

FIELD REPLACEABLE UNIT DOCUMENTATION

Tecra™

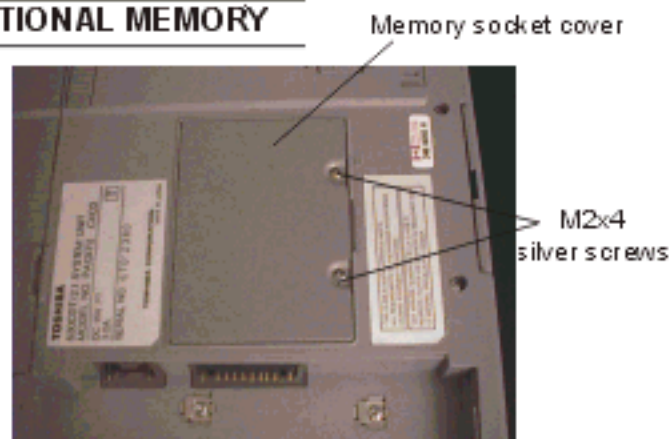
520/530/550CDT Series

BATTERY REMOVAL



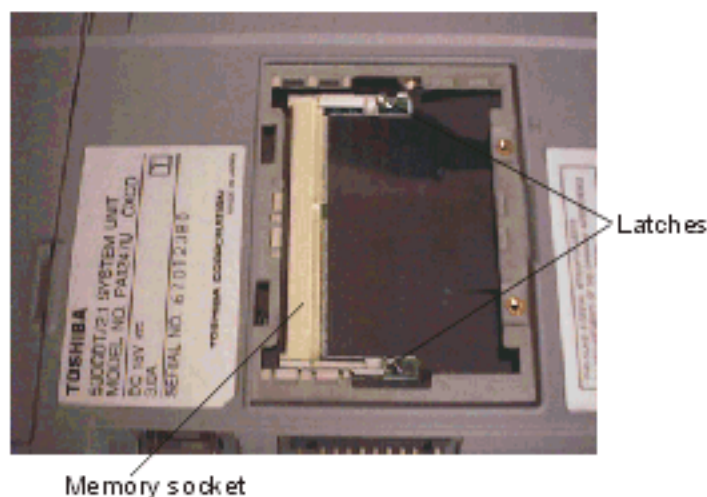
1. Press in on the battery cover latch (indicated by an icon) to release it and slide the battery cover to the right until it stops.
2. Slide the battery pack forward to remove it.

OPTIONAL MEMORY

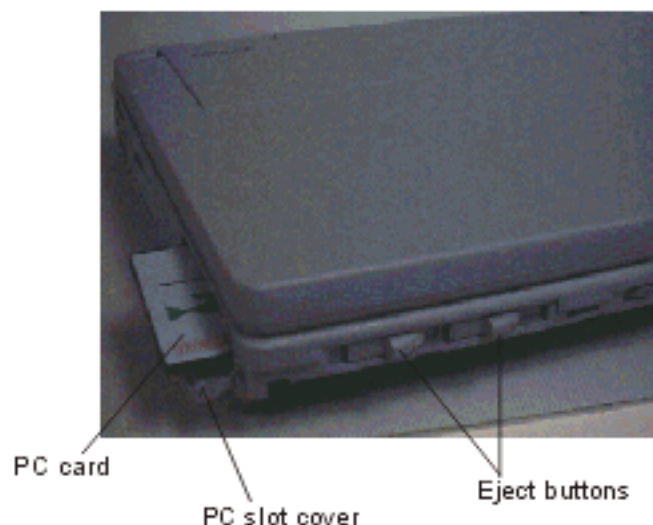


1. Remove two M2x4 silver screws securing the memory module socket cover.
2. Slide a thin object under the cover and lift it off.

OPTIONAL PCMCIA CARD REMOVAL



CAUTION: The optional memory module is close to the CPU, so it can become hot to the touch. Leave the power off for a while to let the module cool before removing.



