TOSHIBA

E6581315

TOSVERT VF-AS1 Series

RS485 Communication Function
Instruction Manual

Notice
1. Make sure that this instruction manual is delivered to the end user of the inverter.
2. Read this manual before first using the communications function, and keep it handy as a reference for maintenance and inspections.

* The contents of this manual are subject to change without notice.

Toshiba Schneider Inverter Corporation

Read first
Safety precautions

This manual and labels on the inverter provide very important information that you should bear in mind to use the inverter properly and safely, and also to avoid injury to yourself and other people and damage to property.

Read the safety precautions in the instruction manual for your inverter before reading this manual and strictly follow the safety instructions given.

Notice	Reference
♦ Insert an electromagnetic contactor between the inverter and the power supply so that the machine can be stopped without fail from an external controller in case of an emergency.	Inverter instruction manual
♦ Do not write the same parameter to the EEPROM more than 10,000 times. The life time of EEPROM is approximately 10,000 times.(Some parameters are not limited, please refer to the "9.Parameter data ") When using the TOSHIBA inverter protocol and the data does not need to be records, use P command (the data is written only to RAM).	Section 4.2 "Commands"
♦ About the handling of the inverter, please follow the instruction manual of the inverter.	

Contents

1. General outlines of the communication function

This manual explains the RS485 communication function provided for the TOSVERT VF-AS1 series of industrial inverters.

(1) RS485 communication by the use of a two-wire RS485 communication port (standard function)
(2) RS485 communication by the use of a four-wire RS485 communication port (standard function)

(1) 2-wire RS485 communication
connector

(2) 4wire RS485 communication
connector
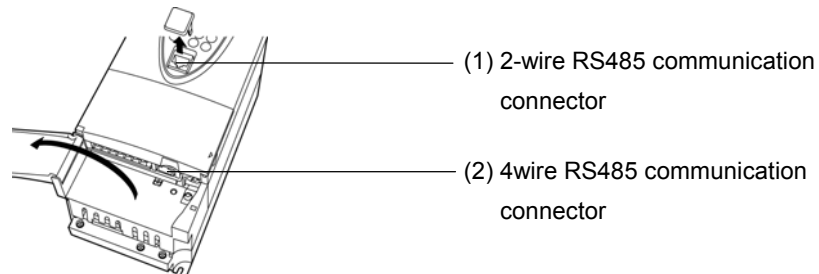
By using these communication functions in combination with the computer link function designed to establish a link between a higher level computing machine or controller (hereinafter referred to as a computer) and each inverter on the network, or with the inter-drive communication function that allows proportional control of inverters without using a computer, you can set up a network for data communication between inverters.

There are two communication protocols available: Toshiba Inverter Protocol and MODBUS-RTU Protocol (this command does not support all commands). To select a protocol, the communication protocol selection parameter $F807$ or $F829$ is used. (Refer to Section 3. Communication protocol.)

<Computer link>
By preparing the program (explained later), the following information can be exchanged between the computer (host) and the inverter.
  (1) Monitoring function (used to monitor the operating status of the inverter: Output frequency, current, voltage, etc.)
  (2) Command function (used to issue run, stop and other commands to the inverter)
  (3) Parameter function (used to set parameters and read their settings)

<Inter-drive communication function>
Master inverter sends the data, that is selected by the parameter, to all the slave inverters on the same network. This function allows a network construction in which a simple synchronous or proportional operation is possible among plural inverters (without the host computer).
As for data communication codes, the TOSVERT VF-AS1 series of inverters support the binary (HEX) code, in addition to the JIS (ASCII) code. A communication number is used to access the desired data item.

* The smallest unit of information that computers handle is called a "bit (binary digit)," which represents the two numbers in the binary system: 1 or 0. A group of 16 bits is referred to as a "word," which is the basic unit of information the VF-AS1 series of inverters use for data communication. One word can handle data items of 0 to FFFFH in hexadecimal notation (or 0 to 65535 in decimal notation).
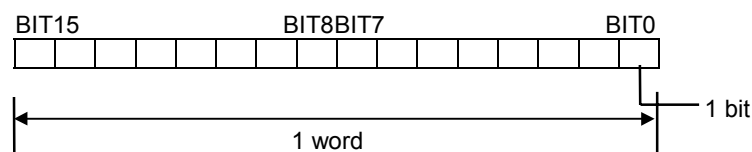
2. Data transmission specifications

Items	Specifications
Transmission scheme	Half-duplex
Synchronization scheme	Start-stop synchronization
Communication baud rate	9600/19200*/38400 bps (selectable using a parameter) [1]
Communication protocol	TOSHIBA Inverter Protocol * / MODBUS-RTU (selectable using a parameter) [1]
Character transmission	<ASCII mode> JIS X 0201 8-bit (ASCII) <Binary mode, MODBUS-RTU> Binary codes fixed to 8 bits
Stop bit length	Received by inverter: 1 bit, Sent by inverter: 2 bits [3]
Error detecting scheme	Parity [2]: Even */Odd/Non parity (selectable using a parameter) [1], checksum(Toshiba inverter protocol), CRC(MODBUS-RTU)
Character transmission format	11-bit characters [1] (Stop bit=1, with parity)
Order of bit transmission	Low-order bits transmitted first
Frame length	Variable (to a maximum of 17 bytes)

*: Standard default setting

*1: Changes to setting do not take effect until the inverter is turned back on or reset.

*2: JIS-X-0201 (ANSI)-compliant 8-bit codes are used for all messages transmitted in ASCII mode and vertical (even) parity bits specified by JIS-X-5001 are added to them. These even parity bits can be changed to odd parity bits by changing the parameter setting (a change to the parameter setting does not take effect until the inverter has been reset.)

*3: Here are the default character transmission format.

Characters received: 11 bits (1 start bit + 8 bits + 1 parity bit + 1 stop bit)

START BIT	BIT0	BIT1	BIT2	BIT3	BIT4	BIT5	BIT6	BIT7	PARITY BIT	STOP BIT

The inverter receives **one stop bit**.
(The computer can be set so as to send 1, 1.5 or 2 stop bits.)

Characters sent: 12 bits (1 start bit + 8 bits + 1 parity bit + 2 stop bits)

START BIT	BIT0	BIT1	BIT2	BIT3	BIT4	BIT5	BIT6	BIT7	PARITY BIT	STOP BIT	STOP BIT

The inverter sends **two stop bits**.
(The computer can be set so as to receive 1, 1.5 or 2 stop bits.)

3. Communication protocol

This communication protocol supports the TOSHIBA Inverter Protocol and part of MODBUS-RTU protocol.

Select the desired protocol from in the following communication protocol selection parameters ($F\,8\,0\,7$, $F\,8\,2\,9$).

"Parameter Name $F\,8\,0\,7$ and $F\,8\,2\,9$, Communication Number. 0807 and 0829"
> Data Range: 0, 1 (Initial value: 0)
> 0: TOSHIBA (Includes inter-drive communication)
> 1: MOUBUS-RTU

> * A parameter change is reflected when the inverter is reset, such as in power off.

3.1. About the handling of received frames

To send and receive data frames, a frame synchronization system for locating the start and end points of each frame is defined with time for which no data is sent (time interval equivalent to the time required to send 3.5 bytes of data).

If no data is sent for the time required to send 3.5 bytes of data at the current transmission speed (approx. 4 ms or more at 9,600 bps or approx. 2 ms or more at 19,200/38,400 bps) after receipt of a frame, the entire frame is assumed to have reached and information in it is analyzed. For this reason, an interval corresponding to at least 3.5 bytes of data must be placed between frames.

When sending a significant data set using two or more frames, an interval corresponding to at least 1.5 bytes of data must be placed between frames. If an interval corresponding to 1.5 bytes or more is not placed, the contents of a frame are analyzed separately from those of the other frames, and therefore communication are not carried out normally.

When two or more inverters on the same line are controlled individually one after another, not only data from the host computer to an inverter but also a response from an inverter to the host computer are transmitted to the other inverters on the line too. Therefore, an interval corresponding to at least 3.5 bytes should be placed between the time when the host computer receives a response from an inverter and the time when it sends a frame to the next inverter. Otherwise the return frame received and the frame that is sent immediately after receipt of the return frame will be recognized as one frame and communication will not be carried out normally.

[Correct]

Frame A   Frame B

3.5 bytes or more

Note: An inverter cannot receive frame B before it finishes analyzing the contents of frame A.

[Wrong] If divided into two smaller frames, frame A cannot be received as a single frame.

Frame A (1/2)   Frame A (2/2)   Frame B

1.5 bytes or more   Note: Correct if the interval corresponds to less than 1.5 bytes of data.
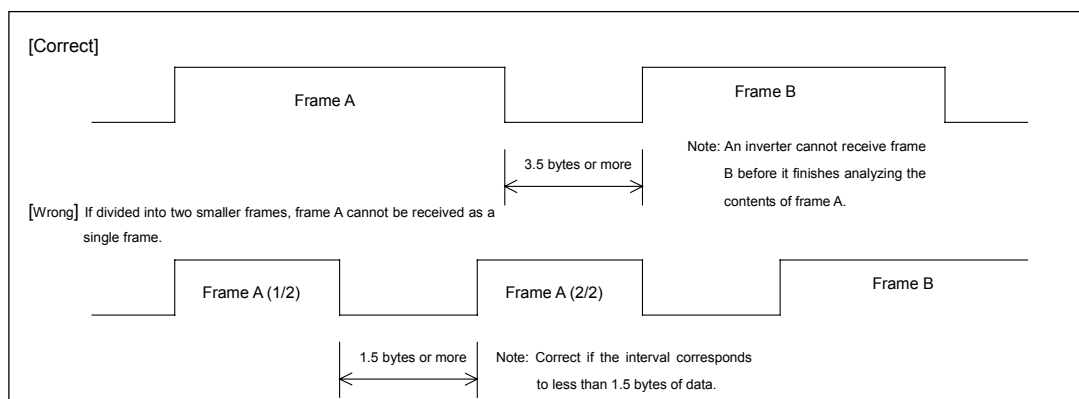
4. TOSHIBA Inverter Protocol

Select "TOSHIBA" ($F807$, $F829$=0) in the communication protocol selection parameters. "TOSHIBA" ($F807$, $F829$=0) is set for initial communication protocol selection of shipment setting.   (See "3. Communication protocol.")

■ Exchange of data between the computer and the inverter

In communication between the computer and the VF-AS1 (hereinafter referred to as the inverter), the inverter is always placed in wait states and acts as a slave that operates on a request from the computer.

A discrimination between ASCII mode and binary mode is automatically made with the start code.

	Start code	"CR" (carriage return)
ASCII mode	"("	Required
Binary mode	"2FH(/) "	Not required

(1) If there is no transmission format or the inverter number that matches, an error occurs and no response is returned.

(2) When an inverter number is added behind the "(" communication will take place only in case of broadcast communication or if the number matches up with that assigned to the inverters.

(3) When a time-out period is specified with parameter $F803$ (communication time-out time), a time-out occurs if communication do not terminate normally within the specified time. With parameter $F804$ (communication time-out action), you can specify what the inverter should do if a time-out occurs. For details, refer to Section 7.3.

(4) On executing the command received, the inverter returns data to the computer. For the response time, see Appendix 2, "Response time."

■ Note

Communication is not possible for about two seconds after the power is supplied to the inverter until the initial setting is completed. If the control power is shut down due to an instantaneous voltage drop, communication is temporarily interrupted.

4.1. Data transmission format

■ Note: The term "trip status" used in this manual includes retry waiting status and trip retention status.

4.1.1. Data transmission format used in ASCII mode

A communication number is used to specify a data item, all data is written in hexadecimal, and JIS-X-0201 (ASCII (ANSI))-compliant transmission characters are used.

■ Computer → Inverter
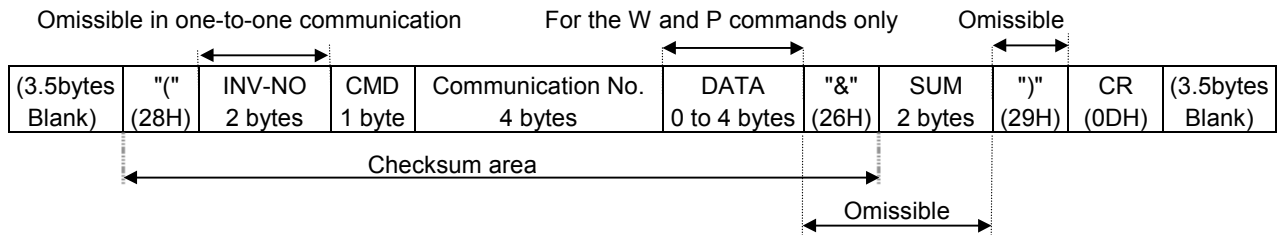
Omissible in one-to-one communication				For the W and P commands only		Omissible		
(3.5bytes Blank)	"(" (28H)	INV-NO 2 bytes	CMD 1 byte	Communication No. 4 bytes	DATA 0 to 4 bytes	"&" (26H)	SUM 2 bytes	")" (29H)	CR (0DH)	(3.5bytes Blank)

Checksum area

Omissible

1. "(" (1 byte) : Start code in ASCII mode

2. INV-NO (2 bytes) : Inverter number (Omissible in one-to-one communication) ... 00 (30H, 30H) to 99 (39H, 39h), *(2AH)
The command is executed only when the inverter number matches up with that specified using a parameter.
(When * is specified in broadcast communication, the inverter number is assumed to match if all numbers except * match. When * is specified instead of each digit (two-digit number), all inverters connected are assumed to match.)
If the inverter number does not match or if the inverter number is of one digit, the data will be judged invalid and no data will be returned.

3. CMD (1 byte) : Command (For details, see the table below.)

4. Communication No.(4 bytes)
: Communication number (See 11, "Parameter data.")

5. Data (0 to 4 bytes): Write data (valid for the W and P commands only)

6. "&" (1 byte) : Checksum discrimination code (omissible. When omitting this code, you also need to omit the checksum.)

7. Sum (2 bytes) : Checksum (omissible)
Add the ASCII-coded value of the last two digits (4 bits/digit) of the sum of a series of bits (ASCII codes) from the start code to the checksum discrimination code.
Ex.: (R0000&??) CR
28H+52H+30H+30H+30H+30H+26H=160H
The last two digits represent the checksum. = 60
When omitting the checksum, you also need to omit the checksum discrimination code.

8. ")" (1 byte) : Stop code (omissible)

9. CR (1 byte) : Carriage return code

■ Details of commands and data

CMD (1 byte)	Write data (0 to 4 bytes) Hexadecimal number
R (52H): RAM read command	No data
W (57H): RAM/EEPROM write command	Write data (0 to FFFF)
P (50H) RAM write command	Write data (0 to FFFF)

■ Inverter → computer
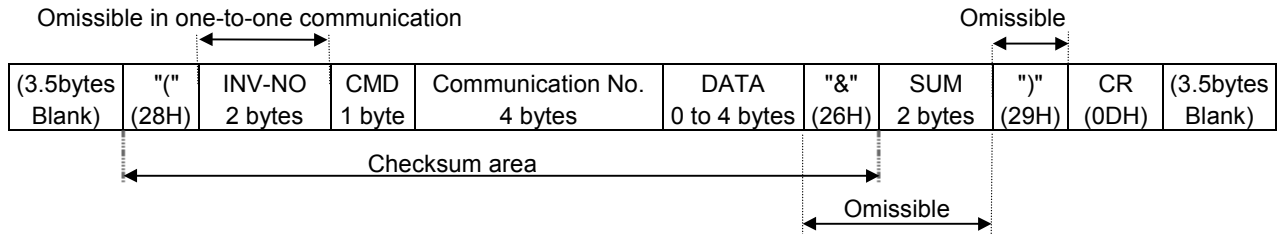
At time of broadcast communication, returning of data is not executed, except for the inverters to be returned, when the inverter number is not matched, and the inverter number has only one character. This is because there will be a risk of that the returned data may be deformed.

■ Data returned when data is processed normally (ASCII mode)

| (3.5bytes Blank) | "(" (28H) | INV-NO 2 bytes | CMD 1 byte | Communication No. 4 bytes | DATA 0 to 4 bytes | "&" (26H) | SUM 2 bytes | ")" (29H) | CR (0DH) | (3.5bytes Blank) |

1. "(" (1 byte)   : Start code in ASCII mode

2. INV-NO (2 bytes) : Inverter number (omitted if it is not found in the data received) ... 00 (30H, 30H) to 99 (39H, 39H)
   If the inverter number matches up with that specified using a parameter, data will be return-ed to the computer. In broadcast communication, only the destination inverter (with a num-ber matching up with the smallest effective number) returns data to the computer.
   In broadcast communication, no data is returned from any inverters except the inverter bearing a number that matches up with the smallest effective number.
   Ex.: (*2R0000) CR -> (02R00000000) CR)
       Data is returned from the inverter with the number 2 only, but no data is returned from inverters with the number 12, 22 ....

3. CMD (1 byte)   : Command ... The command is also used for a check when an inverter is tripped.
   Under normal conditions... The uppercase letter R, W or P is returned, depending on the command received: R, W or P command.
   When an inverter is tripped... The lowercase letter r, w or p is returned, depending on the command received: R, W or P command.
   (The command received is returned with 20H added to it.)

4. Communication No.(4 bytes) :
   The communication number received is returned.

5. Data (0 to 4 bytes): Data ... The data read in is returned for the R command, while the data received is returned for the W and P commands. If the data received is composed of less than 4 digits, it will be converted into 4-digit data and returned.
   Ex.: (W123412) CR → (W12340012) CR)

6. "&" (1 byte)   : Checksum discrimination code (omitted if it is not found in the data received)

7. Sum (2 bytes)   : Checksum ... Omitted if no checksum discrimination code is found in the data received.
   ASCII-coded value of the last two digits (4 bits/digit) of the sum of a series of bits (ASCII codes) from the start code to the checksum discrimination code.

8. ")" (1 byte)   : Stop code (omitted if it is not found in the data received)

9. CR (1 byte)   : Carriage return code

- Data returned when data is not processed normally (ASCII mode)

In case an error occurs, communication error command (4EH(N) or 6EH(n)) and the error type number is returned to the computer in addition to the checksum. At time of broadcast communication of the binary mode, returning of data is not executed except for the inverter to be returned (inverter number 00H) and when the inverter number is not matched. This is because there will be a risk that the returned data may be deformed.

(3.5bytes Blank)	"(" (28H)	INV-NO 2 bytes	"N" or "n" (4EH) (6EH)	DATA 4 bytes	"&" (26H)	SUM 2 bytes	")" (29H)	CR (0DH)	(3.5bytes Blank)

Omissible (over INV-NO), Omissible (over ")"), Checksum area, Omissible (under SUM)
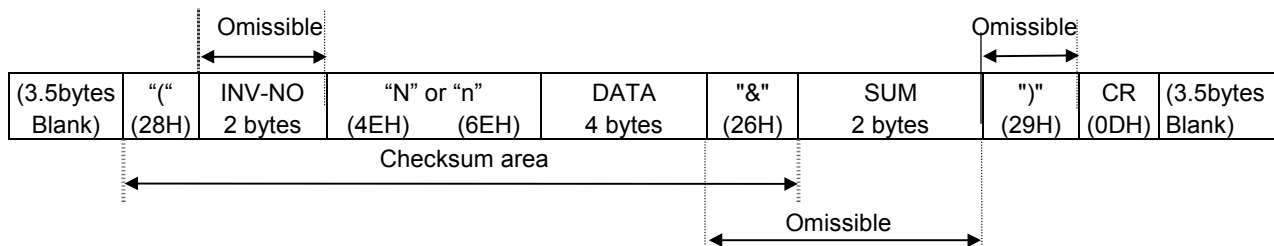
"(" (1 byte)	: Start code in ASCII mode
"N" or "n" (1 byte)	:Communication error command ... This is also used for the checking of inverter trip.

"N" for the normal communication and "n" during the inverter trip.

INV-NO (2 bytes) : Inverter number (omitted if it is not found in the data received) ... 00 (30H, 30H) to 99 (39H, 39H)
If the inverter number matches up with that specified using a parameter, data will be returned to the computer. In broadcast communication, only the destination inverter (with a number matching up with the smallest effective number) returns data to the computer.

Data (4 bytes) : Error code (0000~0004)
0000 ... Impossible to execute (Although communication is established normally, the command cannot be executed because it is to write data into a parameter whose setting cannot be changed during operation (e.g., maximum frequency) or the EEPROM is faulty.)
0001 ... Data error (The data is outside the specified range or it is composed of too many digits.)
0002 ... Communication number error (There is no communication number that matches.)
0003 ... Command error (There is no command that matches.)
0004 ... Checksum error (The checksum result differs.)

")" (1 byte) : Stop code ... This code is omitted if it is not found in the data received.

