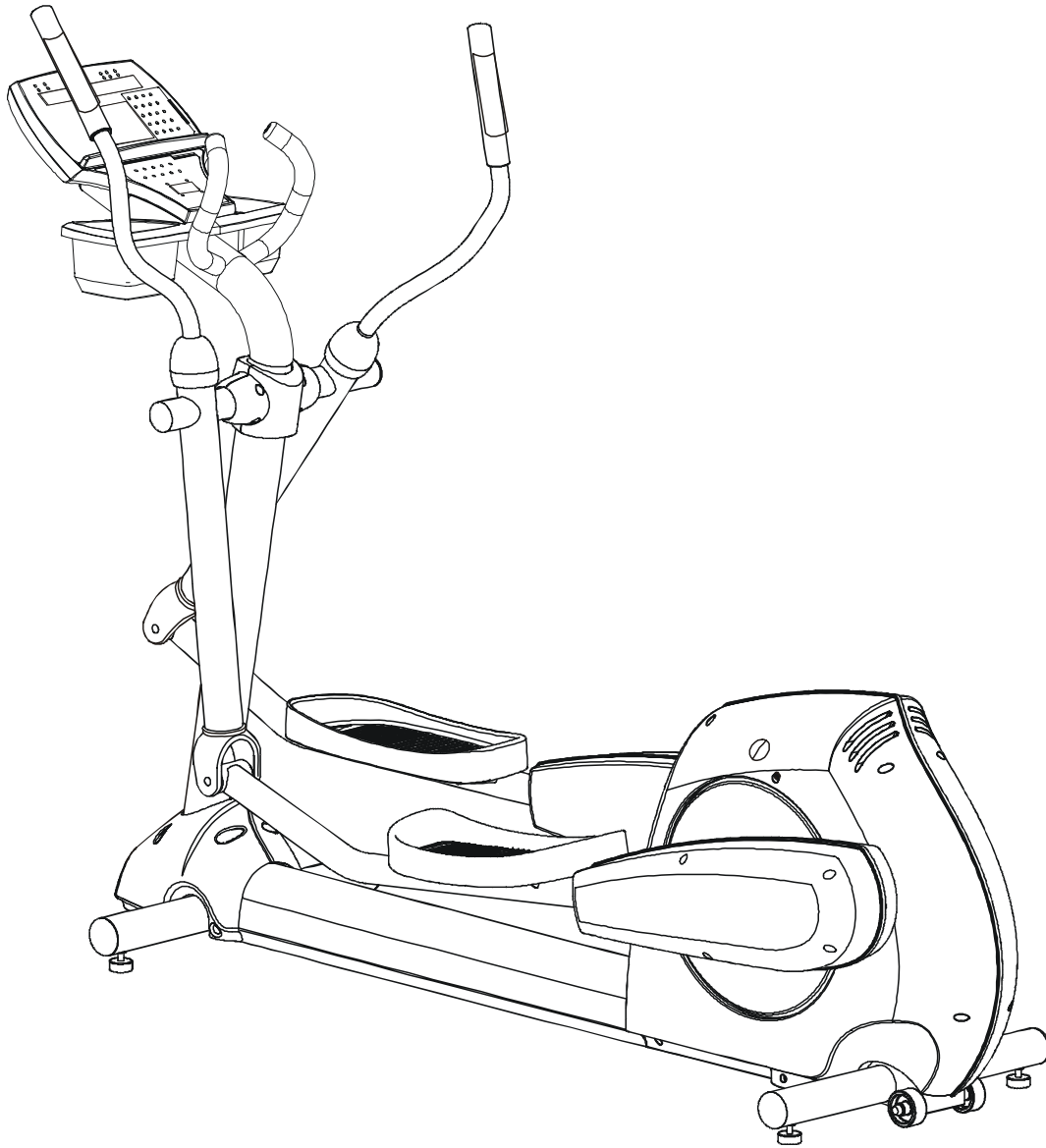


LifeFitness

CROSS-TRAINER 91X-0XXX-01



Customer Support Services ***PARTS MANUAL*** revised 4 March 2010

**91X CROSS-TRAINER
REFERENCES**

**91X-0XXX-01
S/N XTF100000 and UP**

MANUAL: OPER; 91X; ENG X	M051-00K61-A093
MANUAL: SERVICE; 91X	M051-00K61-A097
ARCTIC SILVER TOUCH UP PAINT: SPRAY CAN .5 OZ BOTTLE W/APPLICATOR .33 OZ PEN	0017-00008-0204 0017-00008-0205 0017-00008-0206
STEALTH GRAY TOUCH UP PAINT (FOR ROCKER ARMS): SPRAY CAN .5 OZ BOTTLE W/APPLICATOR	0017-00008-0199 0017-00008-0198
HARDWARE BAG	AK61-00181-0000

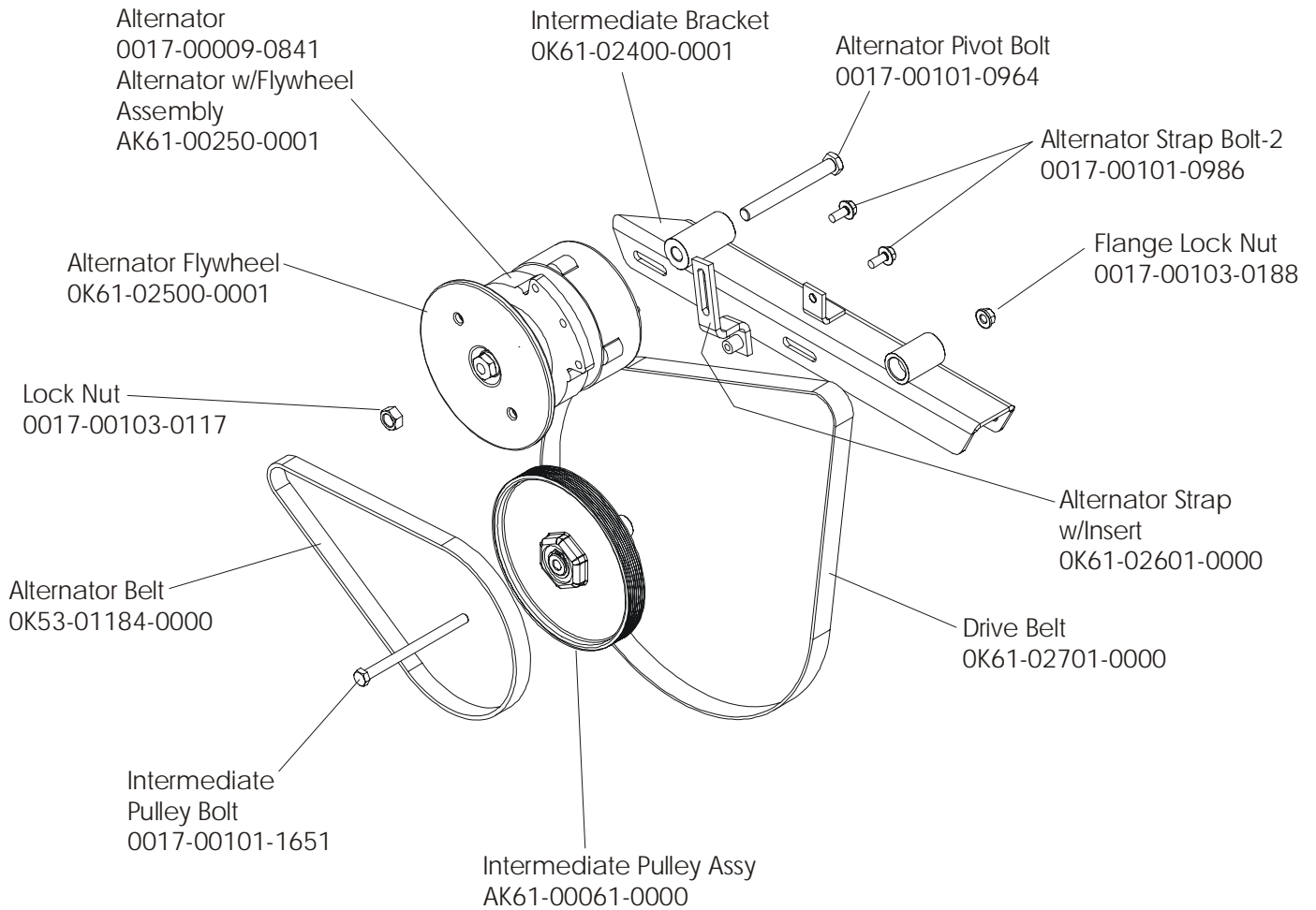
UNLABELED PARTS	
DESCRIPTION	PART NO.
BATTERY: 6V; 2.5AH C	0017-00003-0685
1/4 -20X 5 HXL NO L CUP ST BO B	0017-00101-0333
SHAFT: PEDAL-LEVER; CLEVIS B	OK61-01076-0000
KIT: SERV; POLAR-RCVR; TESTED BM	SK40-00045-0001

The 91X-0XXX-01 has both Telemetry and LifePulse sensors for Heart Rate.

