



VICTOR SERIES ALUMINUM WATER PUMP
For 1958-1979 361-440 (Incl. 426 Hemi) and 1969-1985 318-360 Chrysler V8s
Part #8814, 8824, 8877 & 8887
INSTALLATION INSTRUCTIONS

PLEASE study these instructions carefully before beginning this installation. Most installations can be accomplished with common tools and procedures. However, you should be familiar with and comfortable working on your vehicle. If you do not feel comfortable performing this installation, it is recommended to have the installation completed by a qualified mechanic. If you have any questions, please call our **Technical Hotline at: 1-800-416-8628**, 7:00 am - 5:00 pm, Pacific Standard Time, Monday through Friday.

IMPORTANT NOTE: Proper installation is the responsibility of the installer. Improper installation may result in poor performance and engine or vehicle damage.

DESCRIPTION: The Victor series are heavy duty water pumps for both street and racing applications. These pumps are a direct replacement for the original equipment pump to provide compatibility with all accessories and pulleys. It offers weight savings along with increased durability and cooling potential. It is a standard rotation water pump for Chrysler Wedge (B & RB), 426 Hemi and Small Block engines and should not be used on engines converted to a serpentine belt pulley system.

INSTALLATION: Installation is the same as for original equipment water pumps. Consult service manual for specific procedures.

CAUTION: Be sure that the fan bolts don't protrude through the hub so far that they hit the water pump housing. Check closely for any interference with drive belts; some filing for clearance may be necessary with some applications. Verify that the radiator fan is properly balanced. Imbalanced fans can cause severe damage and/or injury and will void your warranty.

WARNING

Incorrect alignment or an unbalanced condition puts excessive strain on the pump's shaft and/or bearing and will result in early failure of the shaft and/or bearing. The balance of the assembly depends primarily upon the concentricity of the fan clutch with the pump shaft. Concentricity is not assured when universal type clutches are used. The universal fan clutch has a 3/4" pilot hole, so an adapter must be used when installing a water pump with a 5/8" shaft. This adapter bushing is supplied with the unit. These adapter bushings add to the machine tolerances of the assembly, so special care must be taken to maintain concentricity with the shaft and the clutch fan.

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