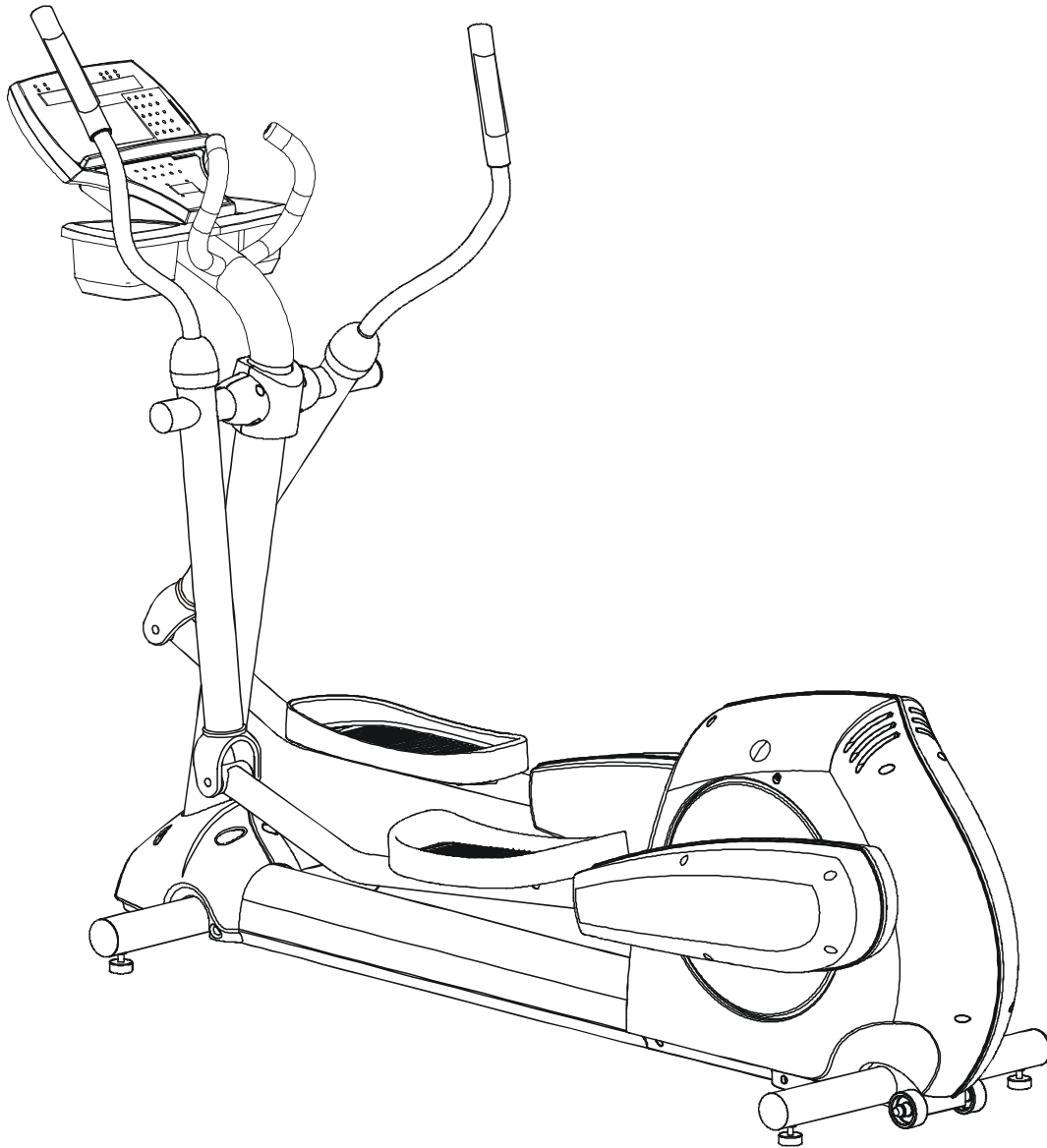


LifeFitness

CROSS-TRAINER 91XW-0XXX-01



Customer Support Services ***PARTS MANUAL*** rev. 04 May 2007

91XW CROSS-TRAINER
REFERENCES

91XW-0XXX-01
S/N XTG100000 and UP

OPERATION MANUAL	M051-00K61-A093
SERVICE MANUAL	M051-00K61-A097
ARCTIC SILVER TOUCH UP PAINT: SPRAY CAN .5 OZ BOTTLE W/APPLICATOR .33 OZ PEN	0017-00008-0204 0017-00008-0205 0017-00008-0206
STEALTH GRAY TOUCH UP PAINT (FOR ROCKER ARMS): SPRAY CAN .5 OZ BOTTLE W/APPLICATOR	0017-00008-0199 0017-00008-0198
ACCESS PANEL ASSEMBLY PANEL ASSEMBLY CONSISTS OF: 1) AK32-00020-0002 2) AK32-00078-0001 3) 0K61-01373-0000 4) 0017-00021-2846 5) 0017-00042-0754	AK61-00190-0000 COAX CABLE POWER CABLE ACCESS BRACKET F-TYPE CONNECTOR PLASTIC GROMMET
HARDWARE BAG	AK61-00181-0000

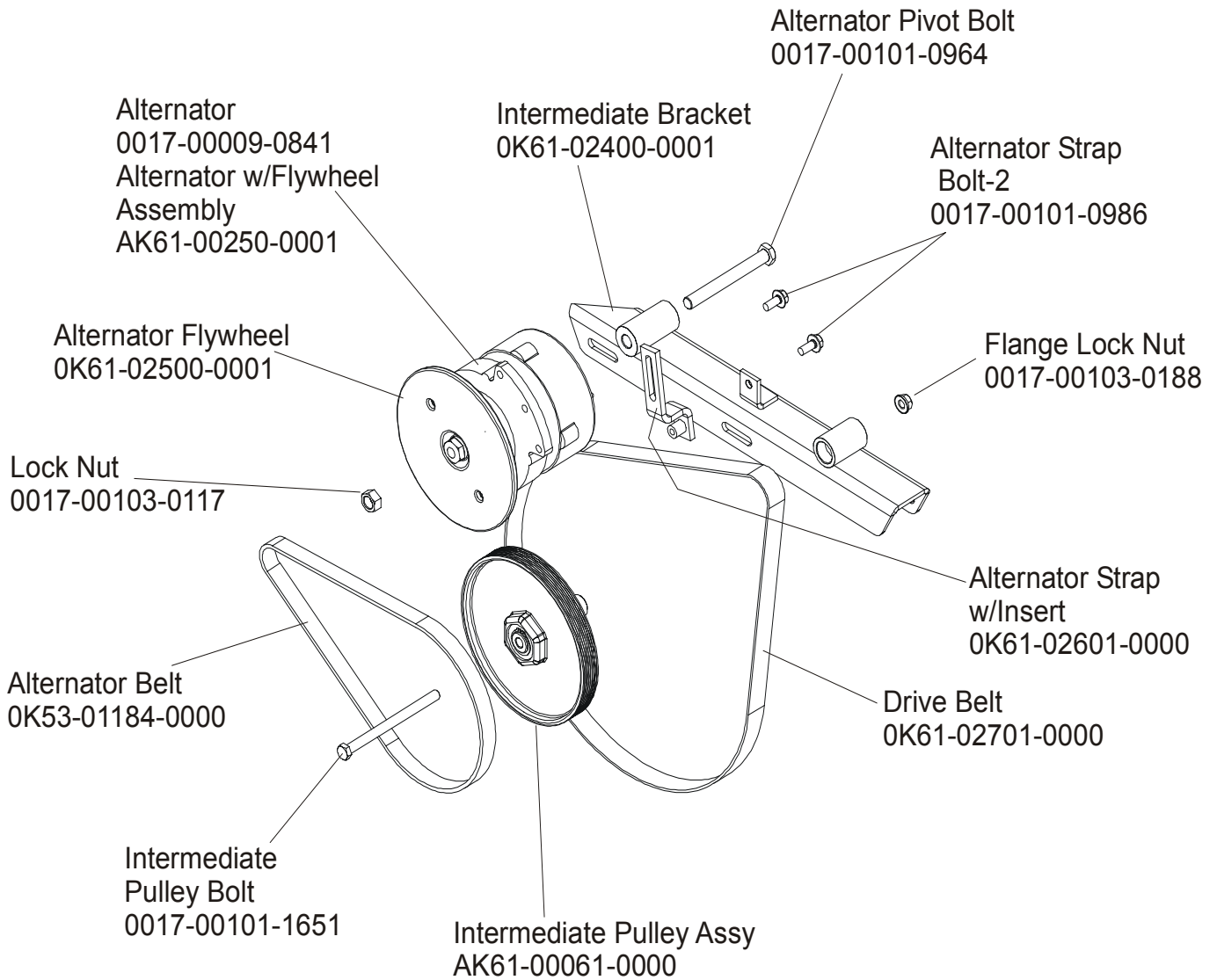
The 91XW-0XXX-01 has both Telemetry and LifePulse Sensors for Heart Rate.