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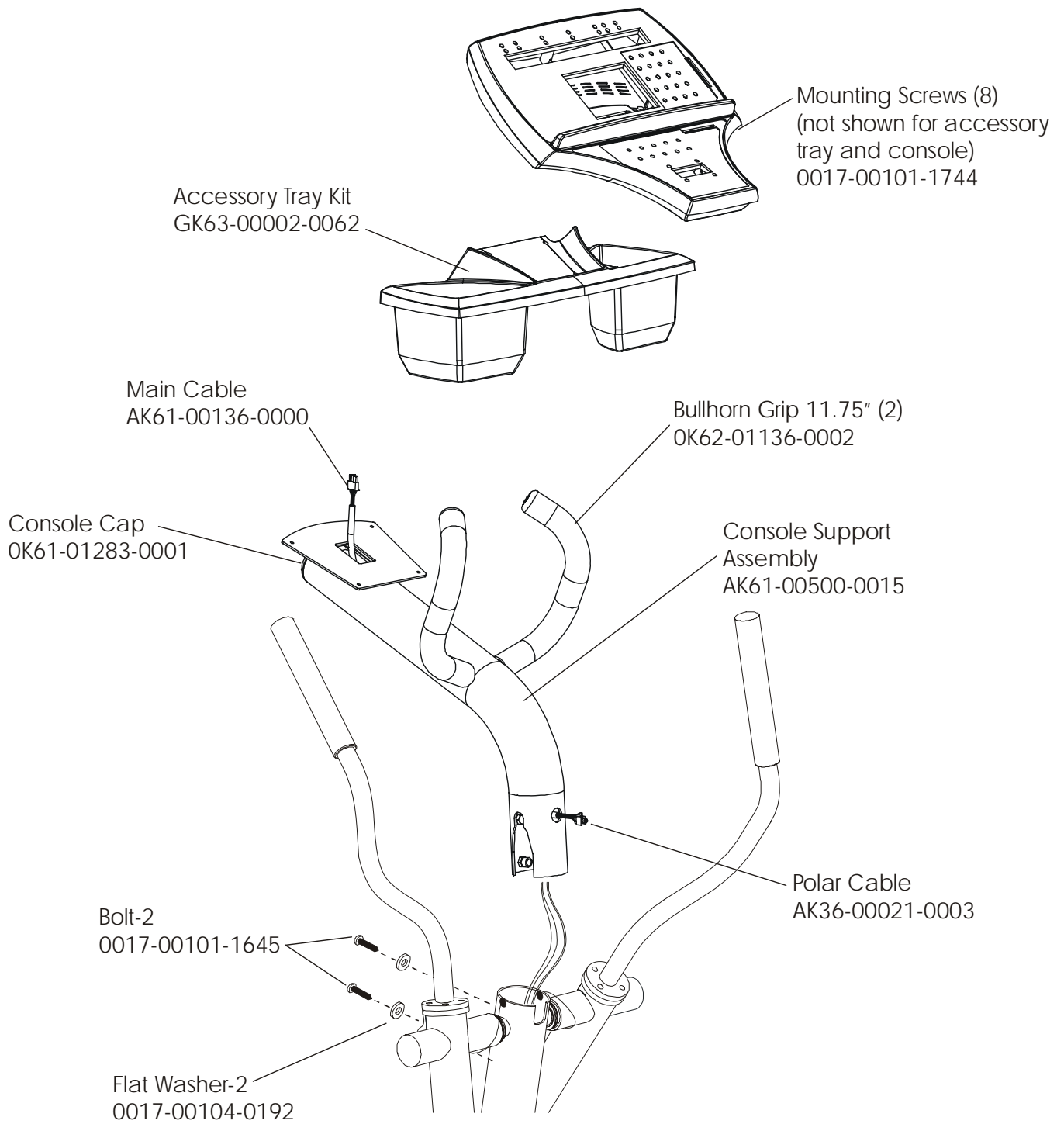
91X CROSS-TRAINER
DRIVE BELTS AND ALTERNATOR

