

How To...Remove AC Line cord Assembly (GK53-00002-0013)

Tools Required: Torx key, or Standard flat screwdriver, Socket Set, Hex Key Set, Side cutters

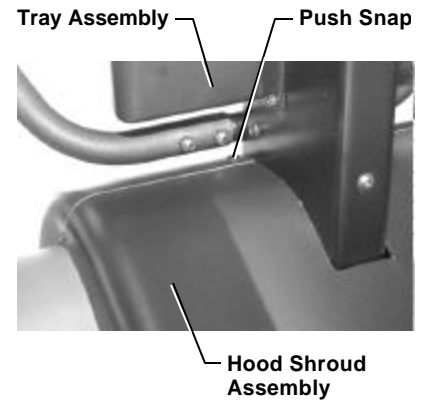
Step 1

Turn power off at the ON/OFF switch then unplug the AC line cord from electrical outlet.

Step 2

Locate PUSH SNAPS (2) under the TRAY ASSEMBLY. Depress the center tab down.

NOTE: USING A HEX KEY TOOL YOU CAN REACH UNDER THE TRAY ASSEMBLY TO DEPRESS THE CENTER PIN.



Step 3

Remove SCREWS (8) securing the HOOD SHROUD ASSEMBLY.

Step 4

Gently press down on the HOOD SHROUD ASSEMBLY, just below the PUSH SNAP and remove the HOOD SHROUD ASSEMBLY.

Step 5

Reverse steps 1 through 4 to return parts to proper location.

NOTE: TO REPLACE PUSH SNAP, POSITION INNER PIN SO THE HEAD OF THE PIN IS OUT AT THE TOP. INSERT INTO BOTH SHROUD ASSEMBLES, AND DEPRESS. FOR PROPER INSTALLATION THE PUSH SNAP WILL BE FLUSH WITH THE HOOD SHROUD ASSEMBLY.

Step 6

Disconnect the 2 PIN CONNECTOR at CABLE CONNECTION in base of the unit and the POWER MODULE ASSEMBLY. Replace ALL wire ties.

NOTE: THE CABLE FROM THE POWER CONTROL BOARD TO THE POWER MODULE DOES NOT NEED TO BE REMOVED; DISCONNECT AT BASE OF FRAME.

Step 7

With a socket wrench (5/16"), loosen and remove the GROUND TERMINAL NUT which attaches the GROUNDING STRAP to the FRAME.

Step 8

With a socket wrench (5/16"), loosen and remove the MOUNTING SCREWS (4) securing the POWER MODULE to the FRAME. Carefully lift POWER MODULE out from unit.

Step 9

With a socket wrench (1/4"), remove the three hex head screws securing the bottom cover plate to the POWER MODULE housing. Remove the cover plate and set aside.

Step 10

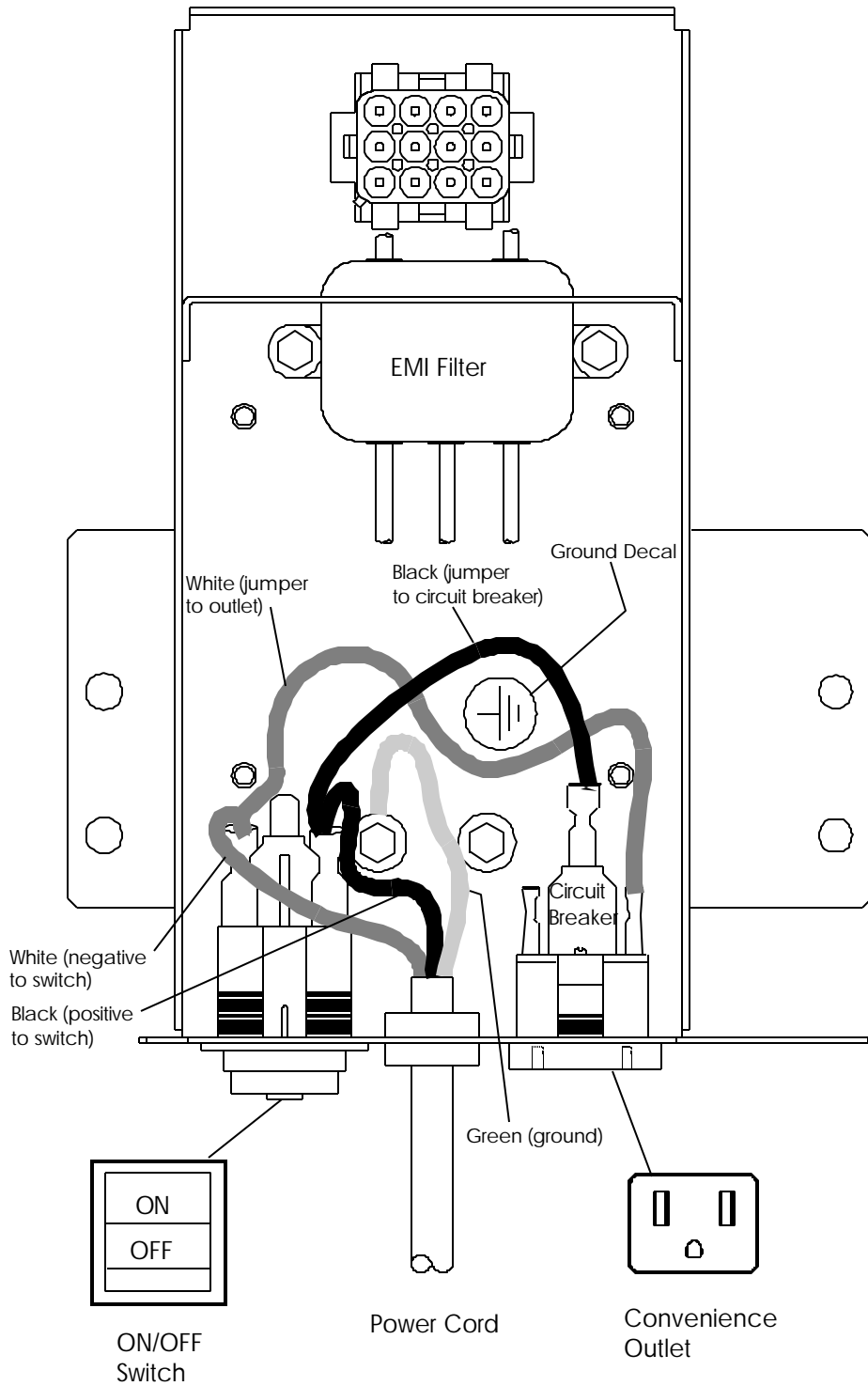
See wiring diagram on reverse side for wire placement.

Step 11

Reverse steps 6 through 9 to reassemble parts to proper position.



How To...Remove AC Line cord Assembly (GK53-00002-0013) (Continued)



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