NOTE: ADDING THE BOLT ON LCD SCREEN TO THE 91XW-0XXX-01 MAKES THE UNIT A 91XER-0XXX-01.

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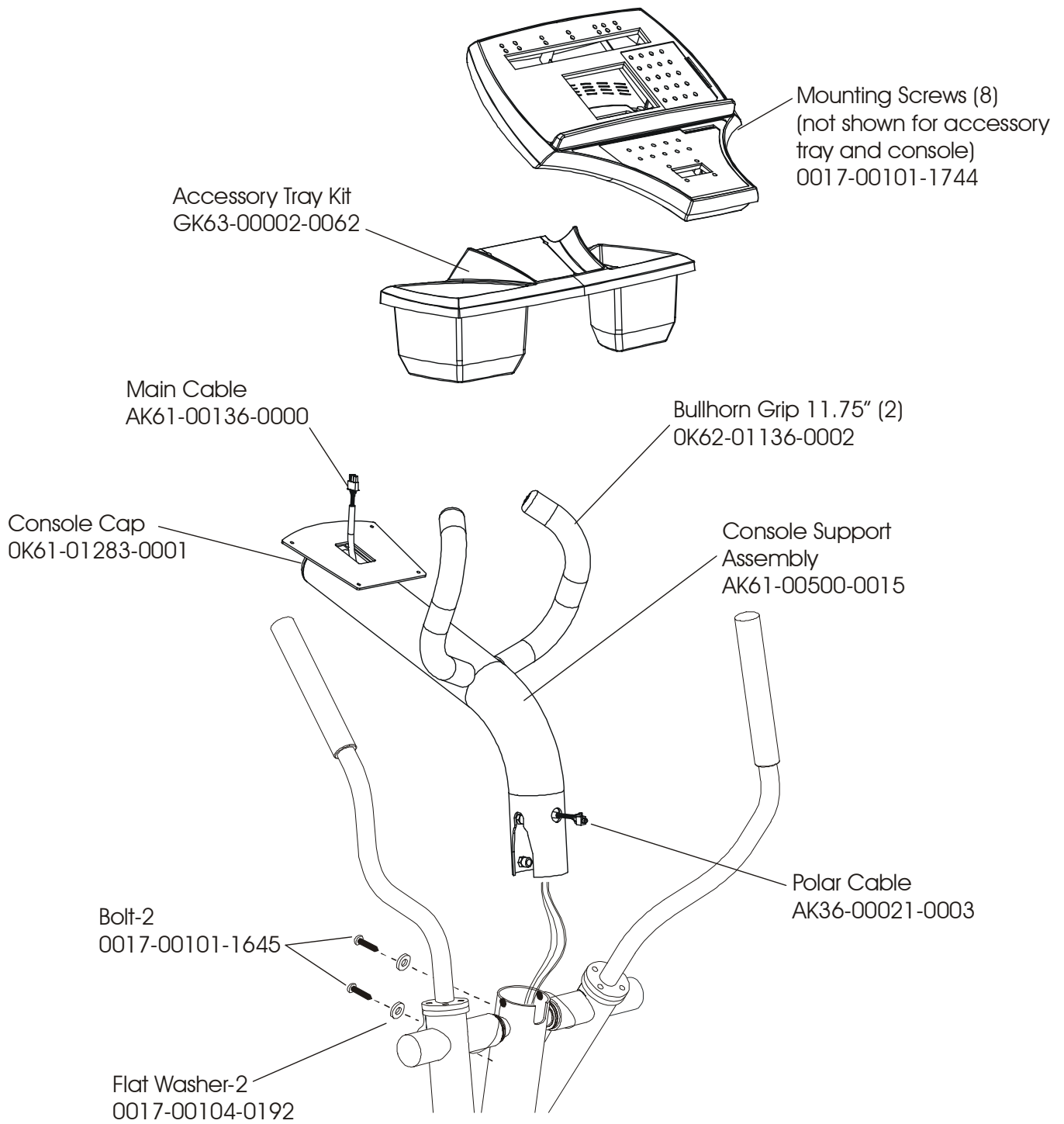
**91XW CROSS-TRAINER
DRIVE BELTS AND ALTERNATOR**