■ Examples:

(N0000&5C)CR... Impossible to execute (e.g., a change of maximum frequency data during operation)
(N0001&5D)CR... Data error (Data is outside the specified range.)
(N0002&5E)CR... No communication number (There is no communication number that matches.)
(N0003&5F)CR... There is no command that matches. (Commands other than the R, W and P commands)
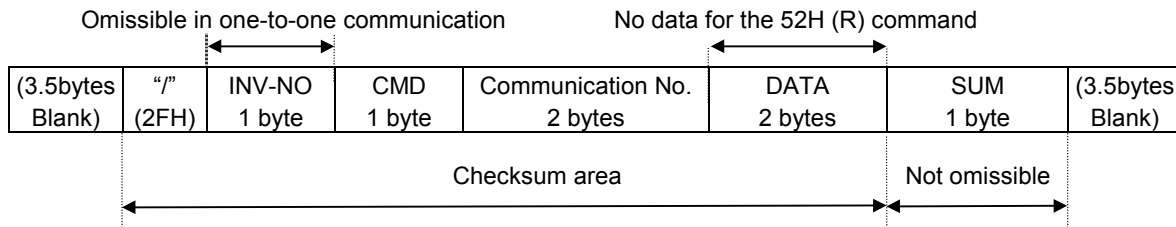(Ex.: L, S, G, a, b, m, r, t, w ...)
(N0004&60)CR... Checksum error (The checksum result differs.)
No data returned ... Format error or invalid inverter number

4.1.2. Data transmission format used in binary mode

A communication number is used to specify a data item, data is written in hexadecimal form, and data in transmission characters are represented by binary codes (HEX codes).

■ Computer → Inverter (binary mode)

(3.5bytes Blank)	"/" (2FH)	INV-NO 1 byte	CMD 1 byte	Communication No. 2 bytes	DATA 2 bytes	SUM 1 byte	(3.5bytes Blank)

Omissible in one-to-one communication — between INV-NO and CMD

No data for the 52H (R) command — over DATA

Checksum area — from "/" to SUM area

Not omissible

1. 2FH ("/") (1 byte) : Start code in binary mode

2. INV-NO (2 bytes) : Inverter number (Omissible in one-to-one communication) ... 00H to 3FH ,FFH

In case the inverter number is other than FFH (broadcast communication), command is executed only when the inverter number coincides with the one designated with the panel. If the inverter number is not matched, it will be judged invalid and the data is not returned.

3. CMD (1 byte) : Command (For details, see the table below.)
52H (R) command: The size of the data following CMD is fixed to 3 bytes. (Communication number: 2 bytes, checksum: 1 byte)
57H (W), 50H (P) and 47H (G) commands: The size of the data following CMD is fixed to 5 bytes.
(Communication number: 2 bytes, data: 2 byte, checksum: 1 byte)
Any command other than the above is rejected and no error code is returned.

4. Communication No.(2 bytes)
: Communication number (See 11, "Parameter data.")

5. Data (2 bytes) : 0000H to FFFFH
57H (W) and 50H (P) commands: Write data (An area check is performed.)
47H (G) command: Dummy data (e.g., 0000) is needed.
52H (R) command: Any data is judged invalid. (No data should be added.)

6. Sum (2 bytes) : Checksum (not omissible) 00H to FFH
Value of the last two digits (1 byte) of the sum of a series of bits (codes) from the start code of the data returned to the data (or to the communication number for the 52H (R) command)
Ex.: 2F 52 00 ?? ... 2FH+52H+00H+00H=81H
The last two digits (??) represent the checksum= 81

■ Details of commands and data

CMD (1 byte)	Write data (2 bytes) Hexadecimal number
52H (R): RAM read command	No data
57H (W): RAM/EEPROM write command	Write data (0000H to FFFFH)
50H (P): RAM write command	Write data (0000H to FFFFH)
47H (G): RAM read command (for two-wire networks)	Dummy data (0000H to FFFFH)

■ Inverter → computer (binary mode)

At time of broadcast communication of the binary mode, returning of data is not executed except for the inverter to be returned (inverter number 00H) and when the inverter number is not matched. This is because there will be a risk that the returned data may be deformed.

• Data returned when data is processed normally (Binary mode)

(3.5bytes Blank)	"/" (2FH)	INV-NO 1 byte	CMD 1 byte	Communication No. 2 bytes	DATA 2 bytes	SUM 1 byte	(3.5bytes Blank)

Omissible (above INV-NO / CMD)

Checksum area — Not omissible
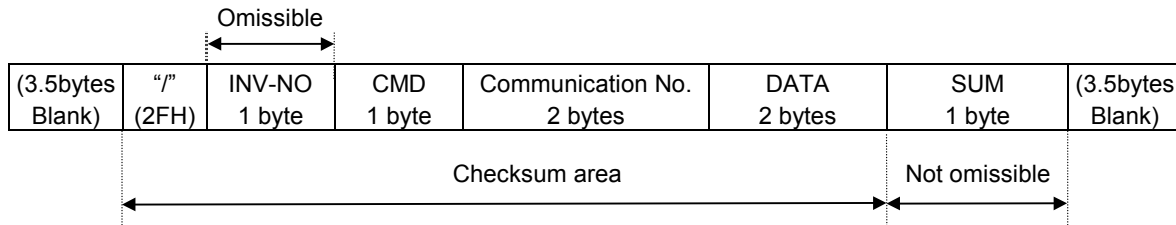
1. 2FH ("/") (1 byte)   : Start code in binary mode

2. INV-NO (2 bytes) : Inverter number... 00H to 3FH (The inverter number is omitted if it is not found in the data received.)
   If the inverter number matches up with that specified from the operation panel, data will be returned from the inverter. If the inverter number does not match, the data will be invalid and no data will be returned.

3. CMD (1 byte)   : Command...The command is also used for a check when the inverter is tripped.
   Under normal conditions...52H (R), 47H (G), 57H (W) or 50H (P) is returned, depending on the command received.
   When the inverter is tripped...The lowercase letter 72H (r), 67H (g), 77H (w) or 70H (p) is returned with 20H added to it, depending on the command received.

4. Communication No. (4 bytes)
    : The communication number received is returned.

5. Data (2 bytes)   : Data ... 0000H to FFFFH
   The data read is returned for the 52H (R) and 47H (G) commands, while the data written is returned for the 57H (W) and 50H (P) commands.

6. Sum (1 bytes)   : Checksum (not omissible)   00H to FFH
   Value of the last two digits (1 byte) of the sum of a series of bits (codes) from the start code to the data.

2) Error Processing (Binary mode)

In case an error occurs, communication error command (4EH(N) or 6EH(n)) and the error type number is returned to the computer in addition to the checksum. At time of broadcast communication of the binary mode, returning of data is not executed except for the inverter to be returned (inverter number 00H) and when the inverter number is not matched. This is because there will be a risk that the returned data may be deformed.
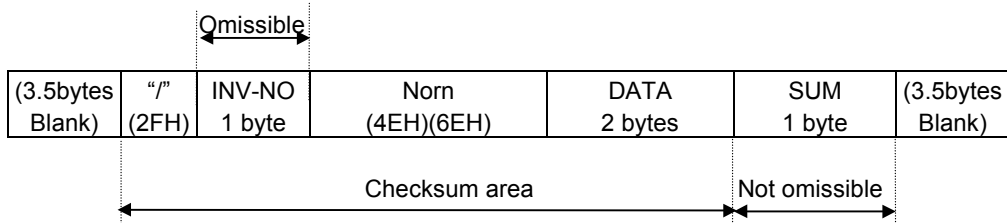
(3.5bytes Blank)	"/" (2FH)	INV-NO 1 byte	Norn (4EH)(6EH)	DATA 2 bytes	SUM 1 byte	(3.5bytes Blank)

Omissible

Checksum area — Not omissible

Norn (1 byte) : Communication error command ... This command is also used for a check when the inverter is tripped.
" 4EH (N)" is returned under normal conditions, while "6EH (n)" is returned when the inverter is tripped.

Data (2 bytes) : Error code (0000~0004)

0000 ... Impossible to execute (Although communication is established normally, the command cannot be executed because it is to write data into a parameter whose setting cannot be changed during operation (e.g., maximum frequency) or the EEPROM is faulty.)

0001 ... Data error (The data is outside the specified range or it is composed of too many digits.)

0002 ... Communication number error (There is no communication number that matches.)

0004 ... Checksum error (The checksum result differs.)

No code returned ...Command error, format error (failure to receive the specified number of bytes within 0.5 seconds, or an parity, overrun or framing error) or the inverter number does not match or an inverter in broadcast communication in the binary mode except for the inverter for data returning (the inverter numbered 00H).

■ Examples:

2FH, 4EH, 00H, 00H, 7DH ... Impossible to execute (e.g., a change of maximum frequency data during operation)

2FH, 4EH, 00H, 01H, 7EH ... Data setting error (The data specified falls outside the specified range.)

2FH, 4EH, 00H, 02H, 7FH ... No communication number (There is no communication number that matches.)

2FH, 4EH, 00H, 04H, 81H ... Checksum error (The checksum result differs.)

4.1.3. Transmission format of Block Communication

What is block communication?
Data can be written in and read from several data groups set in one communication by setting the type of data desired for communication in the block communication parameters ($F870$, $F871$, $F875$ to $F879$) in advance.   Block communication can save the communication time.

Data is transmitted hexadecimal using the binary (HEX) code transmission characters.   "Computer → inverter" is for writing only, while "Inverter → computer" for reply is for reading only.

■ Computer ──── Inverter (Block Communication)

Omissible ⟷   Number of writing data groups x 2 bytes

(3.5bytes Blank)	Start Code " "	INV-NO	CMD "X"	Number of write data groups	Number of read data groups	Write data1 High	Write data1 Low	Write data2 High	Write data2 Low	SUM	(3.5bytes Blank)

Checksum Area
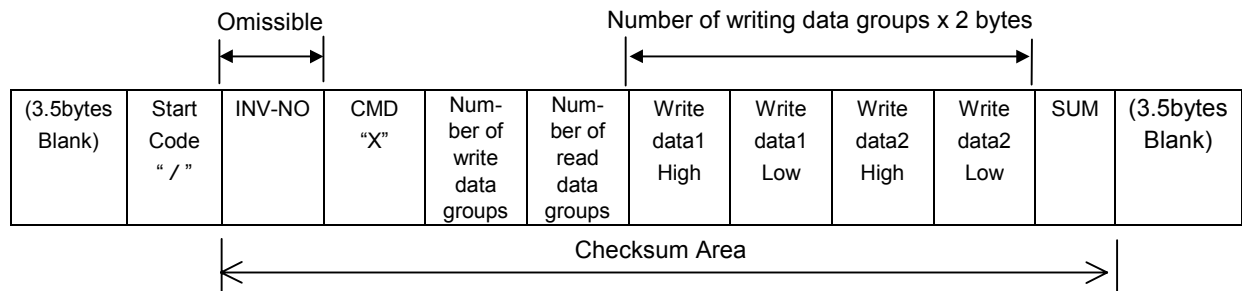
1. 2FH("/") (1 byte) : Start code of binary mode

2. INV-NO (1 byte) : Inverter number.   (Can be omitted in 1:1 communication): 00H to 3FH, FFH
   Executed only when the inverter number matches the inverter number. Set on the panel, except in FFH (broadcast communication).
   Communication data will be invalidated and data will not be returned either if the inverter number. Does not match.

3. CMD (1 byte)   : 'X' (Block communication command)

4. Number of write data groups (1 byte)
   : Specify the number of data groups to be written (00H to 02H).
   If specified outside of the range, data will be treated as a format error and data will not be returned.

5. Number of read data groups (1 byte)
   : Specify the number of data groups to be read (00H to 05H).
   If specified outside of the range, data will be returned as "Number of read data groups = 0" when returned by the inverter.

6. Write data1 (2 bytes)
   : Needed when the number of write data groups is larger than 1.
   Data to be written to the specified parameter selected by $F870$.
   Dummy data is needed if the number of write data groups is larger than 1 even though(none) is selected for $F870$.

7. Write data2 (2 bytes)
   : Needed when the number of write data groups is 2.
   Data to be written to the specified parameter selected by $F871$.
   Dummy data is needed if the number of write data groups is 2 even though(none) is selected for $F871$.

8. SUM (1 byte)   : Checksum (Cannot be omitted) 00H to FFH
   Lower two digits (1 byte) of total sum from start code (SUM value not included)

■ Block Write 1, 2

Select data, which is desired to be written in block communication, in block write Data 1 and 2 Parameters (*F 8 7 0*, *F 8 7 1*).   This parameter becomes effective when the system is reset, such as when power is turned off.   When the setting is completed, turn off and then on the power.

No.	Block Write Data	For data details, see:
0	Deselect	
1	Command information 1 (FA00)	
2	Command information 2 (FA20)	
3	Frequency Command (FA01)	"8.1 Command by communication"
4	Terminal board output data (FA50)	
5	Communication analog output (FA51)	

* When "Deselect" is specified in the parameters, no data will be written even though write data is specified.

■ Block Read 1 to 5

Select read data, which is desired to be read in block communication, in block read data 1 and 5 Parameters (*F 8 7 5* to *F 8 7 9*).   This parameter becomes effective when the system is reset, such as when power is turned off.   When the setting is completed, turn off and then on the power.

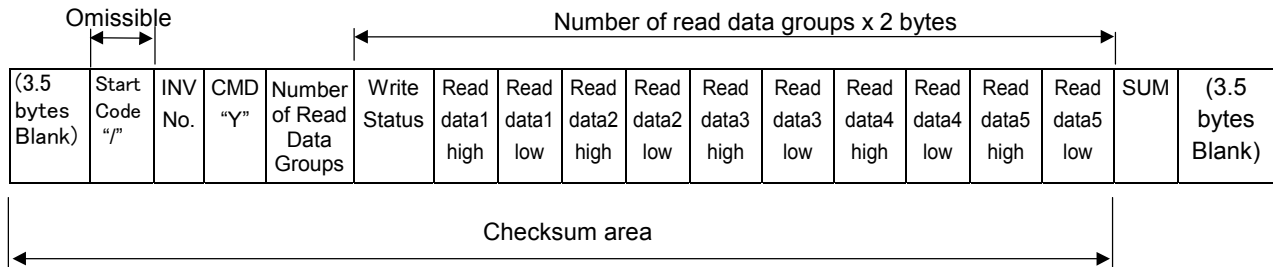| No.	Block Read Data	For data details, see:
0	Deselect	
1	Status information (FD01)	
2	Output frequency (FD00)	
3	Output current (FD03)	
4	Output voltage (FD05)	
5	Alarm Information (FC91)	
6	PID feedback value (FD22)	
7	Input terminal board monitor (FD06)	
8	Output terminal board monitor (FD07)	"8.2 Monitoring from communication"
9	V/II terminal boad monitor (FE36)	
10	RR/S4 terminal board monitor (FE35)	
11	RX terminal board monitor (FE37)	
12	Input voltage (DC detection) (FD04)	
13	Speed feedback frequency (FD16)	
14	Torque (FD18)	
15	My monitor 1(FE60)	
16	My monitor 2(FE61)	
17	My monitor 3(FE62)	
18	My monitor 4(FE63)	
19	Free notes (F880)	"7.5 Free notes (*F 8 8 0*)"

* V/II terminal board monitor (FE36), RR/S4 terminal board monitor (FE35) and RX terminal board monitor (FE37) will become hold data during a trip.   Otherwise, real-time data appears.
* "0000" will be returned as dummy data, if "0 (Deselect)" is selected for the parameter and "read" is specified.

■ Inverter → Computer

At time of broadcast communication of the binary mode, returning of data is not executed except for the inverter to be returned (inverter number 00H) and when the inverter number is not matched. This is because there will be a risk that the returned data may be deformed.

1) Normal processing

(3.5 bytes Blank)	Start Code "/"	INV No.	CMD "Y"	Number of Read Data Groups	Write Status	Read data1 high	Read data1 low	Read data2 high	Read data2 low	Read data3 high	Read data3 low	Read data4 high	Read data4 low	Read data5 high	Read data5 low	SUM	(3.5 bytes Blank)

1. 2FH "/" (1 byte)   Start code in binary mode
2. INV-NO (1Byte)   Inverter number   00H to 3FH
   If the inverter number matches up with that specified from the operation panel, data will be returned from the inverter. If the inverter number does not match, the data will be judged invalid and no data will be returned.
   Communication data will be invalidated and data will not be returned either if the inverter number does not match.   (Inverter number is considered matched if it is omitted during reception)

3. CMD(1Byte)   :'Y' (Block communication command [monitoring])
   Lowercase letter 'y' during an inverter trip, including standing by for retrying and during a trip.
4. Number of read data groups (1 byte)
   : Return the number of data groups to be read (00H to 05H).
5. Write status (1 byte)   : Return 00H to 03H.
   * Failing to write in the specified parameter in the number of write data groups, set "1" in the corresponding bit for the parameter failed to write.   (See below.)

Bit Position	7	6	5	4	3	2	1	0
Data Type							F811	F810

6. Read data1 - 5 (2 bytes)
   : Return according to the number of read data groups.   "0000H" is returned as dummy data if "0" is selected as a parameter.
   Read data1: Data selected by F875. Read data2: Data selected by F876.
   Read data3: Data selected by F877. Read data4: Data selected by F878.
   Read data5: Data selected by F879.
7. SUM(1Byte)   : Checksum (Cannot be omitted) 00H to FFH
   Lower two digits (1 byte) of total sum from start code of return data to read data.

■ Example
(When set as follows: F870 = 1 (Command information 1), F871 = 3 (frequency command),
F875 = 1 (status information), F876 = 2 (output frequency), F877 = 3 (output current), F878 = 4 (output voltage) and F879 = 5 (alarm information)

Computer → Inverter   2F 58 02 05 C4 00 17 70 D9

Inverter → Computer   2F 59 05 03 00 00 00 00 00 00 00 00 00 00 90 (When parameter is not set)

Inverter → Computer   2F 59 05 00 40 00 00 00 00 00 00 00 00 00 00 CD CD (When parameter is set)

Inverter → Computer   2F 59 05 00 64 00 17 70 1A 8A 24 FD 00 00 3D (During operation at 60Hz)

2) Error Processing (Binary mode)

In case an error occurs, communication error command (4EH(N) or 6EH(n)) and the error type number is returned to the computer in addition to the checksum.

(3.5bytes Blank)	"/" (2FH)	INV-NO 1 byte	Norn (4EH)(6EH)	DATA 2 bytes	SUM 1 byte	(3.5bytes Blank)

Omissible

Checksum area — Not omissible
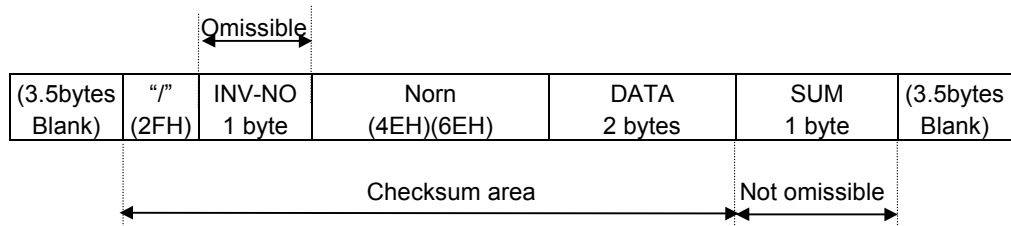
"N" or "n" (1 byte)   : Communication error command.   Also for check during an inverter trip (includes standing by for retrying and trip holding).   "4EH (N)" when normal, "6EH (n)" during an inverter trip.

DATA (2 bytes)   : Error code (0004)
     0004 : Checksum error (The checksum does not match)
    No return : Command error, format error (specified number of bytes is not received in 1sec, or parity error, overrun error or framing error), inverter number mismatch, and inverter number other than 00H in broadcast communication.

■ Examples

Computer → Inverter   : 2F 58 02 05 C4 00 17 70 D8

Inverter → Computer   : 2F 4E 00 04 81 ... Checksum error

4.2. Commands

Here are the communication commands available.

Command	Function
R command	Reads the data with the specified communication number.
W command	Writes the data with the specified communication number. (RAM and EEPROM).
P command	Writes the data with the specified communication number. (RAM).
G command	Reads the data with the specified communication number. (For binary mode only. Dummy data is required for this command.)
X command	Block communication (Computer -> Inverter)
Y command	Block communication (Inverter -> Computer)

■ W (57H) (RAM[*1]/EEPROM[*2] write)

This command is used to write new data into the parameter specified using it communication number. It writes data into the RAM and EEPROM. For parameters whose settings cannot be stored in the EEPROM (e.g., parameter with the communication number FA00), the W (57H) command writes data into the RAM only. It cannot be used to write data into read-only parameters (e.g., parameter with the communication number FD?? or FE??).

Each time an attempt to write data is made, the inverter checks if the data falls within the specified range. If this check reveals that the data falls outside the specified range, the inverter will reject it and return an error code.

- Ex.: Setting the deceleration time (communication number: 0010) to 10 sec.

<ASCII mode>

CR: Carriage return

Computer → Inverter	Inverter → Computer	
(W00100064)CR	(W00100064)CR	…(10÷0.1=100=0064H)

<Binary mode>

Computer → Inverter	Inverter → Computer	
2F 57 00 10 00 64 FA	2F 57 00 10 00 64 FA	…(10÷0.1=100=0064H)

Notice

♦ Do not write the same parameter to the EEPROM more than 10,000 times. The life time of EEPROM is approximately 10,000 times.(Some parameters are not limited, please refer to the "9.Parameter data ")
The lifetime of EEPROM is approximately 10,000 times. When using the TOSHIBA inverter protocol and the data does not need to be records, use P command (the data is written only to RAM).

■ Explanation of terms

*1: The RAM is used to temporarily store inverter operation data. Data stored in the RAM is cleared when the inverter is turned off, and data stored in the EEPROM is copied to the RAM when the inverter is turned back on.

*2: The EEPROM is used to store inverter operation parameter settings, and so on. Data stored in the EEPROM is retained even after the power is turned off, and it is copied to the RAM when the inverter is turned on or reset.

■ P (50H) (RAM[*1] write)

This command is used to rewrite data into the parameter specified using a communication number. It writes data into the RAM only. It cannot be used to write data into any read-only parameters. Each time an attempt to write data is made the inverter checks whether the data falls within the specified range. If this check reveals that the data falls outside the range, the inverter will reject it and return an error code.

