




Parts



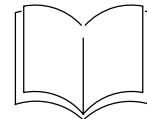
Ultra® 395/495/595 Ultra Max II 490/495/595

309707N

3300 psi (228 bar, 22.8 MPa) Maximum Working Pressure

Vac	Make	Model		*		*		*
230	Ultra	395	234180 249589	B				
	Ultra	495	234183	A	234181	A	234182	A
	Ultra	595			248660	A	234439	A
100	Ultra	495	234186	A	233974	A		
230	Ultra Max II	490	249932	B				
	Ultra Max II	495	249933	B	253104	B	253105	B
	Ultra Max II	595			253107	B	249934	B
100	Ultra Max II	495	249938	B	253106	B		
* Series								

Related manuals



..... [309725](#)



..... [309250](#)



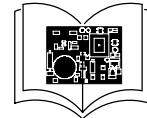
..... [309639](#)



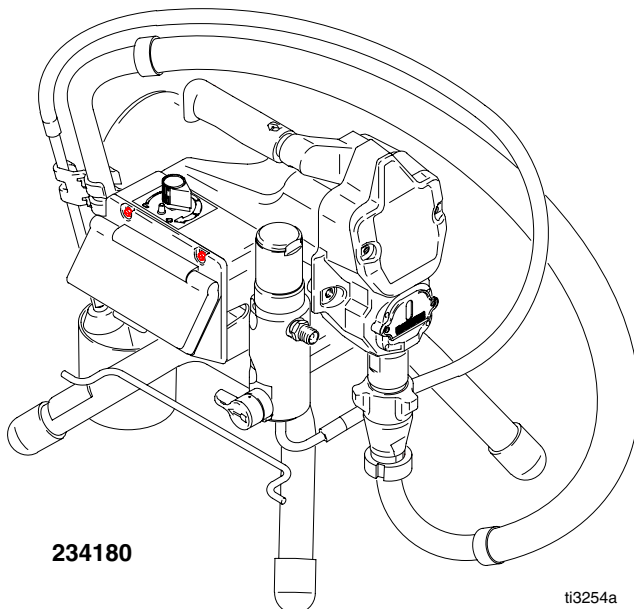
..... [309055](#)



..... [309674](#)



..... [309709](#)



234180

ti3254a



Important Safety Instructions

Read all warnings and instructions in Operation manual 309725. Save the instructions.

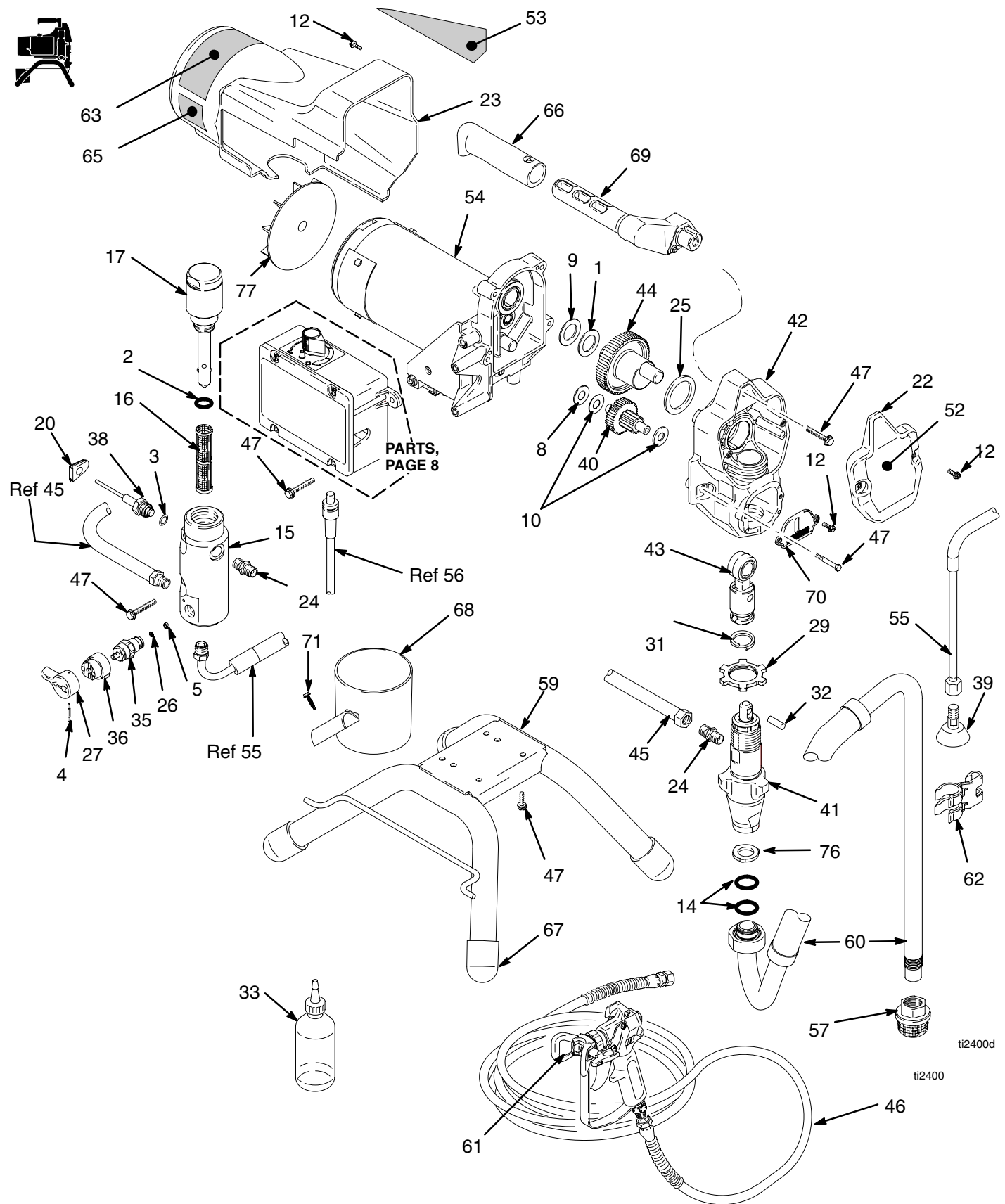
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H003

Parts Drawing - Sprayer



Parts List - Sprayer



234180, 234183, 234186, 249589

Ref No.	Part No.	Description	Qty	Ref No.	Part No.	Description	Qty
1	107434	BEARING, thrust	1	46	240794	HOSE, cpld, 1/4 in. x 50 ft	1
2	117828	PACKING, o-ring	1	47	117493	SCREW, mach, hex washer hd	11
3	111457	PACKING, o-ring	1	52		LABEL, front, Graco	
4	111600	PIN, grooved	1		15B372	Ultra 395	1
5	111699	GASKET, seat, valve	1		15B255	Ultra 495	1
8	116073	WASHER, thrust	1		15G330	Ultra 395 (249589)	1
9	116074	WASHER, thrust	1	53		LABEL, side, Graco	1
10	116079	BEARING, thrust	2		15B847	Ultra 395	1
12	117501	SCREW, mach, hex washer hd	6		15B495	Ultra 495	1
14	117559	O-RING	2		15G343	Ultra 395 (249589)	1
15	15B067	MANIFOLD, ST Pro	1	54		MOTOR	
16	246384†	FILTER, fluid, 60 mesh	1		287060*‡	240V, Ultra 395; includes 77	1
17	287167	CAP, manifold	1		287061*	240V, Ultra 495; includes 77	1
20	15B120	GROMMET, transducer	1		287015*	100V, Ultra 495; includes 77	1
22	287058	COVER, front, Graco, paint	1	55	246381	HOSE, drain, ST stand	1
23	287056	SHIELD, motor, painted	1			includes 39, 62	
24	162453	NIPPLE, (1/4 npsm x 1/4 npt)	2	57	246385	STRAINER, 7/8-14 unf	1
25	180131	BEARING, thrust	1	59	15E823	FRAME, standmount	1
26	187615	SEAT, valve	1	60	246386	HOSE, s hose suction	1
27	187625	HANDLE, valve, drain	1			includes 14, 57, 62	
29	195150	NUT, jam, pump	1	61		GUN, includes Manual 309639	1
31	196750	SPRING, retaining	1		246540	240V Ultra 395/495	1
32	196762	PIN, straight	1		246233	100V Ultra 495	1
33	206994	FLUID, TSL	1	62	276888	CLIP, drain line	1
35	235014	VALVE, drain	1	63	15B517▲	LABEL, danger	1
		includes 5, 26		65	195792▲	LABEL, warning	1
36	224807	BASE, valve	1	66	116139	GRIP, handle	1
38	243222	TRANSDUCER, pressure control	1	67	15G857	CAP, leg	4
		includes 3		68	287903	CUP, suction/drain	1
39	241920	DEFLECTOR, threaded	1	69	287072	HANDLE, sprayer	1
40	287057	GEAR, reducer	1			includes 47, 66	
		includes 8, 10		70	15B589	COVER, pump rod	1
41	246428	PUMP, displacement, ST	1	71	115723	SCREW, drill, hex washer head	1
		includes 32		76	115099	WASHER, garden hose	1
42	287055	HOUSING, drive	1	77	239912	FAN, motor	1
		includes 12, 70					
43	287053	ROD, connecting	1				
		includes 31, 32					
44	287054	GEAR, crankshaft	1				
		includes 1, 9, 25					
45	287003	HOSE, cpld	1				