**91XW-0XXX-01
S/N XTG100000 and UP**



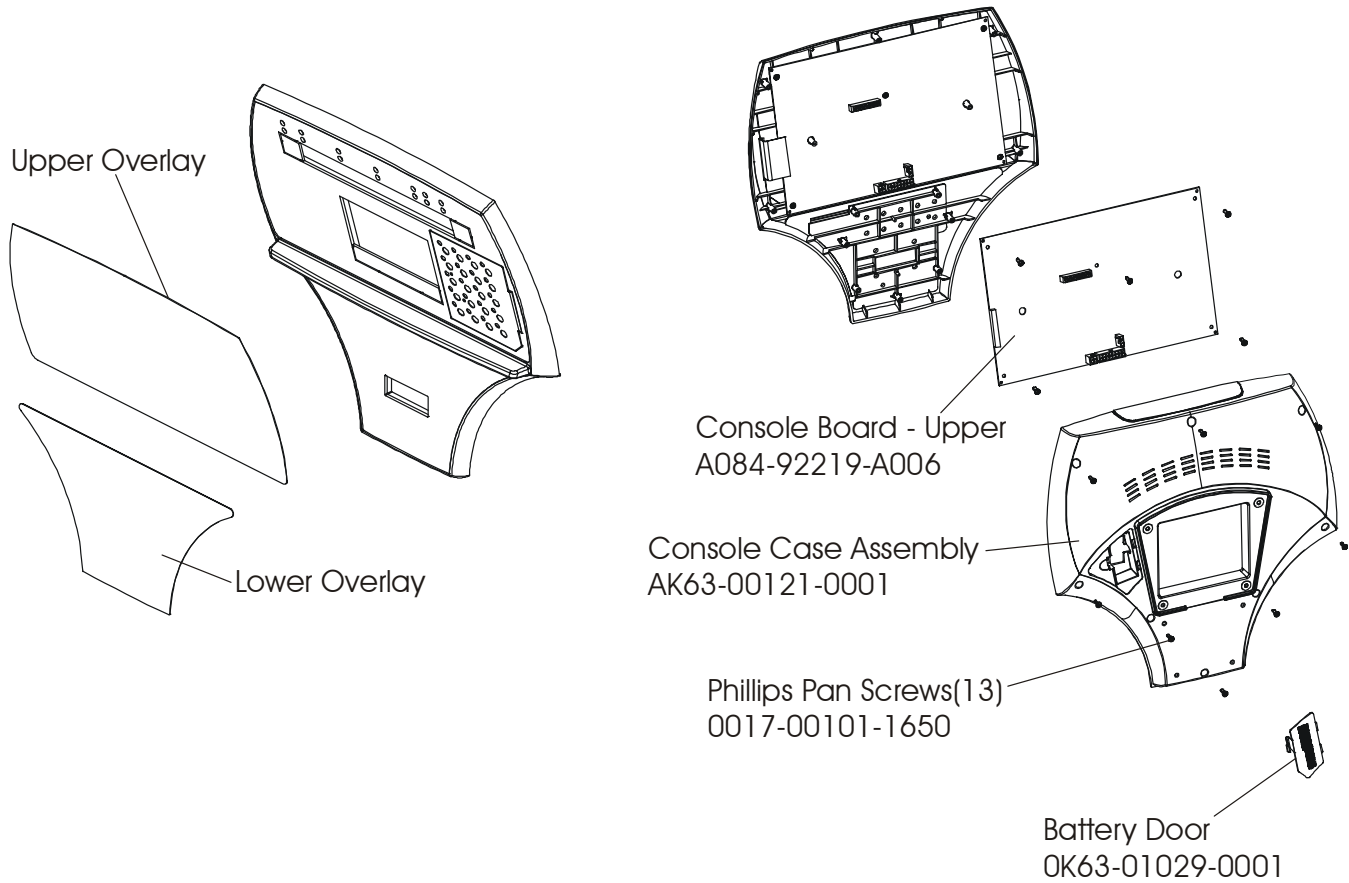
**91XW CROSS-TRAINER
CONSOLE SUPPORT ASSEMBLY**

**91XW-0XXX-01
S/N XTG10000 and UP**



**91XW CROSS-TRAINER
CONSOLE ASSEMBLY**

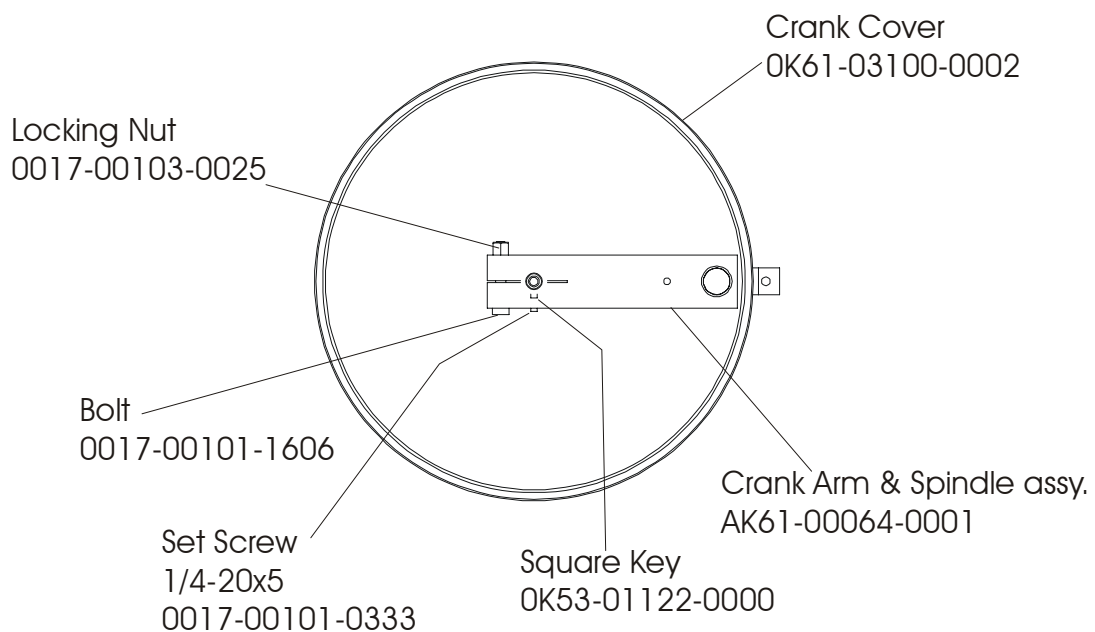
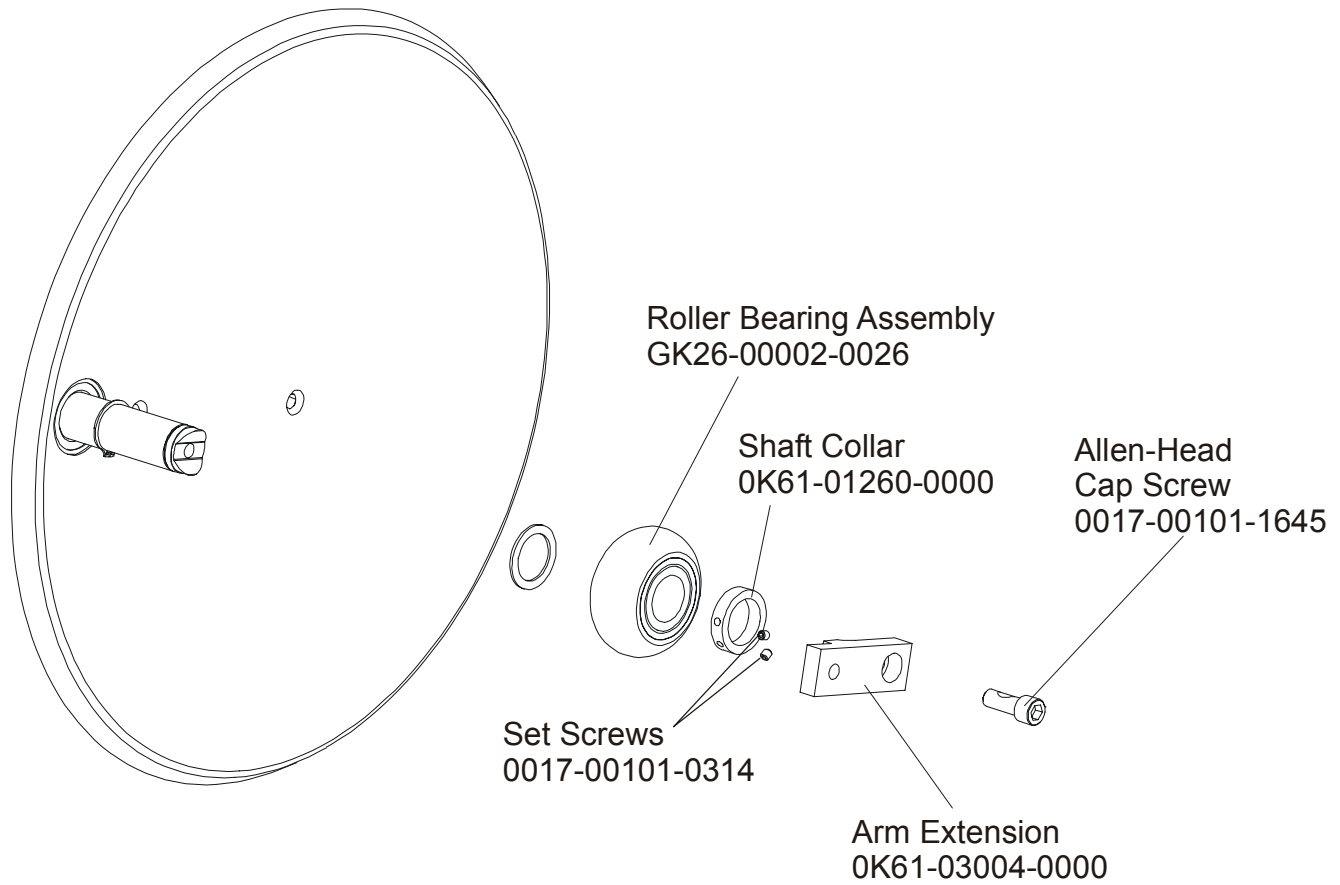
**91XW-0XXX-01
S/N XTG100000 and UP**