91X-0XXX-01
S/N XTF100000 and UP



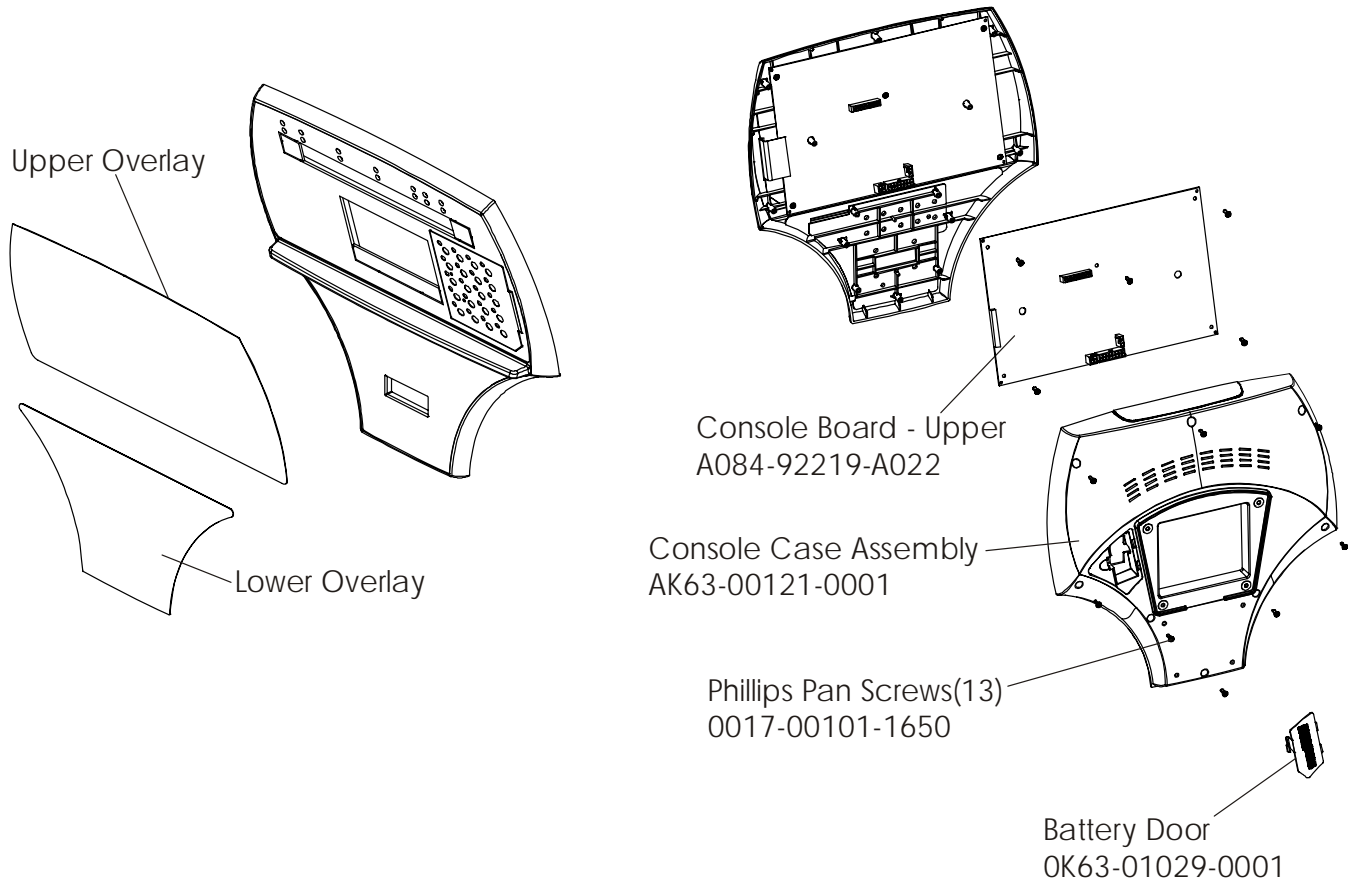
**91X CROSS-TRAINER
CONSOLE SUPPORT ASSEMBLY**

**91X-0XXX-01
S/N XTF10000 and UP**



**91X CROSS-TRAINER
CONSOLE ASSEMBLY**

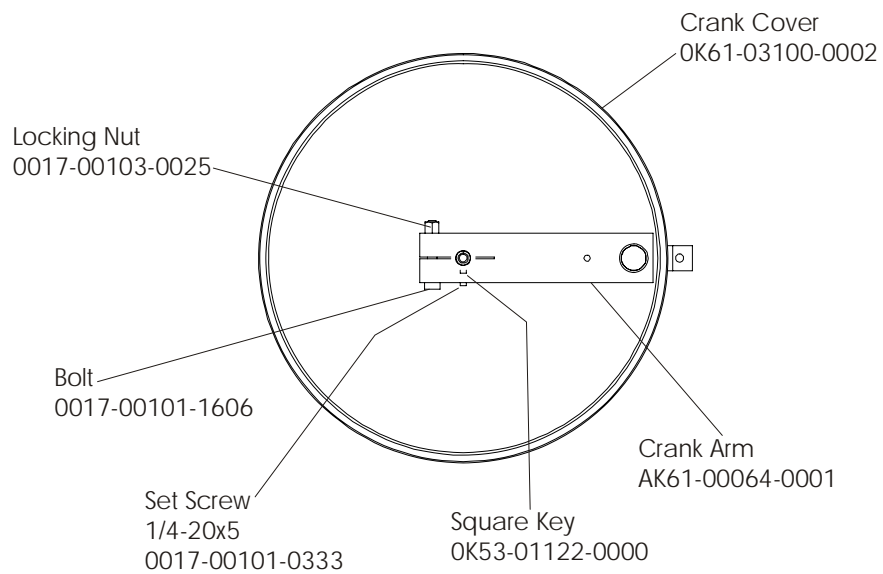
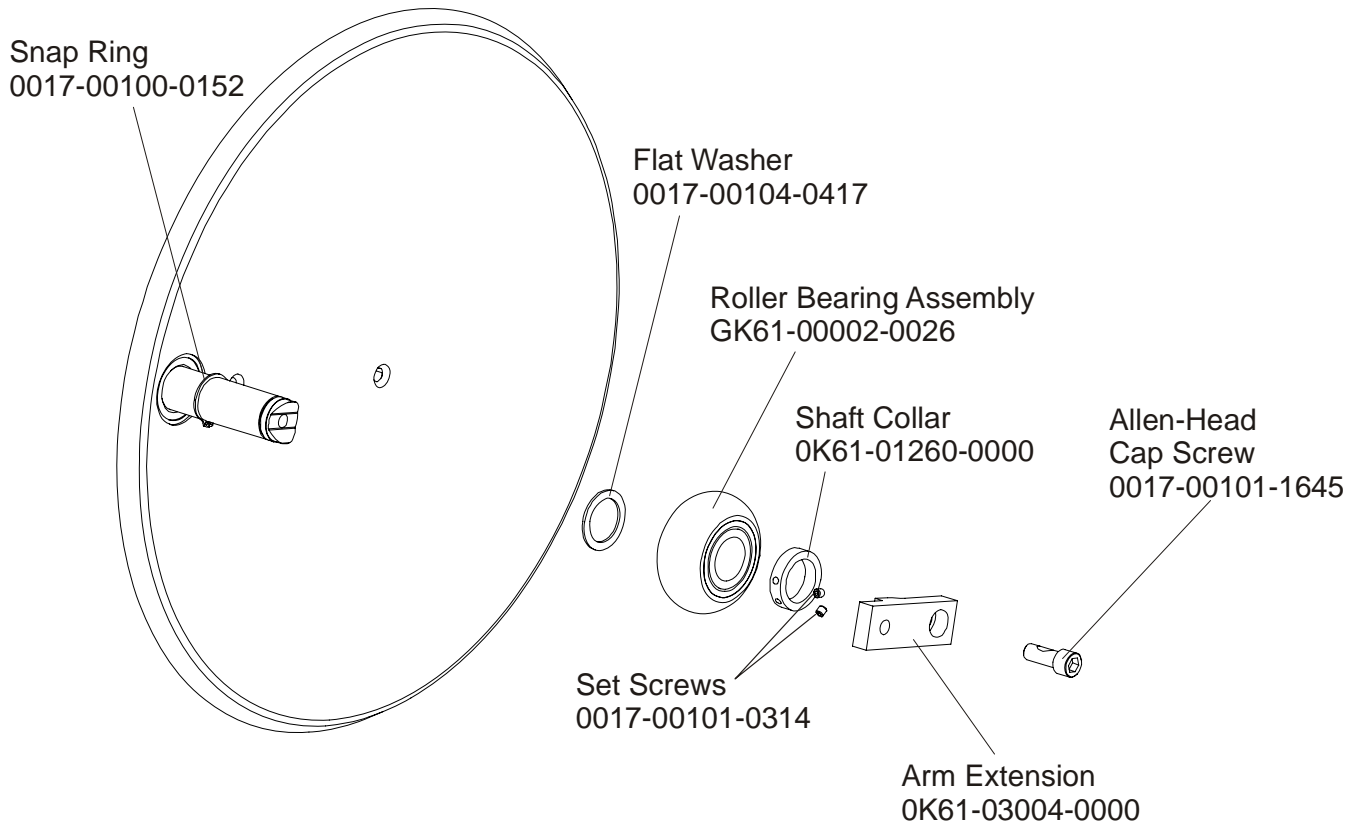
**91X-0XXX-01
S/N XTF100000 and UP**

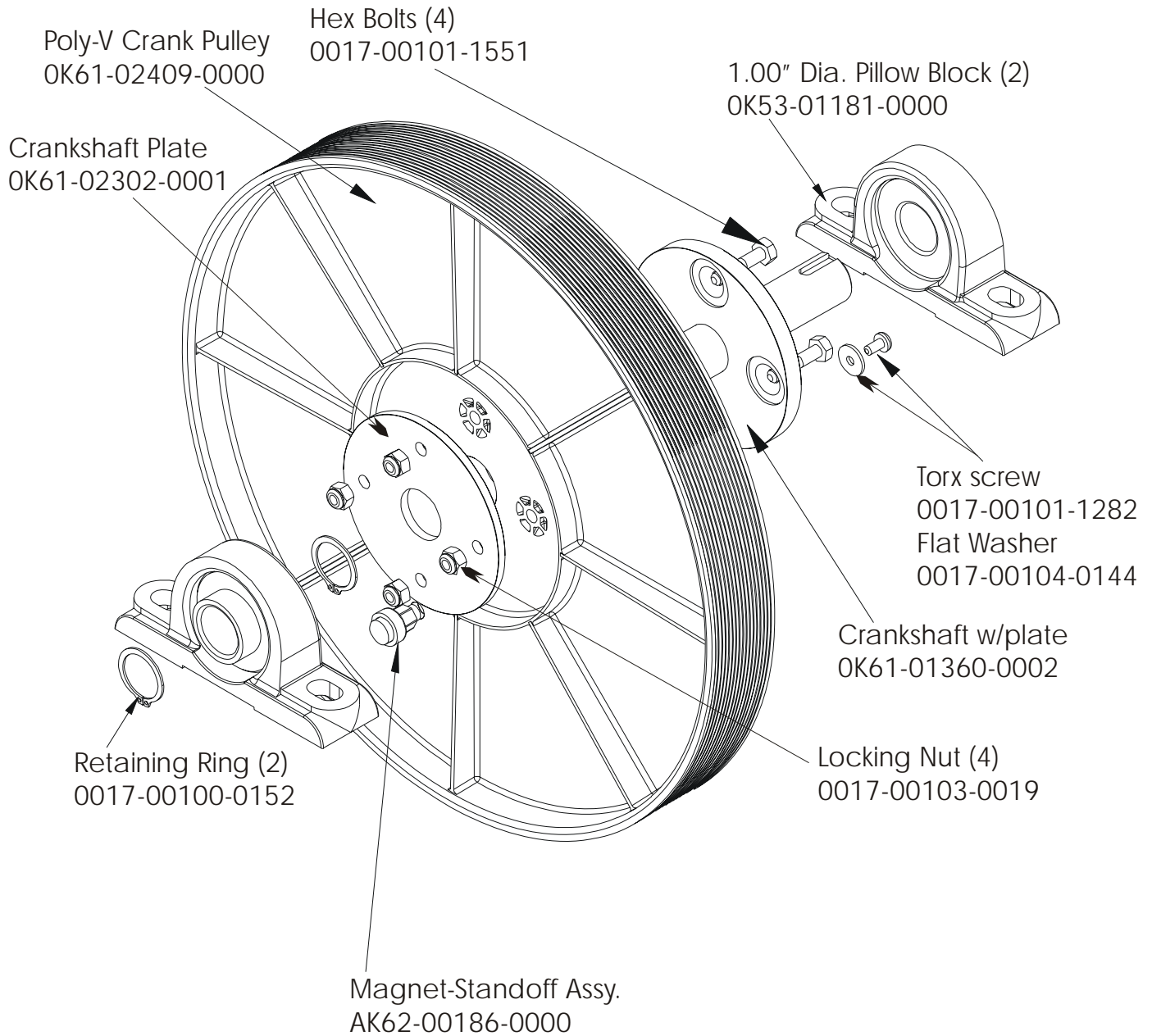


Console Assembly	Overlay/Bezel/ Switch Assembly
AK61-00203-0001 Eng/Eng	AK61-00183-0001
AK61-00203-0002 Eng/Met	AK61-00183-0001
AK61-00203-0004 Spn/Met	AK61-00183-0004
AK61-00203-0007 Frn/Met	AK61-00183-0007
AK61-00203-0010 Por/Met	AK61-00183-0010