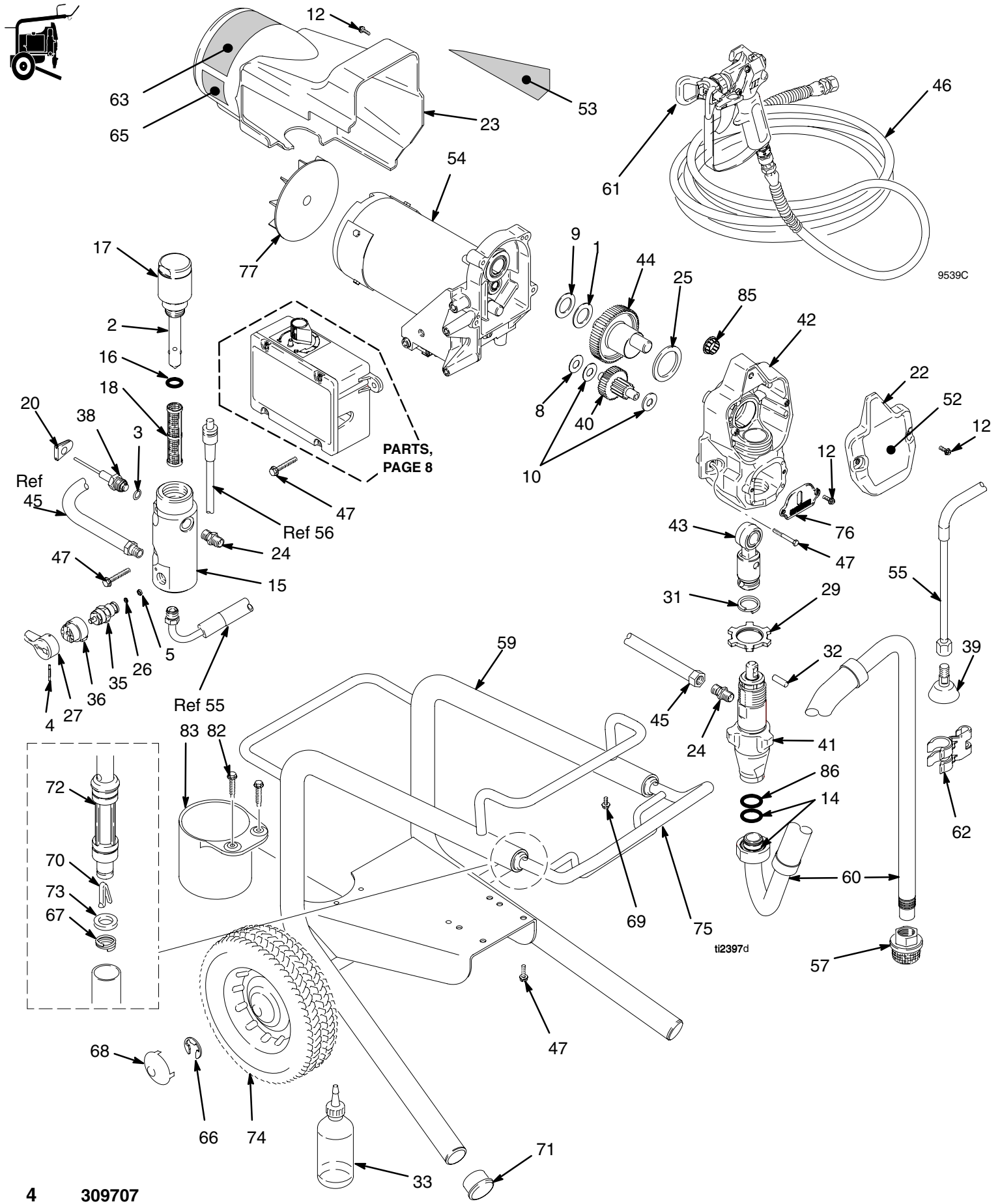
▲Extra Danger and Warning tags and labels available free.

* Motor Brush Kit 287016 is available for Series A

‡ Motor Brush Kit 287735 is available for Series B

† Other filters available: 246382, 100 mesh; 246383, 200 mesh; 246425, 30 mesh

Parts Drawing - Sprayer



Parts List - Sprayer



234181, 233974, 248660

Ref No.	Part No.	Description	Qty	Ref No.	Part No.	Description	Qty
1	107434	BEARING, thrust	1		15B255	Ultra 495	1
2	117828	PACKING, o-ring	1		15D161	Ultra 595	1
3	111457	PACKING, o-ring	1	53		LABEL, side, Graco	1
4	111600	PIN, grooved	1		15B847	Ultra 395	1
5	111699	GASKET, seat, valve	1		15B495	Ultra 495	1
8	116073	WASHER, thrust	1		15D165	Ultra 595	1
9	116074	WASHER, thrust	1	54		240V	
10	116079	BEARING, thrust	2		287061*	Ultra 495; includes 77	1
12	117501	SCREW, mach, hex washer hd	6		248185‡	Ultra 595; includes 77	1
14	117559	O-RING	2			100V	
15	15B067	MANIFOLD, ST Pro	1		287015*	Ultra 495; includes 77	1
16	246384†	FILTER, fluid, 60 mesh	1	55	246381	HOSE, drain, ST stand	1
17	287167	CAP, manifold	1			includes 39, 62	
18	287167	INSERT, filter	1	57	246385	STRAINER, 7/8-14 unf	1
20	15B120	GROMMET, transducer	1	59	246250	FRAME, cart, LO	1
22	287058	COVER, front, Graco, paint	1	60	246386	HOSE, s hose suction	1
23	287056	SHIELD, motor, painted	1			includes 14, 57, 62	
24	162453	NIPPLE, (1/4 npsm x 1/4 npt)	2	61		GUN, includes Manual 309639	1
25	180131	BEARING, thrust	1		246540	240V Ultra 395/495	1
26	187615	SEAT, valve	1		246233	100V Ultra 495	1
27	187625	HANDLE, valve, drain	1	62	276888	CLIP, drain line	1
29	195150	NUT, jam, pump	1	63	15B517▲	LABEL, danger	1
31	196750	SPRING, retaining	1	65	195972▲	LABEL, warning	1
32	196762	PIN, straight	1	66	15B999	CLIP, retaining	2
33	206994	FLUID, TSL	1	67	103117	RING, retaining	2
35	235014	VALVE, drain	1	68	104811	CAP, hub	2
		includes 5, 26		69	109032	SCREW, pan hd	4
36	224807	BASE, valve	1	70	178565	BUTTON, snap	2
38	243222	TRANSDUCER, pressure control	1	71	180656	PLUG, button	1
		includes 3		72	195501	SLEEVE, cart	2
39	241920	DEFLECTOR, threaded	1	73	195673	WASHER	2
40	287057	GEAR, reducer	1	74	195766	WHEEL, semi pneumatic	2
		includes 8, 10		75	243205	HANDLE, assembly	1
41	246428	PUMP, displacement, ST	1	76	15B589	COVER, pump rod	1
		includes 32		77	239912	FAN, motor	1
42	287055	HOUSING, drive	1	82	115723	SCREW, drill	2
		includes 12, 70		83	15B870	CUP, suction/drain	1
43	287053	ROD, connecting	1	85	115979	PLUG, hole	1
		includes 31, 32		86	115099	WASHER, garden hose	1
44	287054	GEAR, crankshaft	1				
		includes 1, 9, 25					
45	287003	HOSE, cpld	1				
46	240794	HOSE, cpld, 1/4 in. x 50 ft	1				
47	117493	SCREW, mach, hex washer hd	10				
52		LABEL, front, Graco					
	15B372	Ultra 395	1				