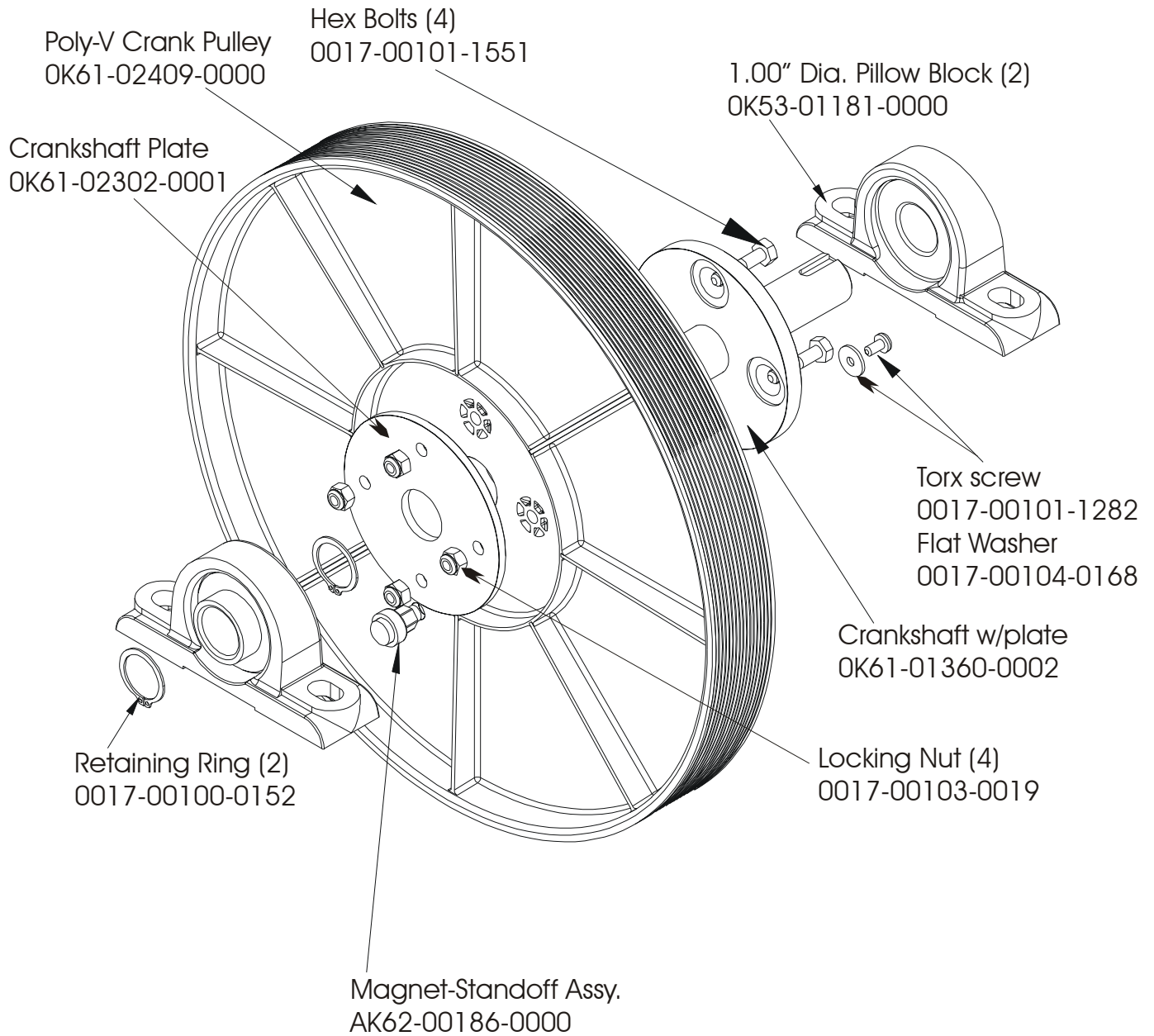


Console Assembly	Overlay/Bezel/ Switch Assembly
AK61-00203-0001 Eng/Eng	AK61-00183-0001
AK61-00203-0002 Eng/Met	AK61-00183-0001
AK61-00203-0003 Ger/Met	AK61-00183-0003
AK61-00203-0004 Spn/Met	AK61-00183-0004
AK61-00203-0007 Frn/Met	AK61-00183-0007
AK61-00203-0008 Itl/Met	AK61-00183-0008
AK61-00203-0009 Dut/Met	AK61-00183-0009
AK61-00203-00010 Por/Met	AK61-00183-0010

