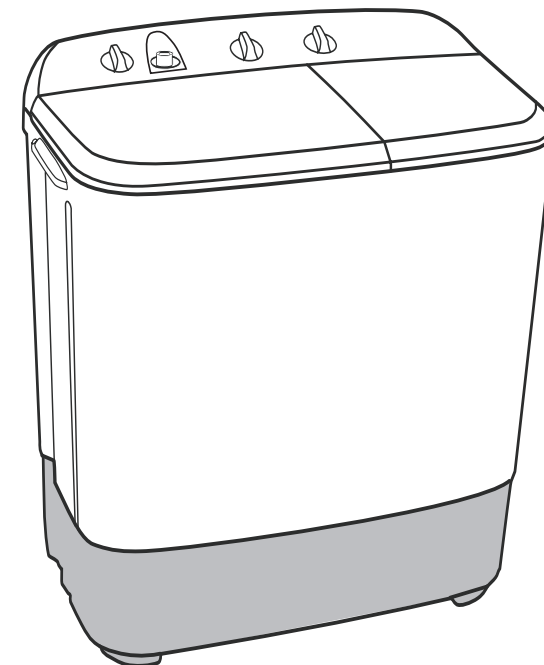




INSTRUCTION MANUAL

**SW-830XT**  
**SW-830XTP(With pump)**

TWIN TUB WASHING MACHINE

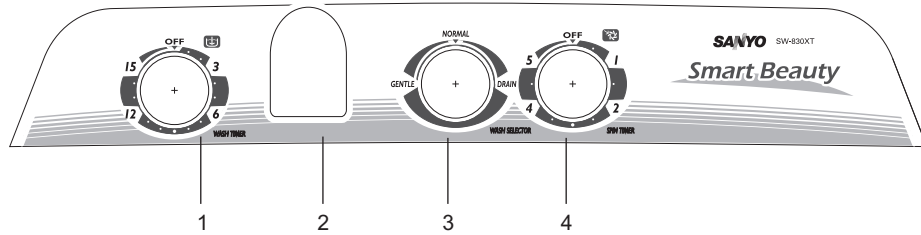


**SANYO Electric Co., Ltd.**

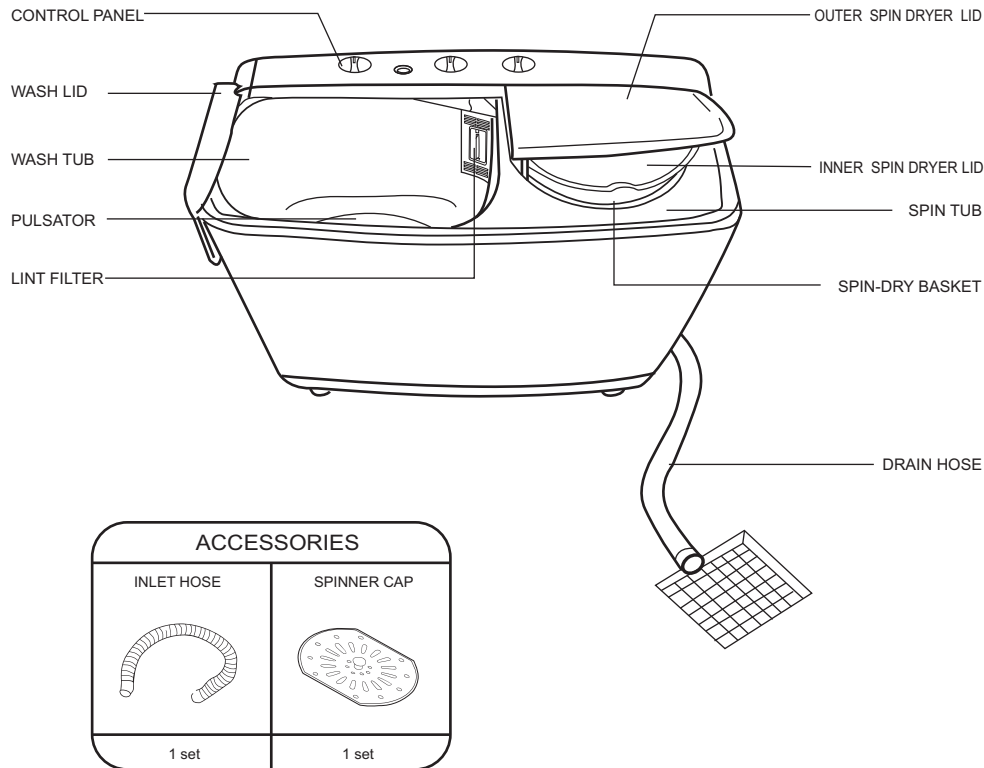
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## NAMES OF PARTS