- Ex.: Entering the emergency stop command (communication number: FA00) from the computer
<ASCII mode>

Computer → Inverter	Inverter → Computer	
(PFA009000)CR	(PFA009000)CR	...Command priority, emergency stop command

<Binary mode>

Computer → Inverter	Inverter → Computer
2F 50 FA 00 90 00 09	2F 50 FA 00 90 00 09

■ R (52H) (Data read)

This command is used to read the setting of the parameter specified using a communication number.

- Ex.: Monitoring the electric current (communication number: FE03)
<ASCII mode>

Computer → Inverter	Inverter → Computer	
(RFE03)CR	(RFE03077B)CR	…Current: 1915 / 100 = 19.15%

<Binary mode>

Computer → Inverter	Inverter → Computer
2F 52 FE 03 82	2F 52 FE 03 07 7B 04

■ G (47H) (Data read)

This command is used to read the parameter data specified using a communication number. Although this command is used for the previous model to control the operation of two or more inverters in binary mode through a two-wire RS485 network, the "R" command can also be used without problems for the VF-AS1 series.
To use the "G" command, however, dummy data (2 bytes) is needed.
This command is available only in binary mode.

- Ex.: Monitoring the electric current (communication number: FE03)

Computer → Inverter	Inverter → Computer
2F 47 FE 03 00 00 77	2F 47 FE 03 07 7B F9

* In this example, the data 00H sent from the computer to the inverter is dummy data.

■ S (53 H)/ s (73 H) Inter-drive communication command(RAM[*1] Write)

This command is for using frequency command values in % (1 = 0.01%), instead of in Hz, and is for synchronous-proportional operation in inter-drive communication. This command can also be used in ordinary computer link communication.
When writing in the frequency command (FA01, FA05) is enabled and a parameter other than it is specified, a communication number error will result. Data is written in the RAM only and at this time the data check such as an upper limit and lower limit checking is not carried out.
 Data is not returned from the inverters while this command is used. This command can be used only in the binary mode.
For the details of the format, see "6.2 Transmission format for inter-drive communication."
Use (%) as the unit for frequency command values specified by the command S, instead of (Hz), and the receiving side converts units for frequency values to "Hz" in accordance with the point conversion parameter. The conversion formula is shown below.

Frequency command value (Hz) =

$$\frac{\text{Point 2 frequency (F813)} - \text{Point 1 frequency (F812)}}{\text{Point 2 (F814)} - \text{Point 1 (F811)}} \times \text{(Frequency command value (\%))}$$

$$- \text{Point 1 (F811)} + \text{Point 1 frequency (F812)}$$

When Command "s" (lowercase letter) is received, the slave side judges that the master side is tripped and operates in accordance with the inter-drive communication parameter ($F806$, $F826$).

For detail, see "7. Communication parameters ".

- Examples: 50% frequency command (2-wire RS485 communication)
(If maximum frequency = Frequency for operation at 80Hz = 40Hz: 50% = 5000d = 1388H)

<Binary mode>

Master inverter → Slave inverter	Slave inverter → Master inverter
2F 53 FA 01 13 88 18	No return

■ X(58H)/Y (59H) (Block Communication Command)

Data selected in the block communication write parameters ($F870$, $F871$) is written in the RAM. When returning data, data selected in block communication read parameters ($F875$ to $F879$) is read and is returned.

For detail, see "4.1.3. Transmission format of Block Communication ".

- Examples: 60Hz operation command from communication and monitoring (Monitoring when already operating at 60Hz)
(Parameter Setting: $F870 = 1$, $F871 = 3$, $F875 = 1$, $F876 = 2$, $F877 = 3$, $F878 = 4$, $F879 = 5$)

<Binary mode>

Computer → Inverter	Inverter → Computer
2F 58 02 05 C4 00 17 70 D9	2F 59 05 00 64 00 17 70 1A 8A 24 FD 00 00 3D

4.3. Transmission errors

■ Table of error codes

Error name	Description	Error code
Impossible to execute	The command is impossible to execute, though communication was established normally. 1 Writing data into a parameter whose setting cannot be changed during operation (e.g., maximum frequency) [1] 2 Writing data into a parameter while " In It " is in progress	0000
Data error	Invalid data is specified.	0001
Communication number error	There is no communication number that matches.	0002
Command error	The command specified does not exist.	0003 (ASCII mode) No code returned (Binary mode)
Checksum error	The Checksum does not match.	0004
Format error	The data transmission format does not match. 1 One-digit inverter number (ASCII mode) 2 The CR code is found in the designated position. (ASCII mode) Ex.:Communication number of 4 digit or less. In the case of (R11) CR, 11) CR is recognized as a communication number and the CR code is not recognized, with the result that a format error occurs. 3 A code other then the stop code (")") is entered in the stop code position.	No code returned
Receiving error	A parity, overrun or framing error has occurred. [2]	No code returned

[1]: For parameters whose settings cannot changed during operation, see "Table of parameters."

[2]: Parity error　　 : The parity does not match.

　 Overrun error　: A new data item is entered while the data is being read.

　 Framing error　: The stop bit is placed in the wrong position.

* For the errors with "no code returned" in the above table, no error code is returned to avoid a data crash.
  If no response is received, the computer side recognizes that a communication error has occurred. Retry after a lapse of some time.

* If the inverter number does not match, no processing will be carried out and no data will be returned, though it is not regarded as an error.

4.4. Broadcast communication function

Broadcast communication function can transmit the command (write the data) to multiple inverters by one communication. Only the write (W, P) command is valid and the read (R, G) command is invalid. The inverters subject to the broadcast communication are the same to the independent communication; 0 to 99 (00H - 63H) in the ASCII mode, and 0 to 63 (00H - 3FH) in the binary mode. To avoid data deforming, the inverters to return data will be limited.

■ "Overall" broadcast communication (ASCII mode / Binary mode)

- ASCII Mode

If you enter two asterisks (**) in the inverter number position of the data transmission format, the computer will send the data simultaneously to all inverters (with an inverter number between 0 and 99 (00 to 63H)) on the network.

- Binary Mode

To put "FF" to the specified place of the inverter number in the communication format validates the broadcast communication and the command is transmitted to all the applicable inverters in the network (inverter numbers from 0 to 63 (00 to 3FH)).

<Inverter that returns data to the computer>
Data is returned from the inverter bearing the inverter number 00 only.
If you do not want inverters to return data, do not assign the number 00 to any inverter on the network.

■ "Group" broadcast communication (ASCII mode only)

If you put "*?" In the inverter number position of the data transmission format, data will be sent simultaneously to all inverters bearing a number whose digit in the one's place in decimal notation is"?"
If you put "?*" In the inverter number position of the data transmission format, the data will be sent simultaneously to all inverters bearing a number whose digit in the ten's place in decimal notation is"?".
("?": Any number between 0 and 9.)

<Inverter that returns data to the computer>
Data is returned only from the inverter bearing the smallest number in the same group of inverters (i.e., inverter whose number in the position of "*" is 0).
If you do not want inverters to return data to the computer, do not assign a number having a 0 in the position of "*" to any inverter on the network.)

■ Examples of broadcast communication

Ex: Set the frequency setting for communication to 60Hz.

1 Host computer → Multiple inverters: broadcast communication (ASCII Mode)
Example of transmission of data from host computer to inverter: (**PFA011770)$_{CR}$
Example of data returned from inverter to host computer: (00PFA011770)$_{CR}$
Data is returned from the inverter numbered 00 only, while commands are issued to all inverters connected to the network.

2 Host computer → A specific group of inverters: group communication (ASCII Mode)
Example of transmission of data from host computer to inverters: (*9PFA011770)$_{CR}$
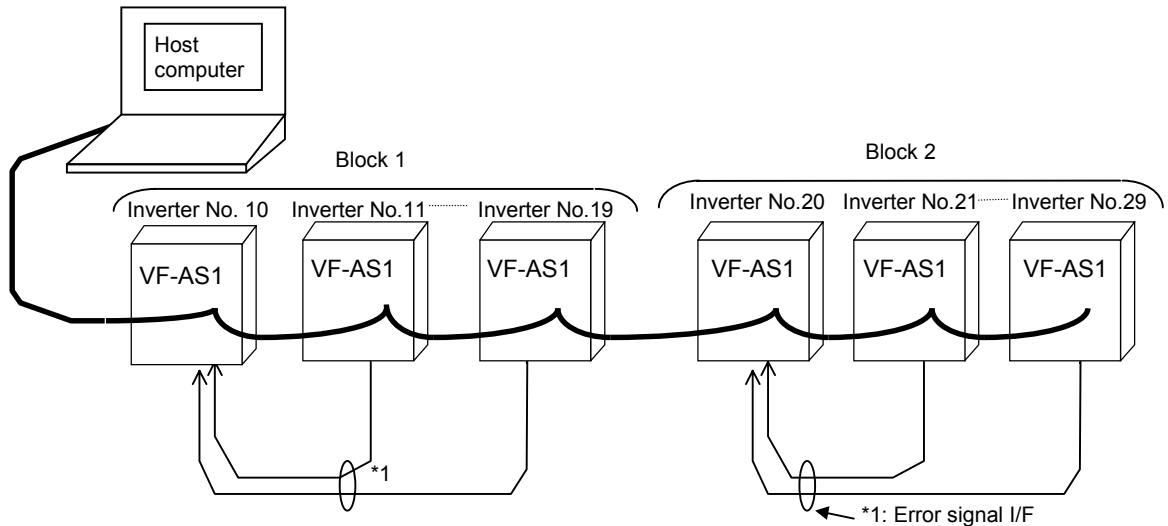Example of data returned from inverter to host computer: (09PFA011770)$_{CR}$
Data is returned only the inverter numbered 09 only, while commands are issued to a maximum of 10 inverters bearing the number 09, 19, 29, 39, ... or 99.

*1: Error signal I/F

In broadcast communication, only the representative inverter in each block returns data to the host computer. However, you can make the representative inverter in each block report the occurrence of a problem in the block. To do so, follow these steps.

Set the timer function so that, if a time-out occurs, the inverter will trip (Ex.: $F803=3$ (sec)), set the output terminal selection parameter (FL) so that trip information will be output through the output terminal ($F132=10$), and set the input terminal selection parameter (F) of the representative inverter in each block to "external input trip (emergency stop)" ($F111=20$). Then, connect the input terminal (F, CC) of the representative inverter to the FL terminal (FLA, FLC) of each of the other inverters in the same block (FLA-F, FLC-CC). In this setting, if an inverter trips, the representative inverter will come to an emergency stop, and as a result it will report the occurrence of a problem in its block to the computer. (If the representative inverter returns a lowercase letter in response to a command from the computer, the computer will judge that a problem has arisen in an inverter.) To examine details on the problem that has arisen, the host computer accesses each individual inverter, specifying its communication number. To make the computer issue a command to all inverters in block 1 or block 2 shown in the figure above, specify "1*" or "2*", respectively. In this system, inverter No. 10 will return data to the computer if a problem arises in block 1, or inverter No. 20 if a problem arises in block 2. For overall broadcast communication, specify "**", in which case the inverter with the communication number "00" will return data to the computer.

In this example, if you want the computer to maintain communication without bringing an representative inverter to an emergency stop, set its input terminal selection parameter to "disabled ($F111=0$) but not to "external input trip (emergency stop)." This setting causes the host computer to check the setting of the input terminal information parameter (Communication No.=DF06, bit 0) of the representative inverter, and as a result enables the computer to detect the occurrence of a problem.

CAUTION:
Data from inverters will be deformed if inverters of the same number are connected on the network. Never assign same single numbers to inverters on the network.

4.5. Examples of the use of communication commands

Here are some examples of the use of communication commands provided for the VF-AS1 series of inverters.
Inverter numbers and checksum used in ASCII mode are omitted from these examples.

■ Examples of communication

- To run the motor in forward direction with the frequency set to 60 Hz from the computer

\<ASCII mode\>

Computer → Inverter	Inverter → Computer	
(PFA011770)CR	(PFA011770)CR	…Set the operation frequency to 60 Hz. (60 / 0.01 Hz = 6000 = 1770H)
(PFA00C400)CR	(PFA00C400)CR	…Set to "forward run" with commands and frequency instruction from the computer enabled.

\<Binary mode\>

Computer → Inverter	Inverter → Computer
2F 50 FA 01 17 70 01	2F 50 FA 01 17 70 01
2F 50 FA 00 C4 00 3D	2F 50 FA 00 C4 00 3D

- To monitor the output frequency (during 60 Hz operation)

\<ASCII mode\>

Computer → Inverter	Inverter → Computer	
(RFD00)CR	(RFD001770)CR	…Set the operation frequency to 60 Hz. (60÷0.01Hz=6000=1770H)

\<Binary mode\>

Computer → Inverter	Inverter → Computer
2F 52 FD 00 7E	2F 52 FD 00 17 70 05

- To monitor the status of the inverter

\<ASCII mode\>

Computer → Inverter	Inverter → Computer	
(RFD01)CR	(rFD010003)CR	…For details on statuses, see 8.2 "Monitoring from the computer." (Stop status, FL output status, trip status (r command))

\<Binary mode\>

Computer → Inverter	Inverter → Computer
2F 52 FD 01 7F	2F 72 FD 01 00 03 A2

- To check the trip code (when the inverter is tripped because of $E\,r\,r\,5$)

…For details on trip codes, see "Trip code monitor" in 8.2, "Monitoring from the computer." (18H = 24d "$E\,r\,r\,5$" trip status)

\<ASCII mode\>

Computer → Inverter	Inverter → Computer
(RFC90)CR	(rFC900018)CR

\<Binary mode\>

Computer → Inverter	Inverter → Computer
2F 52 FC 90 0D	2F 72 FC 90 00 18 45

4.6. Examples of Communication programs

According to the hardware configuration of the computer used, select a serial output port. To use an RS232C port on the computer, you will have to prepare an RS232C-RS485 conversion unit separately.

An USB-RS485 conversion unit (USB0001Z) is available as our standard offering.

Ex. 1: BASIC program for monitoring the output frequency continuously (RS232C, ASCII mode)
(Toshiba version of Advanced BASIC-86 Ver. 3.01.05J)

◊ Monitoring the output frequency continuously
1) Examples of programs

10 OPEN "COM1:9600,E,8,1" AS #1	--- 9600 baud, even parity, 8-bit length, 1 stop bit
20 A$="FE00"	--- Specifies the communication number for monitoring the output frequency.
30 PRINT #1,"("+"R"+A$+")"	--- Transmits data to the inverter. Note: The carriage return code is added automatically.
40 INPUT#1,B$	--- Receives data returned from the inverter.
50 AAA$="&H"+MID$(B$,7,4)	--- Extracts only data items from the data returned.
60 F$=LEFT$(STR$(VAL(AAA$)/100),6)	--- Converts data into decimal form.
70 PRINT " Output frequency =";F$+"Hz"	--- Displays the output frequency.
80 GOTO 20	--- Repeats.

2) Examples of program execution results (stop command issued during 80 Hz operation)

Output frequency = 80 Hz ...
Output frequency = 79.95Hz
:
:
Output frequency = 0Hz

Ex. 2: BASIC program for executing an input command with checksum (RS232C, ASCII mode)
(Toshiba version of Advanced BASIC-86 Ver. 3.01.05J)

◊ Checking if the maximum frequency setting has been changed correctly

1) Examples of programs

```
10 OPEN "COM1:9600,E,8,1" AS #1      --- 9600 baud, even parity, 8-bit length, 1 stop bit
20 INPUT"Send Data=";A$              --- Reads in data to be sent to the inverter.
30 S$="("+A$+"&"                     --- Adds "(" and "&" to the read data in.
40 S=0
50 L=LEN(S$)
60 FOR I=1 TO L                      Calculates the number of bits (checksum).
70 S=S+ASC(MID$(S$,I,1))
80 NEXT I
90 CHS$=RIGHT$(HEX$(S),2)
100 PRINT #1,"("+A$+"&"+CHS$+")"      --- Sends the data including the checksum result
                                          to the inverter.
110 INPUT #1,B$                       --- Receives data returned from the inverter.
120 PRINT "Receive data= ";B$         --- Displays the data received.
130 GOTO 20                           --- Repeats.
```

2) Examples of program execution results

```
Send Data=? R0011                 --- Reads the maximum frequency (0011).
Receive Data= (R00111F40&3D)      --- 1F40 (Maximum frequency: 80 Hz)
Send Data=? W00111770             --- Changes the maximum frequency to 60 Hz
                                      (1770).

Receive Data= (W00111770&36)
Send Data=? R0011                 --- Reads the maximum frequency (0011).
Receive Data= (R00111770&31)      --- 1770 (Maximum frequency: 60 Hz)
```

Ex. 3   BASIC program for communication tests (RS232C, ASCII mode)

(Toshiba version of Advanced BASIC-86 Ver. 3.01.05J)

◊ Accessing a parameter (with error code.)

1) Examples of programs

```
        100 INPUT "Baud rate=9600/4800/2400/1200";SPEED$
                                                ---- Selects a baud rate.
        110 INPUT "Parity=even(E)/odd(O)";PARITY$
                                                ---- Selects parity.
        120 OPEN "COM1:"+SPEED$+","+PARITY$+",8,1"AS #1
        130 INPUT "Send data";B$                ---- Enters a command.
        140 PRINT #1,B$
        150 C$=""
        160 T=TIMER
        170 COUNT=(TIMER-T)
        180 IF COUNT >3 THEN 270
        190 IF COUNT <0 THEN T=TIMER            ---- Prevents an increase in the number of digits.
        200 IF LOC(1)= 0 THEN A$="":GOTO 220
        210 A$=INPUT$(1,#1)
        220 IF A$ <>CHR$(13) THEN 240           ---- Carriage return
        230 GOTO 290                                (CR) to finish reading in.
        240 IF A$="" THEN 160
        250 C$=C$+A$
        260 GOTO 160
        270 COLOR @0,7:PRINT "!!! There is no data to return. !!! ";:COLOR @7,0:PRINT
        280 GOTO 130                            ---- Repeats.
        290 PRINT A$;
        300 C$=C$+A$
        310 PRINT "Return data=";c$;
        320 GOTO 130                            ---- Repeats.
```

2) Examples of program execution results (In this example, the inverter number is 00.)

```
        Baud rate=9600/4800/2400? 9600       ---- Selects 9600 baud.
        Parity=even(E)/odd(O)? E             ---- Select E (even parity).
        Send data? (00R0011)                 ---- Carries out test communication.
        Return data= (00R00111770)
        Send data? ()                        ---- Error
        !!! There is no data to return. !!!   ---- No data is returned.
        Send data? (R0011)
        Return data= (R00111770)
        Send data?
            :
            :
```

Ex. 4   A VisualBaisc program for the ASCII mode communication
         (VisualBaisc is the registered trademark of the U.S. microsoft company.)

◊ Accessing a parameter

1) Sample program executive example   (Monitor of the output frequency (FD00))
   Transmission and reception of the optional data like in the following example can be done by do-
   ing "the arrangement of the form control" of the explanation and "the description of the code" with
   mentioning later.

Reply data from the inverter are 1770H (6000d) with this example.
As for the unit of the output frequency (FD00),1= 0.01Hz, the Inverter is being operated in 60.00Hz.

2)Arrangement of the control on the form
   Two TextBox, two Labels , three CommandButton and one MsComm are arranged on the form as
   follows.