**91X CROSS-TRAINER
ROLLER ASSEMBLY**

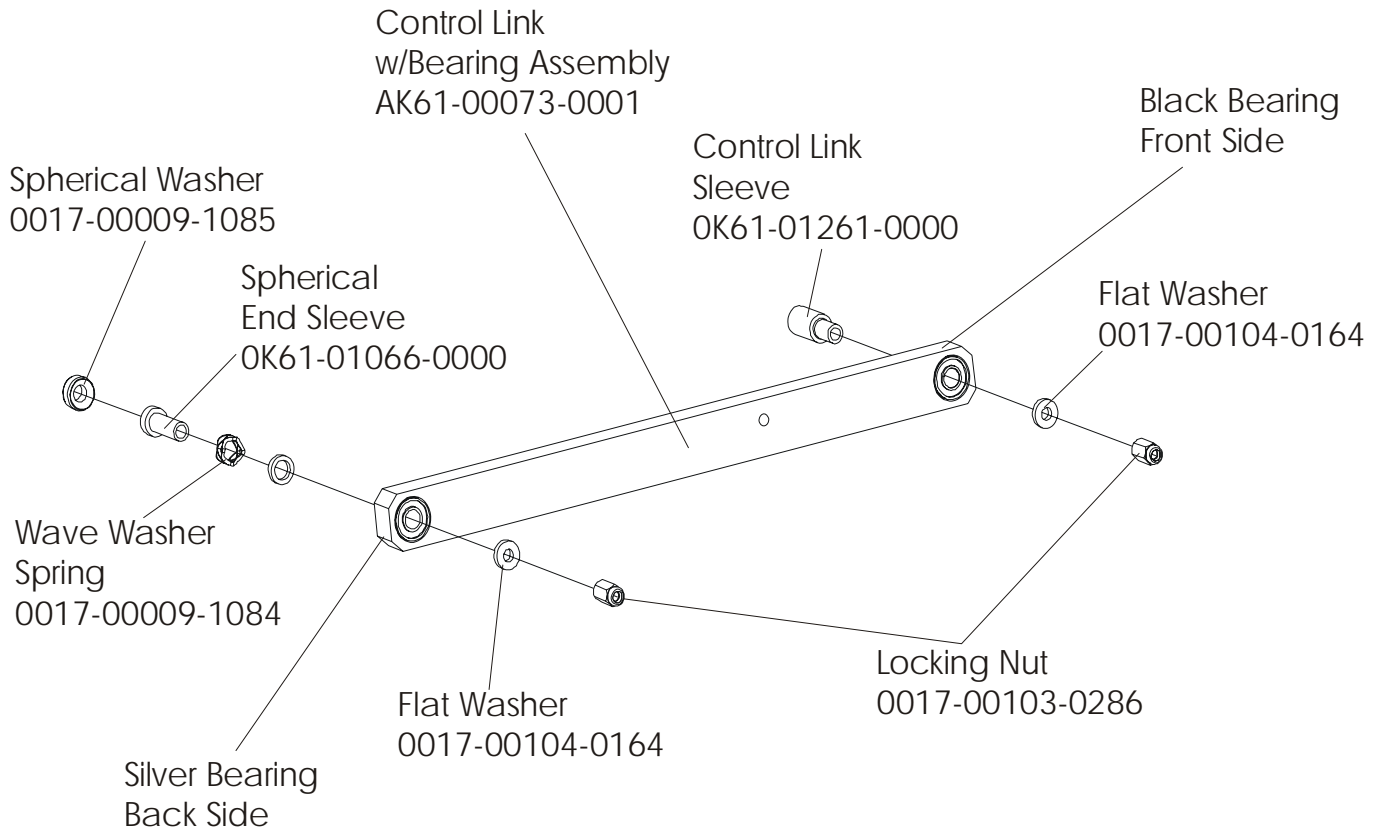
**91X-0XXX-01
S/N XTF100000 and UP**

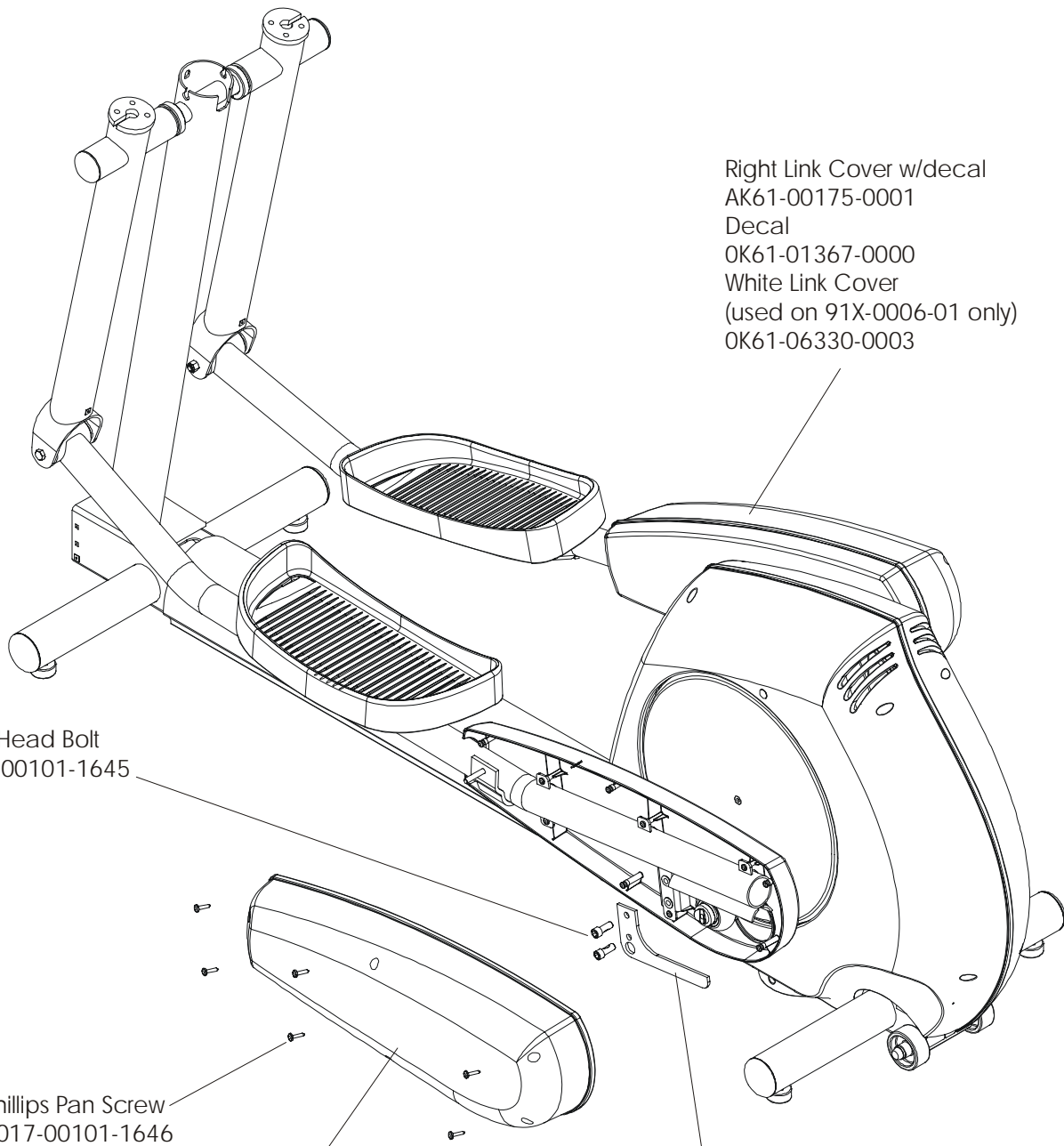




Tie Rod Kit – GK61-00002-0020

S/N XTF100000 and UP





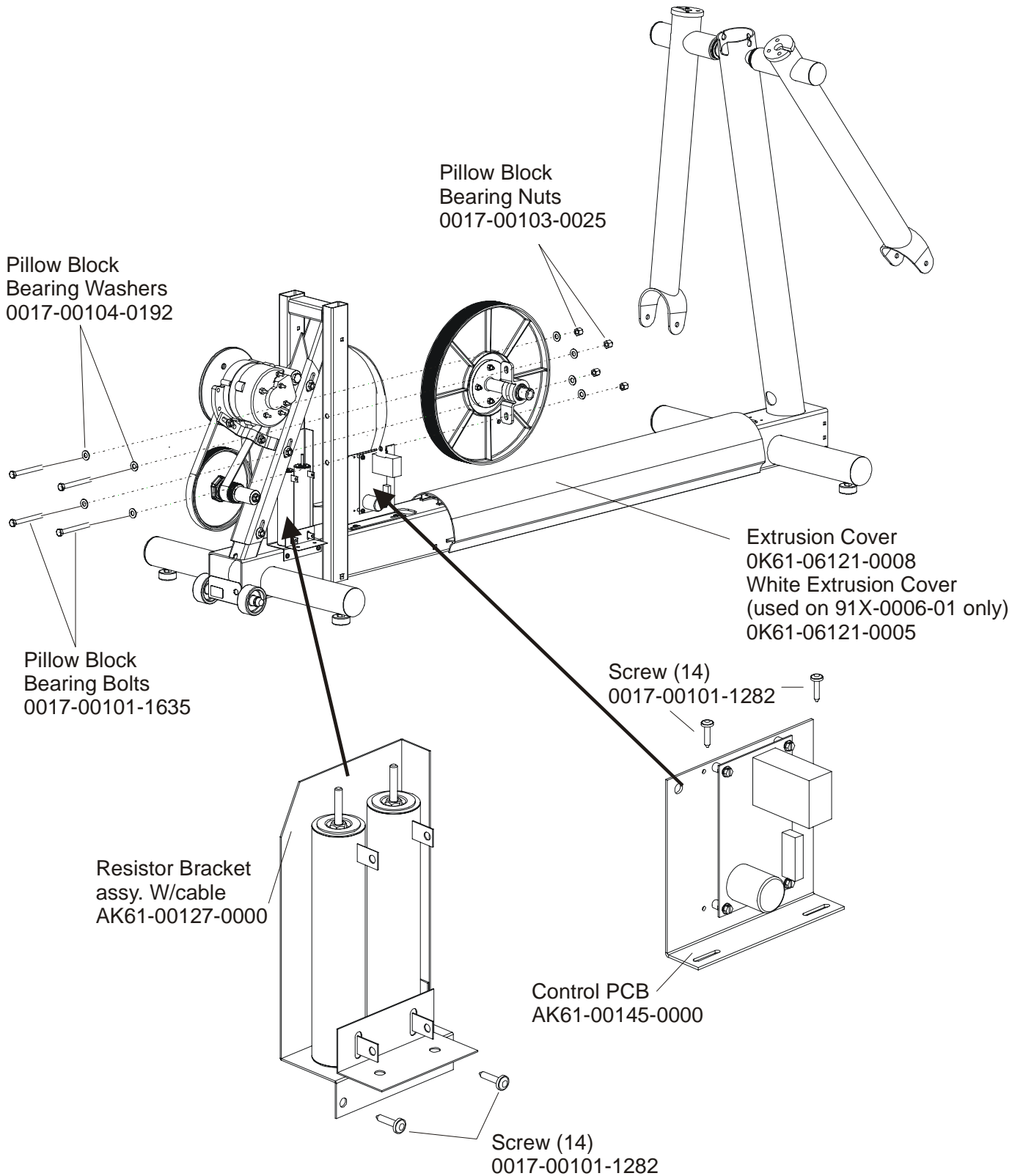
Right Link Cover w/decals
AK61-00175-0001
Decal
OK61-01367-0000