### CONTROL PANEL



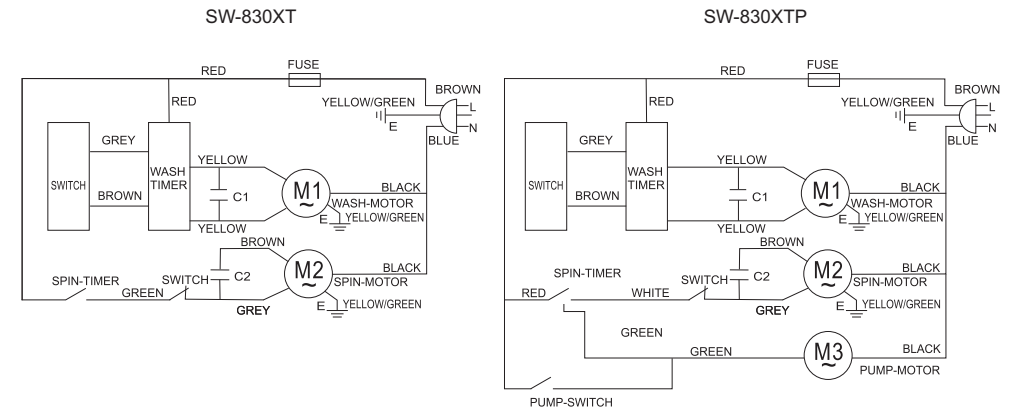
1. WASH TIMER
2. WATER SUPPLY PORT
3. WASH SELECTOR
4. SPIN TIMER




## SPECIFICATIONS


Model	SW-830XT				SW-830XTP
Unit size	760mmx445mmx898mm				
Rated wash input power	380W	380W	380W	380W	380W
Rated spin-dry input power	165W	165W	165W	165W	165W
Rated pump input power	-	-	-	-	30W
Rated voltage	220V	230V	230V	240V	220V
Rated frequency	50Hz	50Hz	60Hz	50Hz	50Hz
Net weight of the product	20kg				
Maximum water pressure permitted in the water inlet	0.3Mpa				
Minimum water pressure permitted in the water inlet	0.02Mpa				
Water capacity	60L				

## WIRING DIAGRAM



## IMPORTANT SAFEGUARDS

 WARNINGS	
<p>Do not allow your washer to be repaired by an unqualified service person.</p> <ul style="list-style-type: none"> <li>It may cause a risk of accidental fire.</li> <li>If the washer operates abnormally, it may cause injury.</li> <li>If the power cord is damaged, in order to avoid danger, please ask a technical person to repair it.</li> </ul>	<p>Be sure to connect POWER PLUG and POWER CORD properly.</p> <ul style="list-style-type: none"> <li>Be sure to plug the POWER CORD into a proper outlet for the washer.</li> <li>An improperly attached plug may catch fire.</li> <li>Never disconnect by pulling the cord. Hold the plug as you pull it out.</li> <li>Never use a damaged POWER CORD.</li> <li>Never connect and/or disconnect the POWER PLUG with wet hands, it may cause an electric shock.</li> </ul>
<p>Be sure not to bring any type of flame near the washer or put lit cigarettes or volatile materials on the top of the washer.</p> <ul style="list-style-type: none"> <li>It may deform the washer or catch fire, because this washer has a large number of plastic parts.</li> </ul>	<p>This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.</p>
<p>Do not install the washer in the bathroom or very humid place.</p> <ul style="list-style-type: none"> <li>It may cause a malfunction or an electric shock.</li> </ul>	<p>Never wash items stained with benzene, kerosene, thinner or gasoline.</p> <ul style="list-style-type: none"> <li>It may cause a risk of fire or explosion.</li> </ul>
<p>Be sure not to splash or pour water on the CONTROL PANEL.</p> <ul style="list-style-type: none"> <li>It may cause a malfunction or an electric shock.</li> </ul>	<p>Never put your hand(s) into the WASH or SPIN TUB, while the washer is operating.</p> <ul style="list-style-type: none"> <li>If you reach into the WASH or SPIN TUB, it can cause injury.</li> </ul>