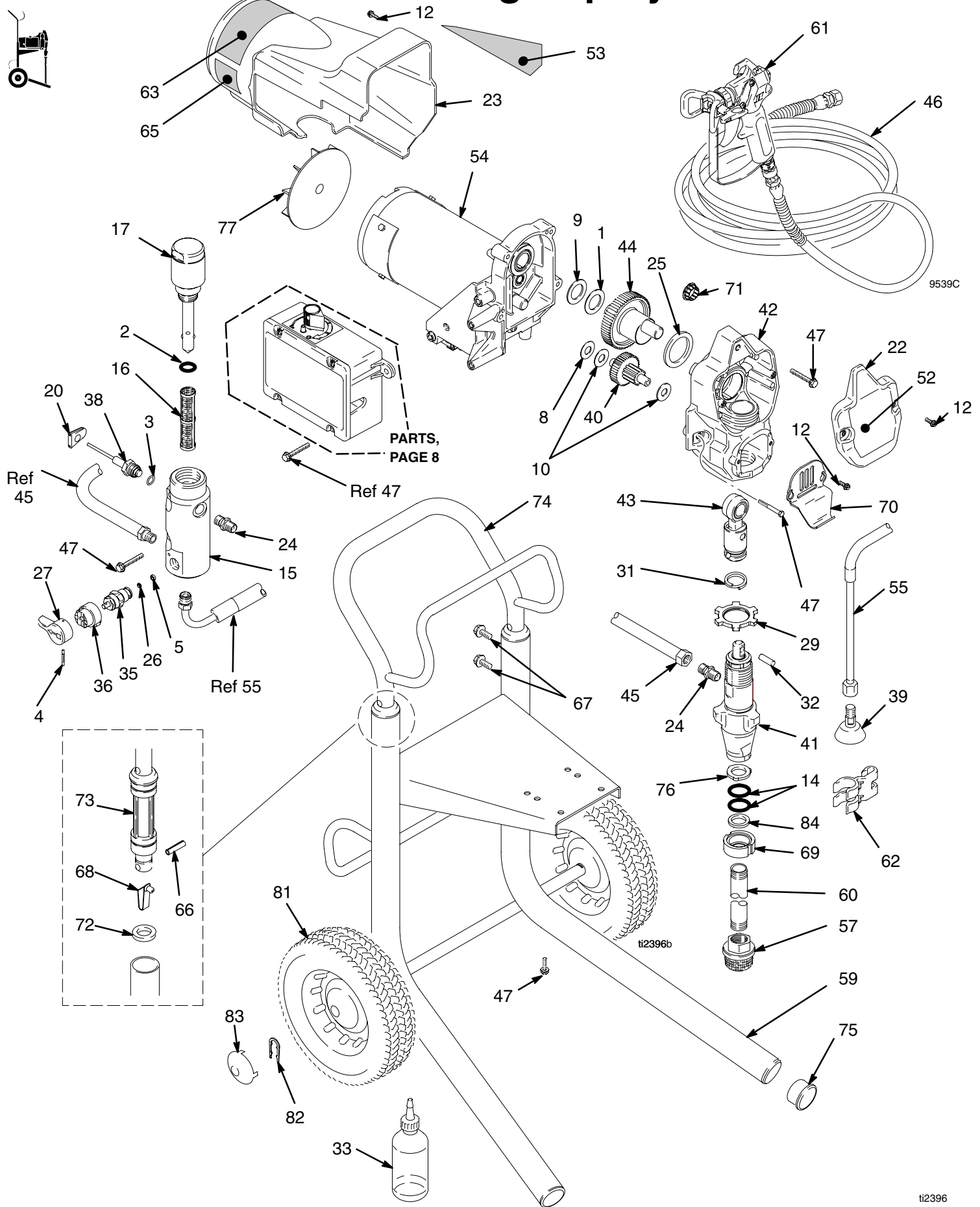
▲ Extra Danger and Warning tags and labels available free.

* Motor Brush Kit 287016 is available

Other filters available: 246382, 100 mesh; 246383, 200 mesh; 246425, 30 mesh

‡ Motor Brush Kit 248186 is available

Parts Drawing - Sprayer



Parts List - Sprayer



234182, 234439

Ref No.	Part No.	Description	Qty	Ref No.	Part No.	Description	Qty
1	107434	BEARING, thrust	1	52		LABEL, front, Graco	
2	117828	PACKING, o-ring	1		15B372	395	1
3	111457	PACKING, o-ring	1		15B255	495	1
4	111600	PIN, grooved	1		15D161	595	1
5	111699	GASKET, seat, valve	1	53		LABEL, side, Graco	
8	116073	WASHER, thrust	1		15B847	395	1
9	116074	WASHER, thrust	1		15B495	495	1
10	116079	BEARING, thrust	2		15D165	595	1
12	117501	SCREW, mach, hex washer hd	6	54		MOTOR, 240V; includes 77	
14	103413	O-RING	2		287061*	495	1
15	15B067	MANIFOLD, ST Pro	1		248185‡	595	1
16	246384†	FILTER, fluid, 60 mesh	1	55	244240	HOSE, drain; includes 39	1
17	287167	CAP, manifold	1	57	246385	STRAINER, 7/8-14 unf	1
20	15B120	GROMMET, transducer	1	59	245984	FRAME, cart, HI	1
22	287058	COVER, front, Graco, paint; includes 12	1	60	246387	TUBE, suction includes 14, 57, 69, 84	1
23	287056	SHIELD, motor, painted; includes 12, 63, 65	1	61	246540	GUN, includes Manual 309639	1
24	162453	NIPPLE, (1/4 npsm x 1/4 npt)	2	62	276888	CLIP, drain line	1
25	180131	BEARING, thrust	1	63	15B517▲	LABEL, danger	1
26	187615	SEAT, valve	1	65	195792▲	LABEL, warning	1
27	187625	HANDLE, valve, drain	1	66	108068	PIN	2
29	195150	NUT, jam, pump	1	67	109032	SCREW, pan hd	4
31	196750	SPRING, retaining	1	68	111590	BUTTON, snap	2
32	196762	PIN, straight	1	69	15B434	NUT, jam	1
33	206994	FLUID, TSL	1	70	15C146	HOOK, pail	1
35	235014	VALVE, drain includes 5, 26	1	71	115979	PLUG, hole	1
36	224807	BASE, valve	1	72	183350	WASHER	1
38	243222	TRANSDUCER, pressure control includes 3	1	73	192027	SLEEVE, cart	2
39	241920	DEFLECTOR, threaded	1	74	245245	HANDLE	1
40	287057	GEAR, reducer includes 8, 10	1	75	108691	PLUG, tubing	2
41	246428	PUMP, displacement, ST	1	76	115099	WASHER	1
42	287055	HOUSING, drive includes 12, 47	1	77		FAN, motor	
43	287053	ROD, connecting includes 31, 32	1		239912	495	1
44		GEAR, crankshaft; includes 1, 9, 25			248189	595	1
	287054	495	1	81	106062	WHEEL	2
	248231	595	1	82	15B999	CLIP, retaining	2
45	287003	HOSE, cpld	1	83	104811	CAP, hub	2
46	240794	HOSE, cpld, 1/4 in. x 50 ft, unpkg	1	84	15B652	WASHER, suction	1
47	117493	SCREW, mach, hex washer hd	10				