27
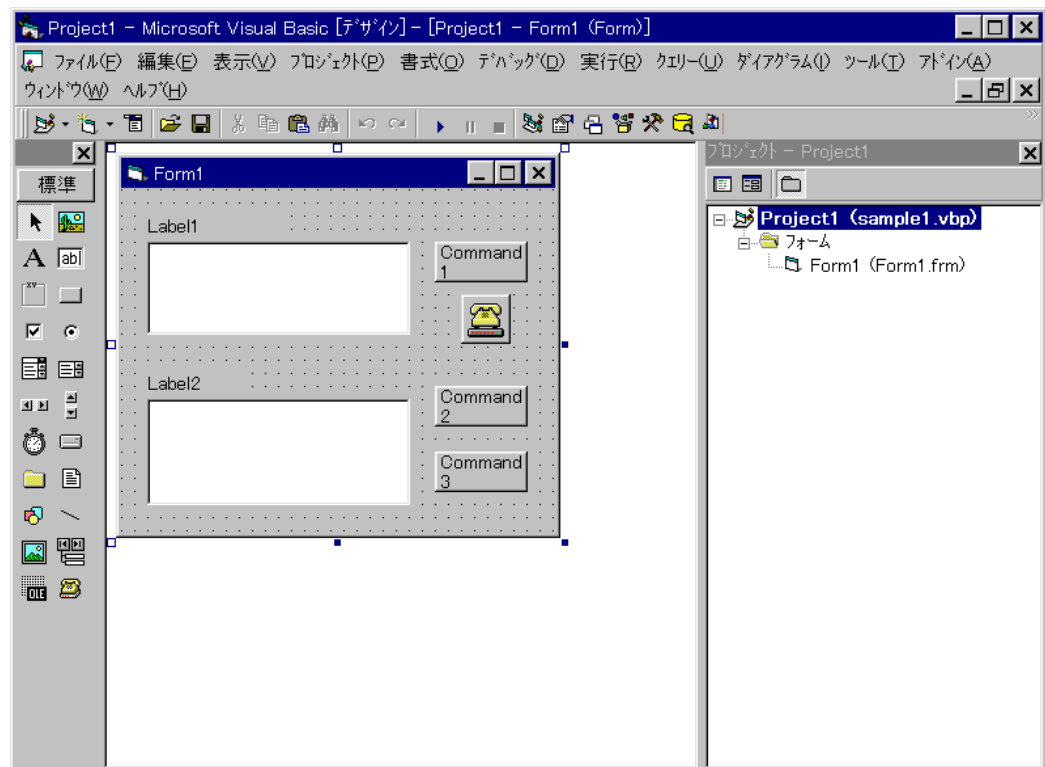
3)The description of the code

```
Private Sub Form_Load()
    Form1.Show

'********************************************************************
' Setting the labels (Initialization)
'********************************************************************
    Label1.Caption = "Data for transmission"
    Label2.Caption = "Received data"
    Command1.Caption = "Transmit"
    Command2.Caption = "Clear"
    Command3.Caption = "Exit"

'********************************************************************
' Setup of communication (Initialization)
'********************************************************************
    MSComm1.RThreshold = 0
    MSComm1.InputLen = 1
    MSComm1.CommPort = 1
    MSComm1.InBufferCount = 0
    MSComm1.OutBufferCount = 0
    Form1.MSComm1.Settings = "9600,E,8,1"
    Form1.MSComm1.InputMode = comInputModeText

'********************************************************************
' A serial port is opened.    (Initialization)
'********************************************************************
    If False = MSComm1.PortOpen Then
        MSComm1.PortOpen = True
    End If

'********************************************************************
' Data are received.
'********************************************************************
    Do
        dummy = DoEvents()
        If MSComm1.InBufferCount Then
            Text1.Text = Text1.Text & MSComm1.Input
        End If
    Loop
End Sub

'********************************************************************
' The contents of the text box are transmitted.
'********************************************************************
Private Sub Command1_Click()
        MSComm1.Output = Text2.Text & Chr(13)
End Sub

'********************************************************************
'The contents of the text box are removed.
'********************************************************************
Private Sub Command2_Click()
    Text2.Text = ""
    Text1.Text = ""
End Sub

'********************************************************************
'A serial port is closed, end
'********************************************************************
Private Sub Command3_Click()
    If True = MSComm1.PortOpen Then
        MSComm1.PortOpen = False
    End If
    End
End Sub
```

5. MODBUS-RTU protocol

The MODBUS-RTU protocol of VF-AS1 supports only part of the MODBUS-RTU protocol. Only two commands are supported, "03: Multiple data read (limited only to two bytes)" and "06: Word writes." All data will be binary codes.

■ Parameter Setting

• Protocol selection ($F807$, $F829$)
Select "MODBUS−RTU ($F807$, $F829 = 1$) in the communication selection parameters. "TOSHIBA" ($F807$, $F829=0$) is set for communication protocol selection in initial shipment setting. (See "3. Communication protocol.")
* Caution when selecting MODBUS-RTU
Note that selecting this protocol disables the inter-drive communication functions set with parameters $F806$ and $F826$, and the block communication functions set with parameters $F870$, $F871$ and $F875$ to $F879$.

• Inverter number ($F802$)
Inverter numbers. 0 to 247 can be specified in MODBUS-RTU. "0" is allocated to broadcast communication (no return). Set between 1 and 247.

<Related Parameter: Change and set as necessary>
$F800$: Baud rate (2-wire RS485) $F820$: Communication speed (4-wire RS485)
$F801$: Parity (common to 2-wire RS485 and 4-wire RS485)

■ Data Exchange with Inverters

The inverters are always ready to receive messages and perform slave operation in response to computer requests.
A transmission error will result if the transmission format does not match. The inverters will not respond if a framing error, parity error, CRC error or an inverter number mismatch occurs. If no response is received, the computer side recognizes that a communication error has occurred. Transmit data again.

(1) In case spacing for more than 3.5 bytes are provided before characters, all data immediately preceding it will be aborted. Data will sometimes be aborted if spacing for 1.5 bytes or more is provided between characters. (See "3.1. About the handling of received frames.")

(2) Communication will be effective only when inverter numbers match or the communication mode is 0 (Broadcast communication). If there is no inverter number that matches or 0 (broadcast communication) is specified, no response is returned by any inverter.

(3) Message reception will end if spacing for more than 3.5 bytes are provided at the end of characters. (See "3.1. About the handling of received frames.")

(4) If no communication take place within the time specified using the timer function, the computer will assume that a communication error has occurred and trip the inverter. The timer function is disabled when the inverter is turned on or initialized. For details, see Section 7.3, "Timer function, Communication time-out time action."

(5) On executing the command received, the inverter returns data to the computer. For the response time, see Appendix 2, "Response time."

■ Caution:

Communication is not possible for about two seconds after the power is supplied to the inverter until the initial setting is completed. If the control power is shut down due to an instantaneous voltage drop, communication is temporarily interrupted.

5.1. MODBUS-RTU   transmission format

MODBUS-RTU sends and receives binary data without a frame-synchronizing start code and defines the blank time to recognize the start of a frame.   MODBUS-RTU decides the data that is first received subsequently as the first byte of a frame after a blank time for 3.5 bytes at the on-going communication speed.

5.1.1. Read command (03)

■ Computer → Inverter   *The text size is 8 bytes fixed.

(3.5bytes Blank)	Inverter No.	Command	Commu-nication No. (high)	Commu-nication No. (low)	Number of Data Groups (high)	Number of Data Groups (low)	CRC (low)	CRC (high)	(3.5bytes Blank)
		03			00	01			

1) Inverter No.. (1 byte)   : Specify an inverter number between 0 and 247 (00H to F7H).
Command processing will be executed only broadcast communication "0" and with those inverters that match set inverter numbers.   Data will not be returned if "0" (broadcast communication) and inverter numbers do not match.

2) Command (1 byte)   : Set the read command (03H fixed).

3) Communication No.. (2 bytes)   : Set in the order of high to low numbers.

4) Number of data groups (2 bytes) : Set the number of data words 0001 (fixed) in the order of high to low numbers.

5) CRC (2 bytes)   : Set generation results of CRC in the order of low to high numbers..   For the method to generate CRC, see "5.2 CRC Generation."   Note that the setting sequence is reversal to that of others.

■ Inverter   Computer (Normal return)   *The text size is 7 bytes fixed.

(3.5bytes Blank)	Inverter No.	Command	Number of Data	Read data (high)	Read data (low)	CRC (low)	CRC (high)	(3.5bytes Blank)
		03	02					

1) Command (1 byte)   : Read command (03H fixed) will be returned.

2) Number of data   : A number of data bytes (02H fixed) will be returned.   The number of data groups for transmission to the inverters is 2 bytes and 01H fixed.   Note that the number of data returned by the inverters is 1 byte and 02H fixed.

3) Read data (2 bytes)   : Returned in the order of read data (high) and (low).

■ Inverter   Computer (Abnormal return)   *The text size is 5 bytes fixed.

(3.5bytes Blank)	Inverter No.	Command	Error Code	CRC (low)	CRC (high)	(3.5bytes Blank)
		83				

1) Command (1 byte)   : 83H fixed (Read command error) (Command + 80H)

2) Error code (1 byte)   : See "4.3 Transmission errors."

■ Example: Reading output frequency   (During 60Hz operation)
(Computer → inverter)   01 03 FD 00 00 01 B5 A6
(Inverter → computer)   01 03 02 17 70 B6 50

■ Example: Data specification error
(Computer → inverter)   01 03 FD 00 00 02 F5 A7
(Inverter → computer)   01 83 03 01 31

5.1.2. Write command (06)

■ Computer → Inverter *The text size is 8 bytes fixed.

(3.5bytes Blank)	Inverter No.	Command	Commu- nication No. (high)	Commu- nication No. (low)	Write Data (high)	Write Data (low)	CRC (low)	CRC (high)	(3.5bytes Blank)
		06							

1) Inverter No. (1 byte)   : Specify an inverter number between 0 and 247 (00H to F7H).
  Command processing will be executed only broadcast communication "0" and with those inverters that match set inverter numbers. Data will not be returned if "0" (broadcast communication) and inverter numbers do not match.

2) Command (1 byte)   : Set the write command (06H fixed).

3) Communication No. (2 bytes) : Set in the order of high to low numbers.

4) Write data (2 bytes)   : Set in the order of high to low write data.

5) CRC (2 bytes)   : Set generation results of CRC in the order of low to high numbers.   For the method to generate CRC, see "5.2 CRC Generation."   Note that the setting sequence is reversal to that of others.

■ Inverter → Computer (Normal return)   *The text size is 8 bytes fixed.

(3.5bytes Blank)	Inverter No.	Command	Commu- nication No. (high)	Commu- nication No. (low)	Write Data (high)	Write Data (low)	CRC (low)	CRC (high)	(3.5bytes Blank)
		06							

1) Command (1 byte)   : Write command (06H fixed) will be returned.

2) Write data (2 bytes)   : Returned in the order of write data (high) and (low).

■ Inverter → Computer (Abnormal return)   *The text size is 5 bytes fixed.

(3.5bytes Blank)	Inverter No.	Command	Error Code	CRC (low)	CRC (high)	(3.5bytes Blank)
		86				

1) Command (1 byte)   : 86H fixed (Read command error) (Command + 80H)

2) Error code (1 byte)   : See "4.3 Transmission errors."

■ Example: Writing in frequency command value (FA01) (60Hz)
  (Computer → inverter)   01 06 FA 01 17 70 E6 C6
  (Inverter → computer)   01 06 FA 01 17 70 E6 C6

■ Example: Communication number error
  (Computer → inverter)   01 06 FF FF 00 00 89 EE
 (Inverter → computer)   01 86 02 C3 A1

Note
▼ The EEPROM life is 10,000 operations. Do not write in the same parameter that has an EEPROM more than 10,000 times.

5.2. CRC Generation

"CRC" is a system to check errors in communication frames during data transmission. CRC is composed of two bytes and has hexadecimal-bit binary values. CRC values are generated by the transmission side that adds CRC to messages. The receiving side regenerates CRC of received messages and compares generation results of CRC regeneration with CRC values actually received. If values do not match, data will be aborted.

■ Flow
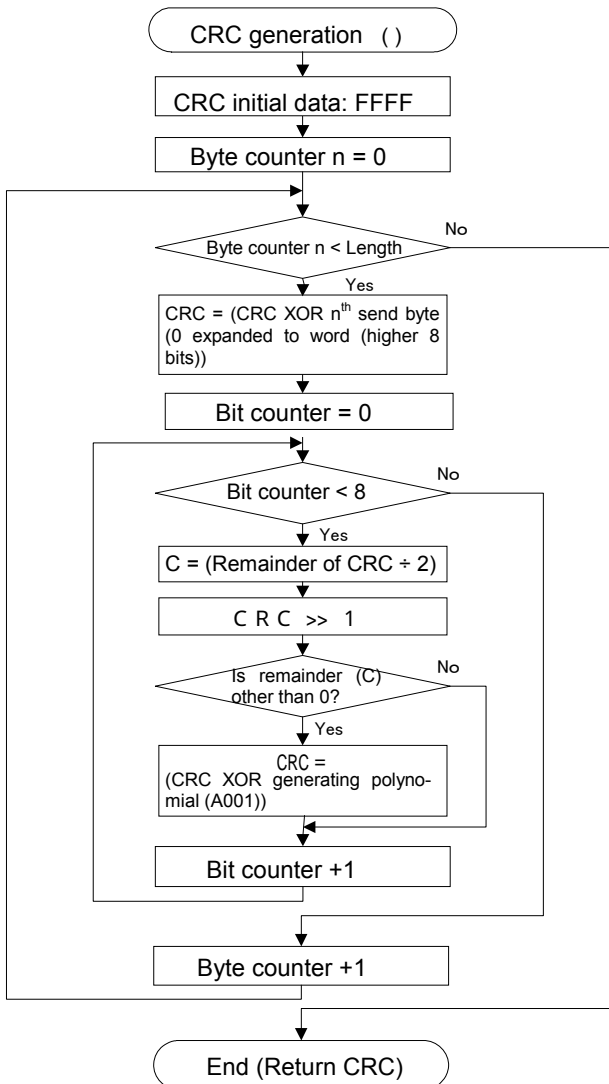
CRC generation ( )	A procedure for generating a CRC is:
CRC initial data: FFFF	1, Load a 16–bit register with FFFF hex (all 1's). Call this the CRC register.
Byte counter n = 0	
Byte counter n < Length — No	2. Exclusive OR the first 8–bit byte of the message with the low–order byte of the 16–bit CRC register, putting the result in the CRC register.
Yes	
CRC = (CRC XOR nth send byte (0 expanded to word (higher 8 bits))	3. Shift the CRC register one bit to the right (toward the LSB), zero–filling the MSB. Extract and examine the LSB.
Bit counter = 0	
Bit counter < 8 — No	4. (If the LSB was 0): Repeat Step 3 (another shift). (If the LSB was 1): Exclusive OR the CRC register with the polynomial value A001 hex (1010 0000 0000 0001).
Yes	
C = (Remainder of CRC ÷ 2)	5. Repeat Steps 3 and 4 until 8 shifts have been performed. When this is done, a complete 8–bit byte will have been processed.
>>	
Is remainder (C) other than 0? — No	6. Repeat Steps 2 through 5 for the next 8–bit byte of the message. Continue doing this until all bytes have been processed.
Yes	
CRC (CRC XOR generating polynomial (A001))	7. The final contents of the CRC register is the CRC value.
Bit counter +1	8. When the CRC is placed into the message, its upper and lower bytes must be swapped as described below.
Byte counter +1	
End (Return CRC)	

5.3. Error codes

In case of the following errors, the return commands from the inverters are added 80h to the commands received by the inverters. The following error codes are used.

Error Code	Description
01	Command error (Returned when a command other than 03 or 06 is received)
02	Communication number error (A communication number is not found when Command 03 or 06 is received)
03	Data range error (Data range error when Command 03 or 06 is received
04	Unable to execute (Command 06 is being received and data cannot be written) (1) Writing in write-disable-during-operation parameter (2) Writing in parameter that is executing TYP

6. Inter-drive communication

Inter-drive communication (communication between inverters) are used, for example, when performing speed proportional control or load sharing torque control of two or more inverters without using a PLC or computer. The command is instructed by the operation from the master inverter's panel or analog input, etc.

With the Inter-drive communication function, the master inverter continues to transmit the data selected by the parameters to all the slave inverters on the same network. The master inverter uses the S command for outputting instructions to the slave inverters, and the slave inverters do not return the data. (See chapter 4.2 "Command".) Network construction for a simple synchronized operation and speed-proportional operation can be created by this function.

* If the master inverter trips, the slave inverters display the blinking error code "t" and come to a full stop (0Hz).
  Restoring the master inverter that has tripped returns the slave inverters to working order.

* With the communication time-out parameters $F803$ and $F804$, you can specify what the slave inverters should do (continue to operate, issue an alarm or trip) if a cable is broken or the master inverter is turned off during operation.

* To use the inter-drive communication function, select "TOSHIBA Inverter Protocol" ($F807$, $F829=0$) in the communication protocol selection parameters. "TOSHIBA Inverter Protocol" ($F807$, $F829=0$) is set for communication protocol selection in Shipment setting. (See "3. Communication protocol.")

<Conceptual illustration>

<Notes>
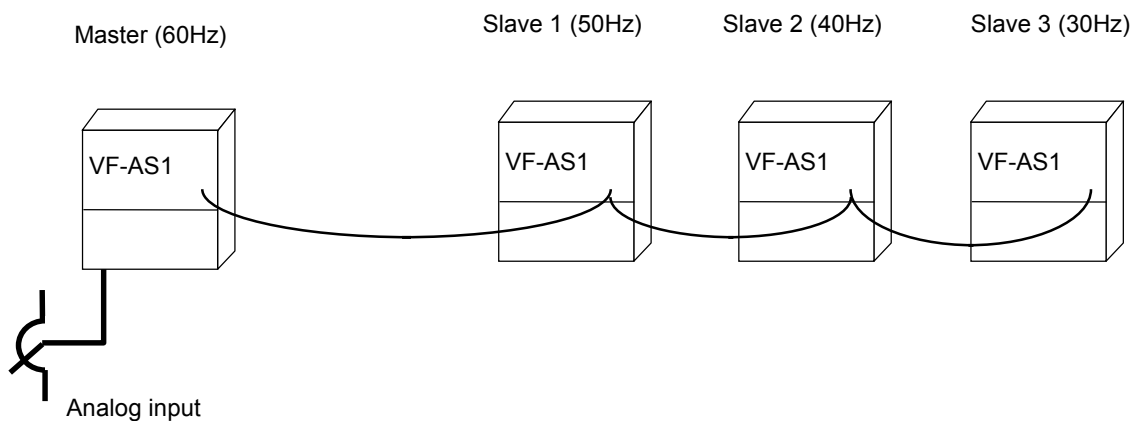
Speed command can be transmitted but the run / stop signal is not issued. Slave station should have an individual stop signal or the function to stop the action by the frequency reference. (Setting is necessary for $F241$: Operation start frequency, $F242$: Operation start frequency hysteresis .)

For continuing the operation by the last received command value in the case of a communication breakdown, communications time-out time ($F803$) to trip the slave inverters. The master inverter does not trip even though the communication breakdown happens. To trip the master inverter, provide an interlock mechanism by installing an FL fault relay point or the like from the slave side.

■Wiring (2-wire RS485 communication)
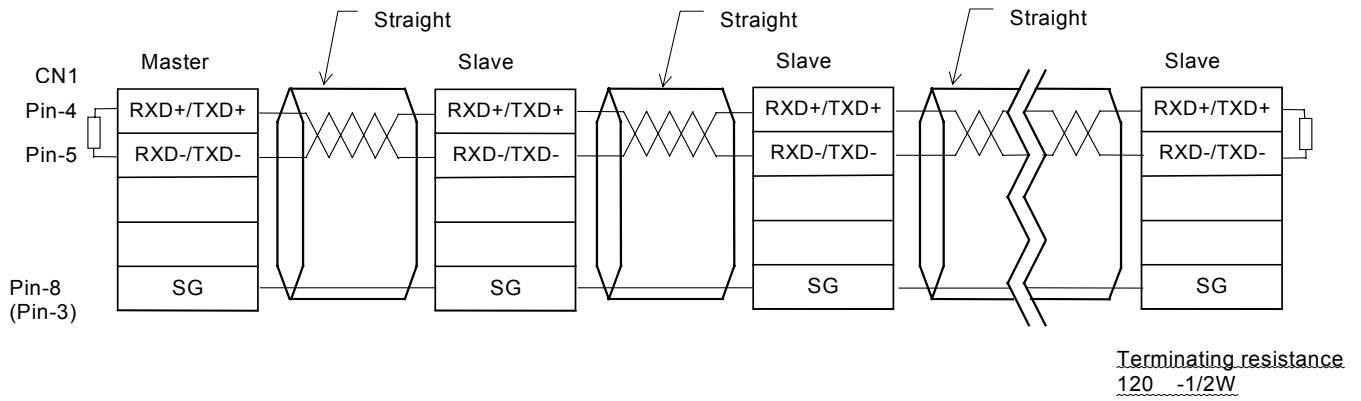
* Never use pin-7 (P11).

■Wiring (4-wire RS485 communication)
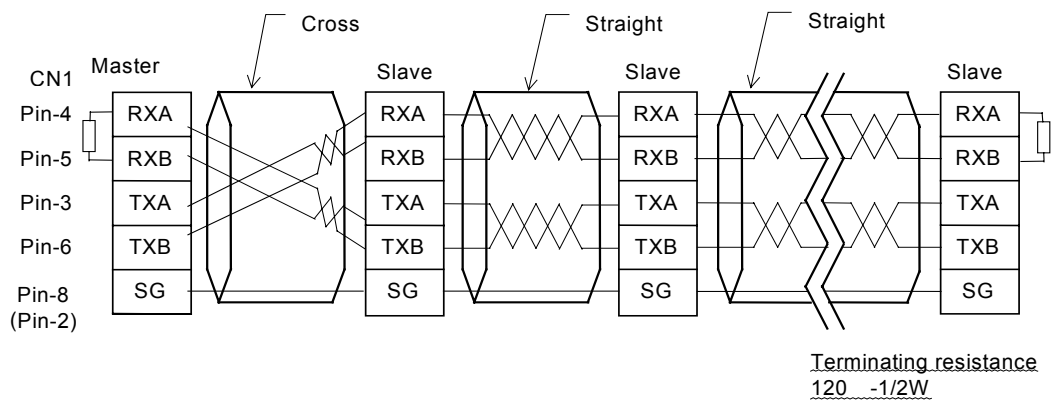
* Never use pin-1 (Open) and pin-7 (P11).
* You do not need to connect the master receive lines (pins 4 and 5) or the slave send lines (pins 3 and 6).

■ Setting of parameter

●Protocol selection ($F807$, $F829$)　Shipment setting: 0 (TOSHIBA)
  Protocol setting with all inverters (both master and slave inverters) engaged in inter-drive communication
  0: Set the TOSHIBA.
  * Inter-drive communication are disabled when the MODBUS-RTU protocol is selected.
  * This parameter is validated after resetting the inverter or rebooting the power supply.

● Setting of master and slave inverters for communication between inverters (setting of master and slave) ($F806$, $F826$) ... Shipment setting = 0
  Assign one master inverter in the network. Other inverters should be the slave inverters.
  *Specify only one inverter as the master. In case two or more inverters are designated for the master inverter in the same network, data will collide.