White Link Cover
(used on 91X-0006-01 only)
OK61-06330-0003

Allen Head Bolt
0017-00101-1645

Phillips Pan Screw
0017-00101-1646

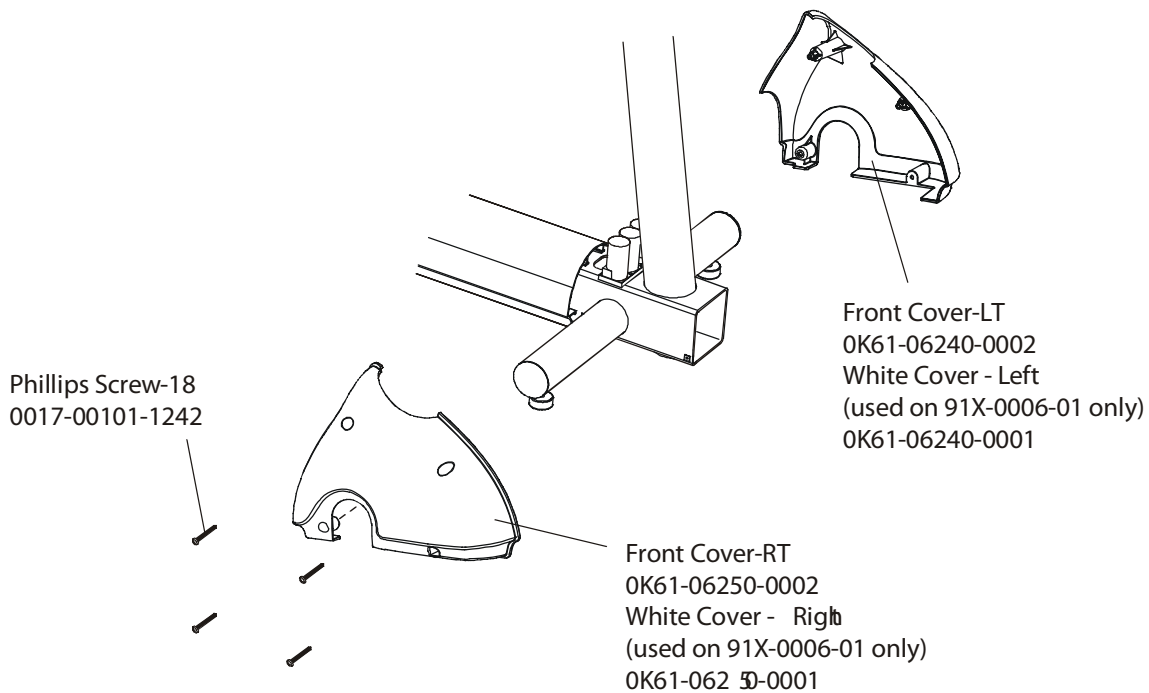
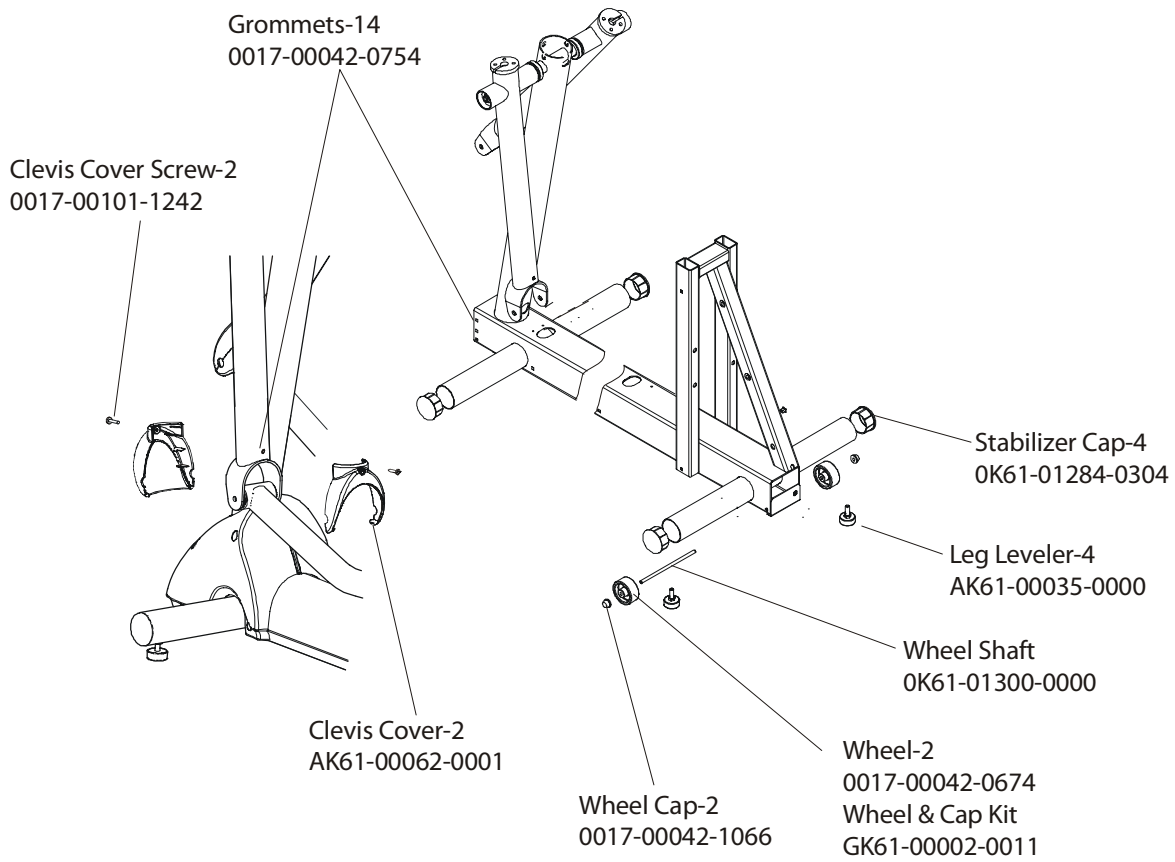
Left Link Cover w/decals
AK61-00175-0002
Decal
OK61-01367-0000
White (used on 91X-0006-01 only)
OK61-06310-0003