1. Open the slot cover.
2. If the PC card lock is installed, remove the M2.5x4 silver screw securing it and lift out the lock.
3. Slide the ejector for the card in the direction of the arrow. The card will pop out slightly.
4. Grasp the card and pull it out.

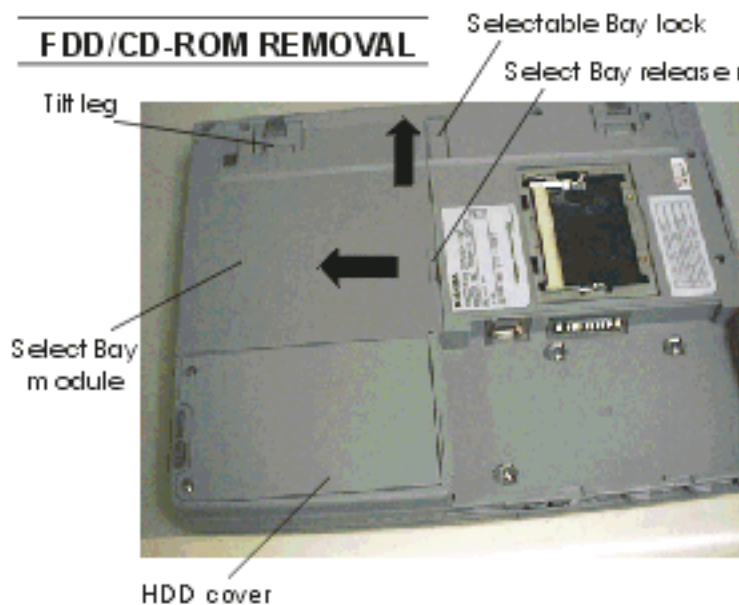
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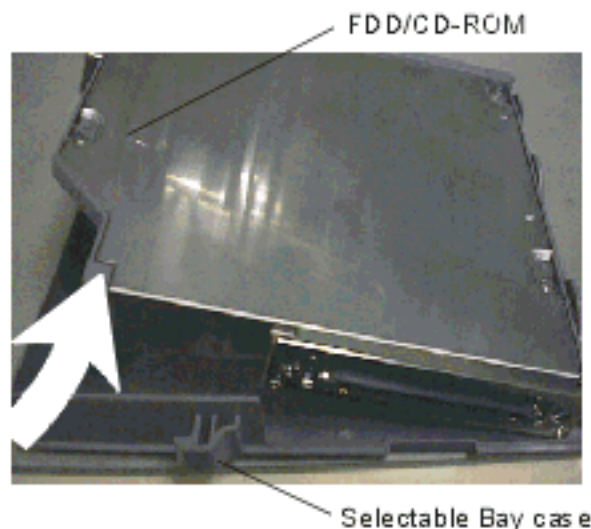
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FDD/CD-ROM REMOVAL



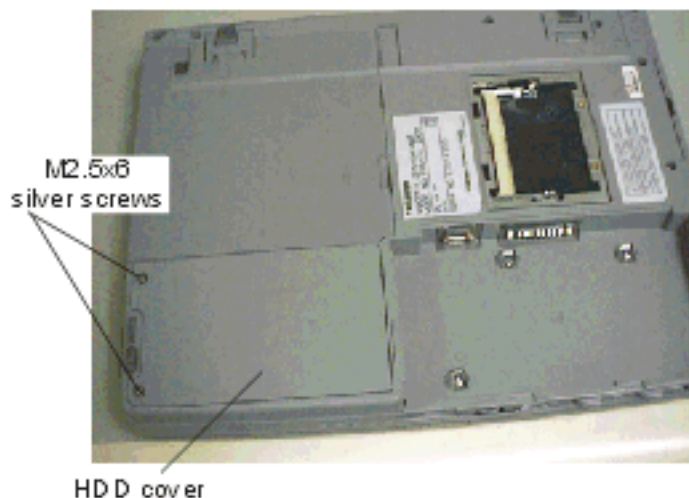
1. Slide the Select Bay lock fully in the direction of the arrow.
2. Slip a coin into the Select Bay release notch and twist to disconnect the module.



