



BULKHEAD WATER SHIELD KITS

7622323 used on E-0200, 7622333 used on E-0400, 7622343 used on E-0600
Installation Instructions

1. Remove ice cubes, cover with plastic, or slide a piece of cardboard between the ice machine and ice storage bin so that the ice cubes will not become contaminated by dirt falling into the bin.
2. Shut off water to the ice machine and remove the water pump, water curtain, water distribution tube assembly, float valve and bracket assembly, water trough, and front support angle.
3. Remove all screws along the bottom of the bulkhead.
4. Clean the area to be covered with ice machine cleaner and wipe dry.
5. Apply RTV sealer to back side of rear cyclocac panel, as shown below.
6. After the RTV sealer has been applied, position the rear cyclocac panel on the bulkhead and press firmly in place. Replace the screws along the bottom of the bulkhead. Attach the side cyclocac pieces by removing the protective backing from the double-face tape (already on cyclocac sides) and press into place.
7. Seal along the entire top edge and corner joints of cyclocac panels. Wipe clean any excess RTV sealer that may be on the cyclocac panels. Let the RTV sealer dry for approximately one hour.
8. Install water trough, float valve, water pump, water distribution tube assembly, water curtain, and front support angle. When installing the water trough, you may have to slot the mounting holes on the ends of the water trough to allow for the thickness of the cyclocac panel on the bulkhead rear.

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