**91XW CROSS-TRAINER
ROLLER ASSEMBLY**

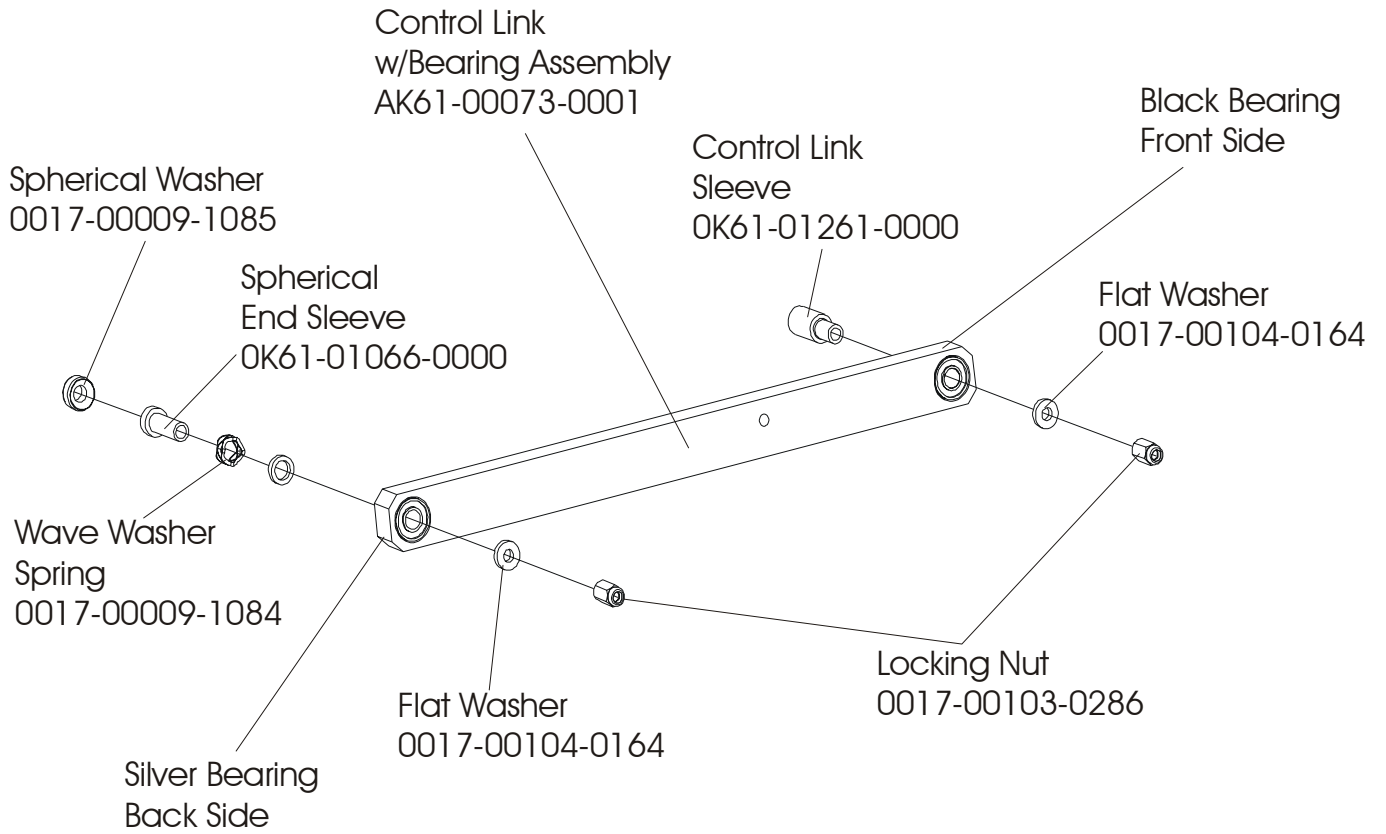
**91XW-0XXX-01
S/N XTG100000 and UP**

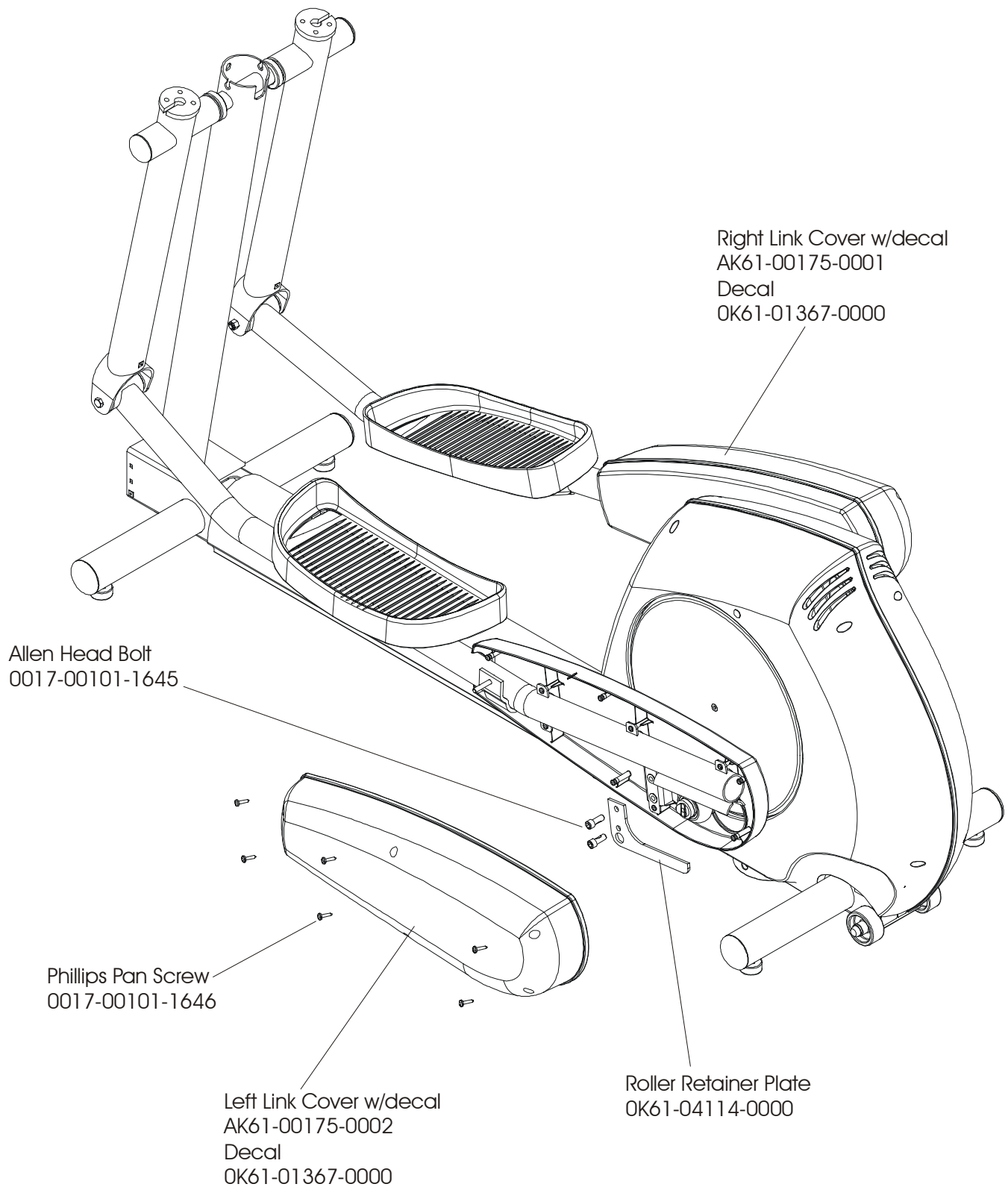


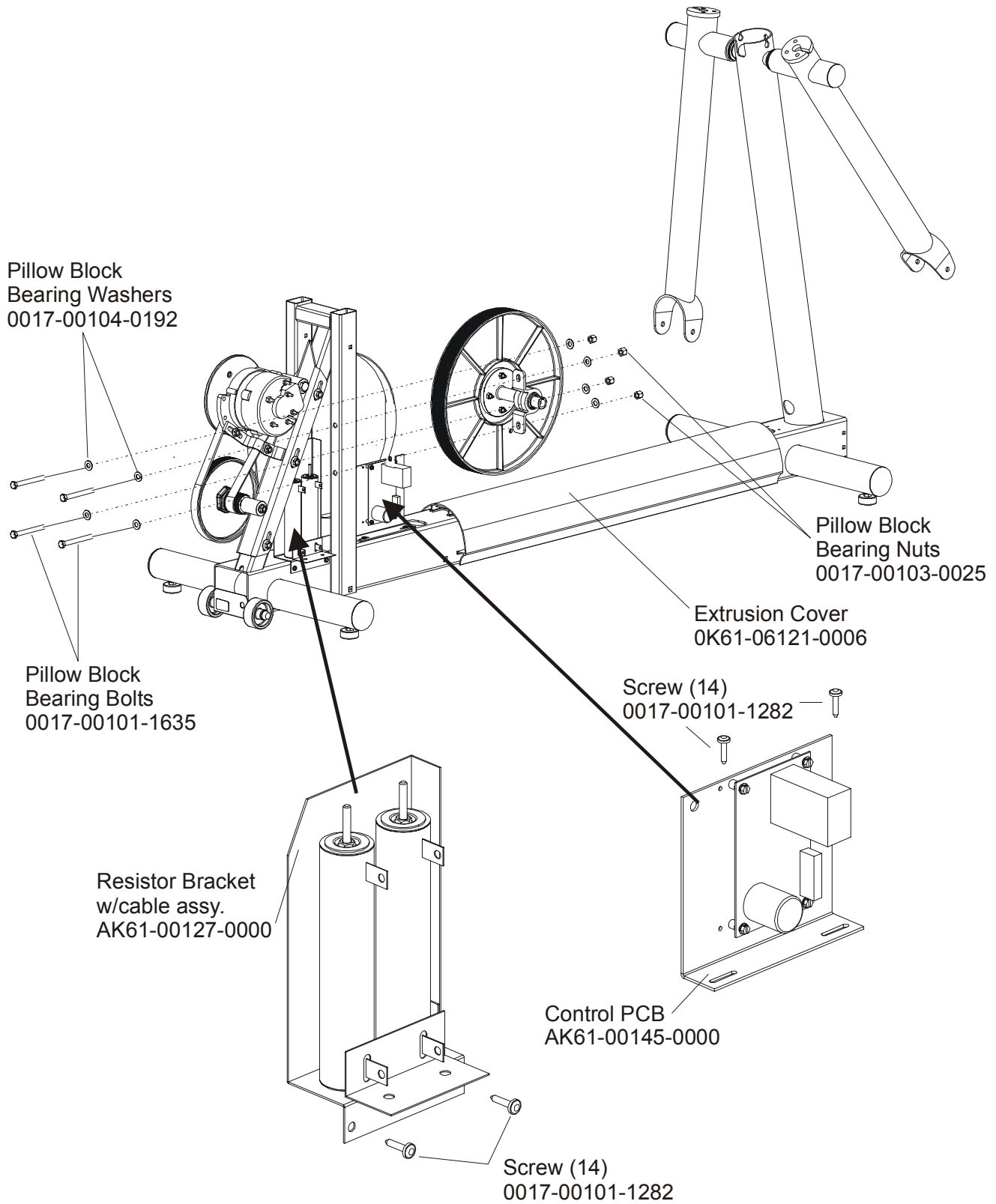


DRIVE LINKAGE ASSEMBLY

S/N XTG100000 and UP

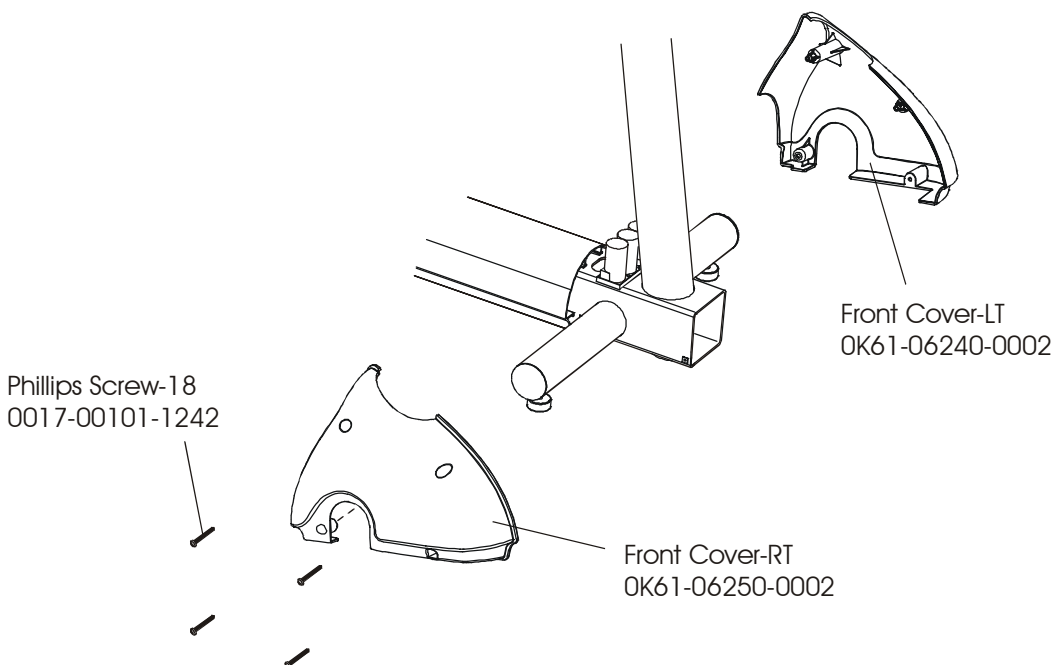
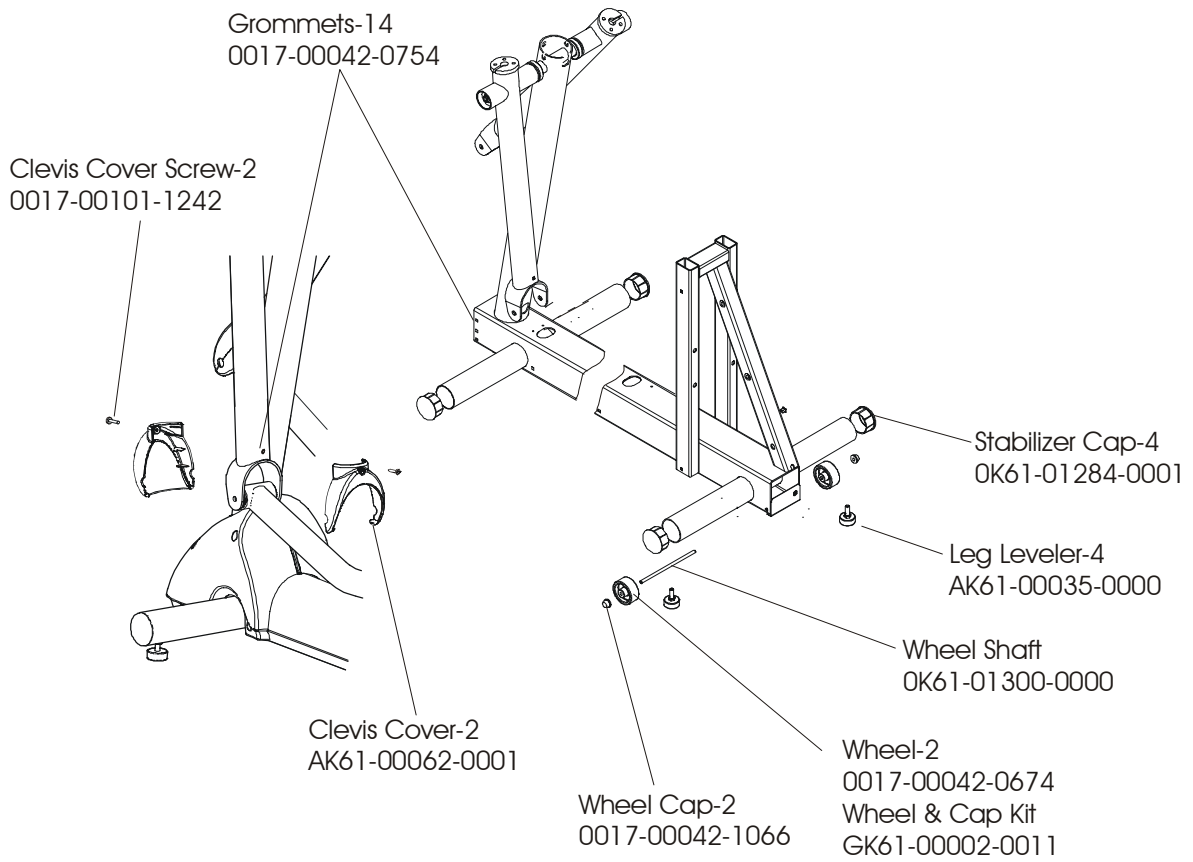






