side
13	8281250	Screw, 8-15 x 1/2
14	2327532	Basket Assembly, Freezer
15	2207454	Nut, Hex
16	W10001190	Washer
17	W10001170	Screw, 5/16-24 x 1 (Basket to Slide)
18	2258903	Cap, Door (4) Corner

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

UPPER UNIT PARTS

For Model: KBFO42FTX00
(Etched Aluminum)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

UPPER UNIT PARTS

For Model: KBFO42FTX00
(Etched Aluminum)

Illus. No.	Part No.	DESCRIPTION
1	W10133449	Inverter Box
2	489373	Screw, Compressor Mounting (4)
3	2302967	Compressor (Includes Items 6, 9 & 21) (Also Order 876765 Tube Kit)
4	2307683	Housing, Control Board
5	2303091	Control Board
6	1100826	Grommet, Mounting
7	2309002	Support, Condenser (Right)
8	2303033	Transformer
9	2215676	Terminal Cover
10	2309001	Support, Condenser (Left)
11	W10121049	Control Board
12	2203075	Spacer (9)
13	2256328	Bracket, Inverter Box
14	487415	Screw
15	1157158	Screw
16	2307998	Condenser
17	2309431	Grommet (2)
18	2310207	Wire, Jumper
19	489399	Screw

Illus. No.	Part No.	DESCRIPTION
20	2155774	Wire Tie
21	2317982	Drier
22	2215641	Bracket, Fan Motor
23	2206036	Motor, Fan
24	2190685	Blade, Fan
25	2003169	Orifice, Fan
26	486692	Speed Nut
27	8281160	Screw
28	2317031	Bracket, Vibration (Condenser)
29	2317030	Arm, Vibration (Condenser)
30	2307566	Tube, Transition (Condenser/Drier)
31	2194319	Tube, Process
32	486194	Screw
33	2309000	Cover, Condenser
34	2310251	Service Cord
35	2307684	Bracket, Mounting (Power Switch)
36	549193	Clamp, Cord
37	2266802	Switch, Power Disconnect
38	487294	Screw, Ground
39	W10123227	Wiring Harness, Unit Compartment

Illus. No.	Part No.	DESCRIPTION
40	2309432	Gasket, Condenser
41	488937	Clamp, Tube

Following Parts Not Illustrated and Optional Parts Not Included

978025	Valve, Access (1/4")
978026	Valve, Access (5/16")
978027	Valve, Access (3/8")
978028	Valve, Access (1/2")
978029	Valve, Access (5/8")
978030	Valve, Access (3/4")
876764	Valve, Access (3/16")

