

1 YEAR
WARRANTY



User's Guide

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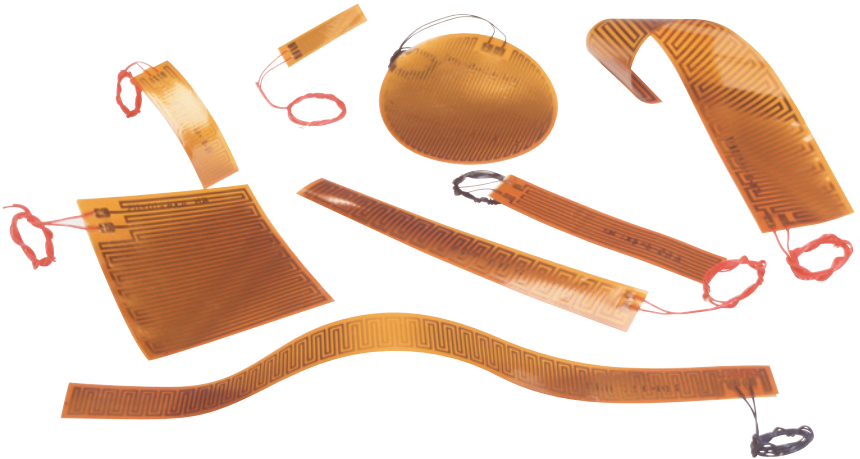
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KH, KHR, KHLV SERIES Kapton[®] Flexible Heaters



GENERAL DESCRIPTION

OMEGALUX® Kapton® Insulated Flexible Heaters are available in a variety of shapes, sizes, and wattages. Wattage ratings are 2.5, 5, or 10 W/in² at 115 or 28 volts. Kapton offers a high degree of resistance to chemicals, and has excellent outgasing properties in high vacuum environments. KH models are rectangular 115 volt units; KHLV models are rectangular 28 volt units, and KHR models are round 115 volt units. Contact OMEGA sales Department for specific part numbers:
800-872-9436

Typical construction consists of an etched foil element of 0.0005" or 0.0001" thickness, which is encapsulated between two layers of 0.002" Kapton and 0.001 FEP Teflon® adhesive. Lead wires exit from the upper-right hand corner of width (W) side of heater. For 0.50" rind 1.00" wide heaters only, leads exit centrally from width (W) side. Leads exit round heaters radially. Pressure sensitive adhesive (PSA) is available as art option on heaters rated at 2.5 or 5 W/in². The heaters can also be mechanically clamped or epoxy mounted by the user.

*Kapton and Teflon are registered trademarks of DuPont.

SPECIFICATIONS

Heating Element Design:	Etched circuit.
Operating Temperature:	-328°F to 392°F (-200°C to 200°C) for heaters without pressure sensitive adhesive (PSA). Maximum operating temperature for heaters with pressure sensitive adhesive is 250°F (120°C)
Voltage:	KH, KHR Series: 115 Volts KHLV Series: 28 Volts
Watt Density:	2.5, 5, or 10 W/in ²
Pressure Sensitive Adhesive (PSA):	Optional. not available at 10 watts/square inch watt density
Lead Wire:	12" of Teflon Insulated (MIL W-16878) lead wire (wire gauge varies with heater)
Dielectric Strength:	1260 Vac
Minimum Sending Radius:	0.032"
Heater Thickness:	0.010" except at lead wire exit (thickness varies with heater)



INSTALLATION AND OPERATION

CAUTION

Use a method of temperature control (e.g., thermostat, thermocouple and temperature controller, or variable voltage transformer) to prevent heaters from exceeding maximum operating temperature ratings. Place temperature sensor close enough to the heater to sense heater temperature.

1. DO NOT immerse heaters in liquids.
2. DO NOT operate heaters at a voltage higher than the specified or rated voltage.
3. DO NOT cut, punch holes in or otherwise mishandle heaters.
4. AVOID exposing heaters to chemicals, acids, alkalis, oils, fluids or other substances that could ignite or cause damage to the heaters.
5. DO NOT insulate heaters unless adequate measures are taken to control heater temperature.
6. DO NOT leave heaters operating unattended unless adequate controls are installed to insure safety.
7. Heaters can be bent around curved surfaces; however, DO NOT exceed minimum banding radius.
8. Exercise care in attaching heaters to flat or curved surfaces. Heaters can be attached by mechanical clamping, by using factory applied pressure sensitive adhesive (PSA), or with a thin layer of conductive epoxy. Make sure that the entire heater is in contact with the surface with no air pockets trapped underneath. This is especially important for high watt density heaters, i.e. heaters with a watt density of 10 watts/square inch, to prevent heater failure. DO NOT overlap heaters.
9. Heaters must be attached to an appropriate heat sink and should NOT be mounted free-standing in air.
10. Make sure heaters are installed and used by qualified personnel. DO NOT attempt to repair damaged heaters.



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WARNING: These products are not designed for use in, and should not be used for, human applications.

WARRANTY/DISCLAIMER

OMEGA ENGINEERING, INC. warrants this unit to be free of defects in materials and workmanship for a period of **13 months** from date of purchase. OMEGA's WARRANTY adds an additional one (1) month grace period to the normal **one (1) year product warranty** to cover handling and shipping time. This ensures that OMEGA's customers receive maximum coverage on each product.

If the unit malfunctions, it must be returned to the factory for evaluation. OMEGA's Customer Service Department will issue an Authorized Return (AR) number immediately upon phone or written request. Upon examination by OMEGA, if the unit is found to be defective, it will be repaired or replaced at no charge. OMEGA's WARRANTY does not apply to defects resulting from any action of the purchaser, including but not limited to mishandling, improper interfacing, operation outside of design limits, improper repair, or unauthorized modification. This WARRANTY is VOID if the unit shows evidence of having been tampered with or shows evidence of having been damaged as a result of excessive corrosion; or current, heat, moisture or vibration; improper specification; misapplication; misuse or other operating conditions outside of OMEGA's control. Components in which wear is not warranted, include but are not limited to contact points, fuses, and triacs.

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RETURN REQUESTS / INQUIRIES

Direct all warranty and repair requests/inquiries to the OMEGA Customer Service Department. BEFORE RETURNING ANY PRODUCT(S) TO OMEGA, PURCHASER MUST OBTAIN AN AUTHORIZED RETURN (AR) NUMBER FROM OMEGA'S CUSTOMER SERVICE DEPARTMENT (IN ORDER TO AVOID PROCESSING DELAYS). The assigned AR number should then be marked on the outside of the return package and on any correspondence.

The purchaser is responsible for shipping charges, freight, insurance and proper packaging to prevent breakage in transit.

FOR **WARRANTY** RETURNS, please have the following information available BEFORE contacting OMEGA:

1. Purchase Order number under which the product was PURCHASED,
2. Model and serial number of the product under warranty, and
3. Repair instructions and/or specific problems relative to the product.

FOR **NON-WARRANTY** REPAIRS, consult OMEGA for current repair charges. Have the following information available BEFORE contacting OMEGA:

1. Purchase Order number to cover the COST of the repair,
2. Model and serial number of the product, and
3. Repair instructions and/or specific problems relative to the product.

OMEGA's policy is to make running changes, not model changes, whenever an improvement is possible. This affords our customers the latest in technology and engineering.

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