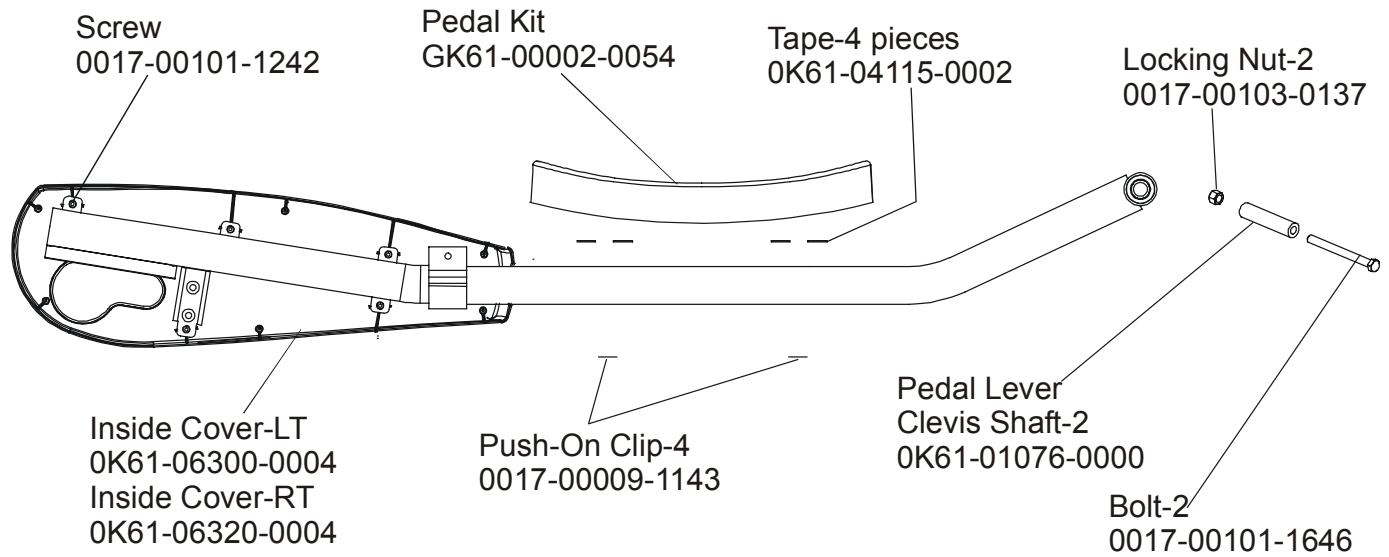
CLEVIS & FRONT FRAME COVERS

S/N XTG10000 and UP

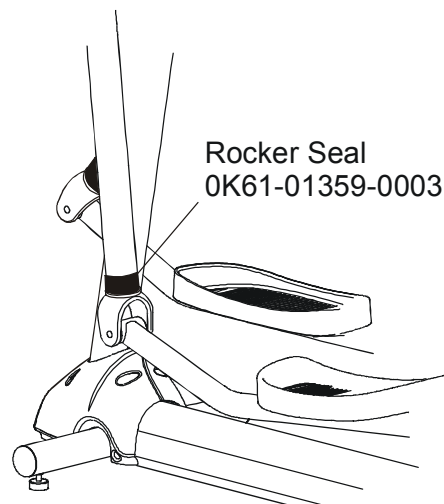
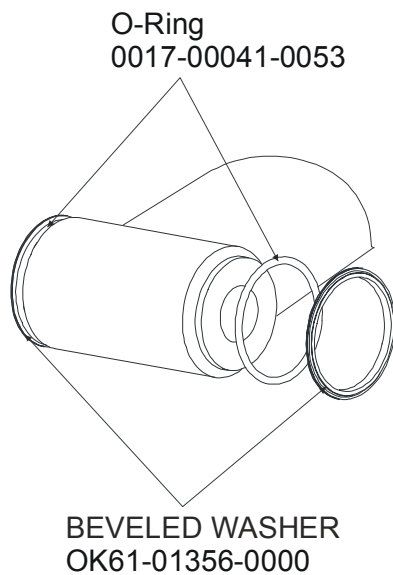