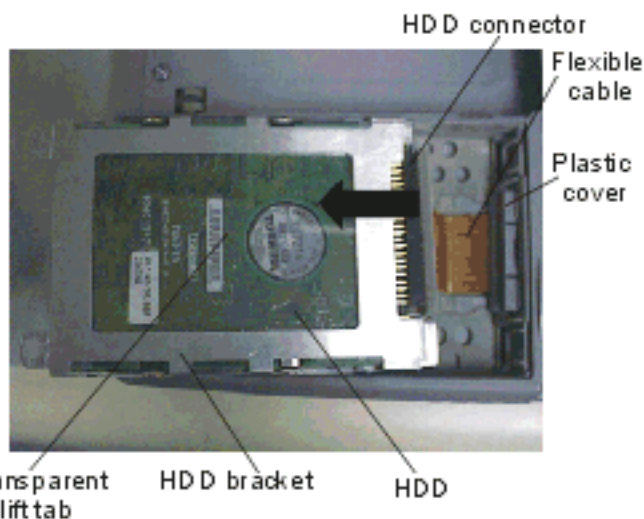
1. Remove the FDD/CD-ROM from the Select Bay case.

NOTE: When replacing FDDs/CD-ROMs, some disassembly/assembly is required.

HDD REMOVAL



1. Remove two M2.5x6 silver screws securing the cover and HDD.
2. Lift off the HDD cover.



1. Lift the HDD bracket to expose the Flexible cable.
2. Carefully pull off the HDD connector as shown.
3. Use a thin object to pry out the plastic cover protecting the flexible cable. Insert the thin object in the slot on the cover and push the cover out in the direction of the arrow.
4. Lift up on the corners of the hard plastic tab on the Flexible cable to disconnect it from the computer.

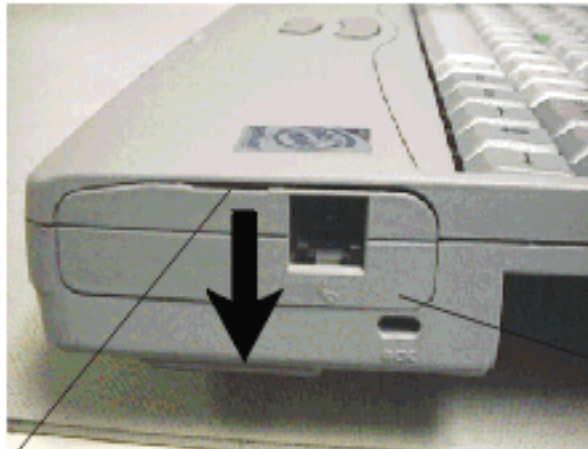
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DAA MODULE REMOVAL



Cover notch

1. Remove the DAA module cover by pulling on the cover notch.



M2x4 silver screw

DAA module

1. Remove one M2x4 silver screw and pull out the DAA module.

KEYBOARD REMOVAL



CAUTION: For the following procedures, please turn the computer upside down and secure the tilt leg with tape, so that it lies flat. Turn the computer rightside up and open the display.



1. Pull the back of the keyboard brace forward to release four latches and lift out the brace.
2. Lift up the back of the keyboard and carefully pull it backwards until the flexible cable is pulled out from under the palm rest.
3. Lay the keyboard face down on the palm rest.

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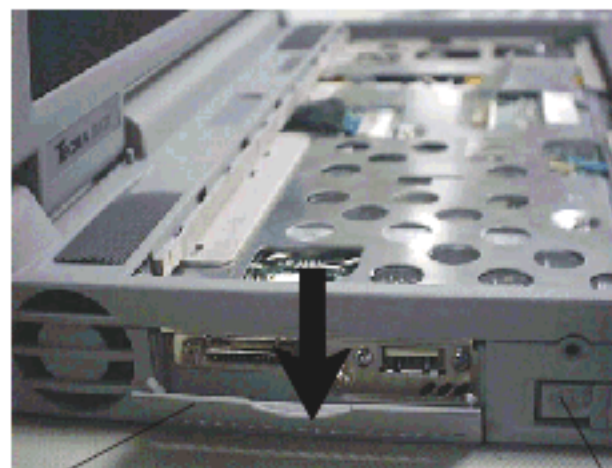
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KEYBOARD REMOVAL