- Setting to the master inverter
  Set data desired for sending from the master side to the slave side.
  3: Master (sends a frequency command)
  4: Master (sends an output frequency)
  5: Master (sends a torque command)
  6: Master (sends an output torque command)

- Setting to the slave inverters
  Set the desired action on the slave side that will be needed when the master trips.
  0: Slave (issues a 0Hz command if something goes wrong with the master) (when $F806$ and $F826$ are set to 3 and 4, respectively.))
    (The output frequency is limited to the lower limit frequency.)
  1: Slave (continues operation if something goes wrong with the master)
    Note: If the master inverter trips when an output frequency is specified for it, the operation frequency of the slave inverters become 0Hz because tripping of the master inverter causes its output frequency to drop to 0Hz.
  2: Slave (trips for emergency stop if something goes wrong with the master)
    The way they make an emergency stop depends on the setting of $F603$ (emergency stop).

*This parameter is validated after resetting the inverter or rebooting the power supply.

● Send waiting time ($F805$) ... Shipment setting = 0.00
- Setting to the master inverter
  Specify a waiting time if you want the master to issue commands to slaves with a given delay.

● Frequency setting mode selection 1 ($FMOd$) ⋯ Shipment setting = 2: RR/S4 input
  Designate a target of speed command input for the inverter to the parameter $FMOd$.

  - Setting to the master inverter
    Select an option other than RS485 communication ($FMOd \neq 5$ or 6).

  - Setting to the slave inverters
    Select from between:
    $FMOd=5$: 2-wire RS485 communication input
    $FMOd=6$: 4-wire RS485 communication input

■ Relating communication parameters

Following parameters should be set or changed if necessary.

- Baud rate ($F800$, $F820$)... Shipment setting = 1: 19200bps
   Baud rate of all inverters in the network (master and slave) should be same network.

- Parity ($F801$) ... Shipment setting = 1: Even parity
Parity of all inverters in the network (master and slave) should be same network.

- Communication time-out time($F803$) ... Shipment setting = 0
Operation is continued by the last received command value in the case of a communication breakdown. To stop the operation of inverter, provide a communication time-out time (ex. $F803$= 1 second) to the slave inverters. The master inverter does not trip even though the communication breakdown happens. To trip the master inverter, provide an interlock mechanism by installing a FL fault relay point or the like from the slave side.

- Frequency point selection ($F810$, $F811$ - $F814$)
Adjusted to the system.
See chapter "6.1 Speed proportional control" for details.

■ Setting example of parameters (2-wire RS485 communication)

Parameters relating to the master side (example)

$F806:3$	Master (transmission of output frequency (%) (100% at FH))
$F807:0$	Selection of communication protocol (Toshiba inverter protocol)
$F800:1$	Communication baud rate (ex. 19200bps)
$F801:1$	Parity (even parity)
$CMOd:1$	Example: Panel
$FMOd:2$	Example: RR/S4 input

<During torque control>

$F806:5$	Master (sends a torque command)

Parameters relating to the slave side (example)

$F806: 0$	Slave (If the master inverter trips, all slave inverters stop operating.)
$F807: 0$	Selection of communication protocol (Toshiba inverter protocol)
$F803: 1$	Communication time-out (ex. 1 second)
$F800: 1$	Communication baud rate (same to the master side)
$F801: 1$	Parity (same to the master side)
$CMOd: 0$	Terminal block (ex. Driven by F, ST)
($F241$:	Run and stop of operation is controlled with the frequency reference value by setting the "run frequency".)
$FMOd: 5$	Operation panel RS485 (2-wire) communication input
$F810: 1$	2-wire RS485
$F811: ?$	Adjusted to the system Point 1 setting (%)
$F812: ?$	Ditto Point 2 frequency (Hz)
$F813: ?$	Ditto Point 2 setting (%)
$F814: ?$	Ditto Point 2 frequency (Hz)

<During torque control>

$F420: 5$	RS485 communication input
$F424: 4$	Load sharing gain input mode selection (ex. Operation panel input enabled)
$F728: 50$	Panel load sharing gain (ex. Sharing of half of the command value)

6.1. Proportional control of speed

Proportional control of frequency can be performed in two ways: control by selecting frequency points and control by adjusting the ratio to the maximum frequency. This section explains proportional control of inverters by means of a master inverter (inter-drive communication), although the AS1 series inverters are ready for proportional control by means of the "S" command even when they are operated under the control of a computer (computer-linked communication) (in the latter cases, read the master inverter as the computer).

Proportional control can also be performed in units of Hz using ordinary write commands (W and P commands) (frequency point selection only). For proportional control in units of %, however, the S command should be used.

* For proportional control by selecting frequency points, the gradient can be set variously according to the way each inverter is used. For proportional control by controlling the ratio to the maximum frequency, settings can be made easily without consideration of the rate at which the frequency is increased or decreased to the target frequency.

● Data sent by the master inverter to slave inverters in inter-drive communication mode (frequency command value)

$$fc(\%) = \frac{Master\ side\ fc \times 10000}{Master\ side\ FH} \qquad (1 = 0.01\%)$$

* Fractions under 1 (0.01%) are omitted. Therefore, an error of 0.01% is introduced at the maximum.

● Conversion of the frequency command received by a slave inverter (when the "frequency point selection" option is not selected)

The value obtained by the following conversion calculation is written in RAM as a frequency command value.

$$fc(Hz) = \frac{Slave\ receive\ data(\%) \times Slave\ side\ FH}{10000} \qquad (1 = 0.01Hz)$$

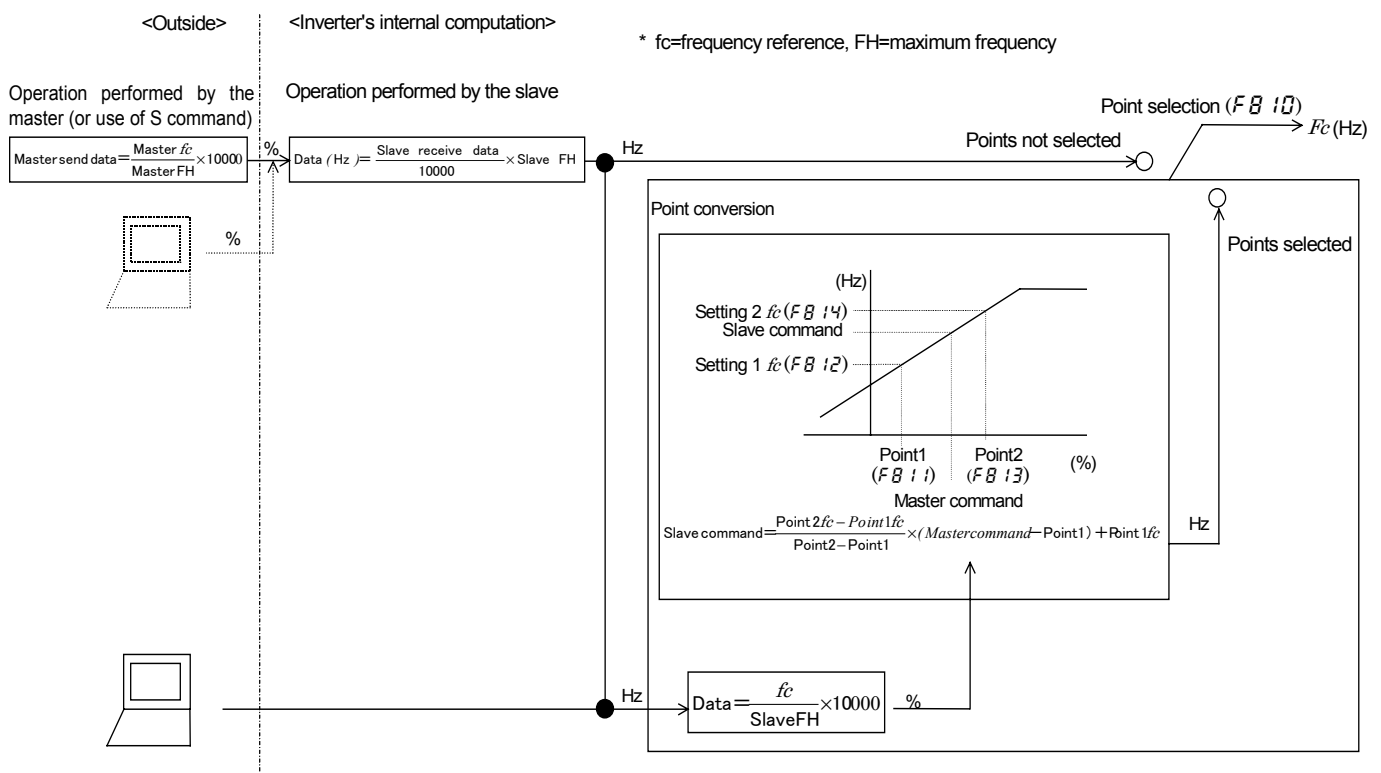* Fractions under 1 (0.01Hz) are omitted. Therefore, an error of 0.01Hz is introduced at the maximum.

[Diagram of speed proportional control]

• If the "Frequency point selection" function is disabled ($F8\ 10=0$)

The operation frequency (frequency command value) of the inverters are calculated using the following equations, with the received data in the following equation used as the data received from the master inverter when inverters are operated under the control of a master inverter (inter-drive communication), or with the received data in the following equation used as the data received from the computer when inverters are operated under the control of a computer (computer-linked operation).

$$fc(Hz) = \frac{Slave\ recieve\ data(\%) \times Slave\ side\ FH}{10000} \quad (Hz)$$

Example: Unit:1=0.01Hz

	Maximum frequency	Operation frequency command value
Master (Fc)	100.00Hz (10000)	50.00Hz (5000)
Slave 1	90.00Hz (9000)	45.00Hz (4500)
Slave 2	80.00Hz (8000)	40.00Hz (4000)

$$Master\ send\ data: fc(\%) = \frac{Master\ side\ fc \times 10000}{Master\ side\ FH} = \frac{5000 \times 10000}{10000} = 5000 = 50\%$$

$$Slave1: fc(Hz) = \frac{5000 \times 9000}{10000} = 4500 = 45Hz$$

$$Slave2: fc(Hz) = \frac{5000 \times 8000}{10000} = 4000 = 40Hz$$

• If the "Frequency point selection" function is enabled ($F8\ 10 \neq 0$)

When inverters are operated under the control of a mater inverter, the operation frequency (frequency command value) of the slave inverters are calculated using the following equations.

When inverters are operated under the control of a computer, read "command from the master inverter" in the following equations as "command from the computer."

$$fc(Hz) = \frac{Point\ 2\ frequency - Point\ 1\ frequency}{Point\ 2 - Point\ 1} \times (Master\ command(\%) - Point\ 1) + Point\ 1\ frequency$$

(Hz)

Example: Units: Frequency unit 1 = 0.01Hz, Point setting unit 1 = 0.01%

	Maximum frequency (FH)	Point 1 setting ($F8\ 11$)	Point 1 frequency ($F8\ 12$)	Point 2 setting ($F8\ 13$)	Point 2 frequency ($F8\ 14$)	Frequency (Fc)
Master (Fc)	100.00Hz (10000)					50.00Hz (5000)
Slave 1	100.00Hz (10000)	0.00% (0)	0.00Hz (0)	100.00% (10000)	90.00Hz (9000)	45.00Hz (4500)
Slave 2	100.00Hz(10000)	0.00% (0)	0.0Hz (0)	100.00%(10000)	80.00Hz (8000)	40.00Hz (4000)

Data sent by the master inverter

$$Master\ send\ data: fc(\%) = \frac{Master\ side\ fc \times 10000}{Master\ side\ FH} = \frac{5000 \times 10000}{10000} = 5000 = 50\%$$

Both slaves 1 and 2: Result of a conversion made on the slave side

$$fc(Hz) = \frac{Slave\ receive\ data(\%) \times Slave\ side\ FH}{10000} = \frac{5000 \times 10000}{10000} = 5000 = 50Hz$$

Both slaves 1 and 2: Result of a conversion to % made prior to a conversion to point frequency

$$fc(\%) = \frac{fc(Hz) \times 10000}{Slave\ side\ FH} = \frac{5000 \times 10000}{10000} = 5000 = 50\%$$

Results of conversions to point frequency (for the equation used, see above.)

$$Slave1: fc(Hz) = \frac{9000 - 0}{10000 - 0} \times (5000 - 0) + 0 = 4500 = 45Hz$$

$$Slave2: fc(Hz) = \frac{8000 - 0}{10000 - 0} \times (5000 - 0) + 0 = 4000 = 40Hz$$

6.2. Transmission format for inter-drive communication

Data type is handled in hexadecimal notation and the transmission characters are treated with the binary (HEX) code.

The transmission format is basically the same to the case of binary mode. S command is used and the slave inverters do not return the data.

■ Master inverter → Slave inverter (Binary mode)

Omissible

(3.5bytes Blank)	"/" (2FH)	INV-NO 1 byte	CMD 1 byte	Communication No. 2 bytes	DATA 2 bytes	SUM 1 byte	(3.5bytes Blank)

Checksum area | Not omissible
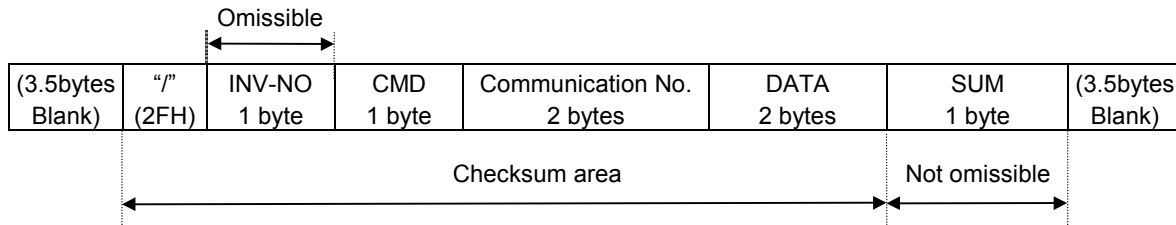
1) INV-NO (1 byte)   : Inverter number

This is always excluded at the master inverter side at time of inter-drive communication, and can be added when the user utilize this data for the purpose of proportional operation.

(When this code is added, only the inverter concerned will accept the data.)

2) CMD (1 byte)   : Command

53H("S") or 73("s") command ... command for inter-drive communication

When the master inverter is not tripping, this will be 53H("S").

When the master inverter is tripping, this will be 73H("s").

3) Communication number (2 bytes)   :

Specify "FA01" for two-wire RS485 communication.

Specify "FA05" for four-wire RS485 communication.

4) DATA (2 bytes)   : Data of frequency command value.

(0000H to FFFFH (no range check))

As for the S command, see section 4.2 "Commands", and see chapter "6 Inter-drive communication function" for the communication of inverters.

7. Communication parameters

The settings of communication-related parameters can be changed from the operation panel and the external controller (computer). Note that there are two types of parameters: parameters whose settings take effect immediately after the setting and parameters whose settings do not take effect until the inverter is turned back on or reset.

Com-munica-tion Number.	Title	Function	Adjustment range			Unit	Default setting	Valid	Reference
0800	F800	Baud rate (2-wire RS485)	0: 9600bps 1: 19200bps 2: 38400bps			-	1	After reset.	Section 7.1
0801	F801	Parity (common)	0: Non parity 1: Even parity 2: Odd parity			-	1	After reset.	Section 7.1
0802	F802	Inverter number (common)	0-247			1	0	Real time	Section 7.2
0803	F803	Communication time-out time (common)	0:OFF 1-100s			1s	0	Real time	Section 7.3
0804	F804	Communication time-out action (common)		2-wire	4-wire	1	8	Real time	Section 7.3
			0	-	-				
			1	t alarm	-				
			2	Err5 trip	-				
			3	-	t alarm				
			4	t alarm	t alarm				
			5	Err5 trip	t alarm				
			6	-	Err5 trip				
			7	t alarm	Err5 trip				
			8	Err5 trip	Err5 trip				
0805	F805	Send waiting time (2-wire RS485)	0.00: Default 0.01-2.00s			0.01s	0.00	Real time	Section 7.4
0806	F806	Inverter-to-inverter communication (2-wire RS485)	0:Slave (issues a 0Hz command if something goes wrong with the master) 1:Slave (continues operation if something goes wrong with the master) 2:Slave (trips for emergency stop if something goes wrong with the master) 3:Master (sends a frequency command) 4:Master (sends an output frequency) 5.Master (sends a torque command) 6.Master (sends an output torque command)			-	0	After reset.	Chapter 6
0807	F807	Protocol selection (2-wire RS485)	0: TOSHIBA 1:MODBUS-RTU			-	0	After reset.	Chapter 3
0810	F810	Frequency point selection	0:Disabled 1:2-wire RS485 2:4-wire RS485 3:Communication add option			-	0	Real time	Section 6.1
0811	F811	Point 1 setting	0-100%			-	0	Real time	Section 6.1
0812	F812	Point 1 frequency	0-FHHz			0.01Hz	0.0	Real time	
0813	F813	Point 2 setting	0-100%			-	100	Real time	
0814	F814	Point 2 frequency	0-FHHz			0.01Hz	60.0	Real time	
0820	F820	Communication speed (4-wire RS485)	0: 9600bps 1: 19200bps 2: 38400bps			-	1	After reset.	Section 7.1
0825	F825	Send waiting time (4-wire RS485)	0.00: Normal 0.01-2.00s			0.01s	0.00	Real time	Section 7.4

Communication Number.	Title	Function	Adjustment range	Unit	Default setting	Valid	Reference
0826	F826	Inverter-to-inverter communication setting (4-wire RS485)	0:Slave (issues a 0Hz command if something goes wrong with the master) 1:Slave (continues operation if something goes wrong with the master) 2:Slave (trips for emergency stop if something goes wrong with the master) 3:Master (sends a frequency command) 4:Master (sends an output frequency) 5.Master (sends a torque command) 6.Master (sends an output torque command)	-	0	After reset.	Chapter 6
0829	F829	Protocol selection (4-wire RS485)	0: TOSHIBA 1: MODBUS-RTU	-	0	After reset.	Chapter 3
0870	F870	Block write data 1	0: Deselect 1: Command information 1 (FA00) 2: Command information 2 (FA20) 3: Frequency command (FA01) 4: Terminal board output data (FA50) 5: Communication analog data (FA51)	-	0	After reset.	Section 4.1.3
0871	F871	Block write data 2					
0875	F875	Block read data 1	0: Deselect 1: Status information (FD01) 2: Output frequency (FD00) 3: Output current (FD03) 4: Output voltage (FD05) 5: Alarm information (FC91) 6: PID feedback value (FD22) 7: Input terminal board monitor (FD06) 8: Output terminal board monitor (FD07) 9: VI/IIterminal board monitor (FE36) 10: RR/S4 terminal board monitor (FE35) 11:RX terminal board monitor (FE37) 12:Input voltage (DC detection) (FD04) 13:Speed feedback frequency (FD16) 14:Torque (FD18) 15:MY monitor 1 (FE60) 16:MY monitor 2 (FE61) 17:MY monitor 3 (FE62) 18:MY monitor 4 (FE63) 19:Free notes (F880)	-	0	After reset.	Section 4.1.3
0876	F876	Block read data 2					
0877	F877	Block read data 3					
0878	F878	Block read data 4					
0879	F879	Block read data 5					
0880	F880	Free notes	0-65535	1	0	Real time	Section 7.5

7.1. Baud rate($F800$, $F820$) , Parity ($F801$)

- Communication baud rate and parity bit should be uniform inside the same network.
- This parameter is validated by resetting the power supply.

7.2. Inverter number($F802$)

This parameter sets individual numbers with the inverters.

Inverter numbers should not be duplicate inside the same network.

Receiving data will be canceled if inverter numbers specified in individual communication and set by a parameter do not match.

This parameter is validated from the communication after change

Data range: 0 to 247 (Initial value: 0)

Parameters can be selected between 0 and 247.   Note that the communication protocols limit inverter numbers as follows:

- TOSHIBA Inverter Protocol ASCII mode: 0 to 99
- TOSHIBA Inverter Protocol Binary mode: 0 to 63
- MODBUS Protocol: 0 to 247 (0: Broadcast communication)

7.3. Communication time-out time ($F803$), Communication time-out action ($F804$)

The timer function is mainly used to detect a break in a cable during communication, and if no data is sent to an inverter within the preset time, this function makes the inverter trip ($Err5$) or issue an alarm (t). With the communication time-out action parameter ($F804$), you can specify what the inverter should do (trip, issue an alarm or do nothing) if a time-out occurs.

■ How to set the timer

By default, the communication time-out time parameter ($F803$) is set to 0 (OFF).
* Timer adjustment range
About 1 sec. (01H) to about 100 sec. (64H) / Timer off (0H)

■ How to specify what an inverter should do if a time-out occurs

By default, the communication time-out action parameter ($F804$) is set to 8 ($Err5$ trip) for both 2-wire and 4-wire RS485 communication.
* Selection of time-out action (Range: 0 to 8 ... For details refer to "6. Communication parameters.)
The action of the inverter at the occurrence of a time-out can be selected from among "do nothing," "trip ($Err5$)" and "alarm (t)" individually for two-wire and four-wire RS485 communication.

■ How to start the timer

If the timer is set from the operation panel, it will start automatically the instant when communication is established for the first time after the setting.
If the timer is set from the computer, it will start automatically the instant when communication is established after the setting.
If the timer setting is stored in the EEPROM, the timer will start when communication is established for the first time after the power has been turned on.
Note that, if the inverter number does not match or if a format error occurs, preventing the inverter from returning data, the timer function will assume that no communication has taken place and will not start.