PEDAL LEVER ASSEMBLY

S/N XTG100000 and UP

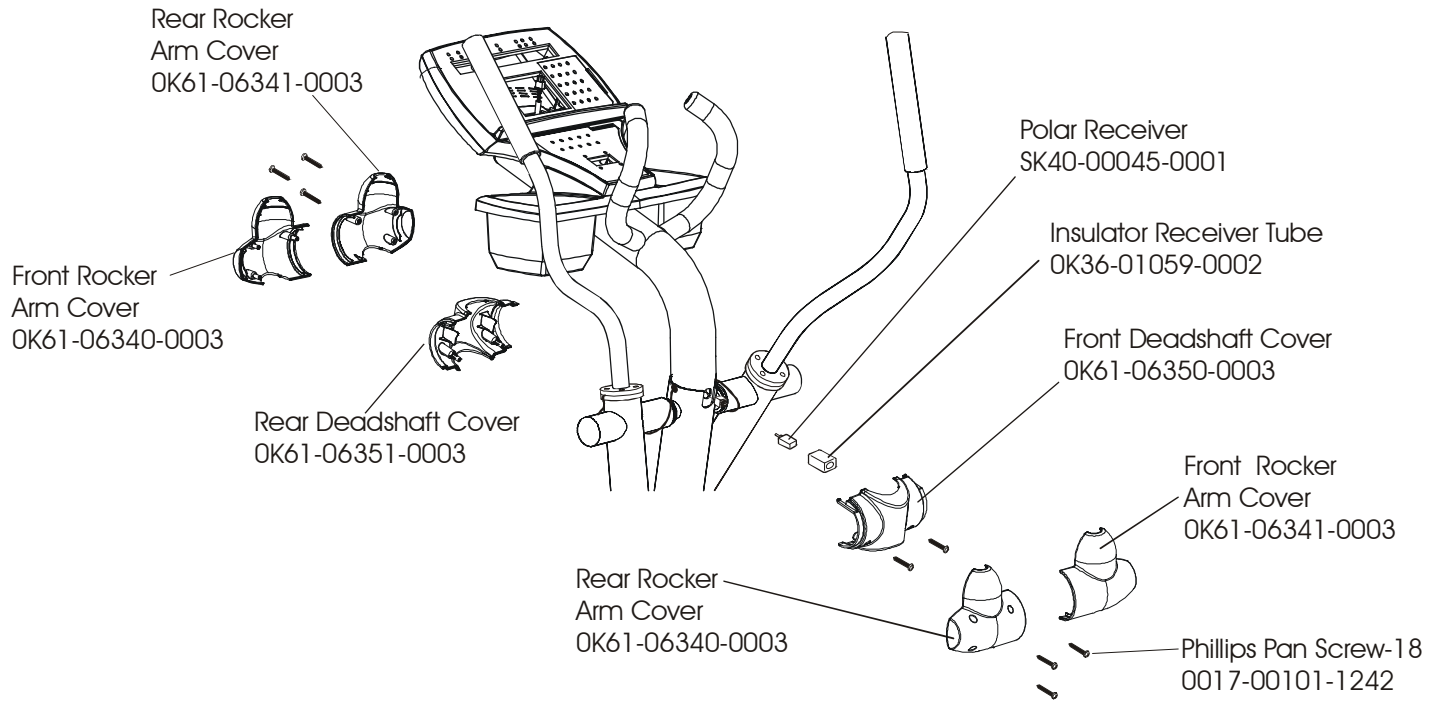


Left Pedal Assembly AK61-00172-0002
Right Pedal Assembly AK61-00172-0001



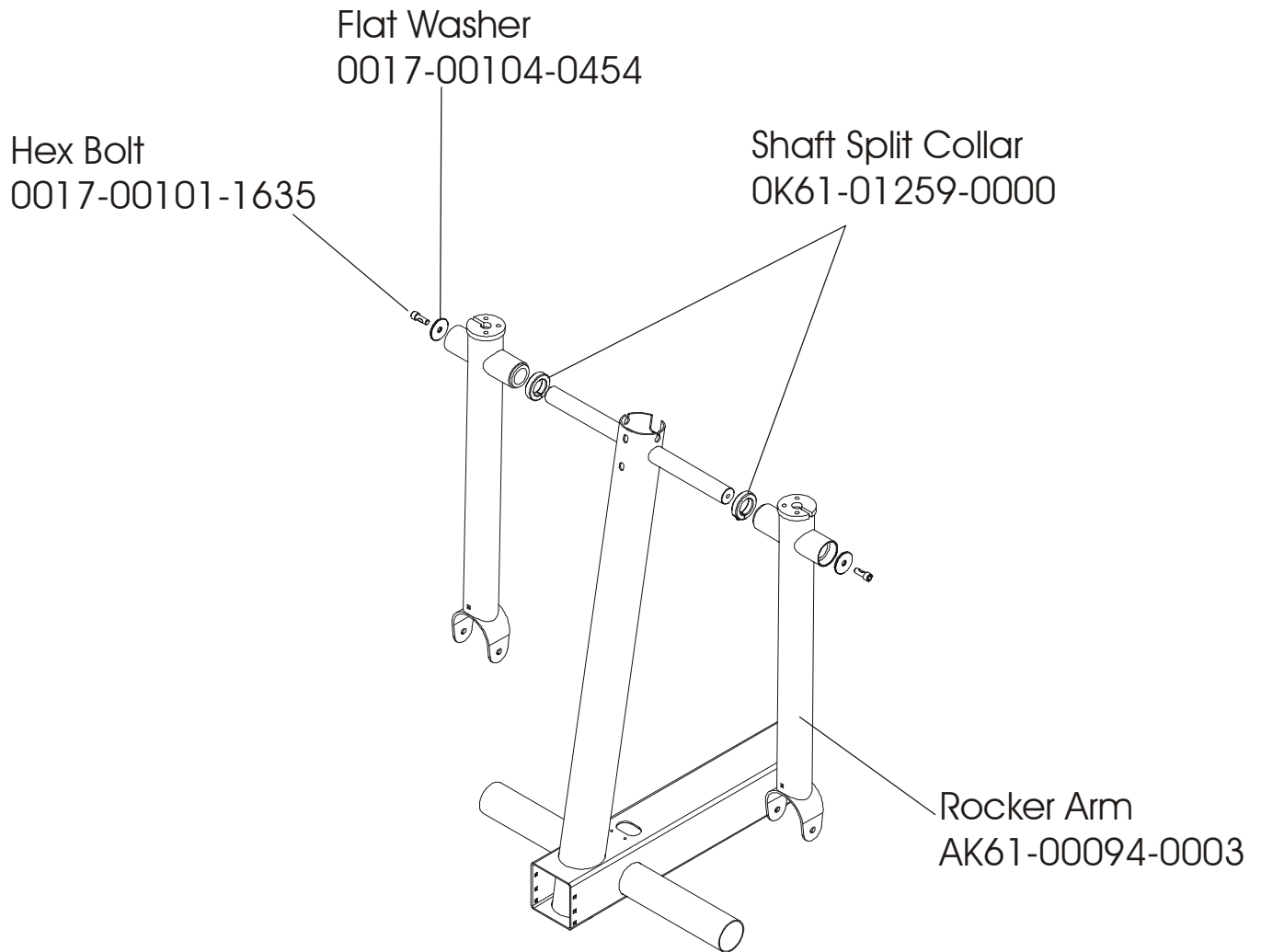
ROCKER ARM COVERS

S/N XTG10000 and UP



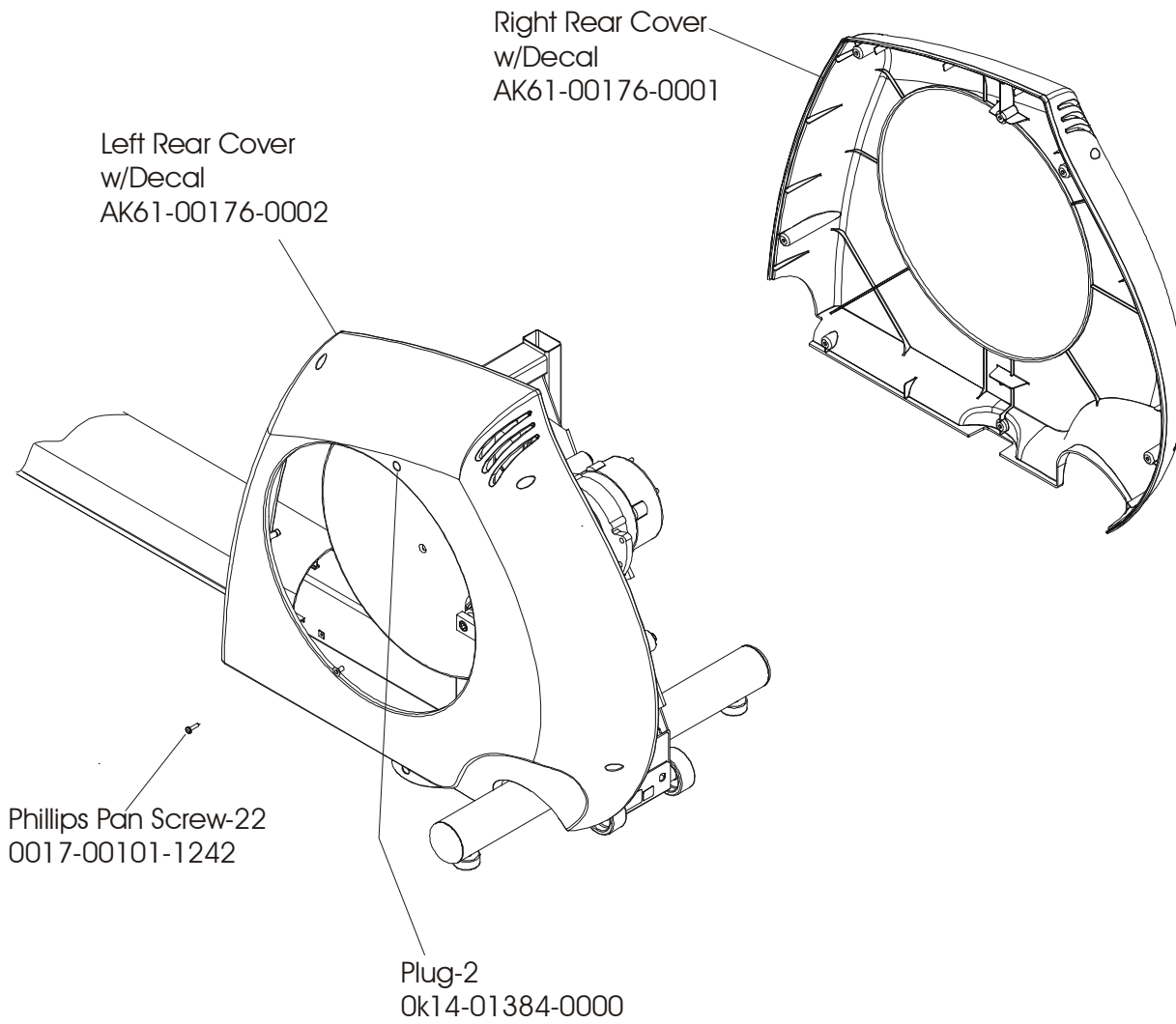
ROCKER ARM ASSEMBLY

S/N XTG100000 and UP



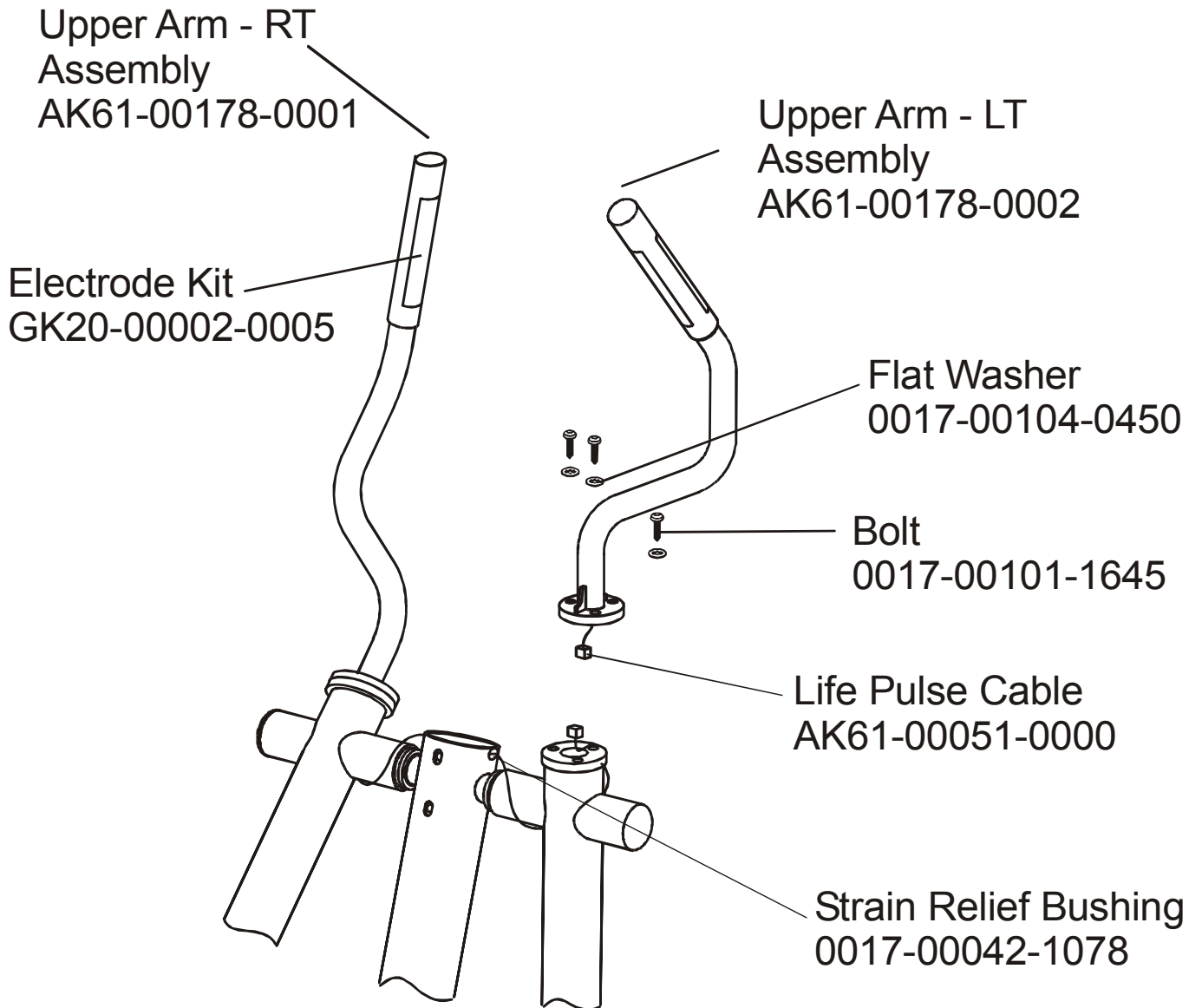
REAR DRIVE SHROUDS W/DECALS