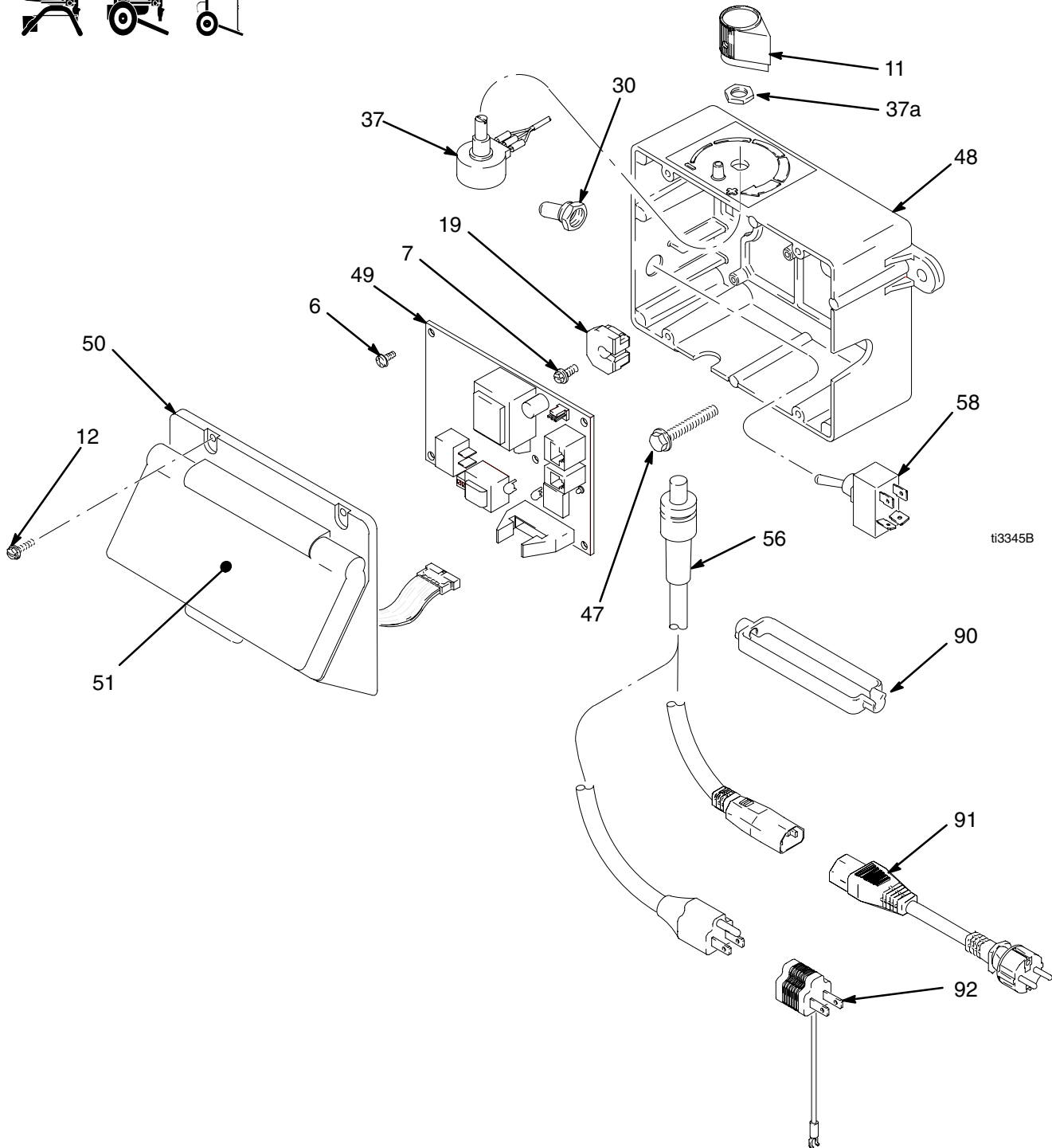
▲Extra Danger and Warning tags and labels available free.