■ How to disable the timer

To disable the timer, set its parameter to 0.
Ex.: To disable the timer function from the computer (To store the timer setting in the EEPROM)

Computer → Inverter	Inverter → Computer	
(W08030)CR	(W08030000)CR	... Sets the timer parameter to 0 to disable it.

■ Timer

Time-out period

Computer link: PC → INV ... INV → PC ... PC → INV

Inter-drive communication: Master INV to Slave INV ... Master INV to Slave INV

The timer measures the time elapsed before the inverter acknowledges receipt of data after it acknowledged receipt of the previous data.
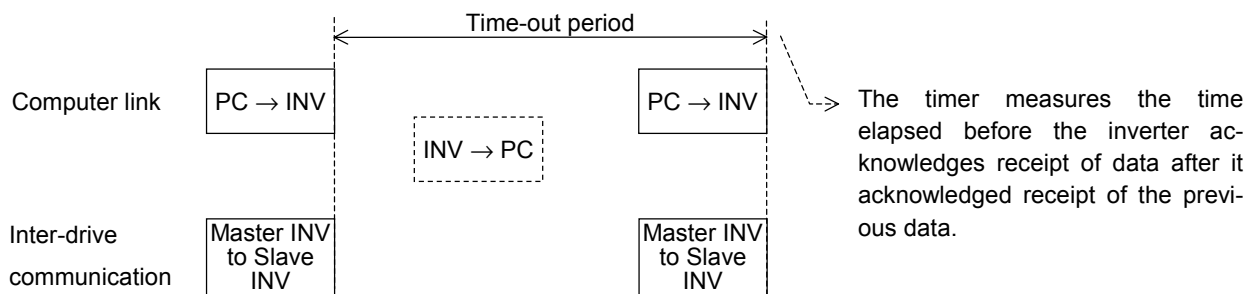
7. 4. Send waiting time ($F805$, $F825$)

Use this function for the following case:
When the data response from the inverter is too quick after the PC had sent the data to the inverter, PC process cannot get ready to receive the data, or when the USB/RS485, RS485/RS232C converter is used, changeover of sending and receiving data takes much time in the converter process.

Functional specification:
A time for sending data is prolonged longer than the preset time ($F805$, $F825$), until the inverter returns the data to the PC, after it finishes receiving the data (in case of an inter-drive communication, until the inverter returns the next data to the PC, after it has sent the data.) In case the inverter's processing capacity requires longer setting time, the value more than this time will be the set value. (The parameter makes the inverter wait for more than the set time.)

Setting range: 0.01 to 2.00 seconds (10ms to 2000ms)
If the set value is 0, this function becomes invalid and the interval time for sending data is set to the maximum capacity of the inverter. To obtain a quick response for sending data, set value 0.
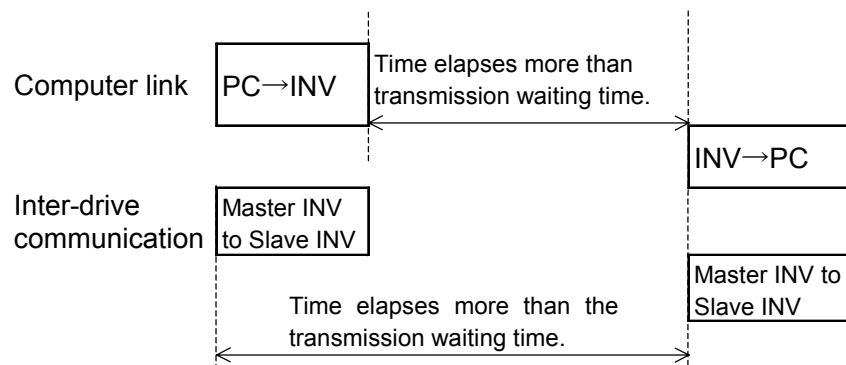
7.5. Free notes($F880$)

This parameter allows you to write any data, e.g., the serial number of each inverter or parameter information, which does not affect the operation of the inverter.

8. Commands and monitoring from the computer

Across the network, instructions (commands and frequency) can be sent to each inverter and the operating status of each inverter can be monitored.

8.1. Communication commands (commands from the computer)

■ Communication command (Communication number: FA00, FA04)

Commands can be executed on inverter frequencies and operation stop through communication. The VF-AS1 series can enable command and frequency settings through communication irrespective of settings of the command mode selection ($\mathcal{CMOd}$) and frequency setting mode selection 1 ($\mathcal{FMOd}$). However, if "48 (49): Forced switching from communication to local," "56 (57): Forced continuous operation," or "58 (59): Specified speed operationj" is set by input terminal function selection ($\mathcal{F110}$ to $\mathcal{F118}$), a change to a command other than communication and to a frequency command is feasible through a contact on the terminal board.

Once the communication command (FA00, FA04) is set to enable communication command priority and frequency priority, both priorities will be enabled unless OFF is set, power is turned off or is reset, or factory default setting ($\mathcal{tYP}$) is selected. Emergency stop is always enabled even though communication command priority is not set.

Table 1 Data construction of communication commands (communication number: FA00, FA04)

bit	Specifications	0	1	Remarks
0	Preset speed operation frequencies 1	Preset speed operation is disabled or preset speed operation frequencies (1-15) are set by specifying bits for preset speed operation frequencies 1-4. (0000: Preset speed operation OFF, 001-1111: Setting of preset speed operation frequencies (1-15))		
1	Preset speed operation frequencies 2			
2	Preset speed operation frequencies 3			
3	Preset speed operation frequencies 4			
4	Motor selection (1 or 2) (THR 2 selection)	Motor 1 (THR 1)	Motor2 (THR2)	THR1 : $\mathcal{tHr}$ THR2 : $\mathcal{F173}$
5	PI control	Normal operation	PI OFF	
6	Acceleration/deceleration pattern selection (1 or 2) (AD2 selection)	Acceleration/deceleration pattern 1 (AD1)	Acceleration/deceleration pattern 2 (AD2)	AD1 : $\mathcal{ACC, dEC}$ AD2 : $\mathcal{F500, F501}$
7	DC braking	OFF	Forced DC braking	
8	Jog run	OFF	Jog run	
9	Forward/reverse run selection	Forward run	Reverse run	
10	Run/stop	Stop	Run	
11	Coast stop command	Standby	Coast stop	
12	Emergency stop	OFF	Emergency stop	Always enabled, "E" trip
13	Fault reset	OFF	Reset	No data is returned from the inverter.
14	Frequency priority selection	OFF	Enabled	Enabled regardless of the setting of $\mathcal{FMOd}$
15	Command priority selection	OFF	Enabled	Enabled regardless of the setting of $\mathcal{CMOd}$

Note: The acceleration/deceleration change command OR with Bit 8 and 9 of Communication number FA20 and FA22.

Ex.: Forward run command used in two-wire RS485 communication (PFA008400) CR

1 is specified for bit 15 (communication command: enabled) and bit 10 (operation command).

	BIT15															BIT0
FA00:	1	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
	8				4				0				0			
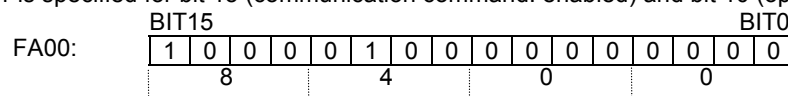
Ex.: Reverse run command used in two-wire RS485 communication (PFA008600) CR, (PFA00C600) CR

8600H : To disable frequency instructions from the computer

C600H : To enable also frequency instructions from the computer

■ Communication command2 (Communication Number : FA20, FA22)

This command is enabled only when the communication command is enabled. Set Bit 15 of Communication Command 1 (communication Number: FA00, FA04) to "1" (enable). When enabling the communication command by Communication Command 1, commands by communication can be given the priority irrespective of the setting of the command mode selection parameter ($CMOd$). However, if "48 (49): Forced switching from communication to local," "56 (57): Forced continuous operation," or "58 (59): Specified speed operationj" is set by input terminal function selection ($F110$ to $F118$), the enabled command and frequency will be given the priority.

Once enabled, this setting will be enabled till disable is set (0 setting), power is turned off or is reset, or factory default setting (typ) is selected.

Table 2 Data construction of communication command 2 (FA20, FA22)

Bit	Function	0	1	Remarks
0	Control switching	Speed control	Torque control	
1	electric power quantity reset	OFF	Reset	Electric power quantity (FE76, FE77) reset
2	(Reserved)			
3	Braking request (BC)	Normal	Forcibly braked	
4	Preliminary excitation	Normal	Enabled	
5	Brake release (B)	Brake applied	Brake released	
6	Braking answer (BA)	Brake applied	Brake released	
7	Maximum deceleration forced stop	Normal	Enabled	
8	Acceleration/deceleration pattern selection 1	00: Acceleration/deceleration 1 01: Acceleration/deceleration 2 10: Acceleration/deceleration 3 11: Acceleration/deceleration 4		Select Acceleration/deceleration 1 - 4 by combination of two bits AD1: ACC, dEC AD2: $F500, F501$ AD3: $F510, F511$ AD4: $F514, F515$
9	Acceleration/deceleration pattern selection 2			
10	V/Fswitching 1	00: V/F 1 01: V/F 2 10: V/F 3 11: V/F 4		Select V/F 1 - 4 by combination of two bits
11	V/Fswitching 2			
12	Torque limit switching 1	00: Torque limit 1 01: Torque limit 2 10: Torque limit 3 11: Torque limit 4		Select torque limit 1 - 4 by combination of two bits
13	Torque limit switching 2			
14	Speed gain 1/2	Gain 1	Gain 2	Gain 1: $F460, F461$ Gain 2: $F462, F463$
15	(Reserved)			

Note: The acceleration/deceleration change command ORs with Bit 6 of Communication number FA00 and FA04.

Set Bit 6 of FA00 and FA04 to "0" and use FA20 and FA22 when changing acceleration/deceleration in four types. Acceleration/deceleration 4 will be set when both Bit 8 of Communication number FA20 and FA22 (or Bit 6 of Communication number FA00 and FA04) and Bit 9 of Communication number FA20 and FA22 are set.

46

■ Frequency setting from the computer   "Communication Number: FA01, FA05"

Setting range: 0 to maximum frequency (FH)

This frequency command is enabled only when the frequency command by communication is enabled. To make frequency commands from the computer valid, set the frequency setting mode selection parameter ($Fñ\mathcal{O}d$) to RS485 communication (communication No. 0004: 5 (2-wire RS485 communication input) or 6 (4-wire RS485 communication input) or select the "Command priority" option (bit 14 of FA00 and FA04: 1 (enabled)). In this case, frequency commands by communication will be enabled independent of $Fñ\mathcal{O}d$ setting.

However, enabled commands and frequencies are given the priority if "48 (49): Forced switching from communication to local," "56 (57): Forced continuous operation," or "58 (59): Specified speed operation" is set by input terminal function selection ($F\ l\ l\mathcal{O}$ to $F\ l\ l\mathcal{B}$).

Once enabled, this frequency setting will be enabled till disable is set (0 setting), power is turned off or is reset, or factory default setting ($L\ 9P$) is selected.

Set a frequency by communication hexadecimal in Communication Number FA01, FA05. (1=0.01Hz (unit))

Example: Operation frequency 80Hz command by 2-wire RS485 communication (PFA011F40) CR
        80Hz=80÷0.01=8000=1F40H

■ Torque command setting from the computer   "2-wire RS485 communication: FA30, 4-wire RS485 communication: FA32

This section explains how to set a torque command value for inverters. The torque command value set here takes effect if torque commands from the computer are valid when the inverters are in torque control mode (in cases where torque control is selected with the terminal board or with a communication command when (PL is set to 4 or 8).

To make torque commands from the computer valid, set the torque command selection parameter $F42\mathcal{O}$ (communication No. 0420) to 5 (2-wire RS485 communication input) or 6 (4-wire RS485 communication input). Once torque commands from the computer have been set, they remain valid until they are changed, the inverters is turned off or reset, or the parameter $L\ 9P$ for returning settings to their defaults is selected. (The settings of FA30 and FA32 are not stored in EEPROM. Therefore, they are cleared when the inverter is turned off or reset.)

When setting a torque for torque commands from the computer, specify a torque in hexadecimal (unit: 1=0.01%, two-wire RS485 communication: FA30 or four-wire RS485 communication: FA32).

Example: 50% torque command (PFA321388)
        50%=50÷0.01=5000=1388H

■ Terminal board output data (FA50)

The output terminal board on each inverter can be directly controlled with the computer.
To use this function, select functions 92 to 105 in advance for the output terminal function selection parameters $F130$ to $F138$, $F168$ and $F169$. If bit 0 through bit 6 of terminal board output data (FA50) are set with the computer, data specified (0 or 1) can be sent to any output terminal.

Data composition of terminal board output data (FA50)

Bit	Output terminal function	0	1
0	Specified data output 1 (Output terminal no.: 92, 93)	OFF	ON
1	Specified data output 2 (Output terminal no.: 94, 95)	OFF	ON
2	Specified data output 3 (Output terminal no.: 96, 97)	OFF	ON
3	Specified data output 4 (Output terminal no.: 98, 99)	OFF	ON
4	Specified data output 5 (Output terminal no.: 100, 101)	OFF	ON
5	Specified data output 6 (Output terminal no.: 102, 103)	OFF	ON
6	Specified data output 7 (Output terminal no.: 104, 105)	OFF	ON
7 to 15	—	—	—

Example of use: To control only the OUT1 terminal with the computer
To turn on the OUT1 terminal, set the output terminal function selection 1 parameter ($F130$) to 92 (output terminal function selection 1 (positive logic)) and specify 0001H for FA50.

FA50:

BIT15															BIT0
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1

0	0	0	1
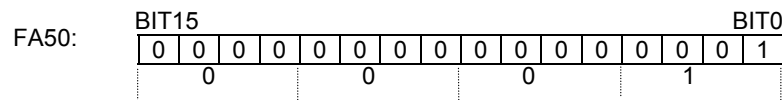
■ FM analog output (FA51)

The FM analog terminal on each inverter can be directly controlled with the computer.
To use this function, set the FM terminal meter selection parameter ($FM5L$) to 31 (communication data output).
This makes it possible to send out the data specified as FM analog output data (FA51) through the FM analog output terminal. Data can be adjusted in a range of 0 to 2047 (resolution of 11 bits).
For details, refer to "Meter setting and adjustment" of the instruction manual included with the inverter.

■ AM analog output (FA52)

The AM analog terminal on each inverter can be directly controlled with the computer.
To use this function, set the AM terminal meter selection parameter ($AM5L$) to 31 (communication data output).
This makes it possible to send out the data specified as AM analog output data (FA52) through the AM analog output terminal. Data can be adjusted in a range of 0 to 2047 (resolution of 11 bits).
For details, refer to "Meter setting and adjustment" of the instruction manual included with the inverter.

8.2.Monitoring from the computer

This section explains how to monitor the operating status of the inverter from the computer.

■ Monitoring of the output frequency from the computer (FD00, FE00)

Output frequency (current status): "Communication Number FD00" (minimum unit: 0.01Hz)
Output frequency (status immediately before the occurrence of a trip): "Communication Number FE00" (minimum unit: 0.01Hz)

The current output frequency is read out in hexadecimal in units of 0.01Hz. For example, if the output frequency is 80Hz, 1F40H (hexadecimal number) is read out. Since the minimum unit is 0.01Hz, 1F40H (hexadecimal number) = 8000 (decimal number) x 0.01 = 80 (Hz)

Example: Monitoring of the output frequency (operation frequency: 50Hz) ・・・ (1F40H=8000d, 8000×0.1=80Hz)

Computer→Inverter	Inverter→Computer
(RFD00)CR	(RFD001F40)CR

The following items are also calculated in the same way.
• FD22 (PID feedback value)..................................Unit: 0.01Hz
• FD16 (speed feedback) ....Unit: 0.01Hz
• FD29 (input power) ....Unit: 0.01kW
• FD30 (output power) ....Unit: 0.01kW

■ Monitoring of the output current with the computer (FD03, FE03)

Output current (current status): "Communication Number FD03" (minimum unit: 0.01Hz)
Output current (status immediately before the occurrence of a trip): "Communication Number FE03" (minimum unit: 0.01Hz)

The current output current is read out in hexadecimal in units of 0.01%. For example, if the output current of an inverter with a current rating of 4.8A is 2.4A (50%), 1388H (hexadecimal number) is read out. Since the minimum unit is 0.01%, 1388H (hexadecimal number) = 5000 (decimal number) x 0.01 = 50 (%)

Example: Monitoring of the output current (output current: 90%) ・・・ (2328H=9000d, 9000×0.01=90%)

Computer→Inverter	Inverter→Computer
(FRD03)CR	(RFD032328)CR

The following items are also calculated in the same way.
• FD05 (output voltage) ....Unit: 0.01% (V)
• FD04 (DC voltage) ....Unit: 0.01% (V)
• FD18 (torque)...Unit: 0.01% (N·m) [*]
* If data on the motor connected to the inverter is entered with parameters $F405$ to $F415$, 100% of the monitored torque closely agrees with the rated torque of the motor.

■ Input terminal board status (FD06, FE06)

Input terminal board status (current status): "Communication Number FD06"

Input terminal board status (status immediately before the occurrence of a trip): "Communication Number FE06"

Using terminal function selection parameters, functions can be assigned individually to the terminals on the input terminal board.

If a terminal function selection parameter is set to 0 (no function assigned), turning on or off the corresponding terminal does not affect the operation of the inverter, so that you can use the terminal as you choose.

When using a terminal as a monitoring terminal, check beforehand the function assigned to each terminal.

Data composition of input terminal board status (FD06, FE06)

Bit	Terminal name	Function (parameter title)	0	1
0	F	Input terminal function selection 1 (F 1 1 1)		
1	R	Input terminal function selection 2 (F 1 12)		
2	ST	Input terminal function selection 3 (F 1 13)		
3	RES	Input terminal function selection 4 (F 1 14)		
4	S1	Input terminal function selection 5 (F 1 15)		
5	S2	Input terminal function selection 6 (F 1 16)		
6	S3	Input terminal function selection 7 (F 1 17)		
7	S4	Input terminal function selection 8 (F 1 18)	OFF	ON
8	L1	Input terminal function selection 9 (F 1 19)		
9	L2	Input terminal function selection 10 (F 120)		
10	L3	Input terminal function selection 11 (F 12 1)		
11	L4	Input terminal function selection 12 (F 122)		
12	L5	Input terminal function selection 13 (F 123)		
13	L6	Input terminal function selection 14 (F 124)		
14	L7	Input terminal function selection 15 (F 125)		
15	L8	Input terminal function selection 16 (F 126)		

Example: Data set for FE06 when the F and S1 terminals are ON = 0011H

BIT15   bit0

FE06:

0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	1

    0   0   0   9

■ Output terminal board status (FD07, FE07)

Output terminal board status (current status): "Communication Number FD07"
Output terminal board status (status immediately before the occurrence of a trip): "Communication Number FE07"
Using terminal function selection parameters, functions can be assigned individually to the terminals on the output terminal board.
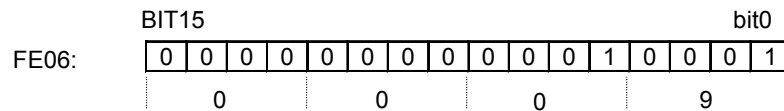When using a terminal as a monitoring terminal, check beforehand the function assigned to each terminal.

Data composition of output terminal board status (FD07, FE07)

Bit	Terminal name	Function (parameter title)	0	1
0	OUT1	Output terminal function selection 1 (F130)		
1	OUT2	Output terminal function selection 2 (F131)		
2	FL	Output terminal function selection 3 (F132)		
3	OUT3	Output terminal function selection 4 (F133)		
4	OUT4	Output terminal function selection 5 (F134)		
5	R1	Output terminal function selection 6 (F135)	OFF	ON
6	OUT5	Output terminal function selection 7 (F136)		
7	OUT6	Output terminal function selection 8 (F137)		
8	R2	Output terminal function selection 9 (F138)		
9	R3	Output terminal function selection 10 (F168)		
10	R4	Output terminal function selection 11 (F169)		
11 to 15	—	—	—	—

Example: Data set for FE07 when both the OUT1 and OUT2 terminals are ON = 0003H

BIT15   bit0

FE07:
0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1

    0   0   0   3

■ Monitoring of the analog input with the computer (FE35 to FE39)

RR terminal board monitor: "Communication Number FE35"
VI/II terminal board monitor: "Communication Number FE36"
RX terminal board monitor: "Communication Number FE37"
AI1 terminal board monitor : "Communication Number FE38"
AI2 terminal board monitor: "Communication Number FE39"

These monitors can also be used as A/D converters irrespective of the inverter's control.
RR terminal board monitor, VI/II terminal board monitor and AI2 terminal board monitor are capable of reading the data from external devices in a range of 0.01 to 100.00% (unsigned data: 0H to 2710H).
RX terminal board monitor and AI1 terminal board monitor are capable of reading the data from external devices in a range of -100.00 to +100.00% (signed data: D8F0H to 2710H).
If analog input mode is selected with the frequency setting mode selection parameter, however, keep in mind that any data entered via an analog terminal is regarded as a frequency command.