S/N XTG100000 and UP



UPPER ARM/HEART RATE ASSEMBLY

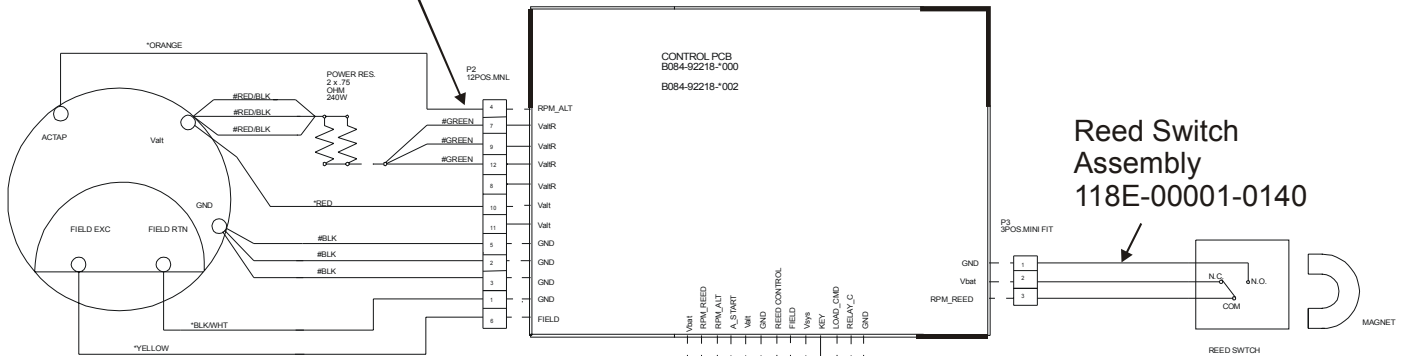
S/N XTG100000 and UP



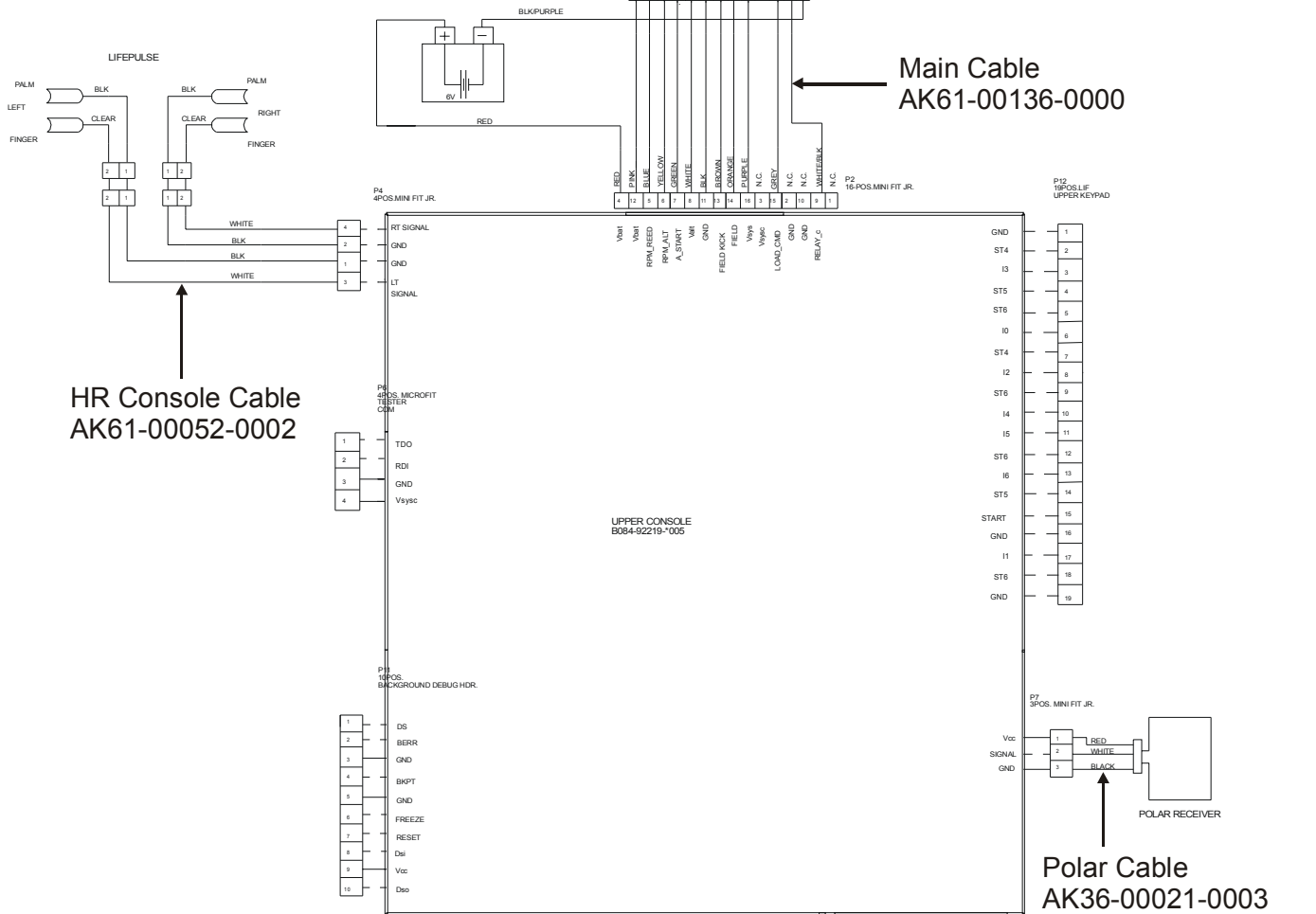
CABLES

S/N XTG10000 and UP

Power Control Board Cable
AK61-00135-0000



Main Cable
AK61-00136-0000



HR Console Cable
AK61-00052-0002

Polar Cable
AK36-00021-0003

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