* Motor Brush Kit 287016 is available

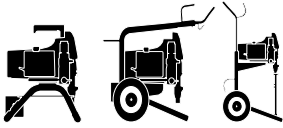
‡ Motor Brush Kit 248186 is available

† Other filters available: 246382, 100 mesh; 246383, 200 mesh; 246425, 30 mesh

Parts Drawing - Sprayer

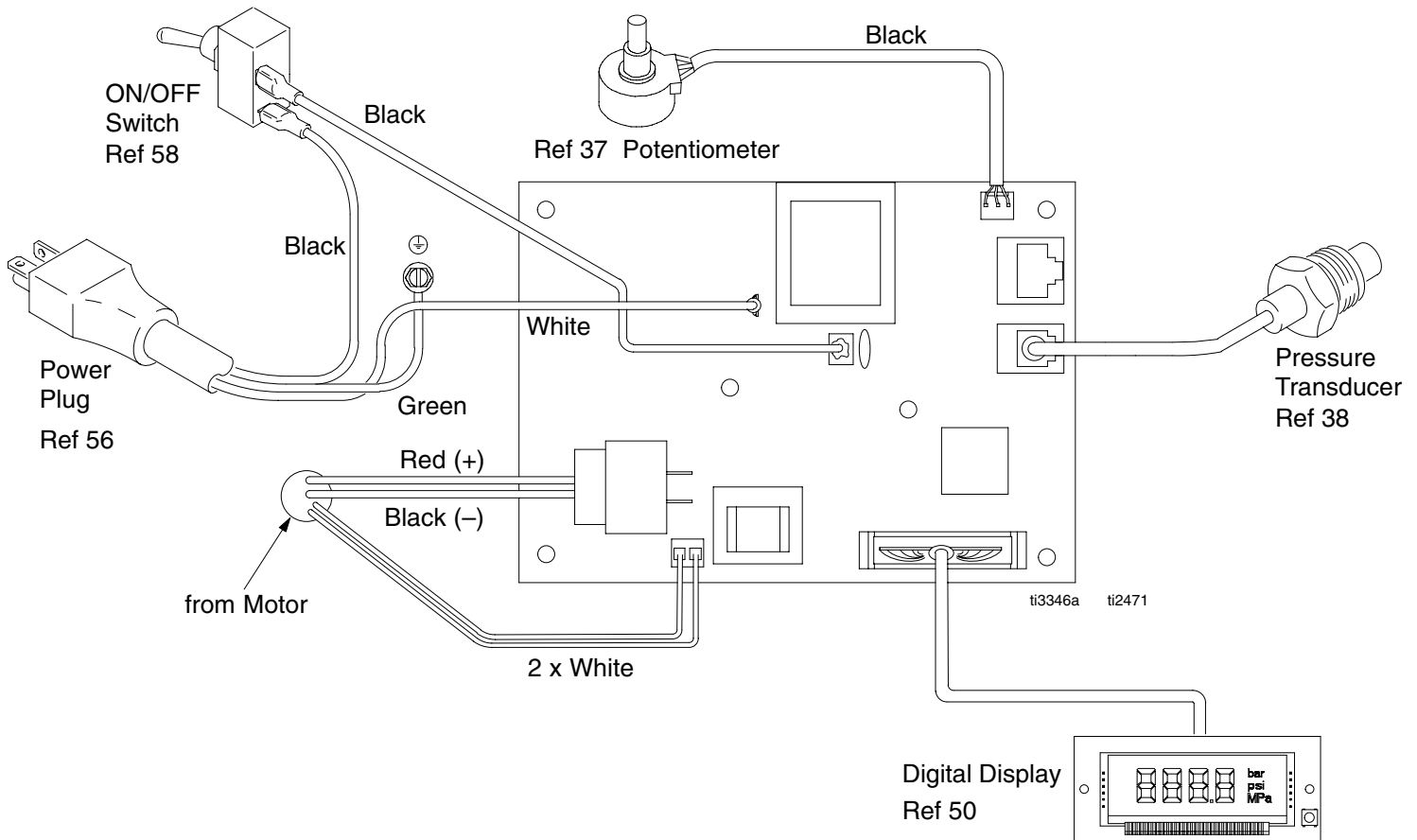


Parts List - Sprayer

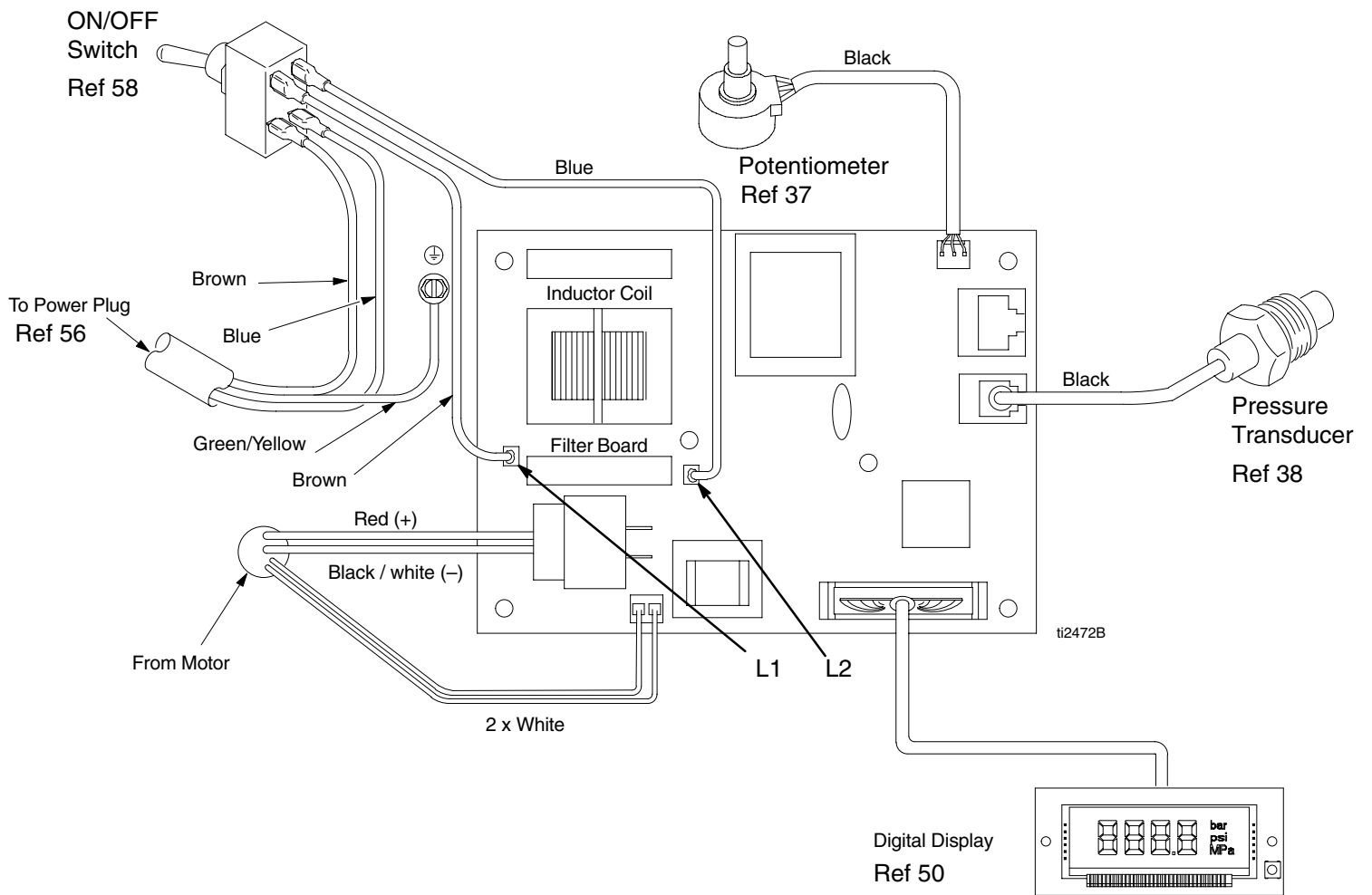


REF NO.	PART NO.	DESCRIPTION	QTY	REF NO.	PART NO.	DESCRIPTION	QTY
6	115494	SCREW, mach, phillps, pan hd	6	51	15C019	LABEL, control	1
7	115498	SCREW, mch, slot/hex, wash hd	1		15G344 (249589)		1
11	116167	KNOB, potentiometer	1	56		CORD, power	
12	117501	SCREW, mach, hex washer hd	4		15B119	100V	1
19	15B118	BUSHING, motor wire	1		15B471	240V	1
30	195428	BOOT, toggle	1	58		SWITCH, toggle	
37	256219	POTENTIOMETER, assembly	1		195429	100V	1
47	117493	SCREW, mach, hex washer hd	2		117492	240V	1
48	276868	BOX, control, ST	1	90	195551	RETAINER, 240V	1
49		CONTROL BOARD		91		CORD	
	246379	495; 100/120V	1		242001	CEE 7/7	1
	246380	395/495; 240V	1		242005	AUSTRALIA	1
	248180	595; 240V	1	92	244285	ADAPTER	1
50	287098	DIGITAL DISPLAY	1				