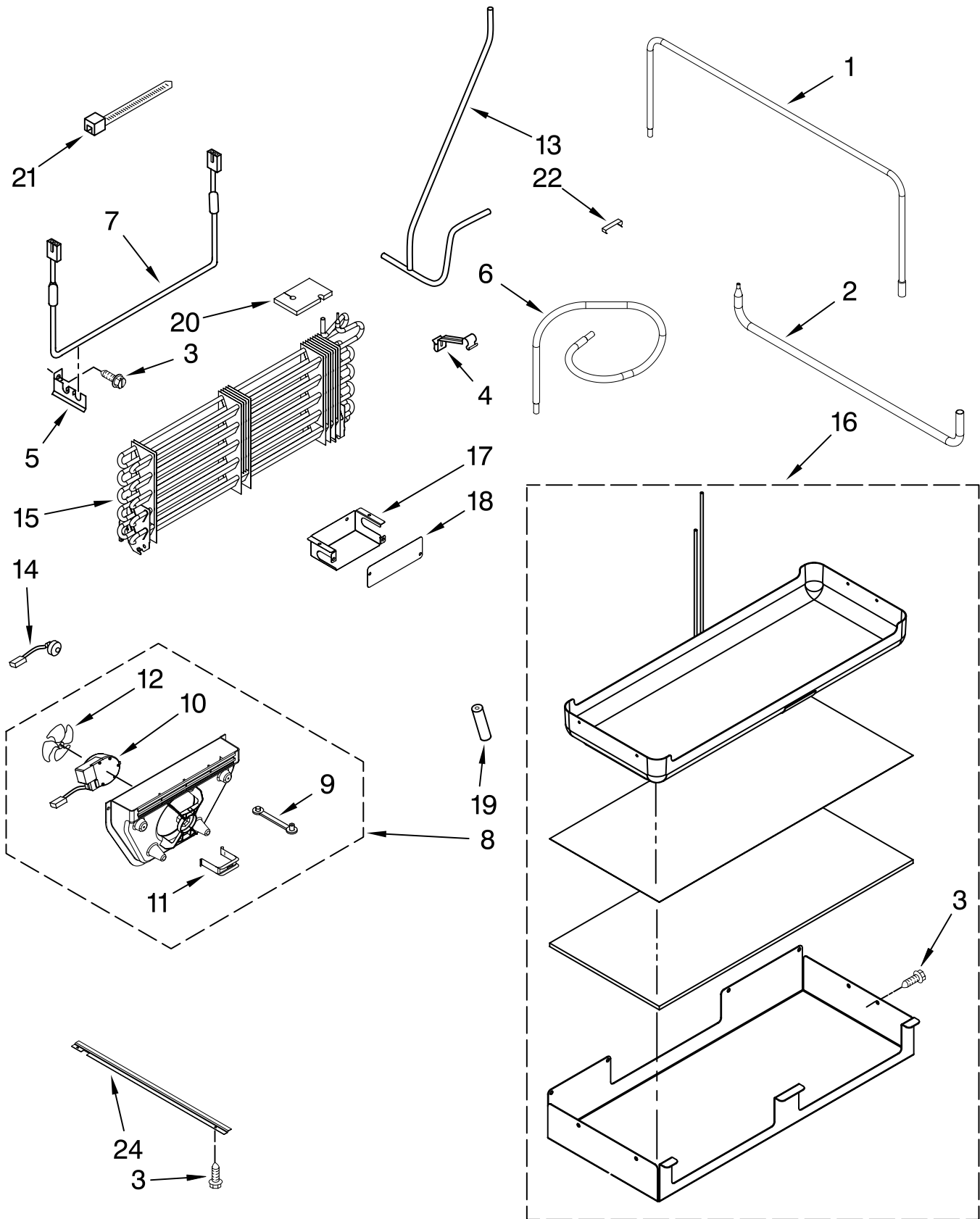
REFRIGERANT CHARGE

6.25 oz.
(R-134A)

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

LOWER UNIT AND TUBE PARTS

For Model: KBF042FTX00
(Etched Aluminum)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

LOWER UNIT AND TUBE PARTS

For Model: KBFO42FTX00
(Etched Aluminum)

