



K00055 & K00056 STACKING KIT

Installation Instructions

1. The K00055 Stacking Kit is used for stacking a G-0200 or an H-0200 ice machine on an E-0200, E-0400, G-0400, or G-0600 ice machine.
The K00056 Stacking Kit is used for stacking two H-0200 ice machines. The bin must be leveled before proceeding to step 2.
2. **INSTALLATION OF ICE MACHINES:**
 - A. See service manual for uncrating and inspection of both ice machines.
 - B. Remove top cover from lower ice machine.
 - C. Set ice machine carefully and squarely on bin.
 - D. Position shim angles provided in kit on right and left-hand sides, as shown in Illustration 2.
 - E. Set top ice machine carefully and squarely on bottom ice machine.
 - F. Remove front and side panels from both ice machines.
 - G. Bolt two ice machines together with 1/4-20 x 1" long bolt, lock washer, and nut provided in kit, one each side.
3. **INSTALLATION OF WATER SHIELD:**
 - A. Remove Angle "A" (Illustration 2) and set aside. Remove existing sheet metal screw in lower right corner of bulkhead (Illustration 1).
 - B. Locate the water shield above the electrical box of the lower ice machine, as shown in Illustration 1. Secure with screw removed in step 3A.
 - C. Seal the joints between the water shield and bulkhead, as shown in Illustration 1 with RTV sealant.
4. **INSTALLATION OF ICE CHUTE:**
 - A. Remove ice chute from kit and set bottom mounting brackets over Angle "B" (Illustration 2).
 - B. Put Angle "A" in slots of top mounting brackets and secure in place.
 - C. Check for free movement of both water curtains.
 - D. Proceed to ice machine service manual for electrical and water hook-up and start-up procedure.
 - E. Reattach front and side panels.
 - F. Add four sheet metal screws to side panels, two on each side of lower ice machine where the lower and upper ice machines butt.

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