51

■ Inverter operating status 1 (FD01, FE01)

Inverter status 1 (current status): Communication Number FD01
Inverter status 1 (status immediately before the occurrence of a trip): Communication Number FE01

Bit	Specifications	0	1	Remarks
0	Failure FL	No output	Output in progress	
1	Failure	Not tripped	Tripped	Trip statuses include $r t r y$ and trip retention status.
2	Alarm	No alarm	Alarm issued	
3	Reserved	-	-	
4	Motor section (1 or 2) (THR 2 selection)	Motor 1 (THR 1)	Motor 2 (THR 2)	
5	PI control OFF	PI control permitted	PI control prohibited	
6	Acceleration/deceleration pattern selection (1 or 2)	Acceleration/ deceleration pattern 1 (AD 1)	Acceleration/ deceleration pattern 2 (AD 2)	AD1 :$A C C, d E C$ AD2 :$F 5 0 0, F 5 0 1$
7	DC braking	OFF	Forced DC braking	
8	Jog run	OFF	Jog run	
9	Forward/reverse run	Forward run	Reverse run	
10	Run/stop	Stop	Run	
11	Coast stop (ST=OFF)	ST=ON	ST=OFF	
12	Emergency stop	Not emergency stop status	Emergency stop status	
13	Standby ST=ON	Start-up process	Standby	Standby: Initialization completed, not failure stop status, not alarm stop status (MOFF, LL forced stop or forced stop due to a momentary power failure), ST=ON, and RUN=ON
14	Standby	Start-up process	Standby	Standby: Initialization completed, not failure stop status, and not alarm stop status (MOFF, LL forced stop or forced stop due to a momentary power failure)
15	Reserved	-	-	

■ Inverter operating status 2 (FD42, FE42)

Inverter status 2 (current status): Communication Number FD42
Inverter status 2 (status immediately before the occurrence of a trip): Communication Number FE42

Bit	Function	0	1	Remarks
0	Control mode switching	Speed control (Simple positioning)	Torque control	
1	Electric Power Counting (FE76,FE77) status	Counting	Resetting	
2	(Reserved)	-	-	
3	(Reserved)	-	-	
4	Preliminary excitation	Normal	Operation	
5	(Reserved)	-	-	
6	(Reserved)	-	-	
7	Maximum deceleration forced stop	Normal	Operation	
8	Acceleration/deceleration pattern selection1	00:Acceleration/deceleration 1 01:Acceleration/deceleration 2	Acceleration/ deceleration 1 - 4 can be specified by combination of two bits	
9	Acceleration/deceleration pattern selection2	10:Acceleration/deceleration 3 11:Acceleration/deceleration 4		
10	V/Fswitching 1	00: V/F 1 01: V/F 2 10: V/F 3 11: V/F 4	Select V/F 1 - 4 by combination of two bits	
11	V/Fswitching 2			
12	Torque limit switching 1	00: Torque limit 1 01: Torque limit 2 10: Torque limit 3 11: Torque limit 4	Select torque limit 1 - 4 by combination of two bits	
13	Torque limit switching 2			
14	Speed gain 1/2	Gain 1	Gain 2	Gain 1: F460,F461 Gain 2: F462,F463
15	(Reserved)	-	-	

■ Inverter operating status 3 (FD49, FE49)

Inverter status 3 (current status): Communication Number FD49
Inverter status 3 (current status): Communication Number FE49

Bit	Function	0	1	Remarks
0 to 11	(Reserved)	-	-	
12	Acceleration/deceleration completion (RCH)	Not achieved	Achieved	Related parameters F102
13	Specified speed reach (RCHF)	Not achieved	Achieved	Related parameters F101,F102
14 to 15	(Reserved)	-	-	

■ Inverter operating command mode status (FD45, FE45)

The monitor of the command mode that the present condition is enabled

Command mode status (current status): "Communication Number FD45"
Command mode status (status immediately before the occurrence of a trip): "Communication Number

Data	Enabled command
0	Terminal input enabled
1	Operation panel input enabled
2	Operation panel RS485 (2-wire) communication input
3	Internal RS485 (4-wire) communication input
4	Communication option input

■ Inverter operating frequency mode status (FD46, FE46)

The monitor of the frequency command mode that the present condition is enabled
Note that Preset speed operation frequencies is given the priority independent of the frequency mode, in which case this monitor will be disabled, in case Preset speed operation frequencies is selected.

Frequncy mode status (current status): Communication Number FD46
Frequncy mode status (status immediately before the occurrence of a trip): Communication
Number FE46

Data	Enabled frequency
1	VI/II input
2	RR/S4 input
3	RX input
4	Operation panel input enabled
5	Operation panel RS485 (2-wire) communication input
6	Internal RS485 (4-wire) communication input
7	Communication option input
8	Optional AI1
9	Optional AI2
10	UP/DOWN frequency
11	RP pulse input
12	High-speed pulse input
13	Binary/BCD input
255	Preset speed operation

■ Alarm information monitor (FC91)

Bit	Specifications	0	1	Remarks (Code displayed on the panel)
0	Over-current alarm	Normal	Alarming	C flickering
1	Inverter overload alarm	Normal	Alarming	L flickering
2	Motor overload alarm	Normal	Alarming	L flickering
3	Overheat alarm	Normal	Alarming	H flickering
4	Overvoltage alarm	Normal	Alarming	P flickering
5	Main circuit undervoltage alarm	Normal	Alarming	-
6	(Reserved)	-	-	-
7	Low current alarm	Normal	Alarming	-
8	Over-torque alarm	Normal	Alarming	-
9	Braking resistor overload alarm	Normal	Alarming	-
10	Cumulative operation hours alarm	Normal	Alarming	-
11	(Reserved)	-	-	-
12	(Reserved)	-	-	-
13	(Reserved)	-	-	-
14	At the time of the instant black-out, Forced deceleration/stop	-	Decelerating, stopping	Related: $F256$ setting
15	An automatic stop during the lower limit frequency continuance	-	Decelerating, stopping	Related: UuC setting

■ Cumulative operation time alarm monitor (FE79)

Bit	Specifications	0	1	Remarks
0	Fan life alarm	Normal	Alarm issued	-
1	Circuit board life alarm	Normal	Alarm issued	-
2	Main-circuit capacitor life alarm	Normal	Alarm issued	-
3	User set alarm	Normal	Alarm issued	-
4-15	(Reserved)	-	-	-

■ Trip code monitor (current status: FC90: historic records: FE10 to FE13)

Code	Data (hexadeci- mal number)	Data (decimal number)	Description
nErr	0	0	No error
OC1	1	1	Over-current during acceleration
OC2	2	2	Over-current during deceleration
OC3	3	3	Over-current during constant speed operation
OCL	4	4	Over-current in load at startup
OCA1	5	5	U-phase arm overcurrent
OCA2	6	6	V-phase arm overcurrent
OCA3	7	7	W-phase arm overcurrent
EPH1	8	8	Input phase failure
EPHO	9	9	Output phase failure
OP1	A	10	Overvoltage during acceleration
OP2	B	11	Overvoltage during deceleration
OP3	C	12	Overvoltage during constant speed operation
OL1	D	13	Over-LOAD in inverter
OL2	E	14	Over-LOAD in motor
OLr	F	15	Dynamic braking resistor overload
OH	10	16	Overheat
E	11	17	Emergency stop
EEP1	12	18	EEPROM fault
EEP2	13	19	Initial read error
EEP3	14	20	Initial read error
Err2	15	21	Inverter RAM fault
Err3	16	22	Inverter ROM fault
Err4	17	23	CPU fault
Err5	18	24	Communication time-out error
Err6	19	25	Gate array fault
Err7	1A	26	Output current detector error
Err8	1B	27	Option error
UC	1D	29	Low current operation status
UP1	1E	30	Undervoltage (main circuit)
Ot	20	32	Over-torque trip
EF1	21	33	Ground fault trip
EF2	22	34	Ground fault trip
OCr	24	36	Dynamic braking abnormal element
OC1P	25	37	Overcurrent during acceleration (element overheat)
OC2P	26	38	Overcurrent during deceleration (element overheat)
OC3P	27	39	Overcurrent during fixed speed operation (element overheat)
Etn	28	40	Tuning error
EtYP	29	41	Inverter type error
E-10	2A	42	Analog input terminal overvoltage
E-11	2B	43	Abnormal brake sequence
E-12	2C	44	Disconnection of encoder
E-13	2D	45	Speed error
OH2	2E	46	External thermal
SOUt	2F	47	Step-out (for PM motors only)
E-18	32	50	Terminal input error
E-19	33	51	Abnormal CPU2 communication
E-20	34	52	V/f control error
E-21	35	53	CPU1 fault
E-22	36	54	Abnormal logic input voltage
E-23	37	55	Option 1 error

56

	38	56	Option 2 error
_E-25_	39	57	Stop position retaining error
_E-26_	3A	58	CPU2 fault
Etn1	54	84	_F410_ tuning error
Etn2	55	85	_F412_ tuning error
Etn3	56	86	Motor constant setting error

■ Inverter model (capacity) code (FB05)

Model	Data (hexadecimal number)	Data (decimal number)
VFAS1-2004P	2	2
VFAS1-2007P	4	4
VFAS1-2015P	6	6
VFAS1-2022P	7	7
VFAS1-2037P	9	9
VFAS1-2055P	A	10
VFAS1-2075P	B	11
VFAS1-2110P	6C	108
VFAS1-2150P	6D	109
VFAS1-2185P	6E	110
VFAS1-2200P	6F	111
VFAS1-2300P	70	112
VFAS1-2370P	71	113
VFAS1-2450P	72	114
VFAS1-2550P	73	115
VFAS1-2750P	74	116
VFAS1-4007P	24	36
VFAS1-4015P	26	38
VFAS1-4022P	27	39
VFAS1-4037P	29	41
VFAS1-4055P	2A	42
VFAS1-4075P	2B	43
VFAS1-4110P	2C	44
VFAS1-4150P	2D	45
VFAS1-4185P	2E	46
VFAS1-4220P	2F	47
VFAS1-4300P	30	48
VFAS1-4370P	31	49
VFAS1-4450P	32	50
VFAS1-4550P	33	51
VFAS1-4750P	34	52
VFAS1-4900P	35	53
VFAS1-4110KP	36	54
VFAS1-4132KP	37	55
VFAS1-4160KP	38	56
VFAS1-4200KP	39	57
VFAS1-4220KP	3A	58
VFAS1-4280KP	3C	60
VFAS1-4355KP	3E	62
VFAS1-4400KP	3F	63
VFAS1-4500KP	40	64

8.3.Utilizing panel (LEDs and keys) by communication

The VF-AS1 can display data that is not related to the inverters through an external controller or other means. Input by key operations can also be executed. The use of inverter resources reduces the cost for the entire system.

8.3.1. LED setting by communication

Desired LED information can be displayed by communication.

<How to Set>
Set the standard monitor display selection parameter to "communication LED setting ($F\ 7\ 10 = 3\ 1$)."
When in the standard monitor mode status, LED information is displayed according to the setting of Communication Number FA65. (Set to Communication Number FA65 = 1 and initial data "$d\,R\,b\,R$" in shipment setting)
In case of an alarm while setting communication LEDs, the alarm display will alternately display specified LED data and alarm message.
For example, if an over-current alarm (alarm display "$\mathcal{L}$") occurs while "$6\,0.0$" is displayed by this function, "$\mathcal{L}$" and "$6\,0.0$" will be displayed alternately.

Communication Number.	Parameter Name	Range	Shipment setting
FA65	Select display by communication	0: Numeric data (FA66, FA67, FA68) 1: ASCII data 1 (FA70, FA71, FA72, FA73, FA74) 2: ASCII data 2 (FA75, FA76, FA77, FA78, FA79)	1
FA66	Numeric display data (Enabled if FA65=0)	0-9999	0
FA67	Decimal point position (Enabled if FA65=0)	0: No decimal point (xxxx) 1: First digit below decimal point (xxx.x) 2: Second digit below decimal point (xx.xx)	0
FA68	LED data 0 for unit (Enabled if FA65=0)	0:Hz off, % off, 1:Hz on, % off 2:Hz off, % on, 3:Hz on, % on	0
FA70	ASCII display data 1, first digit from left (Enabled if FA65=1)	0 – 127 (0 – 7FH) (See ASCII LED display code chart)	64H ('d')
FA71	ASCII display data 1, second digit from left (Enabled if FA65=1)	0 – 256 (0 – FFH) (See ASCII LED display code chart)	41H ('A')
FA72	ASCII display data 1, third digit from left (Enabled if FA65=1)	0 – 256 (0 – FFH) (See ASCII LED display code chart)	74H ('t')
FA73	ASCII display data 1, fourth digit from left (Enabled if FA65=1)	0 – 127 (0 – 7FH) (See ASCII LED display code chart)	41H ('A')
FA74	LED data 1 for unit (Enabled if FA65=1)	0:Hz off, % off, 1:Hz on, % off 2:Hz off, % on, 3:Hz on, % on	0
FA75	ASCII display data 2, first digit from left (Enabled if FA65=2)	0 – 127 (0 – 7FH) (See ASCII LED display code chart)	30H ('0')
FA76	ASCII display data 2, second digit from left (Enabled if FA65=2)	0 – 256 (0 – FFH) (See ASCII LED display code chart)	30H ('0')
FA77	ASCII display data 2, third digit from left (Enabled if FA65=2)	0 – 256 (0 – FFH) (See ASCII LED display code chart))	30H ('0')
FA78	ASCII display data 2, fourth digit from left (Enabled if FA65=2)	0 – 127 (0 – 7FH) (See ASCII LED display code chart)	30H ('0')
FA79	LED data 2 for unit (Enabled if FA65=2)	0:Hz off, % off, 1:Hz on, % off 2:Hz off, % on, 3:Hz on, % on	0

■ Block Communication Function for LED Display

To display LED data for ASCII display that is synchronized to each digit, set data for each digit and validate this set data by display selection by communication (Communication Number FA65). Synchronization can also be achieved by batch writing LED data parameters after changing the following block communication mode parameters and by sending data by block communication.

Writing in the block communication function will be writing in the RAM only due to the EEPROM life for write operations.   The LED data will reset to the initial value "$d\,R\,b\,R$" when the power is turned off, in failure resetting or when standard shipment settings are set.

■   Parameter Setting
"Block communication mode (Communication Number FA80)"

Setting range: 0, 1 (Initial value 0)
  0: Block communication parameters ($F\,8\,7\,0$ - $F\,8\,7\,9$) is used
  1: LED display ASCII data is used (When writing, ASCII display data 1 [Communication Number FA70 - FA74], when reading, LED data displayed before change)

*To validate LED data set by using LED display block communication, set standard monitor display selection to "communication LED select ($F\,7\,1\,0$ = $3\,1$) and display selection by communication to "ASCII data 1 (Communication Number FA65).

■   Format
The format is the same as that used in the usual block communication mode.   (For the detail information, see "4.1.3 Block communication transmission format")   The block communication parameters ($F\,8\,7\,0$ - $F\,8\,7\,9$) will become invalid.   Write data will become ASCII display data 1 (Communication Number :FA70 - FA74) fixed.   LED display data that is actually being output will be read during reading.   The specification range for write operations is 0 to 5.

■   Example
Communication LED selection ($F\,7\,1\,0$ = $3\,1$) for standard monitor display selection.
ASCII data 1 (Communication Number:FA65 = 1) for display selection by communication.
LED display ASCII data (Communication Number: FA80 = 1) for the block communication mode.
Current LED display status is display of initial value "$d\,R\,b\,R$"

PC → Inverter: 2F58050500300031003200330035A···"$0\,1\,2\,3$" display command
Inverter → PC: 2F590500006400410074004100000E7 ··· "$d\,R\,b\,R$" displayed before change

ASCII LED display data code   (00H-1FH are blank.)

Hex Code	Display	Char.	Hex Code	Display	Char.	Hex Code	Display	Char.	Hex Code	Display	Char.
00H	BLANK		20H	BLANK	SP	40H	BLANK	@	60H	BLANK	`
01H	BLANK		21H	BLANK	!	41H		A	61H		a
02H	BLANK		22H	BLANK		42H		B	62H		b
03H	BLANK		23H	BLANK	#	43H		C	63H		c
04H	BLANK		24H	BLANK	$	44H		D	64H		d
05H	BLANK		25H	BLANK	%	45H		E	65H		e
06H	BLANK		26H	BLANK	&	46H		F	66H		f
07H	BLANK		27H	BLANK		47H		G	67H		g
08H	BLANK		28H		(	48H		H	68H		h
09H	BLANK		29H		)	49H		I	69H		i
0AH	BLANK		2AH	BLANK	*	4AH		J	6AH		j
0BH	BLANK		2BH	BLANK	+	4BH		K	6BH		k
0CH	BLANK		2CH	DGP	,	4CH		L	6CH		l
0DH	BLANK		2DH		-	4DH		M	6DH		m
0EH	BLANK		2EH	DGP	.	4EH		N	6EH		n
0FH	BLANK		2FH		/	4FH		O	6FH		o
10H			30H		0	50H		P	70H		p
11H			31HT		1	51H		Q	71H		q
12H			32H		2	52H		R	72H		r
13H			33H		3	53H		S	73H		s
14H			34H		4	54H		T	74H		t
15H			35H		5	55H		U	75H		u
16H			36H		6	56H		V	76H		v
17H			37H		7	57H	BLANK	W	77H	BLANK	w
18H			38H		8	58H	BLANK	X	78H	BLANK	x
19H			39H		9	59H		Y	79H		y
1AH			3AH	BLANK	:	5AH	BLANK	Z	7AH	BLANK	z
1BH			3BH	BLANK	;	5BH		[	7BH		{
1CH			3CH		<	5CH			7CH	BLANK		
1DH			3DH		=	5DH		]	7DH		}
1EH	BLANK		3EH		>	5EH		^	7EH	BLANK	→
1FH	BLANK		3FH	BLANK	?	5FH		_	7FH	BLANK	

*Dots to show decimal points and other uses can be added by setting (80H) Bit 7 (highest bit).

Example: "0." to display "60.0" can be added by "30H + 80H = B0H."

8.3.2.Key utilization by communication

The VF-AS1 can use the panel keys on the inverters through external communication.

■ Key Monitoring Procedure

Set panel key selection (Communication Number: FA10) to "1" to set the external key mode. However, if communication duration is less than 1sec to avoid an inverter operation shutdown in communication disruption, communication must always be maintained, such as monitoring key data and LED data to automatically reset inverter operations to inverter key operation (FA10 = 0). Set to the external communication key mode (FA10 = 1) to disable the key function of the inverters so that inverter operation will not be affected by pressing of the keys on the inverters. By monitoring key information, which is input by the keys on the inverters in this condition, through inverter key data (Communication Number; FC01), the keys on the inverters can be operated through a controller and other devices.

* When the key mode is the external key mode, key operation as an inverter function is disabled and the inverters cannot be stopped by pressing the STOP key to stop inverter operation. Enable emergency stop through an external terminal or other device when an inverter stop is desired.

Panel Key Selection (Communication Number:FA10)

The panel key selection parameter (Communication Number; FA10) discriminates which keys are to be used, panel keys on the inverters or keys sent by external communication, as panel keys used in panel processing of the inverters.
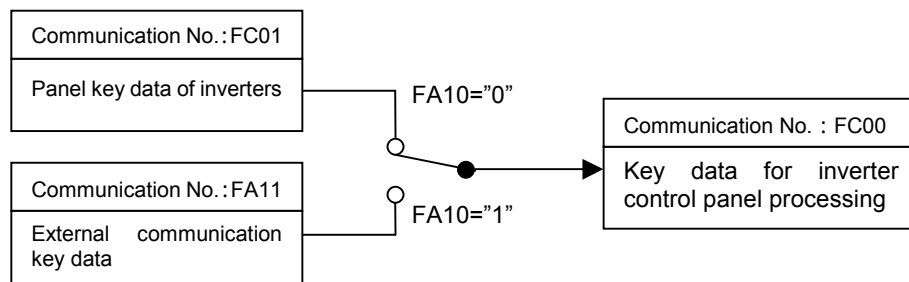
Keys on inverters enabled (Communication Number; FA10 = 0):

Key data: Data of keys on inverters (Communication Number : FC01)

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
KPP	EASY	ENT	MODE	DOWN	UP	STOP	RUN

"KPP" for Bit 7 indicates that panel keys are mounted on the inverters.

External keys enabled (Communication Number; FA10 = 1):

Key data: External key data (Communication Number: FA11)

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
-	EASY	ENT	MODE	DOWN	UP	STOP	RUN

Key monitoring (Communication Number : FC00):

Information of the enabled keys on the inverters can be monitored.

Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
KPP	EASY	ENT	MODE	DOWN	UP	STOP	RUN

"KPP" for Bit 7 indicates that panel keys are enabled on the inverters.

9.Parameter data

Explanation of parameters for VF-AS1 series is described here. For communication purposes, see the parameter list on inverter's instruction manual regarding the communication number, adjustment range and so forth.

■ Referring to the parameter list

<Example of excerpts from the inverter's instruction manual>

Title	Communi-cation No.	Function	Adjustment range	Minimum set-ting unit (Panel/Communi cation)	Default setting	Write during running	Refer-ence
ЯUН	-	History function		1/1	-	-	5.1
ЯU ı	0000	Automatic accelera-tion/deceleration	0:Deselect 1:Automatic setting 2:Automatic setting (during acceleration only)	1/1	0	Disabled	5.2
ЯU2	0001	Automatic torque boost	0:Deselect 1:Automatic torque boost + auto-tuning 1	1/1	-	Disabled	5.3
ЯСС	0009	Acceleration time 1	0.1~6000 sec.	0.1/0.1 *2	*1	Enabled	5.2
ЕУР	0007	Factory default setting	0: - 1:50 Hz default setting 2:60 Hz default setting 3:Factory default setting 10:Acceleration/deceleration time setting 0.01 sec.~600.0 sec. 11:Acceleration/deceleration time setting 0.1 sec.~6000sec.	1/1	-	Disabled	5.20

*1: Default values vary depending on the capacity.
*2: Changing the parameter Е4Р enables to set to 0.01 sec. (adjustment range: 0.01~600.0 sec.).