Keyboard Flexible cable Keyboard connector Insulator

1. Lift up the insulator covering the keyboard connector.
2. Carefully pull on each side of the connector to release the latches that secure the keyboard's flexible cable. Do NOT pull more than 1mm. Do NOT pull up.

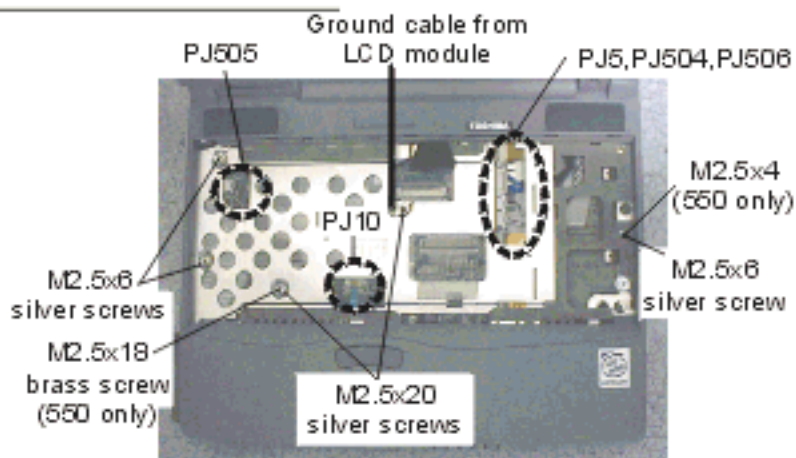


USB/FDD port cover

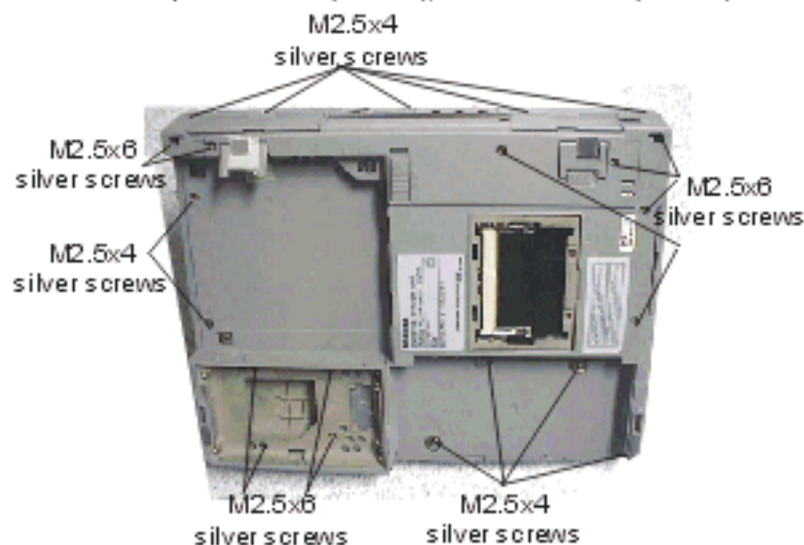
Power switch

1. Remove the port cover protecting the USB and external FDD port by pressing in the middle.

TOP COVER REMOVAL



1. Remove three M2.5x6 silver screws and two M2.5x20 silver screws. Make note of the LCD module ground cable for assembly.
2. Disconnect the following six cables: Left speaker cable (PJ505), membrane switch cable (PJ10), LCD cable (PJ4), FL inverter cable (PJ5), right speaker cable (PJ504), and MIC. C cable (PJ506).



1. Remove five M2.5x4 silver screws from the back of the computer.
2. Remove six M2.5x4 silver screws and 11 M2.5x6 silver screws from the bottom of the computer.

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