100V Wiring Diagram

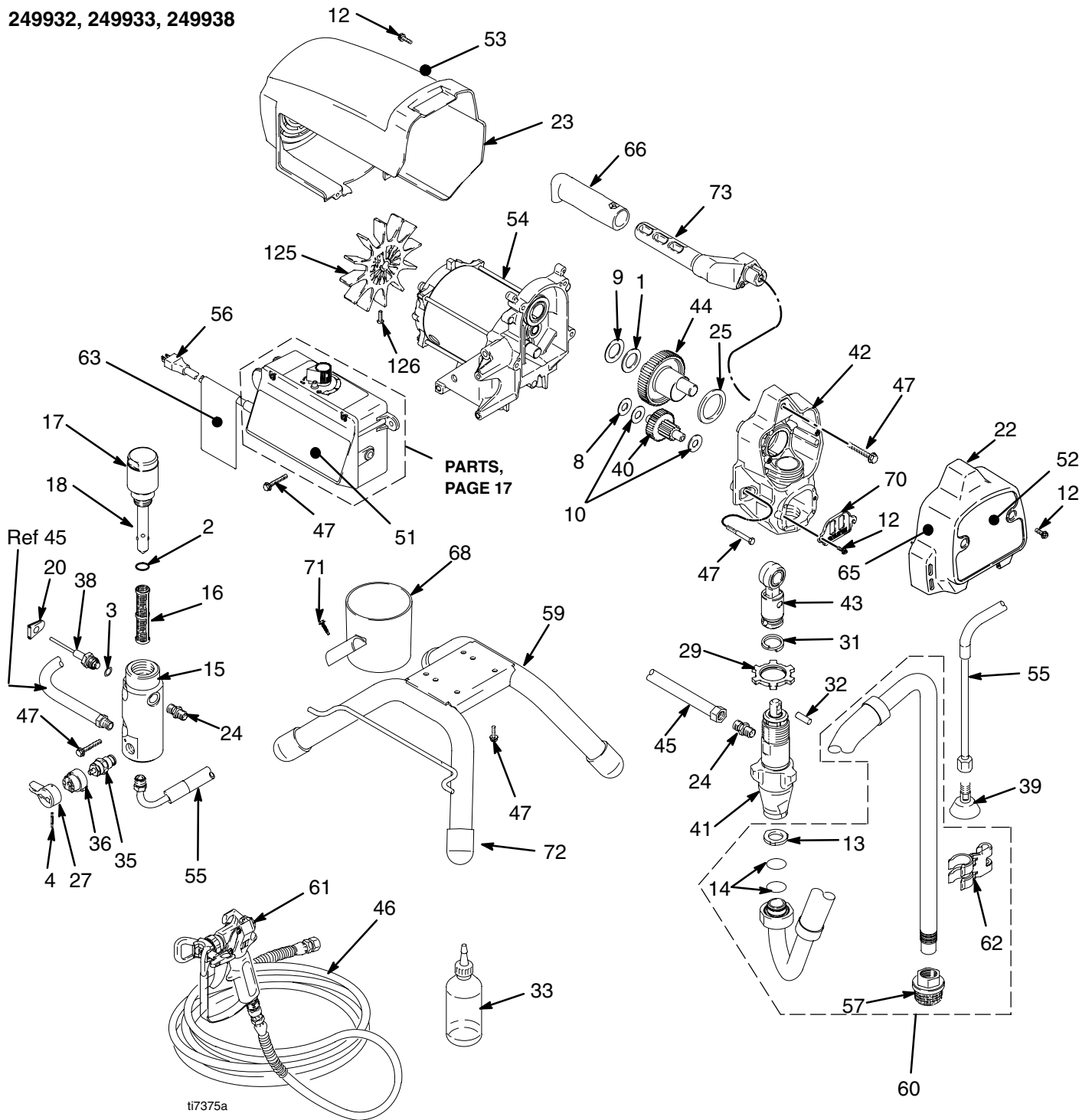


230V Wiring Diagram



Parts Drawing - Ultra Max II Sprayers

249932, 249933, 249938



Parts List - Sprayer

249932, 249933, 249938

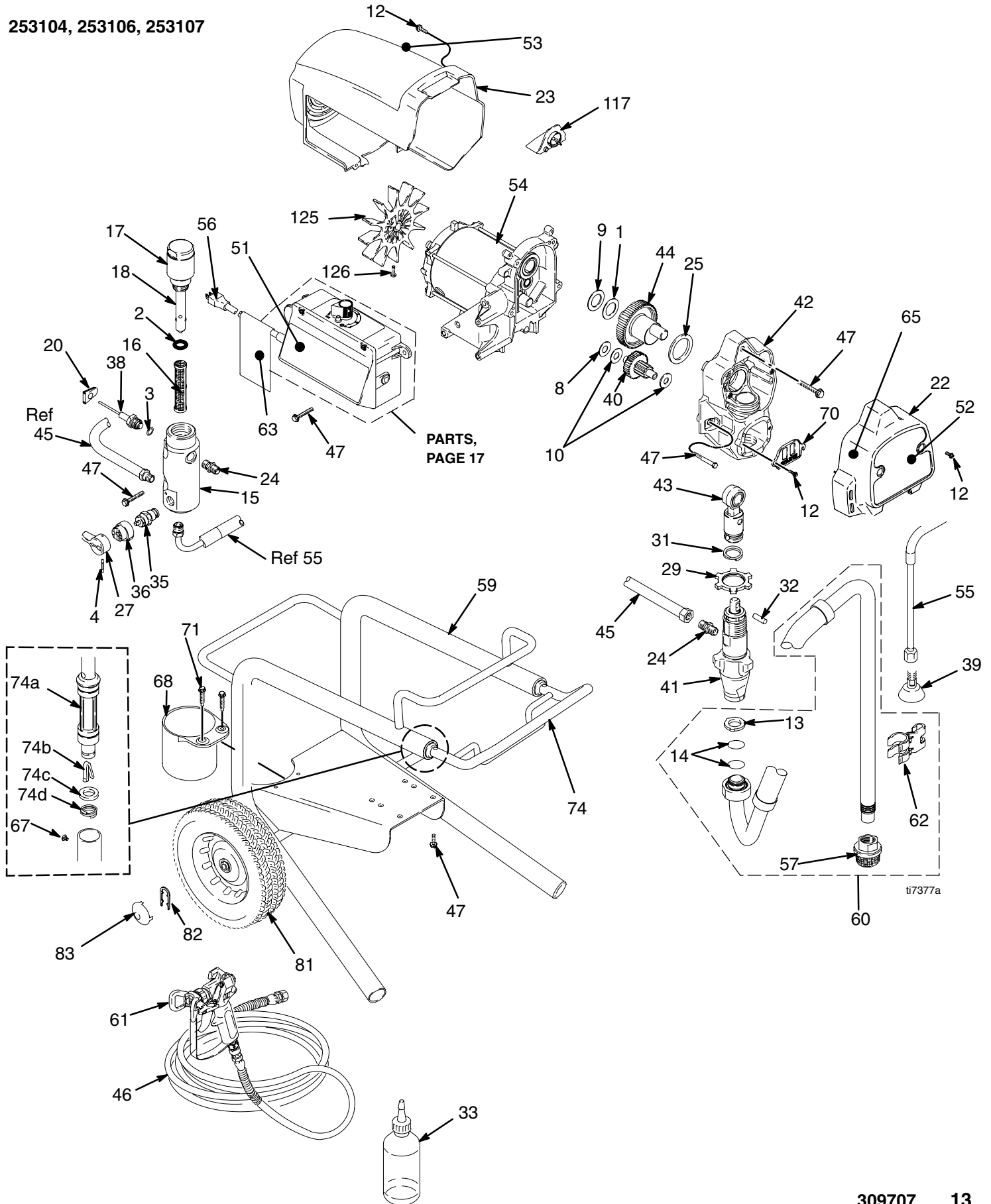
Ref No.	Part No.	Description	Qty	Ref No.	Part No.	Description	Qty
1	107434	BEARING, thrust	1	45	287003	HOSE, cpld	1
2	117828	PACKING, o-ring	1	46	240794	HOSE, cpld, 1/4 in. x 50 ft	1
3	111457	PACKING, o-ring	1	47	117493	SCREW, mach, hex washer hd	13
4	111600	PIN, grooved	1	51	15G866	LABEL, Ultra Max II Smart Control	1
8	116073	WASHER, thrust	1	52		LABEL, front, Graco	
9	116074	WASHER, thrust	1		15G821	490	1
10	116079	BEARING, thrust	2		15G824	495	1
12	117501	SCREW, mach, hex washer hd	8	53		LABEL, side, Graco	1
13	115099	WASHER, garden hose	1		15G822	490	1
14	117559	O-RING	2		15G823	495	1
15	15G455	MANIFOLD, ST Pro	1	54	287805	MOTOR, 120V, includes 125, 126	1
16	246384†	FILTER, fluid, 60 mesh	1	55	246381	HOSE, drain, ST stand	1
17	15G456	CAP, manifold	1			includes 39, 62	
18	287167	INSERT, filter	1	57	246385	STRAINER, 7/8-14 unf	1
20	15B120	GROMMET, transducer	1	59	15E823	FRAME, standmount	1
22	287901	COVER, front, Graco, paint	1	60	246386	KIT, hose suction	1
		includes 12, 65				includes 13, 14, 57, 62	
23	287900	SHIELD, motor, painted, includes 12	1	61	246540	GUN, RAC 5, includes manual 309639	1
24	162453	NIPPLE, (1/4 npsm x 1/4 npt)	2		246233	GUN, RAC X, includes manual 309639	1
25	180131	BEARING, thrust	1	62	276888	CLIP, drain line	1
27	187625	HANDLE, valve, drain	1	63	15H087▲	LABEL, danger (models 249932, 249933)	1
29	195150	NUT, jam, pump	1		15H086▲	LABEL, danger (model 249938)	1
31	196750	SPRING, retaining	1		195792▲	LABEL, warning	1
32	196762	PIN, straight	1	65			
33	206994	FLUID, TSL	1	66	116139	GRIP, handle	1
34▲	222385	TAG Warning (not shown)	1	68	287903	CUP, suction/drain	1
35	235014	VALVE, drain	1	70	15B589	COVER, pump rod	1
		includes 5, 26		71	115723	SCREW, drill, hex washer head	1
36	224807	BASE, valve	1	72	15G857	CAP, leg	4
38	243222	TRANSDUCER, pressure control	1	73	276864	HANDLE, sprayer	1
		includes 3				includes 47, 66	
39	241920	DEFLECTOR, threaded	1	105	287904	BOARD, control	1
40	287057	GEAR, reducer	1	106	15G861▲	LABEL, smart control	1
		includes 8, 10		125	15D088	FAN, motor	1
41	246428	PUMP, displacement, ST	1	126	115477	SCREW	1
		includes 32					
42	287899	HOUSING, drive	1				
		includes 12, 70					
43	287053	ROD, connecting	1				
		includes 31, 32					
44	287054	GEAR, crankshaft	1				
		includes 1, 9, 25					

▲ Extra Danger and Warning tags and labels available free.