- The summary of parameter list relating to the communication is as follows.

(1) "Title" means the display on the inverter panel.

(2)   "Communication number" is affixed to each parameter that is necessary for designating the parameter for com-munication.

(3) "Adjustment range" means a data range adjustable for a parameter, and the data cannot be written outside the range. The data have been expressed in the decimal notation. For writing the data through the communication function, take the minimum setting unit into consideration, and use hexadecimal system.

(4) "Minimum setup unit" is the unit of a single data (when the minimum unit is "-", 1 is equal to 1).
For example, the "minimum setup unit" of acceleration time (ЯСС) is 0.01, and 1 is equal to 0.01s. For setting a data to 10 seconds, transmit 03E8h [10÷ 0.01=1000d=03E8h] by communication.

(5) If FA09 is set to 0, the acceleration/deceleration time parameters ЯСС, dЕС, F500, F50 ı, F5 ı0, F5 ı ı, F5 ı4, and F5 ı5 can be set in units of 0.01 sec.

■ Acceleration/deceleration setting time unit (FA09)

Communication No.	Function name	Unit	Adjustment range
FA09	Acceleration/deceleration time unit	_	0: 0.01 sec. (0.01-600.0) 1: 0.1 sec. (0.1-6000.0)

■ Command parameters

For those parameters that contain data only in the RAM and not in the EEPROM, their data return to initial values when the power is turned off, in failure resetting, or when standard shipment settings are set. Note that parameters without data storage in the EEPROMs will be written in the RAM only even if the command W (writing in EEPROMs and RAM) is executed.

■ Commands   NOTE : Data is expressed in decimal notation.

Communication Number.(HEX)	Function	Adjustment Range	Min. Setting Unit	Initial Value	Write During Operation	EEP ROM
FA00	Command 1 (2-wire RS485) [1]	0 to 65535		0	yes	None
FA01	Frequency command value (2-wire RS485) [1]	0 to Max. frequency (FH)	0.01Hz	0	yes	None
FA03	Operation panel operation frequency *2	Low-limit frequency (LL) to High-limit frequency (UL)	0.01Hz	0	yes	Available
FA04	Command 1 (4-wire RS485) [1]	0 to 65535		0	yes	None
FA05	Frequency command value (4-wire RS485) [1]	0 to Max. frequency (FH)	0.01Hz	0	yes	None
FA10	Panel key selection [4]	0: Main unit 1: Comunication		0	yes	None
FA11	External communication key data [4]	0 to 65535		0	yes	None
FA20	Command 2 (2-wire RS485) [1]	0 to 65535		0	yes	None
FA22	Command 2 (4-wire RS485) [1]	0 to 65535		0	yes	None
FA30	Torque command value (2-wire RS485)	-250.00 to 250.00	0.01%	0	yes	None
FA32	Torque command value (4-wire RS485)	-250.00 to 250.00	0.01%	0	yes	None
FA50	Terminal output data [3]	0 to 255	1	0	yes	None
FA51	FM analog output data [3]	0 to 2047 (11-bit resolution)	1	0	yes	None
FA52	AM analog output data [3]	0 to 2047 (11-bit resolution)	1	0	yes	None
FA53	MON1 analog output data [3]	0 to 2047 (11-bit resolution)	1	0	yes	None
FA54	MON2 analog output data [3]	0 to 2047 (11-bit resolution)	1	0	yes	None
FA65	Select display by communication [4]	0 to 2		1	yes	Available
FA66	Numerical display data [4]	0-9999	1	0	yes	Available
FA67	Decimal point position [4]	0 to 2		0	yes	Available
FA68	LED data for unit 0 [4]	0 to 3		0	yes	Available
FA70	ASCII display data 1 First digit from left [4]	0 to 127		100 ('d')	yes	Available
FA71	ASCII display data 1 Second digit from left [4]	0 to 255		65 ('A')	yes	Available
FA72	ASCII display data 1 Third digit from left [4]	0 to 255		116 ('t')	yes	Available
FA73	ASCII display data 1 Fourth digit from left [4]	0 to 127		65 ('A')	yes	Available
FA74	LED data for unit1 [4]	0 to 3		0	yes	Available
FA75	ASCII display data 2 First digit from left [4]	0 to 127		48 ('0')	yes	Available
FA76	ASCII display data 2 Second digit from left [4]	0 to 255		48 ('0')	yes	Available
FA77	ASCII display data 2 Third digit from left [4]	0 to 255		48 ('0')	yes	Available
FA78	ASCII display data 2 Fourth digit from left [4]	0 to 127		48 ('0')	yes	Available
FA79	LED data for unit 2 [4]	0 to 3		0	yes	Available
FA80	Block communication mode [4]	0 to 1		0	yes	Available

*[1]: Enable the communication command or communication frequency setting before setting these parameters are set. Otherwise, the parameters will not function. See "8.1 Command by communication" for the method to enable them.

*[2]: Note that the Communication Number for operation panel operation frequency is FA02 in the VF-S7 and VF-S9 series.

*[3]: See "8.1 Communication commands (commande from the computer)" for the detail information.

*[4]: See "8.3 Utilizing panel (LEDs and keys) by communication" for the detail information.

■ Monitor parameters   *These Parameters are read-only (monitor-only) parameters.

Communication No.		Function	Unit	Remarks
Current value	Trip data held			
FC00		Monitor of key data (Effective data)		Refer to Section 8.3.
FC01		Monitor of inverter keypad data		
FC90		Trip code		Refer to Section 8.2.
FC91		Alarm code		
FD00	FE00	Output frequency	0.01Hz	
FD01	FE01	Inverter status 1		
FD02	FE02	Frequency command value	0.01Hz	
FD03	FE03	Output current	0.01%	
FD04	FE04	Input voltage (DC detection)	0.01%	
FD05	FE05	Output voltage	0.01%	
FD06	FE06	Input terminal information		Refer to Section 8.2.
FD07	FE07	Output terminal information		
	FE08	CPU version 1 (application)		
	FE10	Past trip 1 (latest)		Refer to Section 8.2.
	FE11	Past trip 2		
	FE12	Past trip 3		
	FE13	Past trip 4 (earliest)		
	FE14	Cumulative operation time	1h	
FD15	FE15	Compensated frequency	0.01Hz	
FD16	FE16	Speed feedback (real time)	0.01Hz	
FD17	FE17	Speed feedback (1-sec. filter)	0.01Hz	
FD18	FE18	Torque	0.01%	
FD19	FE19	Torque command	0.01%	
FD20	FE20	Torque current	0.01%	
FD21	FE21	Exciting current	0.01%	
FD22	FE22	PID feedback value	0.01Hz	
FD23	FE23	Motor overload factor (OL2 data)	0.01%	
FD24	FE24	Inverter overload factor (OL1 data)	0.01%	
FD25	FE25	Regenerative braking resistance overload factor (OLr data)	1%	
FD26	FE26	Motor load factor	1%	
FD27	FE27	Inverter load factor	1%	
FD28	FE28	Regenerative braking resistance load factor	1%	
FD29	FE29	Input power	0.01kW	
FD30	FE30	Output power	0.01kW	
	FE35	RR/S4 input	0.01%	Refer to Section 8.2.
	FE36	VI/II input	0.01%	
	FE37	RX input	0.01%	
	FE38	Option AI1	0.01%	
	FE39	Option AI2	0.01%	
FD42	FE42	Inverter status 2		Refer to Section 8.2.
	FE43	MON1 output (analog option 1)		
	FE44	MON2 output (analog option 2)		
FD45	FE45	Command mode status		Refer to Section 8.2.
FD46	FE46	Frequency setting mode status		
FD48	FE48	PID command	0.01Hz	
FD49	FE49	Inverter status 3		Refer to Section 8.2.

FD50		Light-load high-speed torque 1	0.01%	
FD51		Light-load high-speed torque 2	0.01%	
	FE60	MY monitor 1		
	FE61	MY monitor 2		
	FE62	MY monitor 3		
	FE63	MY monitor 4		
	FE70	Rated current	0.1a	
	FE71	Rated voltage	0.1V	
	FE73	CPU version 2 (motor)		
	FE76	Integral input power	0.01kWh	
	FE77	Integral output power	0.01kWh	
	FE79	Part replacement alarm information		Refer to Section 8.2.
	FE80	Cumulative power ON time	1h	
FD84	FE84	Binary input value (option)		

Appendix 1 Table of data codes

• JIS (ASCII) codes

Lower order \ Higher order	0	1	2	3	4	5	6	7
0	NUL	TC_7(DLE)	(SP)					
1	TC_1(SOH)	DC_1	!					
2	TC_2(STX)	DC_2	"					
3	TC_3(ETX)	DC_3						
4	TC_4(EOT)	DC_4						
5	TC_5(ENQ)	TC_8(NAK)						
6	TC_6(ACK)	TC_9(SYN)						
7	BEL	TC_{10}(ETB)						
8	FE_0(BS)	CAN						
9	FE_1(HT)	EM						
A	FE_2(LF)	SUB						
B	FE_3(VT)	ESC						
C	FE_4(FF)	IS_4(FS)						
D	FE_5(CR)	IS_3(GS)						
E	SO	IS_2(RS)						
F	SI	IS_1(US)						DEL

CR: Carriage return

Ex.: Code 41 = Character A

Appendix 2 Response time

The communication response time can be calculated from data communication time and inverter processing time.   When wishing to know the communication response time, calculate using the following as a reference
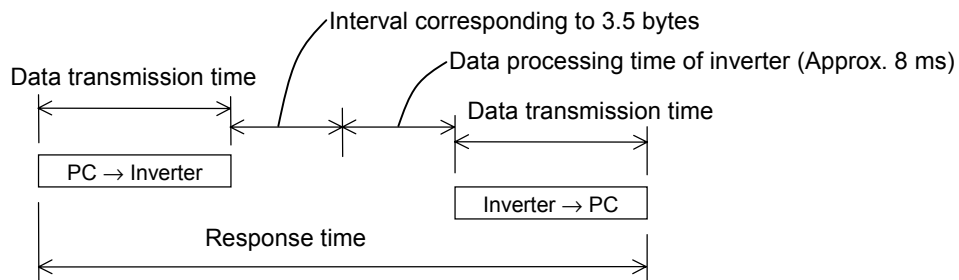
■   Data transmission time

$$\text{Data transmission time} = \frac{1}{\text{baud rate}} \times \text{number of bytes transmitted} \times \text{number of bits}$$

* Number of bits = start bit + data frame length + parity bit + stop bit
* Minimum number of bits = 1 + 8 + 0 + 1 = 10 bits
* Maximum number of bits = 1 + 8 + 1 + 2 = 12 bits

<An example of the calculation of the transmission time: 19200 bps, 8 bytes, 11 bits>

$$\text{Data transmission time} = \frac{1}{19200} \times 8 \times 11 = 4.6\text{ms}$$

■   Data processing time of inverter

Data processing time: maximum 8 ms

Appendix 3 Compatibility with the communication function of the VF-A7

To provide consistency in communication procedures, the communication function of the VF-AS1 series of inverters has been designed based on the protocols used for the Toshiba VF-A7 series of inverters. With regard to compatibility, however, VF-A7 users should check the items described below before using the communication function of their inverters.

■ To VF-AS1 inverter users:

Some parameters of the VF-A7 are different from those of the VF-AS1 in function or adjustment range (upper and lower limits), even though they have the same title or the same communication number. So, when accessing a parameter, consult the VF- A7 inverter's instruction manual to see if the parameter is identical to the corresponding parameter of the VF-AS1. If the parameter differs, modify the computer program to suit your inverter. To avoid hazards, never copy parameters from one model of inverter to another.

■ Comparison of communication-related items

The table below gives a comparison of communication-related items to be kept in mind when replacing VF-A7 inverters with VF-AS1 inverters or when connecting VF-A7 inverters and VF-AS1 inverters to the same network. It does not cover any items common to the VF-A7 and VF-AS1 series of inverters.

Item \ Model	VF-A7 series	VF-AS1 series	Reference
32-bit mode	For some parameters, including acceleration/deceleration time parameters, data communication are carried out in 32-bit mode.	32-bit mode is not available. For all parameters, access is made in 16-bit mode.	Refer to Section 9.
Handling of negative data specified with parameters	Access is made in 32-bit mode.	Access is made in 16-bit mode. To see if the value specified with a parameter is signed or not, check the adjustment range of the parameter.	
Division of a frame	A frame can be sent with it divided into smaller frames if all the frames can be sent within approx. 0.5 sec.	No frame can be divided into smaller frames. Do not place an interval corresponding to less than 1.5 bytes of data between frames to be sent.	Refer to Section 3.1.
Communication time-out period (guide)	0.5 sec.	0.1 sec.	
Receipt information in front of the start code	Even if there is receipt information in front of the start code of a frame received, the frame is assumed to begin with the start code.	A frame must always begin with a start code, otherwise it will be rejected.	
Reset command	When an inverter receives a reset command, it sends back a response before it is reset.	When an inverter receives a reset command, it sends back no response.	Refer to Section 8.1.
RS485 baud rate	1200 to 38400 bps	9600 to 38400 bps	Refer to Section 7.1.

Notice

♦ Do not use communication programs written for another series of inverters.
Even though parameters have the same title and the same communication number, they may be different in function. When using a parameter, always check its specifications in the instruction manual for your inverter. If the specifications of the parameter differ, modify the computer program to suit your inverter.

♦ To avoid hazards, do not copy parameters from one model of inverter to another.
Even though parameters have the same titles and communication numbers, they may be different in function.

Appendix 4 Troubleshooting

If a problem arises, diagnose it in accordance with the following table before making a service call. If the problem cannot be solved by any remedy described in the table or if no remedy to the problem is specified in the table, contact your Toshiba dealer.

| Problem	Remedies	Reference
Communication will not take place.	- Are both the computer and the inverter turned on? - Are all cables connected correctly and securely? - Are the same baud rate, parity and bit length set for every unit on the network?	Chapter 7
An error code is returned.	- Is the data transmission format correct? - Does the data written fall within the specified range? - Some parameters cannot be written during inverter operation. Changing should be attempted when the inverter is in halt.	Section 4.1 Section 5.1 Chapter 9 Inverter instruction manual
The trip $Err5$ and alarm t occur.	- Check the cable connection and the timer setting.	Section 7.3
Frequency instructions from the computer have no effect.	- Is the frequency setting mode selection parameter set to "computer"?	Section 8.1
Commands, including the run and stop commands, from the commuter have no effect.	- Is the command mode selection parameter set to "computer"?	Section 8.1
During RS485 communication, an inverter sends back responses repeatedly an infinite number of times.	- Is the inverter connected correctly? - Are you sure the receive line and the send line are not in contact with each other?	Refer to Appendix 2.
A change to a parameter does not take effect.	Some communication-related parameters do not take effect until the inverter is reset. To make them take effect, turn the inverter off temporarily, then turn it back on.	Chapter 7
The setting of a parameter was changed, but it returns to its original setting when the inverter is turned off.	When using the TOSHIBA Inverter Protocol, use the W command to write data into the EEPROM. If you use the P command that writes data into the RAM only, the data will be cleared when the inverters are reset.	Section 4.2

Appendix 5 Connecting for RS485 communication

■ Connector diagram for 2-wire RS485 communication

Pin-8   Pin-1
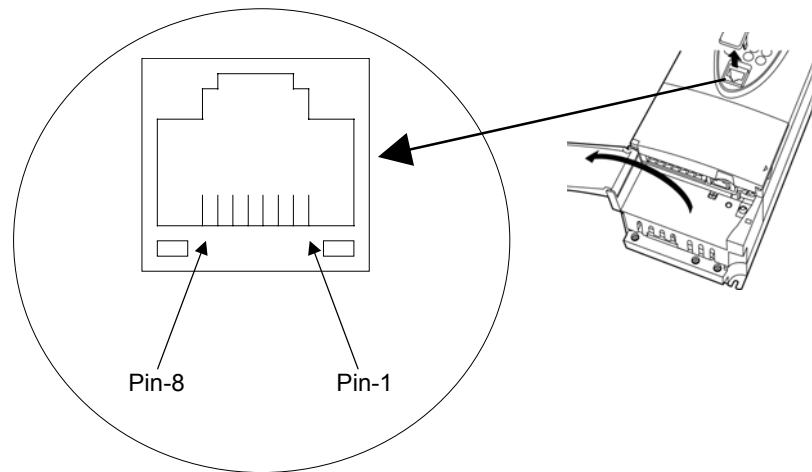
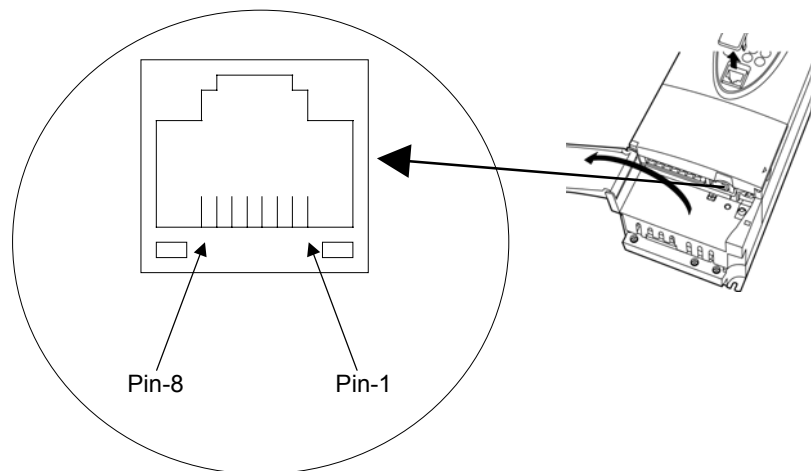| Signal name	Pin number	Description
RXD+/TXD+	4	Same phase reception data (positive line)
RXD-/TXD-	5	Anti-phase reception data (negative line)
FWE	6	FEW (Do not connect the cable.)
SG	8 (3)	Ground line of signal data
PRG(TX)	2	PRG (Do not connect the cable.)
PRG(RX)	1	PRG (Do not connect the cable.)
P11	7	11V (Do not connect the cable.)

■ Connecting diagram for 2-wire RS485 communication

* Never use pin-7 (P11).

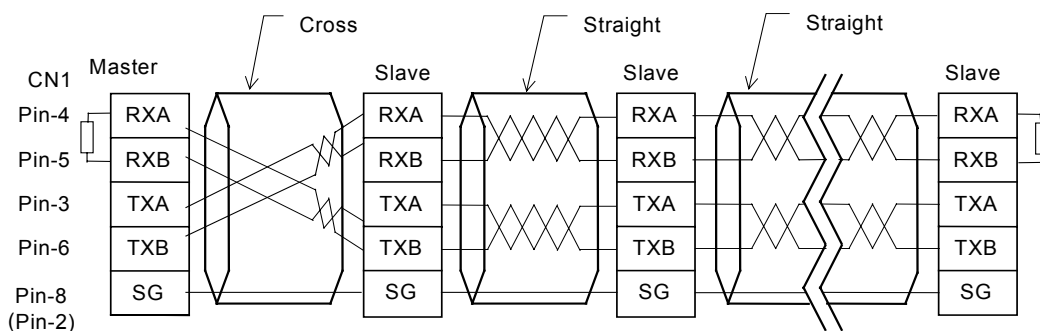
Terminating resistance
120 -1/2W

71
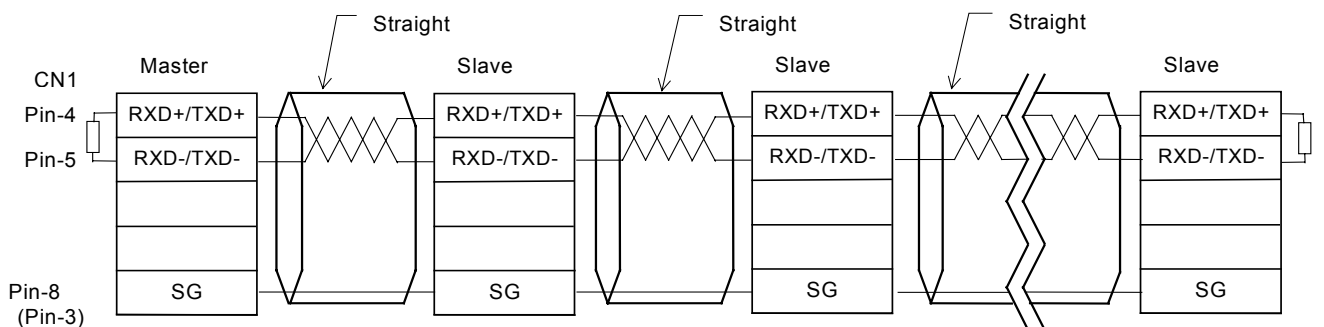
■ Connector diagram for 4-wire RS485 communication

Pin-8   Pin-1

Signal name	Pin number	Description
RXA	4	Same phase reception data (positive line)
RXB	5	Anti-phase reception data (negative line)
TXA	3	Same phase transmitting data (positive line)
TXB	6	Anti-phase transmitting data (negative line)
SG	8 (2)	Ground line of signal data
	1	Open (Do not connect the cable.)
P11	7	11V (Do not connect the cable.)

*This table shows signal line of inverter side. (Example: RXA signal is received by inverter.)

■ Connecting diagram for 4-wire RS485 communication

Terminating resistance
120   -1/2W

 * When using 2-wire type, short RXB to TXB and RXA to TXA.
 * Never use pin-1 (Open) and pin-7 (P11).

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