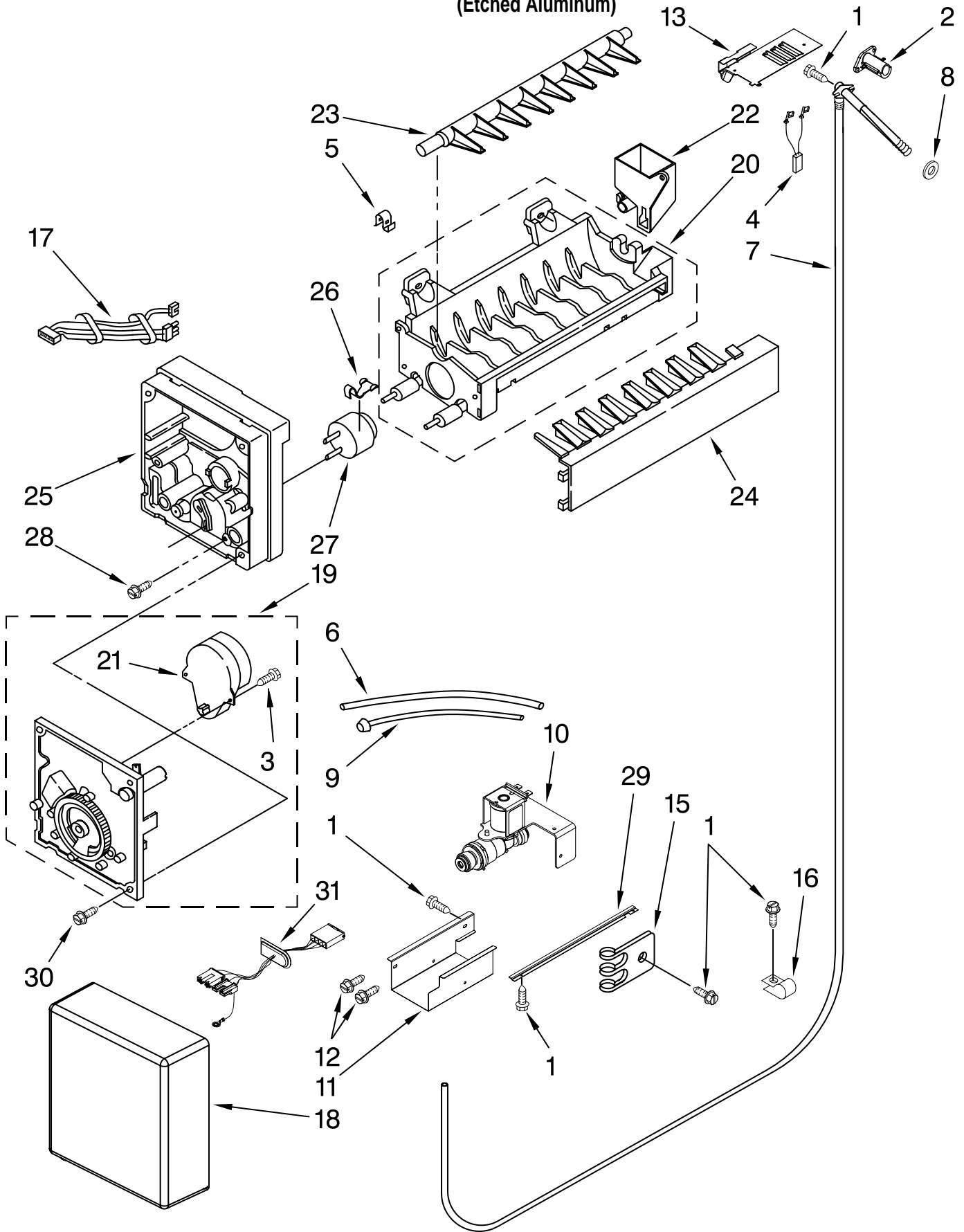
Illus. No.	Part No.	DESCRIPTION
1	2309072	Tube, Transition (Condenser)
2	2309070	Tube, Transition (Drier/Restrictor)
3	486194	Screw
4	2307944	Clip
5	2307945	Bracket, Mounting
6	2309076	Tube, Suction
7	2306176	Heater, Defrost
8	2306178	Scroll Assembly
9	2223986	Grommet, Motor
10	2259385	Motor, Fan
11	2223733	Retainer, Fan Motor
12	2169142	Blade, Fan
13	W10121368	Tube, Discharge
14	2310137	Defrost Bi-Metal
15	2306485	Evaporator (Includes #5 & 7)
16	2320615	Drain Pan Assembly
17	2316684	Cover, Box
18	2316683	Cover, Wiring
19	2215648	Dampener, Heater
20	2306180	Block, Evaporator Water Filter
21	2155774	Wire Tie
22	2317920	Clip, Heater
24	2320554	Bracket, Drain Pan

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

ICEMAKER PARTS

For Model: KBFO42FTX00

(Etched Aluminum)



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

ICEMAKER PARTS

For Model: KBFO42FTX00
(Etched Aluminum)

Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION
1	486194	Screw	16	488946	Clamp, Tubing	27	627985	Thermostat
2	2221240	Heater, Fill Tube	17	2310136	Wire Harness, Icemaker			(Also Order 542639 Cement Alumilastic)
3	489136	Screw (2)	18	2257538	Cover	28	8533917	Screw
4	2310108	Jumper, Heater Fill Tube	19	626691	Module Assembly (Includes Items 3 & 21)	29	2320559	Support, Valve
5	628379	Clip, Fuse	20	628228	Mold & Heater (Also Order 542638 Silicone Grease)	30	489276	Screw
6	2325170	Tube, Filter Inlet	21	626683	Motor	31	2310193	Wire Assembly (Water Valve)
7	2317848	Tube Assembly, Water Inlet	22	628356	Cup, Water Fill	100	2316895	Complete Icemaker Assembly
8	1106508	Seal Gasket	23	627843	Ejector	Following Parts Not Illustrated (Optional Parts Only)		
9	2317912	Tube, Filter Outlet	24	2182124	Ice Stripper			
10	2307650	Valve, Solenoid	25	2195914	Support			
11	W10129653	Shield, Valve	26	2315522	Retainer, Thermostat (2)			
12	489464	Screw						
13	2221231	Heat Shield						
15	489348	Clamp, Valve						
								8537055 Cleaner, Stainless Steel

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