Roller Retainer Plate
OK61-04114-0000



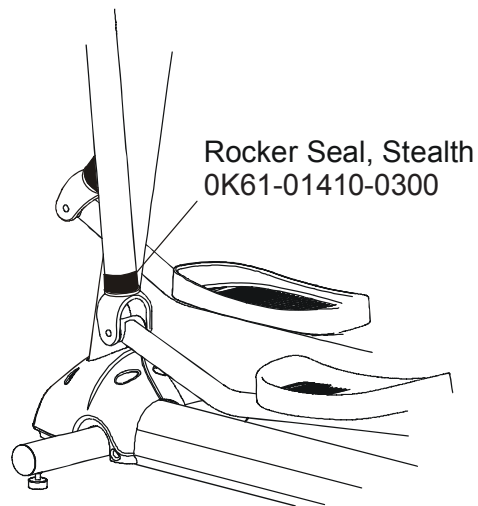
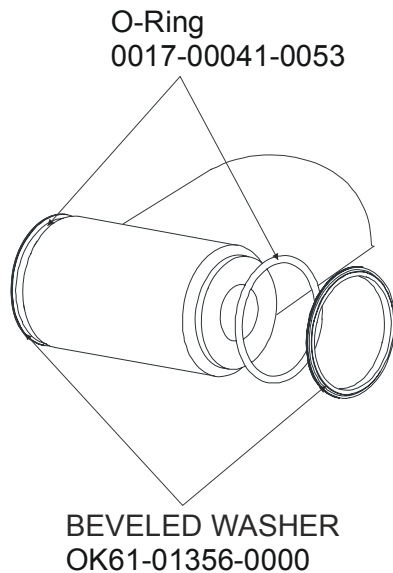
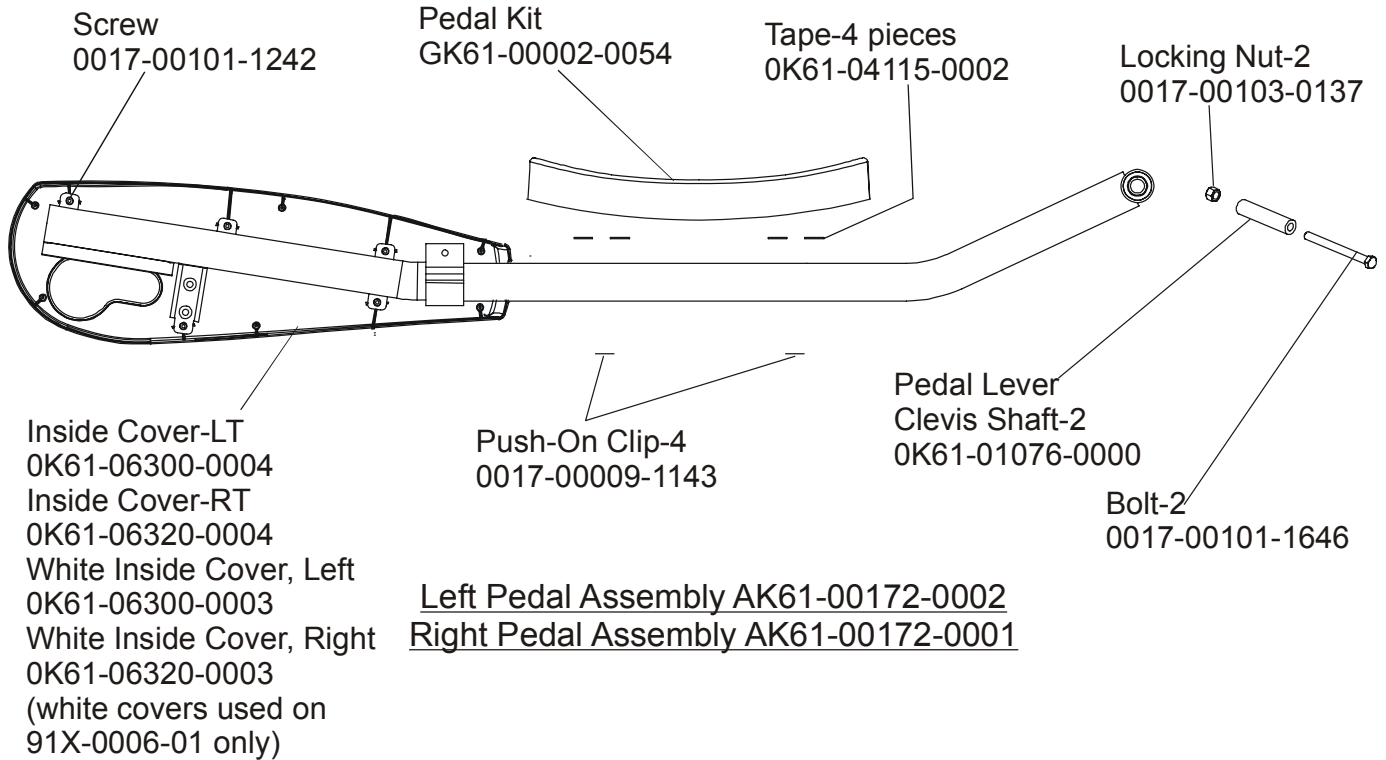
CLEVIS & FRONT FRAME COVERS

