



# Drill Guide Kit

Made with the highest quality materials and manufactured to exacting specifications for top performance.

## CAUTION

- Secure workpiece with clamps or vise before drilling.
- Always wear ANSI approved safety glasses when drilling.

## INFORMATION

- For drilling spheres, center the concave recess under the drill guide on the sphere.
- For drilling cylinders and corner edges, use the V-groove under the drill guide.
- To drill the center line of an edge, slide two small nails into the holes the drill guide. Straddle the edge with the nails and twist the drill guide so the nails are stopped on the front and back face of the workpiece.

## INSTRUCTIONS

1. Locate and mark the center of the hole to be drilled with an awl or center punch.
2. Insert the  $\frac{3}{16}$ " bushing into the drill guide and insert the Centerpunch/Locator into the bushing.
3. Place the drill guide over the workpiece and center the Locator over the center mark.
4. Without moving the drill guide, remove the Locator and  $\frac{3}{16}$ " bushing from the drill guide.
5. Insert the desired size drill bushing with the large end up into the drill guide.
6. Insert the appropriate size drill bit into the drill bushing and drill the hole.

### **▲WARNING**

Wear ANSI approved safety glasses

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