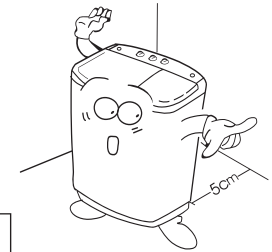
 CAUTIONS	
<p>Do not allow the wash load to stick out from the WASH or SPIN TUB.</p> <ul style="list-style-type: none"> <li>Do not wash, rinse or spin waterproof clothes or sheets.</li> <li>Push evenly thick clothes or bulky wash items completely down into the WASH or SPIN TUB. Otherwise, it may deform or damage the washer.</li> </ul>	<p>Do not use water hotter than 50°C.</p> <ul style="list-style-type: none"> <li>It may deform plastic parts in the washer and cause a malfunction.</li> </ul>
<p>Do not put your hand(s) under the washer during operation.</p> <ul style="list-style-type: none"> <li>Rotating parts may cause injury.</li> </ul>	<p>Do not get on the washer or put any heavy things on the washer.</p> <ul style="list-style-type: none"> <li>It may deform or damage the washer, and it may cause you injury.</li> </ul>

## INSTALLATION


This washing machine has ventilation openings in the base. Do not obstruct the holes with a carpet or towel.

### Install on a stable level surface

- Install the washing machine on a stable, level surface. (oblique angle should be within 2°)
- Keep the washing machine more than 5cm apart from the wall to prevent a noisy sound while spinning.



### Connect the DRAIN HOSE

<p>Extension of DRAIN HOSE. &lt;Without pump model&gt;</p> <p>Shorter than 1m Lower than 15cm</p>	<p>Never let the end of the DRAIN HOSE be immersed in the water.</p>
<p>&lt;With pump model&gt;</p> <p>Not higher than 1m</p>	<p> The new hose-sets supplied with the appliance are to be used and that old hose-sets should not be reused.</p>

## PREPARATION BEFORE WASH

<ul style="list-style-type: none"> <li>Be sure to remove things such as keys, pins and coins from the laundry.</li> </ul>	<ul style="list-style-type: none"> <li>Wash oily or dyed laundry separately.</li> </ul>	<ul style="list-style-type: none"> <li>Plug the POWER CORD into the outlet.</li> <li>Let down the DRAIN HOSE.</li> <li>Connect the INLET HOSE</li> </ul>
<ul style="list-style-type: none"> <li>Wash fuzzy laundry by turning it inside out.</li> </ul>	<ul style="list-style-type: none"> <li>Wash delicate clothes in a nylon net.</li> </ul>	

## OPERATING INSTRUCTIONS

### Washing

1. Set the WASH SELECTOR to GENTLE or NORMAL position.
2. Turn on the water tap, let water flow into the WASH TUB in accordance with the amount of laundry to be washed. (The marks H, M, L in tub are High, Medial, Low water level.)
3. Add proper amount of detergent.
4. Put laundry into the WASH TUB.
5. Turn the WASH TIMER knob to the desired wash time position, and washing action will start.
6. When finished, make sure the WASH TIMER is at the "OFF" position, then turn WASH SELECTOR to DRAIN position.