† Other filters available: 246382, 100 mesh; 246383, 200 mesh; 246425, 30 mesh

Parts Drawing - Sprayer

253104, 253106, 253107



Parts List - Sprayer

253104, 253106, 253107

Ref No.	Part No.	Description	Qty	Ref No.	Part No.	Description	Qty
1	107434	BEARING, thrust	1	52		LABEL, front, Graco	
2	117828	PACKING, o-ring	1		15G824	495	1
3	111457	PACKING, o-ring	1		15G825	595	1
4	111600	PIN, grooved	1	53		LABEL, side, Graco	
8	116073	WASHER, thrust	1		15G823	495	1
9	116074	WASHER, thrust	1		15G826	595	1
10	116079	BEARING, thrust	2	54		MOTOR, includes 125, 126	
12	117501	SCREW, mach, hex washer hd	8		287805	495	1
13	115099	WASHER, garden hose	1		287807	595	1
14	117559	O-RING	2	55	246381	HOSE, drain, ST stand	1
15	15G455	MANIFOLD, ST Pro	1			includes 39, 62	
16	246384†	FILTER, fluid, 60 mesh	1	57	246385	STRAINER, 7/8-14 unf	1
17	15G456	CAP, manifold	1	59	246250	FRAME, cart, LO	1
18	287167	INSERT, filter	1	60	246386	KIT, hose suction	1
20	15B120	GROMMET, transducer	1			includes 14, 57, 62, 13	
22	287901	COVER, front, Graco, paint	1	61	246540	GUN, RAC 5, includes manual 309639	1
		includes 12, 65			246233	GUN, RAC X, includes manual 309639	1
23	287900	SHIELD, motor, painted	1	62	276888	CLIP, drain line	1
		includes 12		63▲	15H086	LABEL, danger (model 253106)	1
24	162453	NIPPLE, (1/4 npsm x 1/4 npt)	2		15H087	LABEL, danger (models 253104, 243107)	1
25	180131	BEARING, thrust	1				
27	187625	HANDLE, valve, drain	1	65▲	195793	LABEL, warning	1
29	195150	NUT, jam, pump	1	67	109032	SCREW, pan hd	4
31	196750	SPRING	1	68	15B870	CUP, suction/drain	1
32	196762	PIN, straight	1	70	15B589	COVER, pump rod	1
33	206994	FLUID, TSL	1	71	115723	SCREW, drill	2
34▲	222385	TAG, warning (not shown)	1	74	287488	HANDLE, assembly	1
35	235014	VALVE, drain	1	74a	195501	SLEEVE, cart	2
		includes 5, 26		74b	178565	BUTTON, snap	2
36	224807	BASE, valve	1	74c	195673	WASHER	2
38	243222	TRANSDUCER, pressure control	1	74d	103117	RING, retaining	2
		includes 3		81	195766	WHEEL, semi pneumatic	2
39	241920	DEFLECTOR, threaded	1	82	15B999	CLIP, retaining	2
40	287057	GEAR, reducer	1	83	104811	CAP, hub	2
		includes 8, 10		105	287904	BOARD, control	1
41	246428	PUMP, displacement, ST	1	106	15G861▲	LABEL, smart control	1
42	287899	HOUSING, drive	1	117	15G447	PLUG, hole	1
		includes 12, 47, 76		125	15D088	FAN, motor	1
43	287053	ROD, connecting	1	126	115477	SCREW	1
		includes 31, 32					
44		GEAR, crankshaft					
		includes 1, 9, 25					
	287054	490/495	1				
	248231	595	1				
45	287003	HOSE, cpld	1				
46	240794	HOSE, cpld, 1/4 in. x 50 ft	1				
47	117493	SCREW, mach, hex washer hd	12				
51	15G866	LABEL, Ultra Max II Smart Control	1				

▲ Extra Danger and Warning tags and labels available free.

† Other filters available: 246382, 100 mesh; 246383, 200 mesh; 246425, 30 mesh

Parts List - Sprayer

Ultra Max II 495: 253105 A

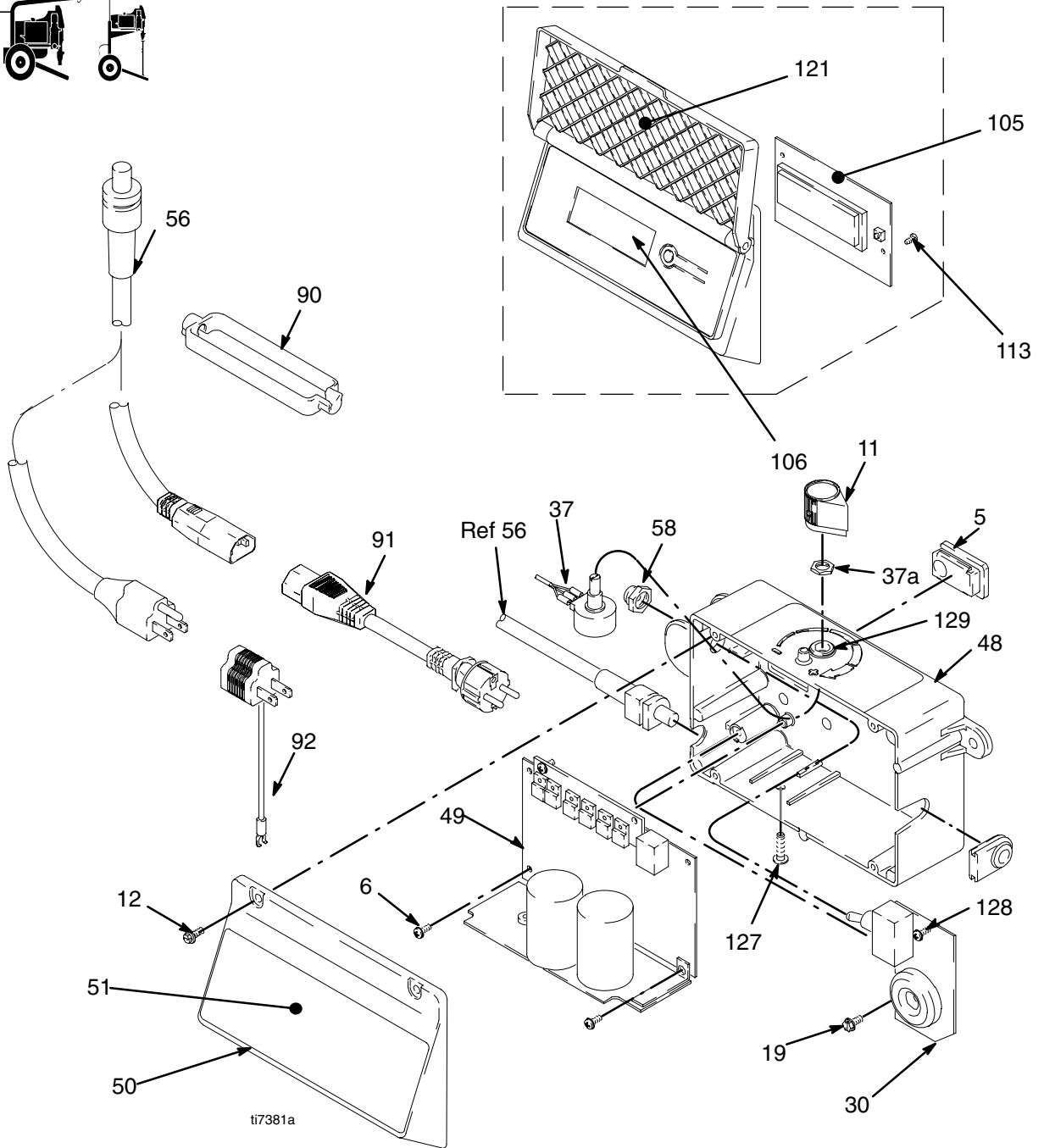
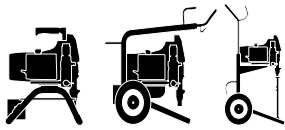
Ultra Max II 595: 249934, B