S/N XTF10000 and UP



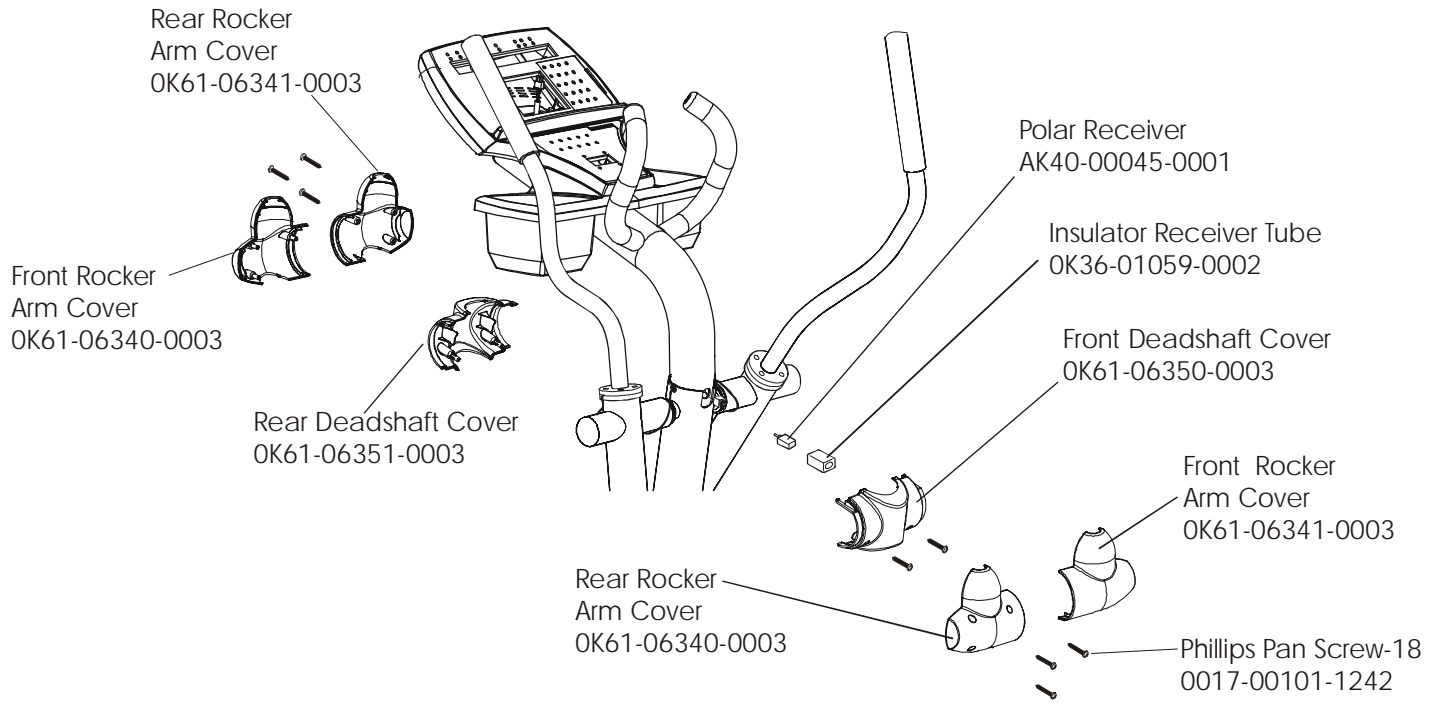
PEDAL LEVER ASSEMBLY

S/N XTF10000 and UP



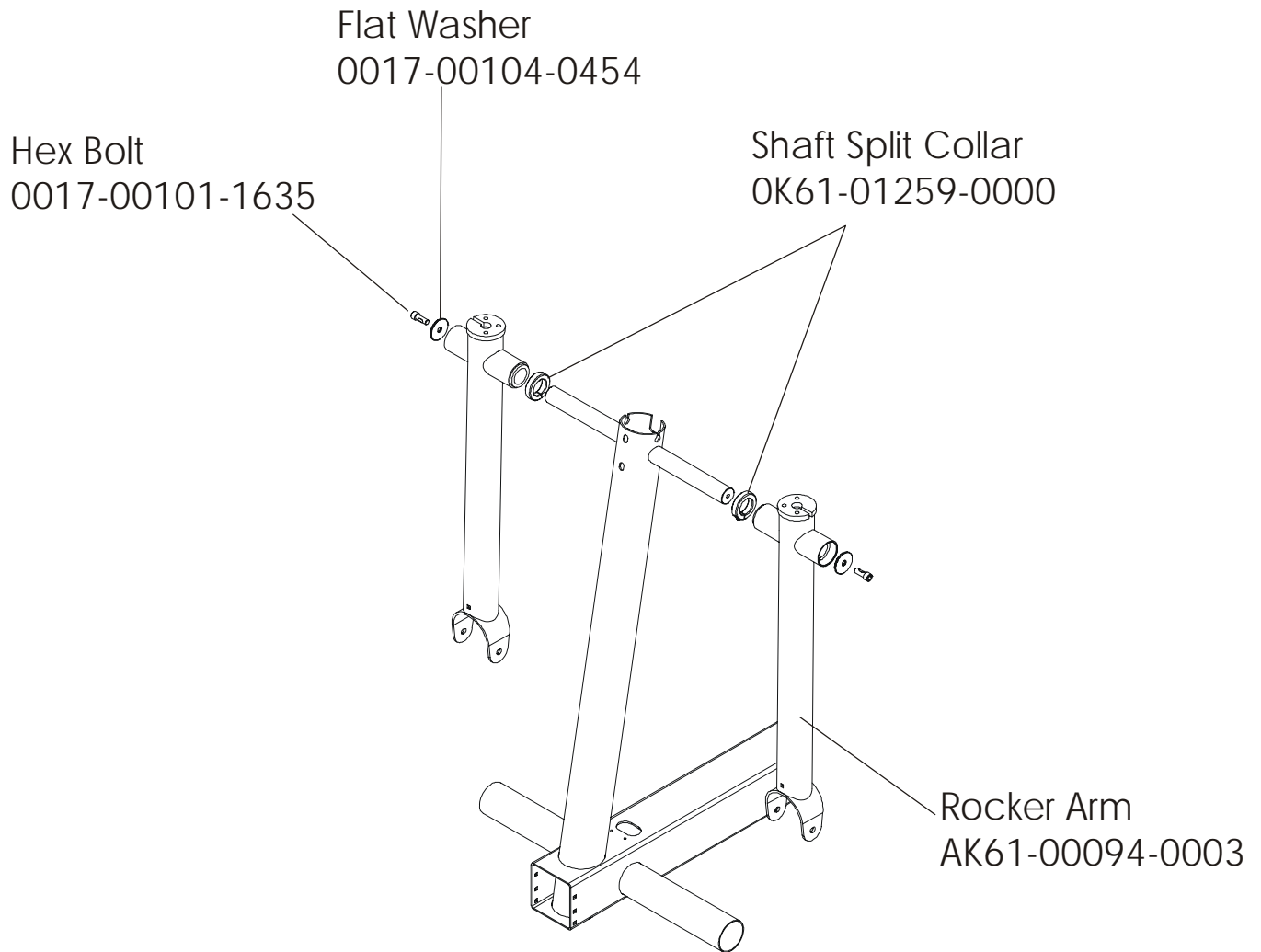
ROCKER ARM COVERS

S/N XTF10000 and UP



ROCKER ARM ASSEMBLY

S/N XTF100000 and UP

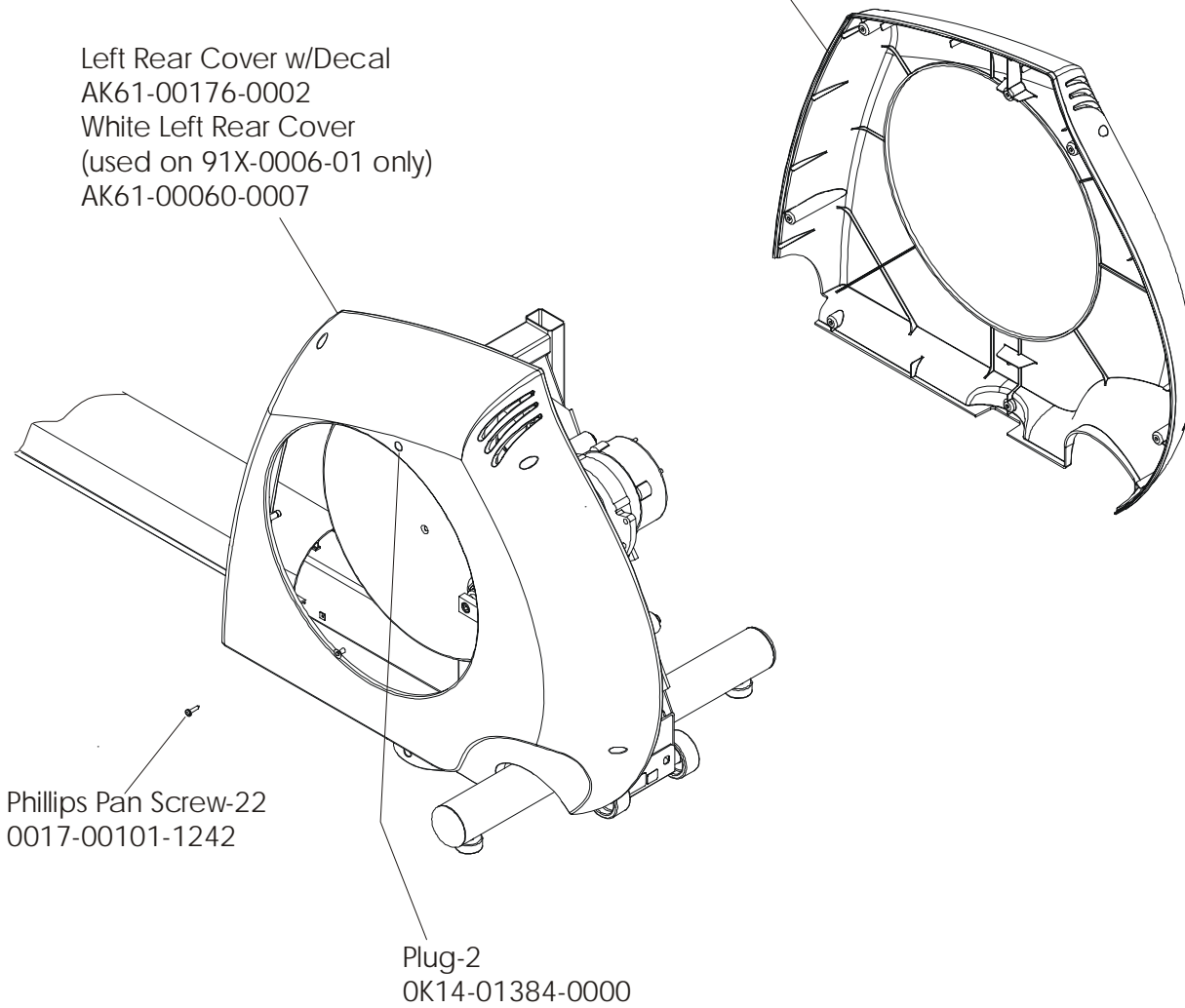


REAR DRIVE SHROUDS W/DECALS

S/N XTF100000 and UP

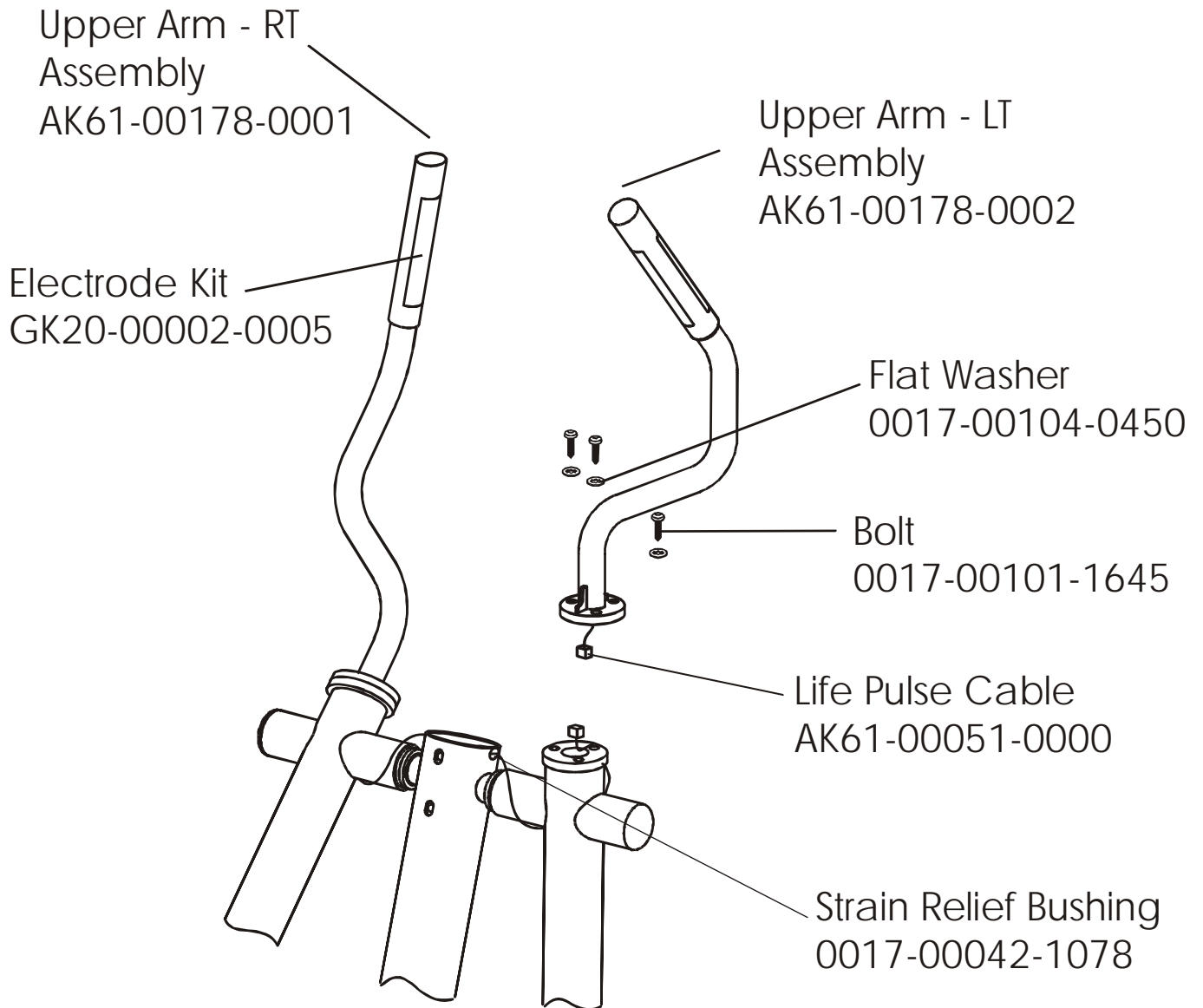
Right Rear Cover w/Decal