Kinds of laundry	Washing Time
Synthetic(thin) Delicate fabrics	2 to 5 min.
Cotton Linen	5 to 10 min.
Heavily soiled clothes Thick clothes	10 to 15 min.
Blanket	5 min.

### Rinsing

1. Transfer the laundry to the SPIN TUB, and place the SPINNER CAP on the top of laundry.
2. Close the INNER and OUTER SPIN TUB LID.
3. Turn the SPIN TIMER to 1 minute position.
4. Transfer the laundry to the WASH TUB after spin drying.
5. Set the WASH SELECTOR to GENTLE or NORMAL position.
6. Let water flow into the WASH TUB and rinse for another 3 to 5 minutes. Repeat it 2 to 3 times.
7. When finish washing, make sure the WASH TIMER is at the "OFF" position, then turn WASH SELECTOR to DRAIN position.

### Spin drying

1. Transfer the laundry to the SPIN TUB and place the SPINNER CAP on the top of the laundry.
2. Close the INNER and OUTER SPINNER LID.
3. Turn the SPIN TIMER knob to the desired dry time position. Then spin-dry will start.

Kinds of laundry	Spin-drying time
Wool articles	30 seconds
Thin articles(synthetic)	1 minute
Sweater(synthetic)	1 to 3 minutes
Blanket(synthetic)	3 minutes
Underwear(cotton)	3 to 5 minutes
Sheet(towel fabric)	5 minutes

**Make sure water is turned off when spin-drying for safety reason.**

### Draining

<Without pump model>

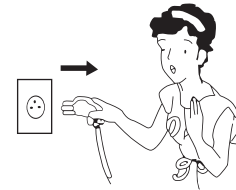
1. Lay down the DRAIN HOSE and turn the WASH SELECTOR to DRAIN.

<With pump model>

1. Position the DRAIN HOSE to a wash-basin or drain outlet at the height of lower than 1 meter.
2. Turn the WASH SELECTOR to DRAIN position, and the PUMP will then begins to work to drain away the water.
3. If you wish to drain the water while spinning, turn the SPIN TIMER, and the SPIN TUB will starts rotating and the pump will starts working at the same time.
4. If you find the PUMP is working but there is no water drained away, lay down the DRAIN HOSE once, and it will start draining away the water. Hook the DRAIN HOSE again at the wash-basin or drain outlet.
5. When draining is over, turn off the power.

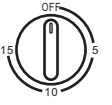
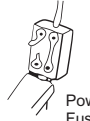
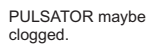
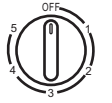
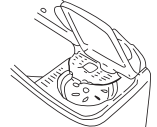


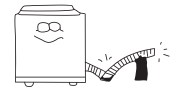

## MAINTENANCE

- Unplug the POWER CORD after operation.



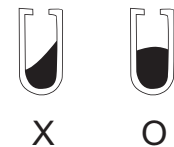
- Wipe the washer clean and dry with a soft cloth.
- Cleaning of the WASH and SPIN TUB is necessary after bleaching or starching, otherwise, undesirable deposit will left over.
- Remove the LINT FILTER for cleaning.

## TROUBLESHOOTING

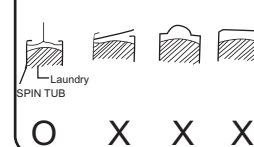
Troubles	Check list
Not washing	 WASH TIMER is in the "OFF" position.  Power failure. Fuse blown.  PULSATOR maybe clogged.
Not spinning	 SPIN TIMER is in the "OFF" position.  LID not closed properly.  Laundry not distributed evenly.
Not draining	 DRAIN HOSE is not laid down correctly.  DRAIN HOSE is twisted.  DRAIN HOSE frozen.
Over load	<ul style="list-style-type: none"> <li>• Too much laundry in the tub.</li> <li>• Power voltage too low.</li> </ul>

### Notes for spinning

Distribute laundry evenly in the SPIN TUB as shown below.



Put the SPINNER CAP inside the tub as shown below.



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