Ref No.	Part No.	Description	Qty	Ref No.	Part No.	Description	Qty
1	107434	BEARING, thrust	1	47	117493	SCREW, mach, hex washer hd	12
2	117828	PACKING, o-ring	1	51▲	15G866	LABEL, Ultra Max II Smart Control	1
3	111457	PACKING, o-ring	1	52		LABEL, front, Graco	
4	111600	PIN, grooved	1		15G824	495	1
8	116073	WASHER, thrust	1		15G825	595	1
9	116074	WASHER, thrust	1	53		LABEL, side, Graco	1
10	116079	BEARING, thrust	2		15G823	495	1
12	117501	SCREW, mach, hex washer hd	8		15G826	595	1
13	115099	WASHER, garden hose	1	54		MOTOR, includes 125, 126	
14	103413	O-RING	1		287805	495	1
15	15G455	MANIFOLD, ST Pro	1		287807	595	1
16	246384†	FILTER, fluid, 60 mesh	1	55	243993	HOSE, drain	1
17	15G456	CAP, manifold	1			includes 39	
18	287167	INSERT, filter	1	56	15B258	CORD, power, 490/495 (Lo/Hi Boy)	1
20	15B120	GROMMET, transducer	1		15D029	CORD, power, 595	1
22	287901	COVER, front, Graco, paint	1	57	246385	STRAINER, 7/8-14 unf	1
		includes 12, 65		59	287779	FRAME, cart, HI	1
23	287900	SHIELD, motor, painted	1	60	15B506	TUBE, suction	1
		includes 12				includes 14, 57, 69, 84	
24	162453	NIPPLE, (1/4 npsm x 1/4 npt)	2	61	246540	GUN, RAC 5, includes manual 309639	1
25	180131	BEARING, thrust	1		246233	GUN, RAC X, includes manual 309639	1
27	187625	HANDLE, valve, drain	1	62	276888	CLIP, drain line	1
29	195150	NUT, jam, pump	1	63▲	15H087	LABEL, danger	1
31	196750	SPRING, retaining	1	65▲	195792	LABEL, warning	1
32	196762	PIN, straight	1	67	109032	SCREW, pan hd	4
33	206994	FLUID, TSL	1	69	15E813	NUT, jam	1
34▲	222385	TAG, warning (not shown)	1	70	15C146	HOOK, pail	1
35	235014	VALVE, drain	1	74	287489	HANDLE	1
		includes 5, 26		74a	108068	PIN, spring, straight	2
36	224807	BASE, valve	1	74b	192027	SLEEVE, cart	2
38	243222	TRANSDUCER, pressure control	1	74c	111590	BUTTON, snap	2
		includes 3		74d	183350	WASHER	2
39	241920	DEFLECTOR, threaded	1	81	106062	WHEEL	2
40	287057	GEAR, reducer	1	82	15B999	CLIP, retaining	2
		includes 8, 10		83	104811	CAP, hub	2
41	246428	PUMP, displacement, ST	1	84	15B652	WASHER, suction	1
42	287899	HOUSING, drive	1	114	15D281	HANGER, stand	1
		includes 12, 47		115	15C982	CAM, cart	2
43	287053	ROD, connecting	1	116	114531	SCREW, mch, hex	4
		includes 31, 32		117	15G447	PLUG, tubing	2
44		GEAR, crankshaft	1	125	15D088	FAN, motor	1
		includes 1, 9, 25		126	115477	SCREW	1
	287054	490/495	1				
	248231	595	1				
45	287003	HOSE, cpld	1				
46	240794	HOSE, cpld, 1/4 in. x 50 ft	1				

▲ Extra Danger and Warning tags and labels available free.

† Other filters available: 246382, 100 mesh; 246383, 200 mesh; 246425, 30 mesh

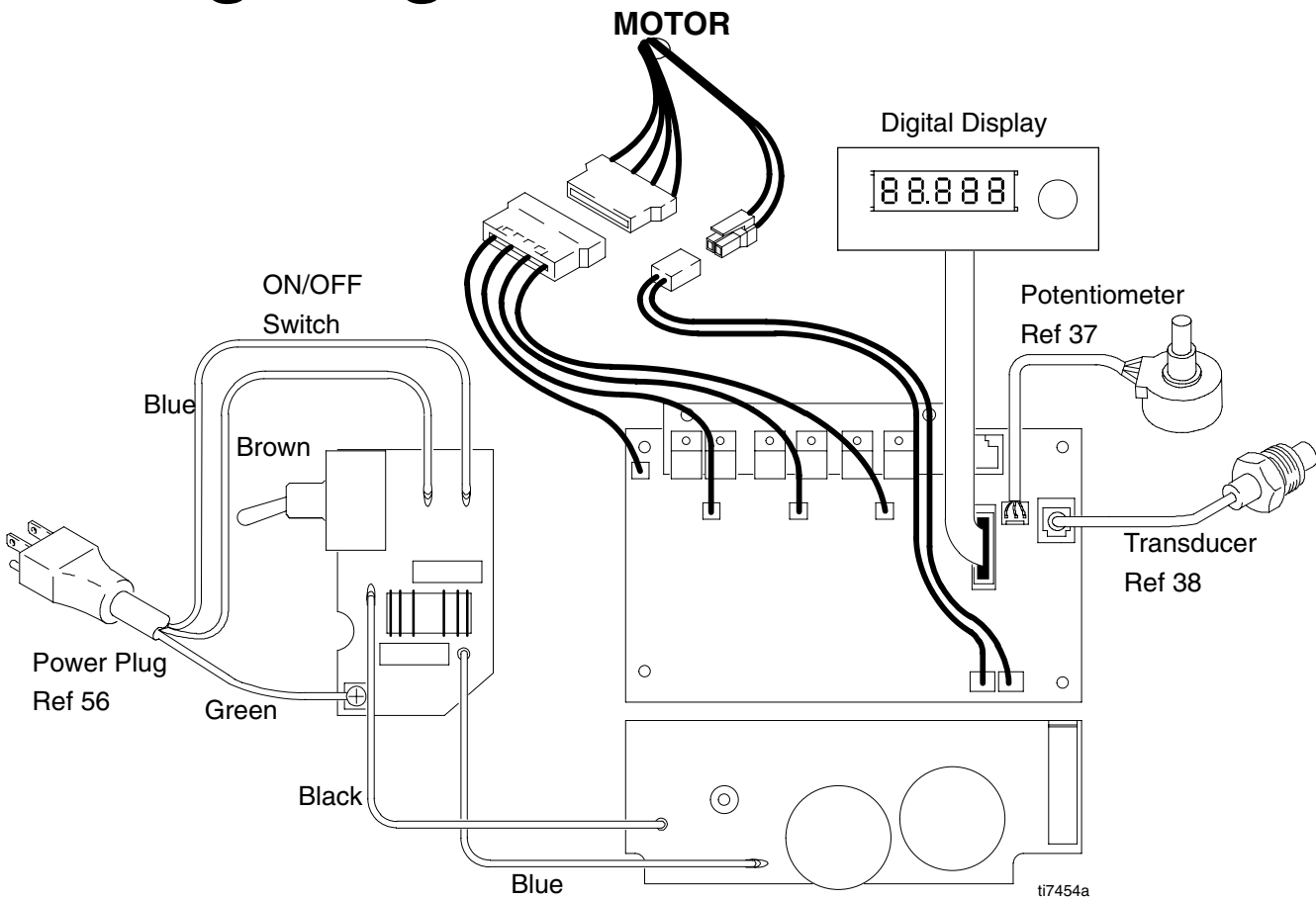
Parts Drawing - Sprayer



Parts List - Sprayer

REF NO.	PART NO.	DESCRIPTION	QTY	REF NO.	PART NO.	DESCRIPTION	QTY
5	15G562	BUSHING, control box	1	56		CORD, power	1
6	115494	SCREW, mach, philips, pan hd	6	56	253372	100V, model 249938 only	1
11	116167	KNOB, potentiometer	1		253378	100 V, model 253106 only	1
12	117501	SCREW, mach, hex washer hd	4		253373	230V	1
19	115498	SCREW, mach, slot, hex, wash hd	1	58	195428	BOOT, toggle	1
30	287912	BOARD, filter, 100V	1	90	195551	RETAINER, 230V	1
	287913	BOARD, filter, 230V	1	91		CORD	
37	256219	POTENTIOMETER, assembly	1		242001	CEE 7/7	1
48	287907	BOX, control 100V models	1		242005	AUSTRALIA	1
	287908	BOX, control 230V models	1	92	244285	ADAPTER Japan	1
49	287909	BOARD, control 100V models	1	105	287904	BOARD, control LCD	1
	287910	BOARD, control 230V models	1	106	15G861	LABEL, smart control display	1
50	287789	COVER, control box	1	113	115522	SCREW, mch, pnh	1
51▲	15G866	LABEL, Ultra Max II Int'l.	1	121	15G588▲	LABEL, digital tracking	1
				129	158674	O-RING, packing	1

Wiring Diagram



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