AK61-00176-0001
White Right Rear Cover
(used on 91X-0006-01 only)
AK61-00060-0008

Left Rear Cover w/Decal
AK61-00176-0002
White Left Rear Cover
(used on 91X-0006-01 only)
AK61-00060-0007



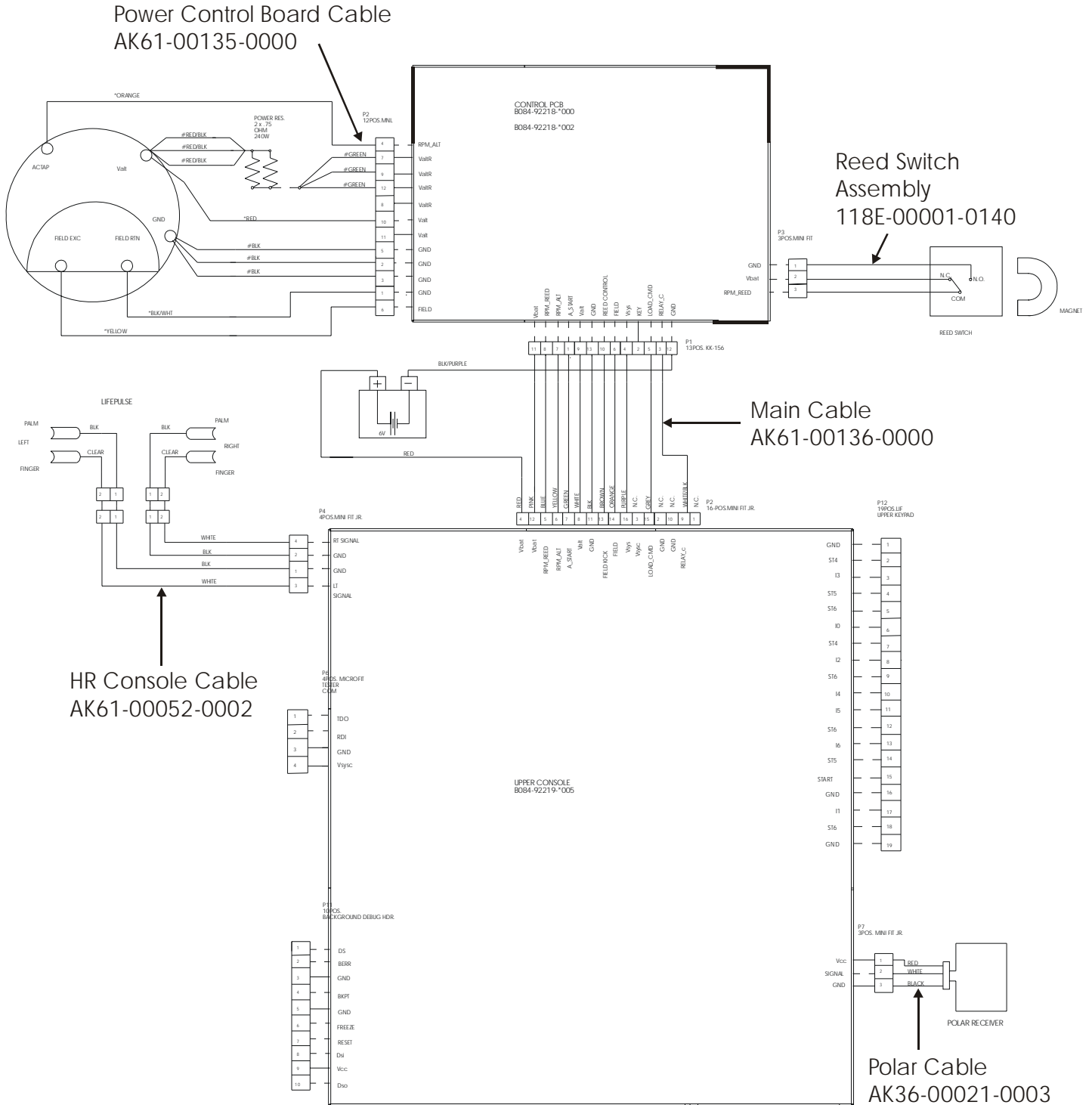
UPPER ARM/HEART RATE ASSEMBLY

S/N XTF100000 and UP



CABLES

S/N XTF10000 and UP



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